100P9–01

REPLACEMENT

1. DISCONNECT BATTERY NEGATIVE TERMINAL

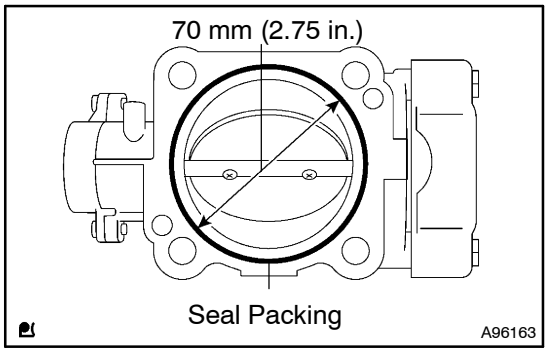
2. REMOVE INTAKE AIR CONNECTOR PIPE

(a) Loosen the hose clamp and disconnect the pipe.

3. REMOVE VENTURI ASSY

(a) Disconnect the connectors.

(b) Remove the 2 bolts, 2 nuts and venturi.



4. INSTALL VENTURI ASSY

(a) Remove any oil packing material from the contact surface.

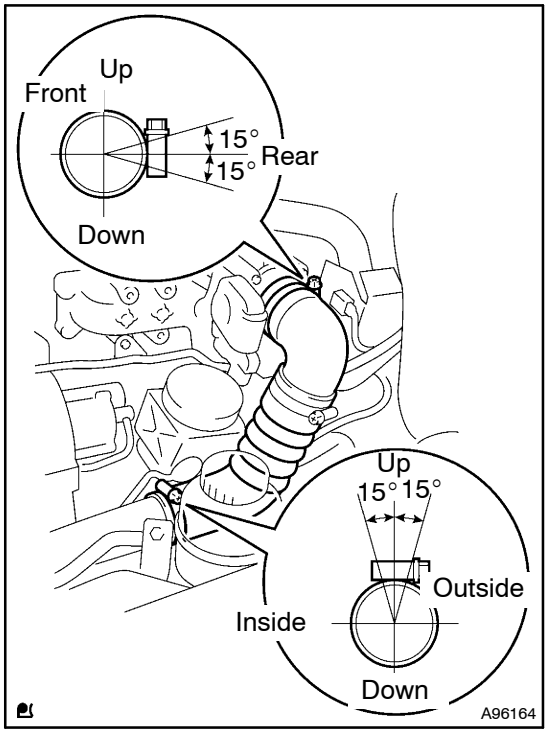
(b) Apply a continuous bead of seal packing (width: 1.5 to 2.5 mm (0.06 to 0.10 in.)) as shown in the illustration.
Seal packing: Part No. 08826–00080 or equivalent

NOTICE:

- **Remove any oil from contact surface.**
- **Apply seal packing to the inner side of the bolt holes.**
- **Install the venturi assy within 3 minutes after applying seal packing.**
- **Do not expose the seal packing to engine oil for at least 2 hours after installing.**

(c) Install the venturi with the 2 bolts and 2 nuts.
Torque: 28.5 N·m (291 kgf·cm, 21 ft·lbf)

(d) Connect the connector.



5. INSTALL INTAKE AIR CONNECTOR PIPE

(a) Install the clamps as shown in the illustration.
Torque: 5.0 N·m (51 kgf·cm, 44 in.·lbf)

6. CONNECT BATTERY NEGATIVE TERMINAL