150CZ–01

REPLACEMENT

1. REMOVE EXHAUST PIPE ASSY CENTER

(a) Disconnect the exhaust retarder hose.
(b) Remove the 4 bolts, exhaust retarder and 2 gaskets from the exhaust pipes.
(c) Remove the 2 nuts from the bracket No. 2 and bracket lower.
(d) Remove the 4 washers, 4 cushions and pipe from the brackets.

2. REMOVE EXHAUST PIPE ASSY FRONT

(a) Remove the 2 bolts from the bracket No. 1.
(b) Remove the bolt and clamp from the exhaust pipe.
(c) Remove the 3 nuts, gasket and pipe.

3. INSTALL EXHAUST PIPE ASSY FRONT

(a) Install a new gasket on the pipe.
(b) Install the pipe with the 3 nuts.
Torque: 70 N·m (714 kgf·cm, 52 ft·lbf)
(c) Install the bracket No. 1 to the body with the 2 bolts.
Torque: 50 N·m (510 kgf·cm, 37 ft·lbf)
(d) Install the bracket No. 1 and clamp to the pipe with the bolt.
Torque: 25.4 N·m (259 kgf·cm, 19 ft·lbf)

4. INSTALL EXHAUST PIPE ASSY CENTER

(a) Install the 4 washers, 4 cushions and pipe to the bracket No. 2 and bracket lower.
(b) Instal the 2 nuts to the bracket No. 2 and bracket lower.
Torque: 24 N·m (245 kgf·cm, 18 ft·lbf)
(c) Install a new gasket to both sides of the retarder.
(d) Install the pipe center and pipe front to the retarder with the 4 bolts.
Torque: 29.5 N·m (301 kgf·cm, 22 ft·lbf)
(e) Connect the exhaust retarder hose.

5. CHECK FOR EXHAUST GAS LEAKS