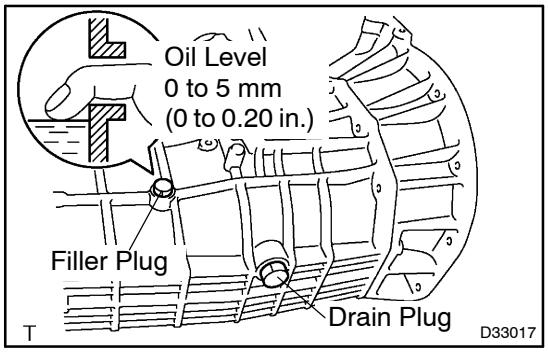
MANUAL TRANSMISSION OIL (M550)

410D5–02

REPLACEMENT



1. REPLACE MANUAL TRANSMISSION OIL

(a) Loosen the filler plug.

(b) Remove the drain plug.

HINT:

Use a container to catch the transmission oil.

(c) Remove the filler plug.

(d) Reinstall the drain plug.
Torque: 37 N·m (377 kgf·cm, 27 ft·lbf)

(e) Pour fresh transmission oil, as shown in the illustration.
Oil grade: API GL–4 or GL–5
Viscosity: SAE 75W–90
Capacity:
2.8 liters (2.96 US. qts, 2.46 Imp. qts) for w/o PTO
3.1 liters (3.28 US. qts, 2.73 Imp. qts) for w/ PTO

(f) Reinstall the filler plug.
Torque: 37 N·m (377 kgf·cm, 27 ft·lbf)