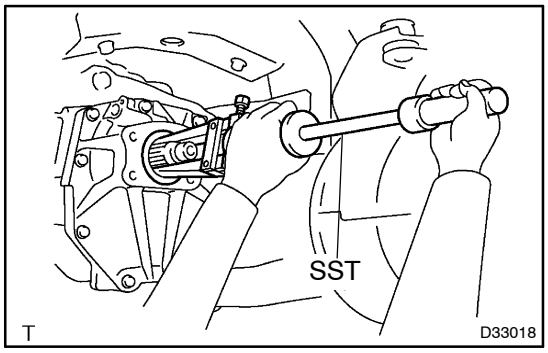
TRANSMISSION REAR BEARING RETAINER OIL SEAL (M550)

410D7–02

REPLACEMENT

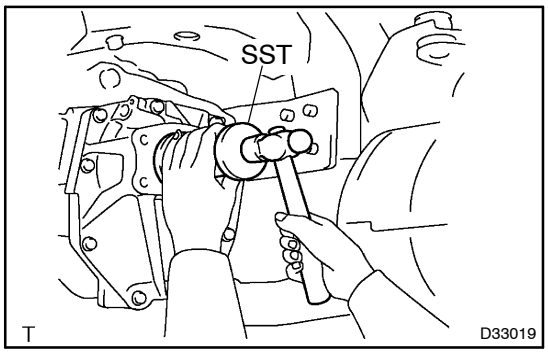
1. **REMOVE PROPELLER SHAFT ASSY**
   B–type propeller shaft (See pub No. RM1008E, page 30–6 or 30–22)
   LE–type propeller shaft (See pub No. RM1008E, page 30–14 or 30–29)
2. **REMOVE PARKING BRAKE DRUM SUB–ASSY (See pub No. RM1008E, page 33–11)**
3. **SEPARATE PARKING BRAKE PLATE SUB–ASSY (See pub No. RM1008E, page 33–11)**



4. **REMOVE TRANSMISSION REAR BEARING RETAINER OIL SEAL**

(a) Using SST, tap out the oil seal.
SST 09308–00010

NOTICE:
Take care not to damage the sealing seat of the rear cover.



5. **INSTALL TRANSMISSION REAR BEARING RETAINER OIL SEAL**

(a) Coat the lip of a new oil seal with MP grease.
(b) Using SST and a hammer, tap in the oil seal.
SST 09316–60011 (09316–00011, 09316–00041)

NOTICE:
- **Uniformly tap the oil seal.**
- **Do not damage or deform the oil seal.**

6. **INSTALL PARKING BRAKE PLATE SUB–ASSY (See pub No. RM1008E, page 33–11)**
7. **INSTALL PARKING BRAKE DRUM SUB–ASSY (See pub No. RM1008E, page 33–11)**
8. **ADJUST PARKING BRAKE SHOE CLEARANCE (See pub No. RM1008E, page 33–2)**
9. **INSTALL PROPELLER SHAFT ASSY**
   B–type propeller shaft (See pub No. RM1008E, page 30–6 or 30–22)
   LE–type propeller shaft (See pub No. RM1008E, page 30–14 or 30–29)
10. **CHECK MANUAL TRANSMISSION OIL (See page 41–2)**