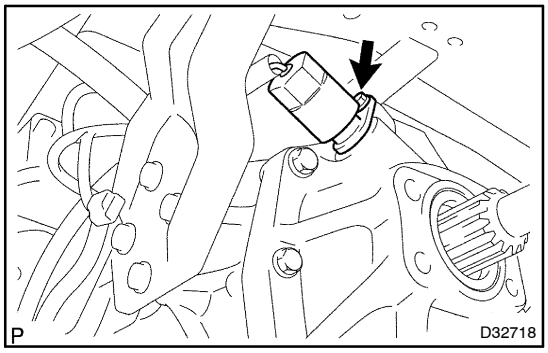
SPEEDOMETER DRIVEN (MTM) GEAR SUB–ASSY (M550)

410GH–01

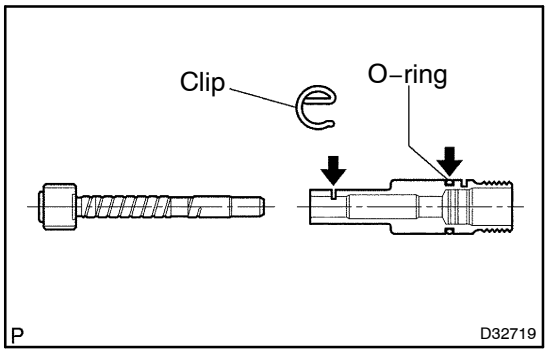
REPLACEMENT



1. REMOVE SPEEDOMETER DRIVEN (MTM) GEAR SUB–ASSY

(a) Disconnect the connector.

(b) Remove the bolt, speedometer lock plate and speedometer driven gear



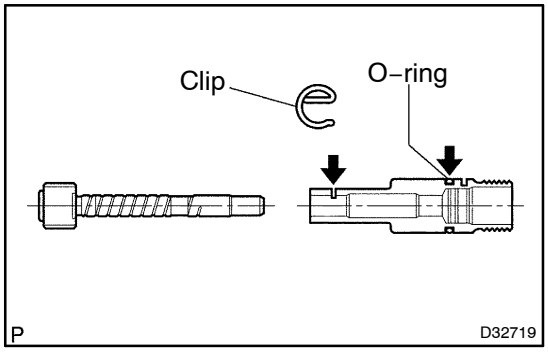
(c) Remove the clip from the speedometer sleeve.

(d) Remove the speedometer driven gear from the speedometer sleeve.

(e) Remove the O–ring from the speedometer sleeve.

NOTICE:

Confirm the teeth of the speedometer driven gear.



2. INSTALL SPEEDOMETER DRIVEN (MTM) GEAR SUB–ASSY

(a) Install a new O–ring to the speedometer sleeve.

(b) Choose a speedometer driven gear whose gear teeth are the same as the previously installed driven gear's teeth. Install the selected driven gear to the speedometer sleeve.

NOTICE:

Apply gear oil to the speedometer driven gear.

(c) Install a new clip to the speedometer sleeve.

(d) Apply gear oil to the O–ring, and install the speedometer driven gear with the speedometer lock plate and bolt.

Torque: 11 N·m (112 kgf·cm, 8 ft·lbf)

(e) Connect the connector.

