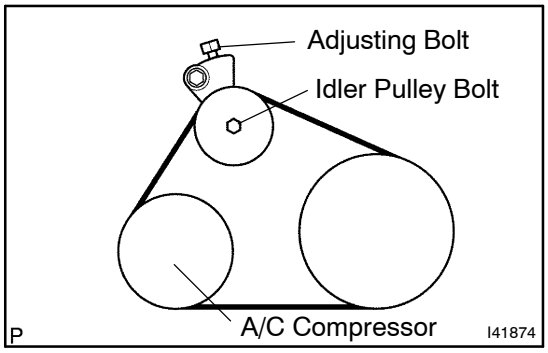
V COOLER BELT (N04C–TF)

551EK–02

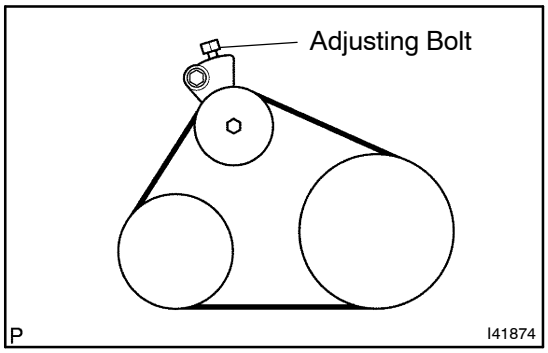
REPLACEMENT



1. REMOVE V COOLER BELT

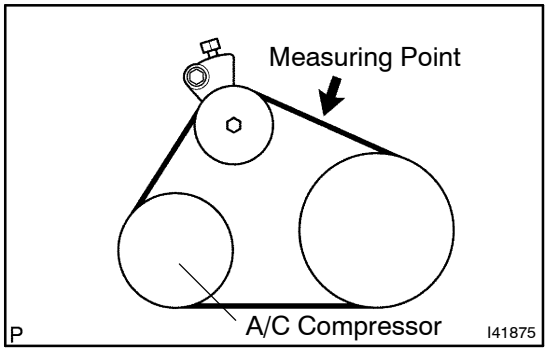
(a) Loosen the idler pulley bolt.

(b) Loosen the adjusting bolt and remove the belt.



2. INSTALL V COOLER BELT

(a) Install a new belt and extend the belt by tightening the adjusting bolt.

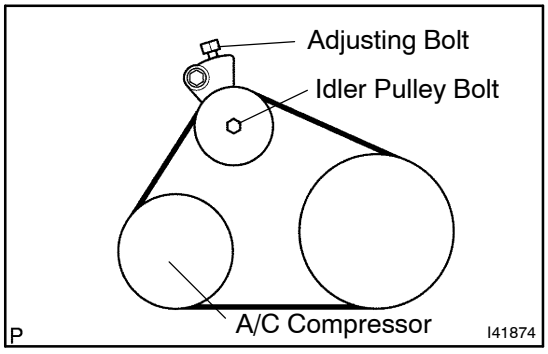


3. ADJUST V COOLER BELT

(a) Check the drive belt deflection by pressing on the belt at the point in the illustration with force of 98 N (10 kgf, 22 lbf).

Standard:

Belt	Deflection
New	8.5 to 9.5 mm (0.33 to 0.37 in.)
Used	10 to 13 mm (0.39 to 0.51 in.)



4. FULLY TIGHTEN V COOLER BELT

(a) Tighten the idler pulley bolt.

Torque: 44 N·m (449 kgf·cm, 32 ft·lbf)

(b) Tighten the adjusting bolt.

Torque: 6.0 N·m (61 kgf·cm, 53 in.·lbf)