0325I–01

TORQUE SPECIFICATION

Starter assy

Part tightened	N·m	kgf·cm	ft·lbf
Starter drive housing x Starter motor housing	4.3	44	38 in.·lbf
Starter commutator end frame assy x Starter drive housing assy	15	152	11
Starter cover assy x Starter motor housing	4.3	44	38 in.·lbf
Starter commutator end frame assy x Starter brush holder assy	4.3	44	38 in.·lbf
Lead wire x Terminal M	13.5	138	10

Generator assy

Part tightened	N·m	kgf·cm	ft·lbf
Stud bolt x Drive end frame	9.8	100	7.2
Bearing retainer x Drive end frame	2.9	30	26 in.·lbf
Rubber insulator x Drive end frame	2.9	30	26 in.·lbf
Rectifier end frame x Drive end frame	4.5	46	40 in.·lbf
Cord clip x Rectifier end frame	5.4	55	48 in.·lbf
Generator pulley x Generator rotor assy	111	1,131	82
Voltage regulator x Rectifier end frame	2.0	20	18 in.·lbf
Generator brush holder assy x Voltage regulator	2.0	20	18 in.·lbf
Rear end cover No. 2 x Rectifier end frame	4.4	45	38 in.·lbf
Terminal plate x Rear end cover bolt nut	3.9 4.4	39 45	35 in.·lbf 38 in.·lbf
Terminal insulator x Generator holder w/ regulator	3.6	37	32 in.·lbf