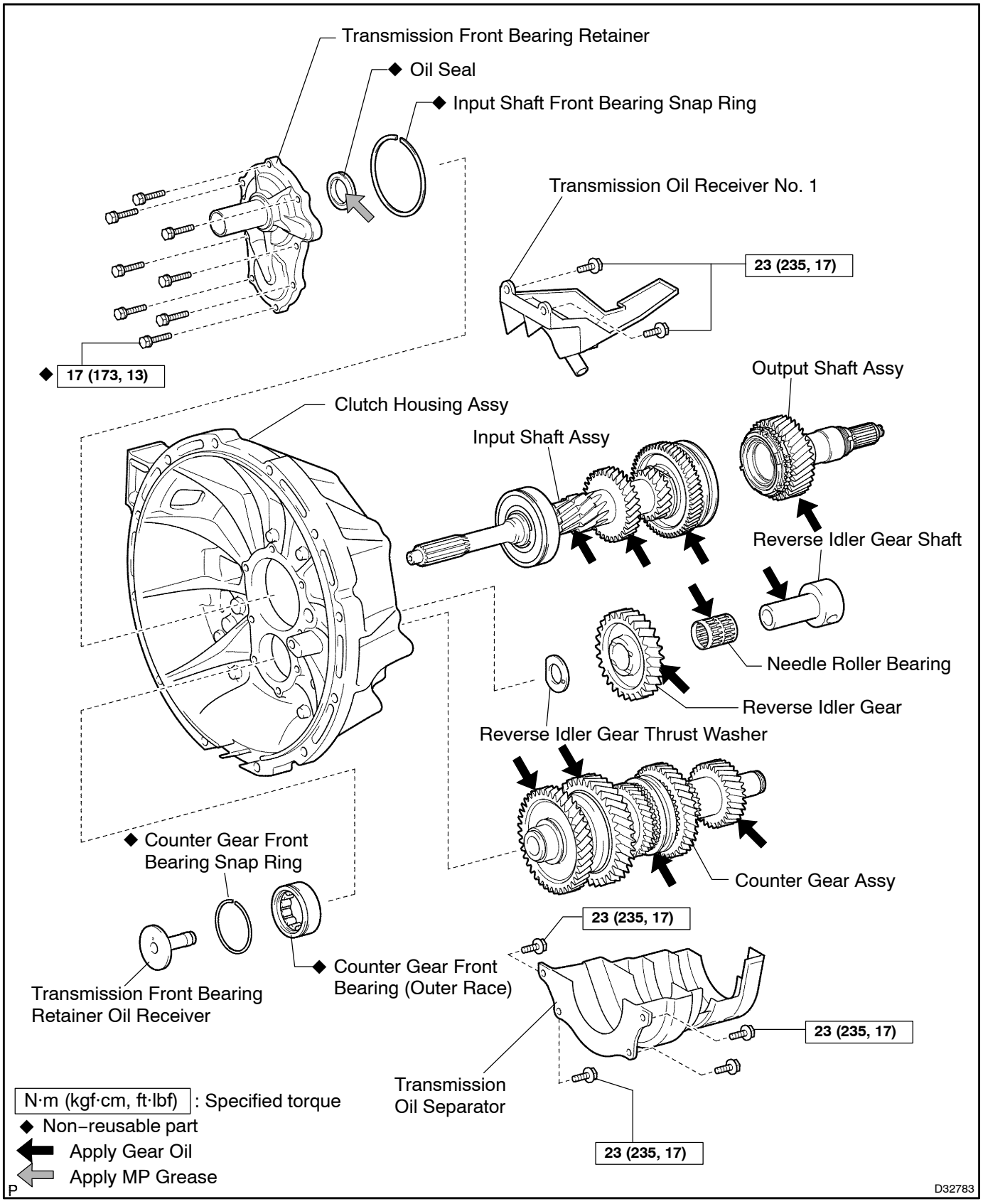
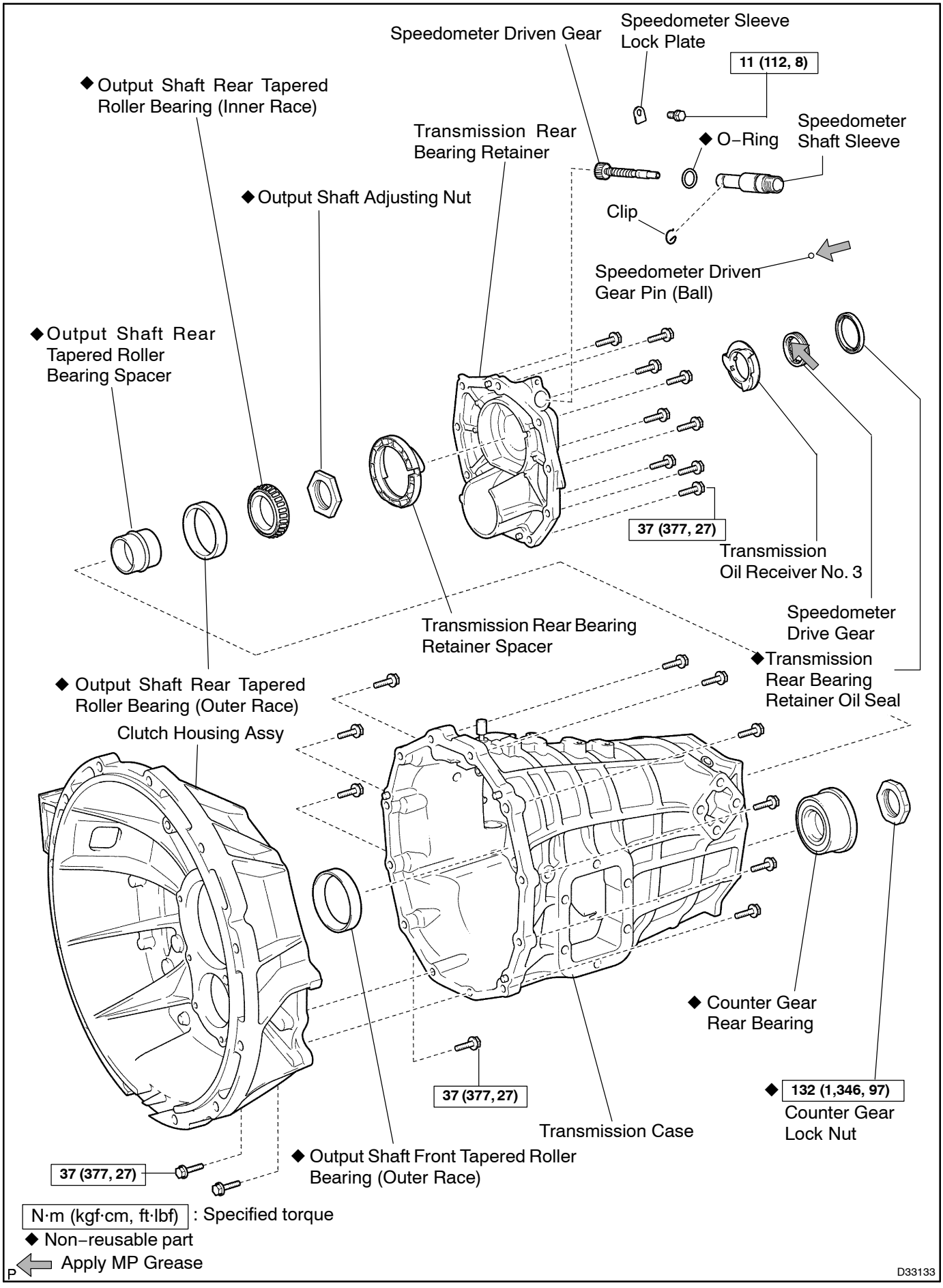
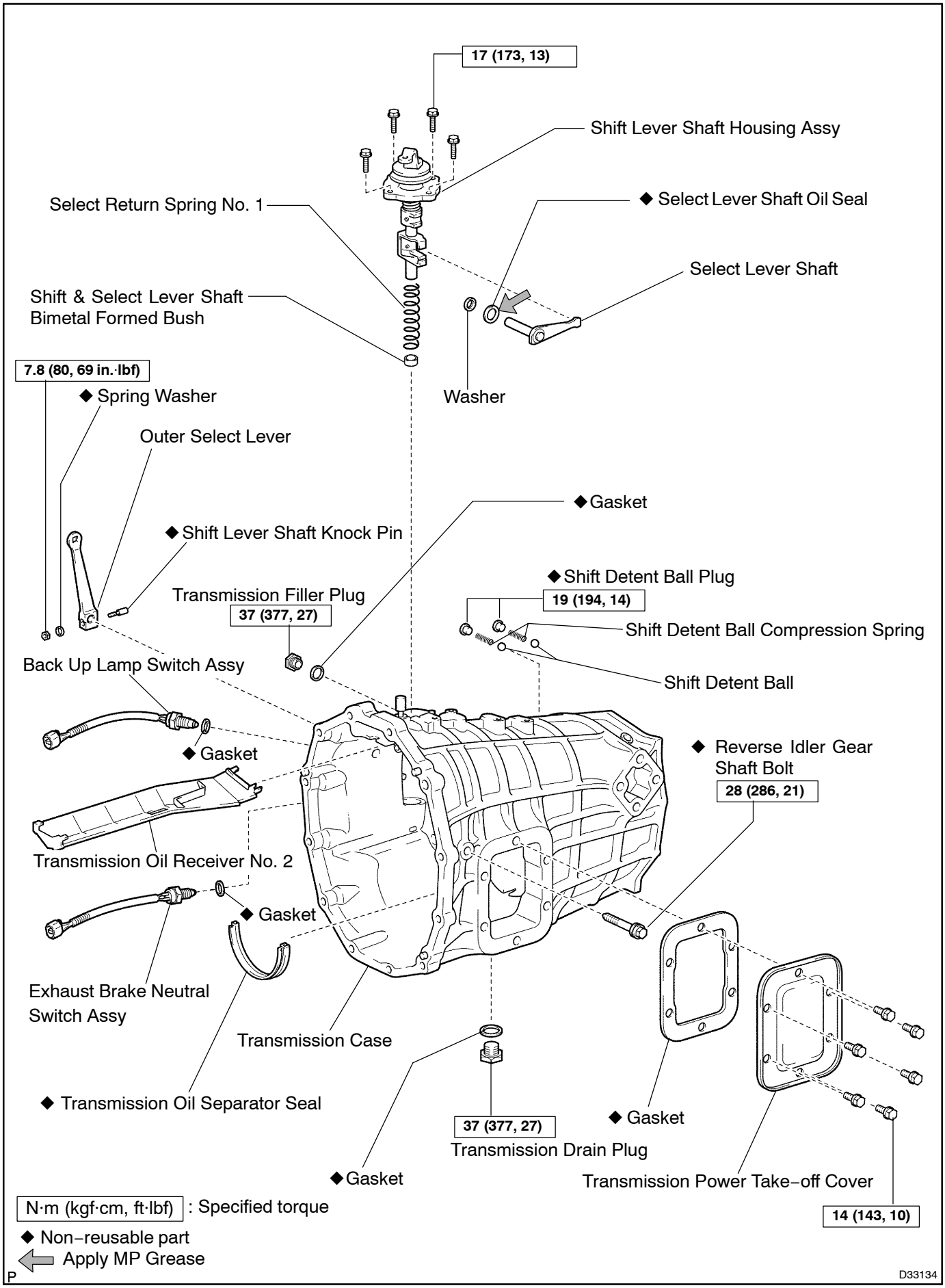
MANUAL TRANSMISSION ASSY (M550)

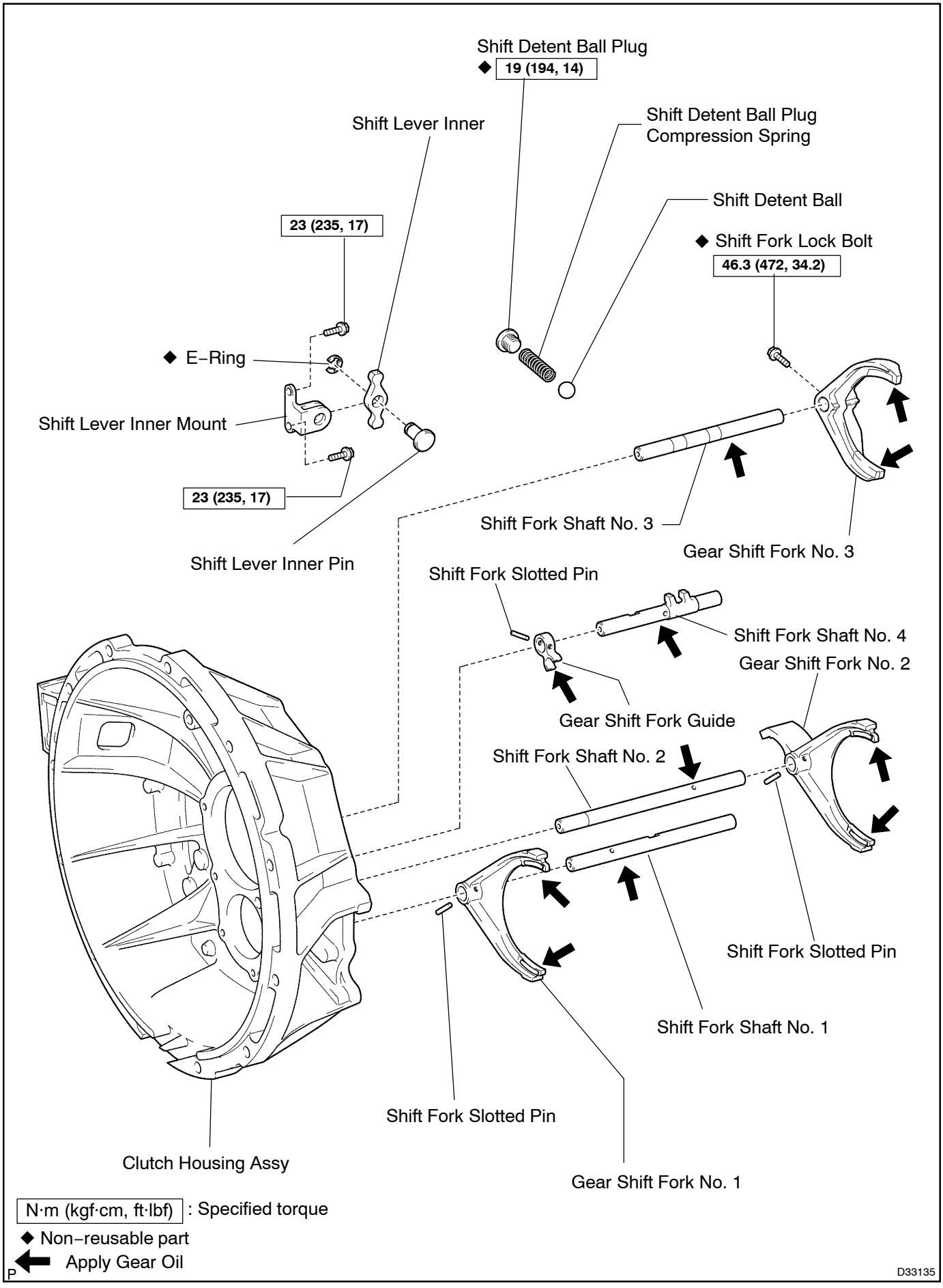
410HD–01

COMPONENTS




Speedometer Driven Gear
Speedometer Sleeve Lock Plate
11 (112, 8)
◆ Output Shaft Rear Tapered Roller Bearing (Inner Race)
Transmission Rear Bearing Retainer
◆ O–Ring
Speedometer Shaft Sleeve
◆ Output Shaft Adjusting Nut
Clip
Speedometer Driven Gear Pin (Ball)
◆ Output Shaft Rear Tapered Roller Bearing Spacer
37 (377, 27)
Transmission Oil Receiver No. 3
Speedometer Drive Gear
Transmission Rear Bearing Retainer Spacer
◆ Transmission Rear Bearing Retainer Oil Seal
◆ Output Shaft Rear Tapered Roller Bearing (Outer Race)
Clutch Housing Assy
◆ Counter Gear Rear Bearing
37 (377, 27)
◆ 132 (1,346, 97)
Counter Gear Lock Nut
Transmission Case
37 (377, 27)
◆ Output Shaft Front Tapered Roller Bearing (Outer Race)
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
P Apply MP Grease
D33133


17 (173, 13)
Shift Lever Shaft Housing Assy
Select Return Spring No. 1
◆ Select Lever Shaft Oil Seal
Select Lever Shaft
Shift & Select Lever Shaft
Bimetal Formed Bush
7.8 (80, 69 in.·lbf)
◆ Spring Washer
Washer
Outer Select Lever
◆ Gasket
◆ Shift Lever Shaft Knock Pin
◆ Shift Detent Ball Plug
19 (194, 14)
Transmission Filler Plug
37 (377, 27)
Shift Detent Ball Compression Spring
Back Up Lamp Switch Assy
Shift Detent Ball
◆ Gasket
◆ Reverse Idler Gear
Shaft Bolt
28 (286, 21)
Transmission Oil Receiver No. 2
◆ Gasket
Exhaust Brake Neutral
Switch Assy
Transmission Case
◆ Transmission Oil Separator Seal
37 (377, 27)
◆ Gasket
Transmission Drain Plug
◆ Gasket
Transmission Power Take–off Cover
14 (143, 10)
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
Apply MP Grease
P
D33134


Shift Detent Ball Plug
◆ 19 (194, 14)
Shift Lever Inner
Shift Detent Ball Plug Compression Spring
Shift Detent Ball
23 (235, 17)
◆ Shift Fork Lock Bolt
46.3 (472, 34.2)
◆ E–Ring
Shift Lever Inner Mount
23 (235, 17)
Shift Fork Shaft No. 3
Gear Shift Fork No. 3
Shift Lever Inner Pin
Shift Fork Slotted Pin
Shift Fork Shaft No. 4
Gear Shift Fork No. 2
Gear Shift Fork Guide
Shift Fork Shaft No. 2
Shift Fork Slotted Pin
Shift Fork Shaft No. 1
Shift Fork Slotted Pin
Clutch Housing Assy
Gear Shift Fork No. 1
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
Apply Gear Oil
P
D33135