

REPLACEMENT

1. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM
2. REPLACE FAULTY TUBE OR HOSE

NOTICE:

Cap the open fittings immediately to keep moisture or dirt out of the system.

3. TIGHTEN JOINT OF BOLT OR NUT AT SPECIFIED TORQUE

NOTICE:

Connections should not be torqued tighter than the specified torque.

Part tightened	N-m	kgf-cm	ft-lbf
Compressor x Discharge hose	10	100	7
Compressor x Suction hose	10	100	7
Condenser x Discharge hose	5.4	55	48 in.-lbf
Condenser x Liquid tube	5.4	55	48 in.-lbf

4. EVACUATE AIR IN REFRIGERATION SYSTEM AND CHARGE SYSTEM WITH REFRIGERANT

Specified amount: 460 ± 30g (16.23 ± 1.06 oz.)

5. INSPECT FOR LEAKAGE OF REFRIGERANT

Using a gas leak detector, check for leakage of refrigerant.

6. INSPECT AIR CONDITIONING OPERATION