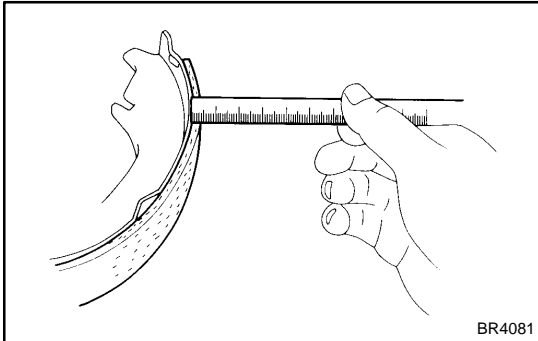


INSPECTION

1. INSPECT DISASSEMBLED PARTS

Inspect the disassembled parts for wear, rust or damage.



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2. MEASURE BRAKE SHOE LINING THICKNESS

Using a ruler, measure the shoe lining thickness.

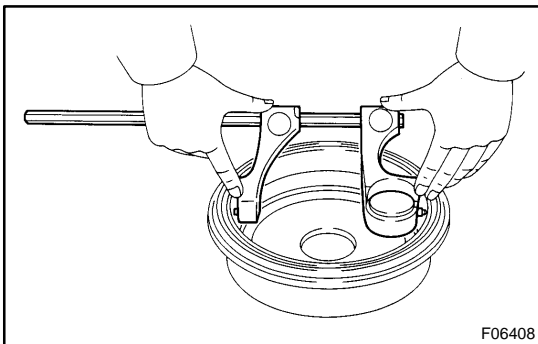
Standard thickness: 4.0 mm (0.157 in.)

Minimum thickness: 1.0 mm (0.039 in.)

If the thickness is less than the minimum or shoe lining shows signs of uneven wear, replace the brake shoes.

HINT:

If a brake shoes needs replacing, the brake shoes must be replaced as a set



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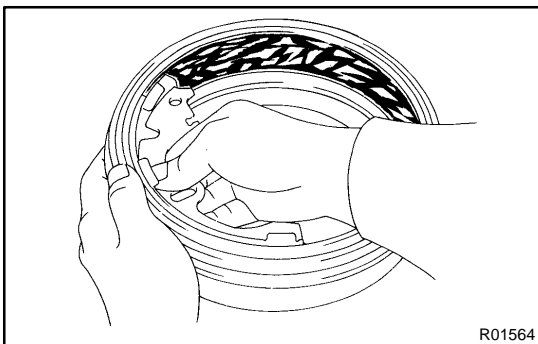
3. MEASURE BRAKE DRUM INSIDE DIAMETER

Using a brake drum gauge or equivalent, measure the inside diameter of the drum.

Standard inside diameter: 180.0 mm (7.087 in.)

Maximum inside diameter: 181.0 mm (7.126 in.)

If the drum is scored or worn, the brake drum may be lathed to the maximum inside diameter.



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4. INSPECT REAR BRAKE LINING AND DRUM FOR PROPER CONTACT

If the contact between the brake lining and drum is improper, repair the lining with a brake shoe grinder, or replace the brake shoe assembly.