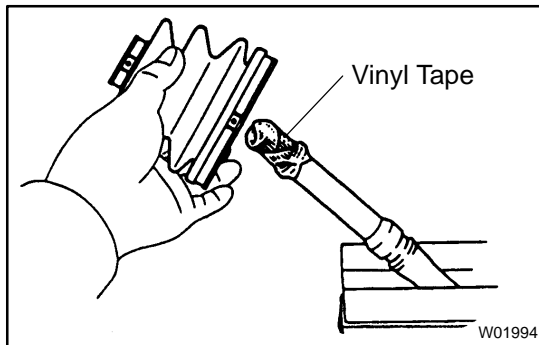


REASSEMBLY

1. INSTALL DUST COVER

Using a press, install a new dust cover to the inboard joint shaft.



2. TEMPORARILY INSTALL BOOTS, CLAMPS AND DYNAMIC DAMPER (RH DRIVE SHAFT)

HINT:

Before installing the boots (and dynamic damper), wrap the spline of the outboard joint shaft with vinyl tape to prevent them from being damaged.

- (a) Place 2 new clamps on a new outboard joint boot and install them to the outboard joint shaft.
- (b) RH drive shaft:
Place a new clamp on the dynamic damper and install them to the outboard joint shaft.
- (c) Place 2 new clamps on a new inboard joint boot and install them to the outboard joint shaft.

3. INSTALL TRIPOD

- (a) Place the beveled side of the tripod axial spline toward the outboard joint.
- (b) Align the matchmarks placed before removal.
- (c) Using a brass bar and hammer, tap in the tripod to the outboard joint shaft.

NOTICE:

Do not tap the roller.

- (d) Using a snap ring expander, install a new snap ring.

4. INSTALL BOOT TO OUTBOARD JOINT

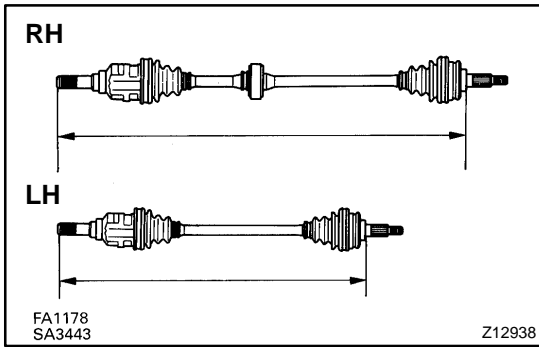
Before assembling the boot, pack the outboard joint and boot with grease in the boot kit.

Grease capacity: (Color = Black)

155 - 170 g (5.5 - 6.0 oz.)

5. INSTALL INBOARD JOINT SHAFT TO OUTBOARD JOINT SHAFT

- (a) Pack the inboard joint and boot with grease in the boot kit.
Grease capacity: (Color = Yellow ocher)
125 - 135 g (4.4 - 4.8 oz.)
 - (b) Align the matchmarks placed before removal.
 - (c) Install the inboard joint shaft to the outboard joint shaft.
 - (d) Temporarily install the boot to the inboard joint shaft.
- ### 6. ASSEMBLE BOOT CLAMPS TO BOTH BOOTS
- (a) Make sure that the 2 boots are on the shaft grooves.

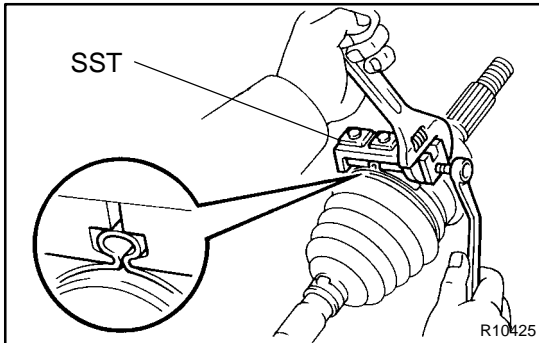


- (b) Make sure that the 2 boots are not stretched or contracted when the drive shaft is at standard length.

Drive shaft standard length:

RH	813.3 ± 5.0 mm (32.020 ± 0.197 in.)
LH	574.3 ± 5.0 mm (22.610 ± 0.197 in.)

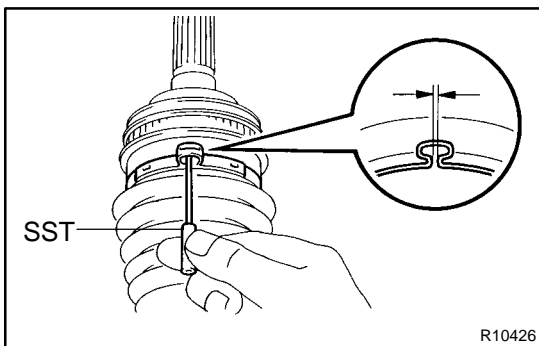
- (c) Bend the band and lock the inboard joint boot clamps with a screwdriver.



- (d) Secure the 2 outboard joint boot clamps onto the boot.
- (e) Place SST onto the outboard joint large boot clamp.
SST 09521-24010
- (f) Tighten the SST so that the large clamp is pinched.

NOTICE:

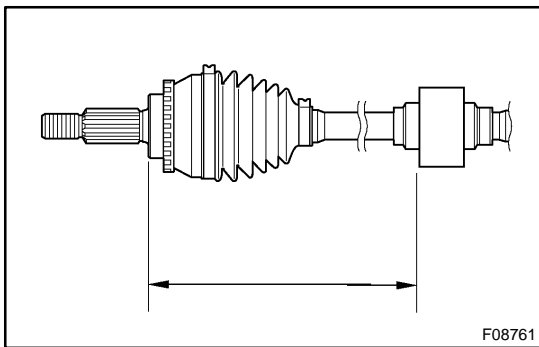
Do not overtighten the SST.



- (g) Using SST, adjust the clearance of the large clamp.
SST 09240-00020

Clearance: 0.8 mm (0.031 in.) or less

- (h) Employ the same manner to the outboard joint small boot clamp.



7. RH drive shaft:

ASSEMBLE DYNAMIC DAMPER CLAMP

- (a) Set the distance, as described below.
Distance: 427.6 ± 2.0 mm (16.835 ± 0.079 in.)
- (b) Bend the band and lock the dynamic damper clamp with a screwdriver.

8. CHECK DRIVE SHAFT (See page SA-20)