SA1PR-01

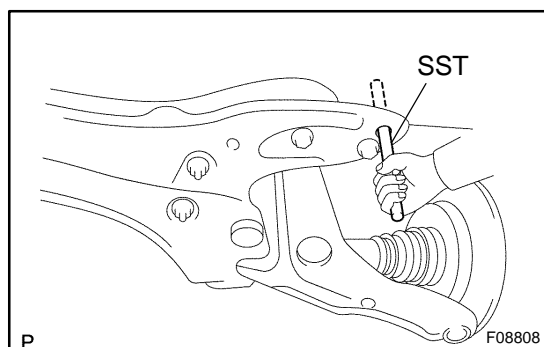

Paint Line

N   F08672

INSTALLATION
1.   INSTALL STABILIZER BAR
Install the stabilizer bar, 2 bushings, brackets and 4 bolts.
Torque: 19 N·m (190 kgf·cm, 14 ft·lbf)
HINT:
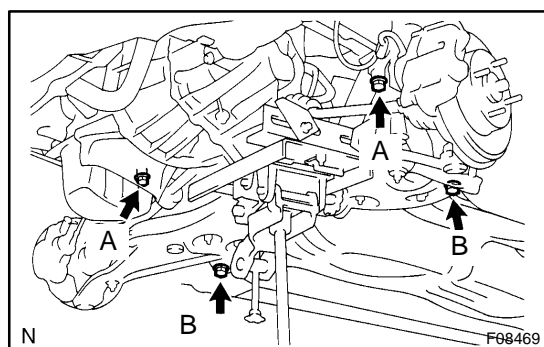Install the bushings to the outside of the each paint line.

SST

P   F08808

2.   INSTALL SUSPENSION MEMBER
(a)   Using SST, align the holes of the suspension member and body.
SST   09670-00010
(b)   Employ the same manner described above to the other side.

N   F08469

(c)   Install the suspension member with the 4 bolts.
Torque:
Bolt A: 70 N·m (715 kgf·cm, 52 ft·lbf)
Bolt B: 116 N·m (1,185 kgf·cm, 86 ft·lbf)
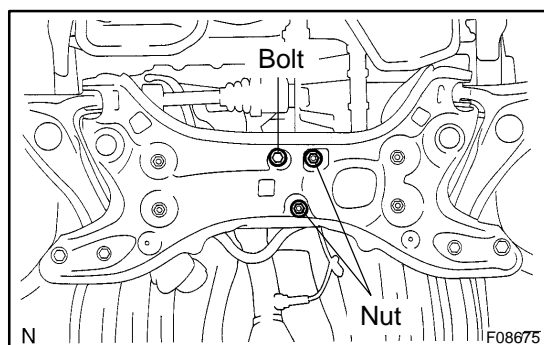## 3.   Power steering:
CONNECT TUBE CLAMP
Connect the tube clamp with the bolt.
Torque: 7.8 N·m (80 kgf·cm, 69 in.·lbf)
4.   Power steering:
CONNECT PRESSURE FEED AND RETURN TUBES (See page SR-61)
5.   CONNECT SLIDING YOKE (See page SR-20)

Bolt

Nut

N   F08675

6.   CONNECT ENGINE REAR MOUNT
Connect the engine rear mount with the bolt and 2 nuts.
Torque: 80 N·m (810 kgf·cm, 59 ft·lbf)
7.   DISENGAGE ENGINE SLING DEVICE
8.   INSTALL ENGINE HOOD (See page BO-6)

9. **CONNECT LOWER SUSPENSION ARMS TO STEERING KNUCKLES**
(a) Connect the lower suspension arm to the steering knuckle with the nut.
   Torque: 98 N·m (1,000 kgf·cm, 72 ft·lbf)
(b) Install a new clip.
If the holes for the clip are not aligned, tighten the nut further up to 60˚.
(c) Employ the same manner described above to the other side.
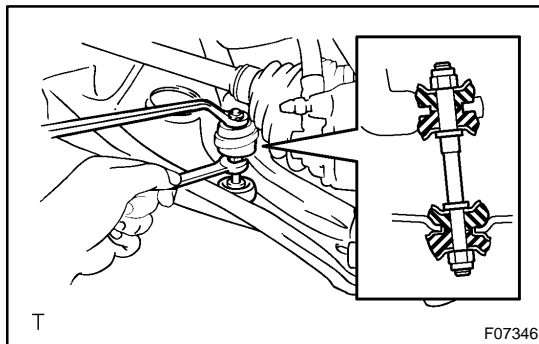
10. **CONNECT TIE ROD ENDS TO STEERING KNUCKLES**
(a) Connect the tie rod end to the steering knuckle with the nut.
   Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)
(b) Install a new cotter pin.
If the holes for the cotter pin are not aligned, tighten the nut further up to 60˚.
(c) Employ the same manner described above to the other side.

11. **INSTALL STABILIZER BAR LINKS**
(a) Install the stabilizer bar link, 4 cushions and 5 retainers with the 2 nuts.
   Torque: 18 N·m (180 kgf·cm, 13 ft·lbf)
(b) Employ the same manner described above to the other side.

12. **INSTALL FRONT WHEELS**
   Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)