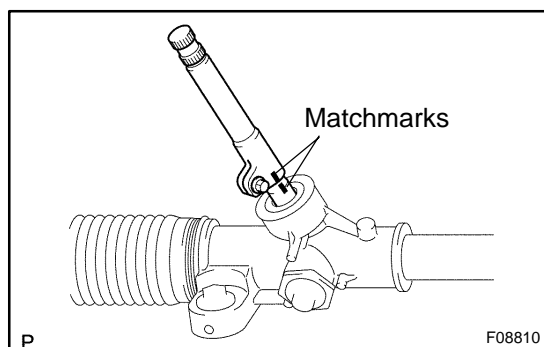


## INSTALLATION

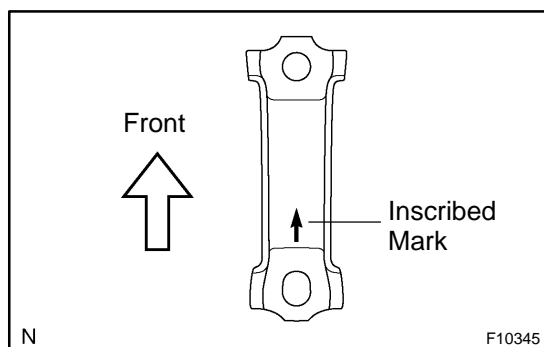
### 1. INSTALL ENGINE REAR MOUNT INSULATOR AND ENGINE REAR MOUNT BRACKET

- (a) Install the engine rear mount bracket with the 3 bolts.  
**Torque: 49 N·m (500 kgf-cm, 36 ft-lbf)**
- (b) Install the engine rear mount insulator with the through bolt and No. 2 engine rear mount bracket.  
**Torque: 64 N·m (650 kgf-cm, 47 ft-lbf)**



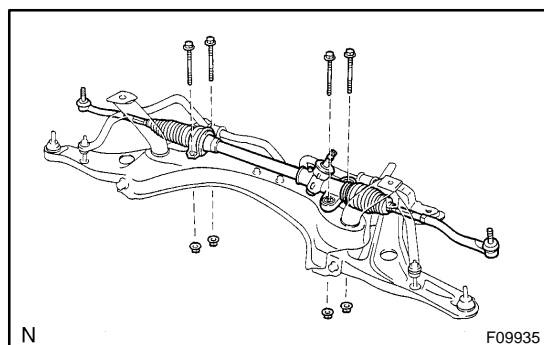
### 2. INSTALL MANUAL STEERING GEAR ASSEMBLY

- (a) Align the matchmarks on the No. 3 intermediate shaft assembly and steering pinion.
- (b) Install the No. 3 intermediate shaft assembly with the bolt.  
**Torque: 28 N·m (290 kgf-cm, 21 ft-lbf)**
- (c) Install the grommet and bracket to the manual steering gear assembly.



#### HINT:

Install the bracket with the inscribed mark facing to the front of the vehicle.

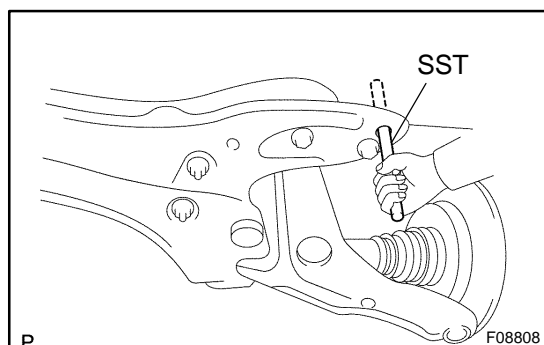


- (d) Install the manual steering gear assembly with the 4 bolts and nuts to the front suspension member.  
**Torque: 74 N·m (750 kgf-cm, 54 ft-lbf)**

#### NOTICE:

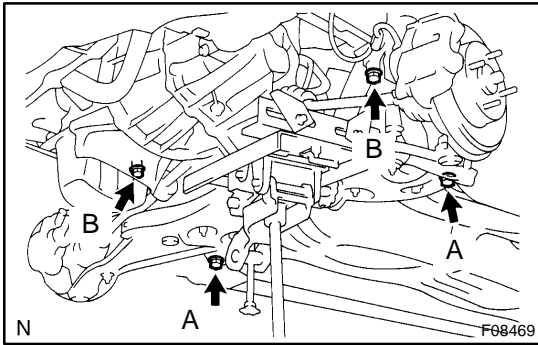
**Because the nut has its own stopper, do not turn the nut and torque the bolt with the nut fixed.**

- (e) Install the column hole cover sub-assembly.



### 3. INSTALL FRONT SUSPENSION MEMBER WITH LOWER SUSPENSION ARM AND MANUAL STEERING GEAR ASSEMBLY

- (a) Using SST, align the holes of the front suspension member and body.  
SST 09670-00010
- (b) Employ the same manner described above to the other side.



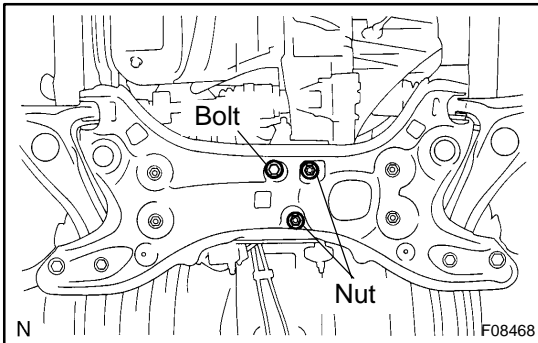
- (c) Install the front suspension member with lower suspension arm and manual steering gear assembly with the 4 bolts.

**Torque:**

**Bolt A: 116 N·m (1,185 kgf·cm, 86 ft·lbf)**

**Bolt B: 70 N·m (715 kgf·cm, 52 ft·lbf)**

- (d) Connect the column hole cover sub-assembly.



**4. CONNECT ENGINE REAR MOUNT INSULATOR AND FRONT SUSPENSION MEMBER**

Connect the engine rear mount insulator and front suspension member with the bolt and 2 nuts.

**Torque: 80 N·m (810 kgf·cm, 59 ft·lbf)**

**5. CONNECT LOWER SUSPENSION ARM TO STEERING KNUCKLE (See page SA-35 )**

**6. DISENGAGE ENGINE SLING DEVICE FROM ENGINE HANGERS**

- (a) Disengage the engine chain hoist from the engine hangers.  
 (b) Remove the 2 No. 1 engine hangers.

**7. INSTALL ENGINE HOOD (See page BO-6 )**

**8. CONNECT SLIDING YOKE (See page SR-20 )**

**9. INSTALL NO. 2 COLUMN HOLE COVER (See page SR-20 )**

**10. CONNECT RH AND LH TIE ROD ENDS (See page SA-14 )**

**11. INSTALL RH AND LH ENGINE UNDER COVERS**

**12. PLACE FRONT WHEELS FACING STRAIGHT AHEAD**

**HINT:**

Do it with the front of the vehicle jacked up.

**13. CENTER SPIRAL CABLE (See page SR-20 )**

**14. INSTALL STEERING WHEEL**

- (a) Align the matchmarks on the steering wheel and steering column main shaft.

- (b) Temporarily tighten the steering wheel set nut.

**15. CHECK STEERING WHEEL CENTER POINT**

**16. TORQUE STEERING WHEEL SET NUT**

**Torque: 50 N·m (510 kgf·cm, 37 ft·lbf)**

**17. INSTALL STEERING WHEEL PAD (See page SR-20 )**

**18. CHECK FRONT WHEEL ALIGNMENT**

**(See page SA-5 )**