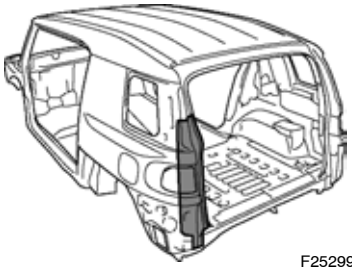
BACK DOOR OPENING SIDE REINFORCEMENT (ASSY)


F25299A

With the quarter panel removed.

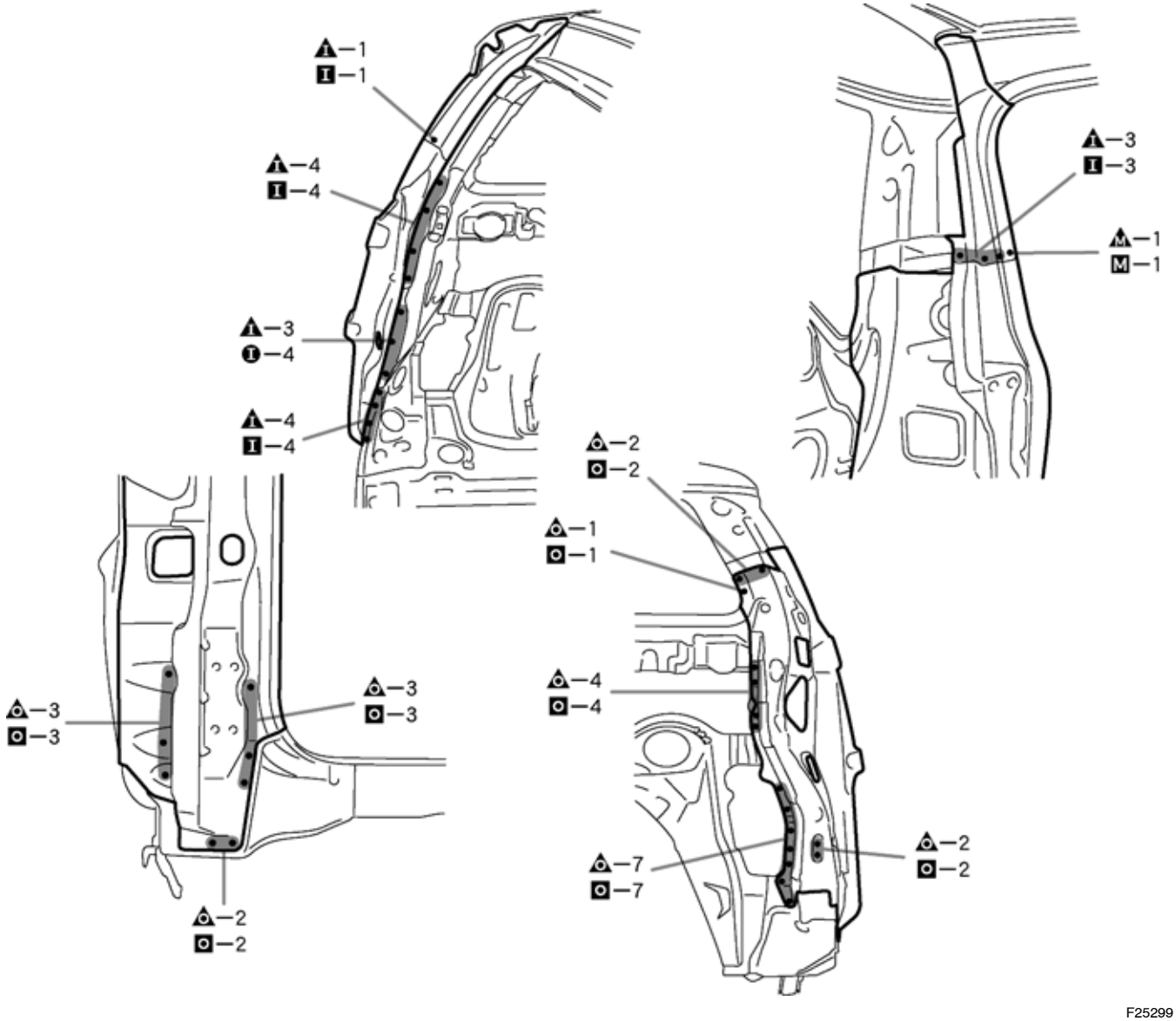
Symbol meaning

REMOVAL	A M A : Remove Weld Points
INSTALLATION	I : Spot Weld O M I : Plug Weld

F44965B

REMOVAL·INSTALLATION

[LH]



F25299

INSTALLATION POINT

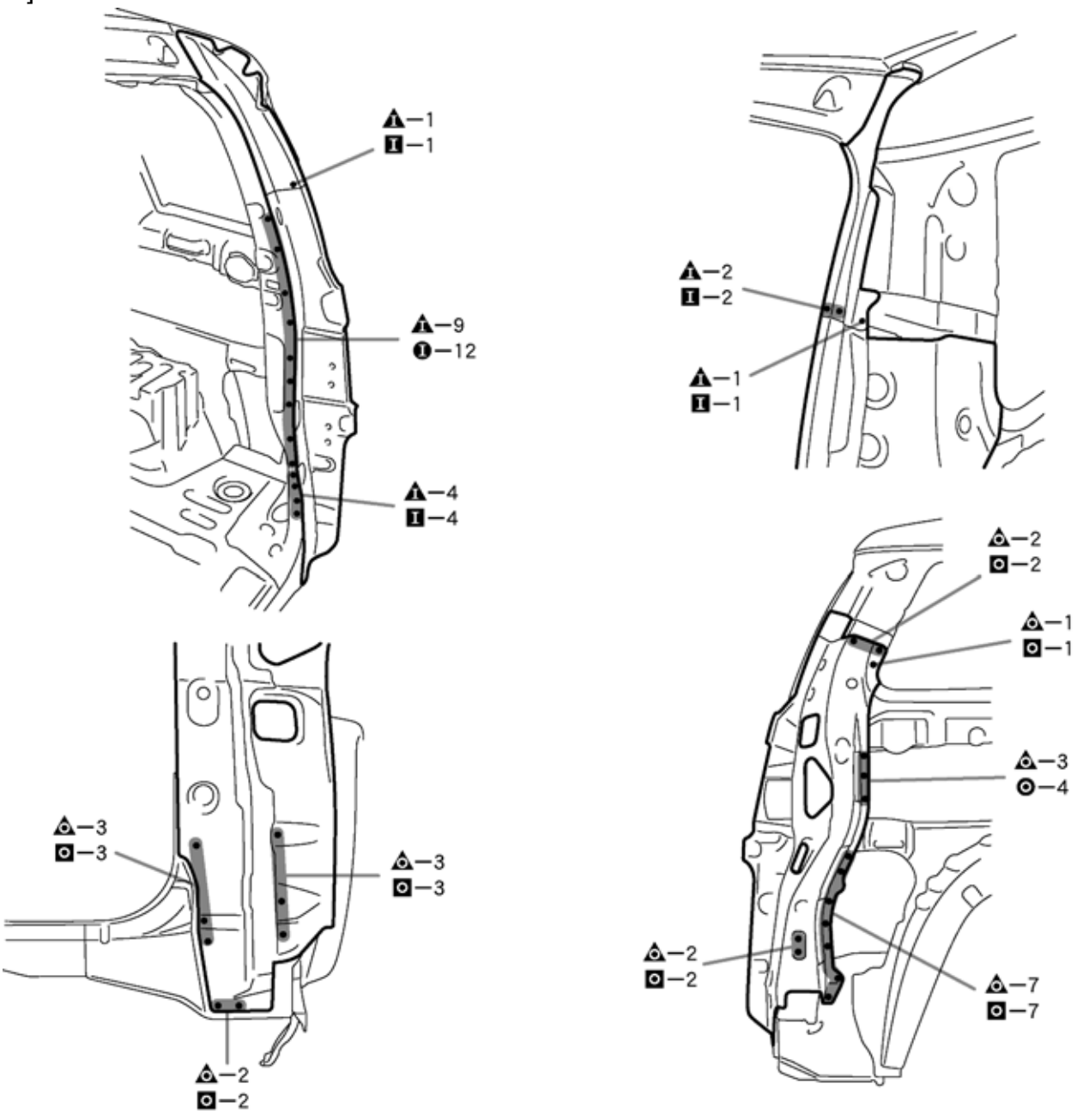
1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

Symbol meaning

REMOVAL	A A M A : Remove Weld Points
INSTALLATION	I : Spot Weld O M I : Plug Weld

F44965B

[RH]



F25300

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.