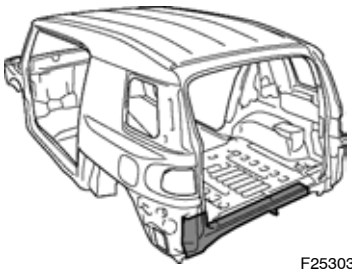
BODY LOWER BACK PANEL (CUT)


F25303A

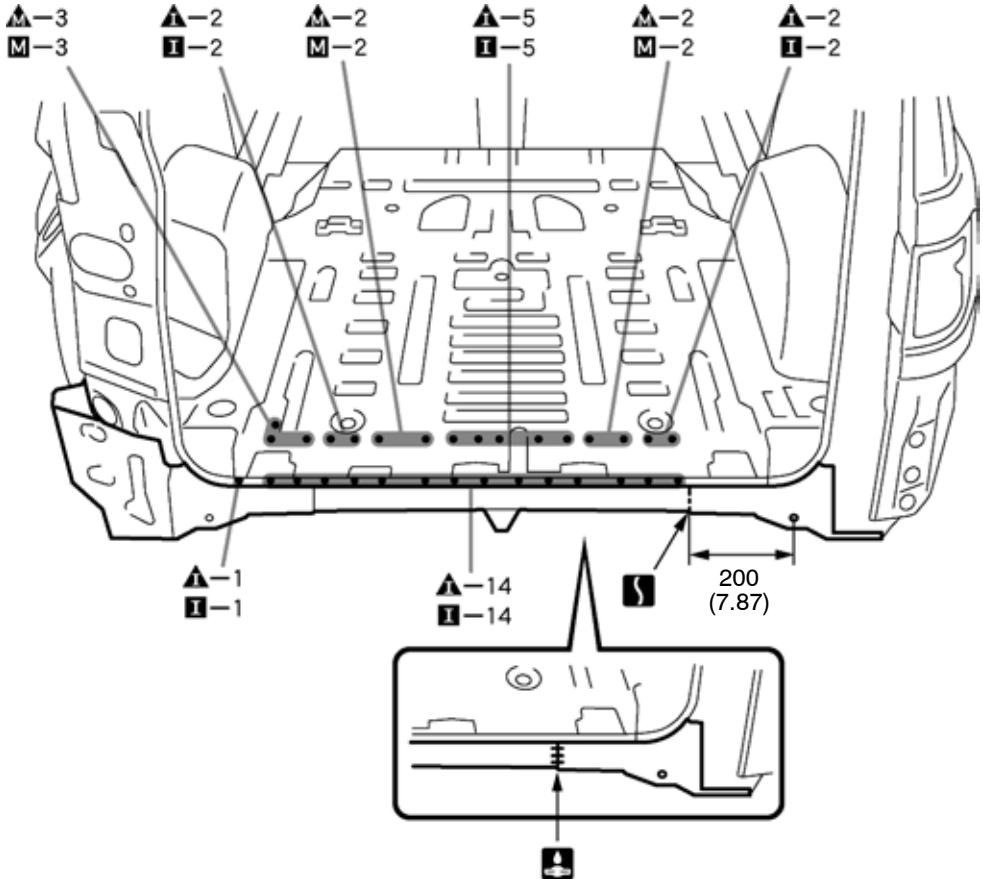
With the back door opening side reinforcement removed.

Symbol meaning

REMOVAL	M A : Remove Weld Points	S : Cut and Join Location	
INSTALLATION	M I : Plug Weld	: Butt Weld	

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REMOVAL·INSTALLATION



mm (in.)

F25303

INSTALLATION POINT

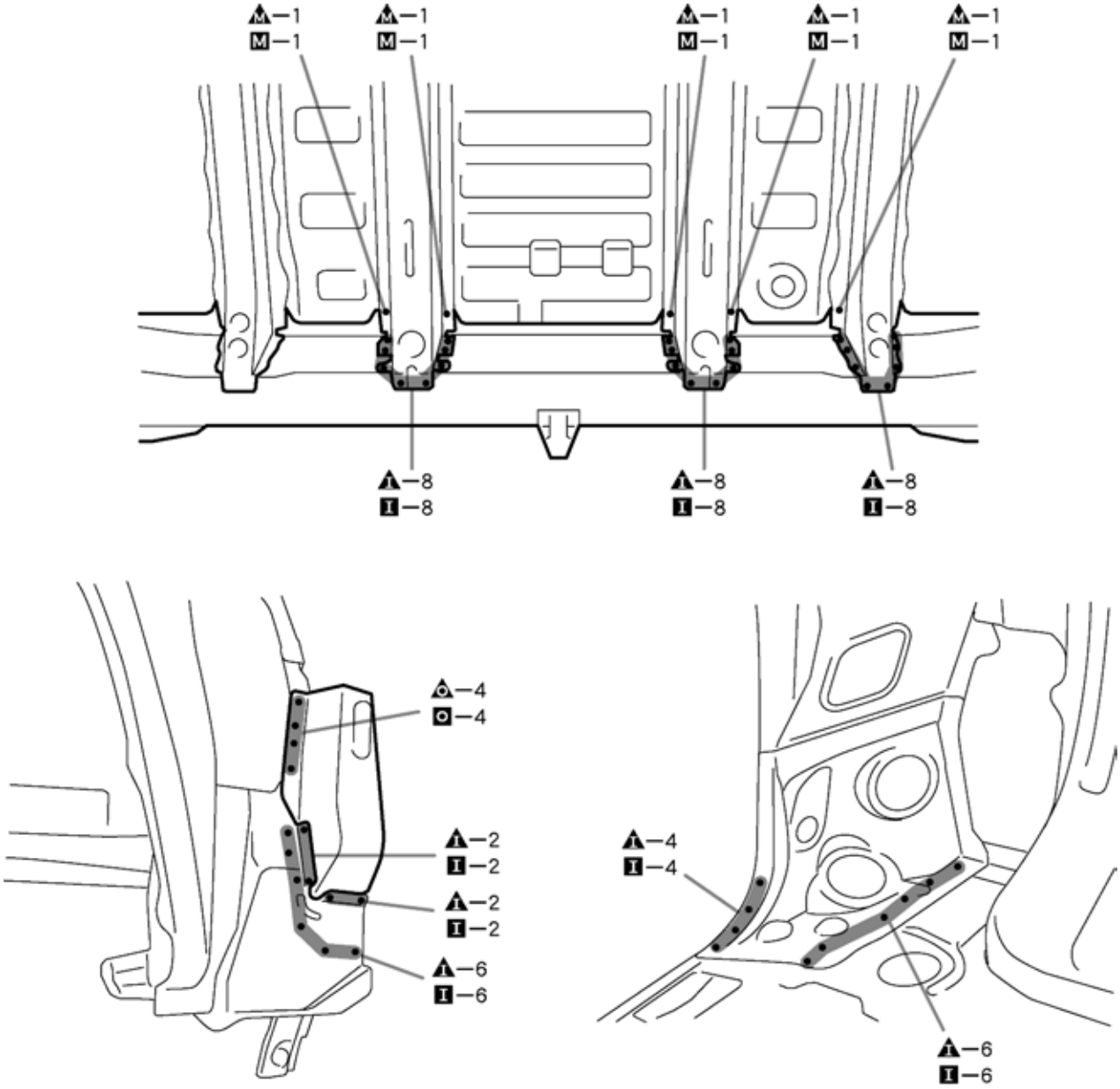
1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.

2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

Symbol meaning

REMOVAL	: Remove Weld Points	: Cut and Join Location
INSTALLATION	: Plug Weld	: Butt Weld

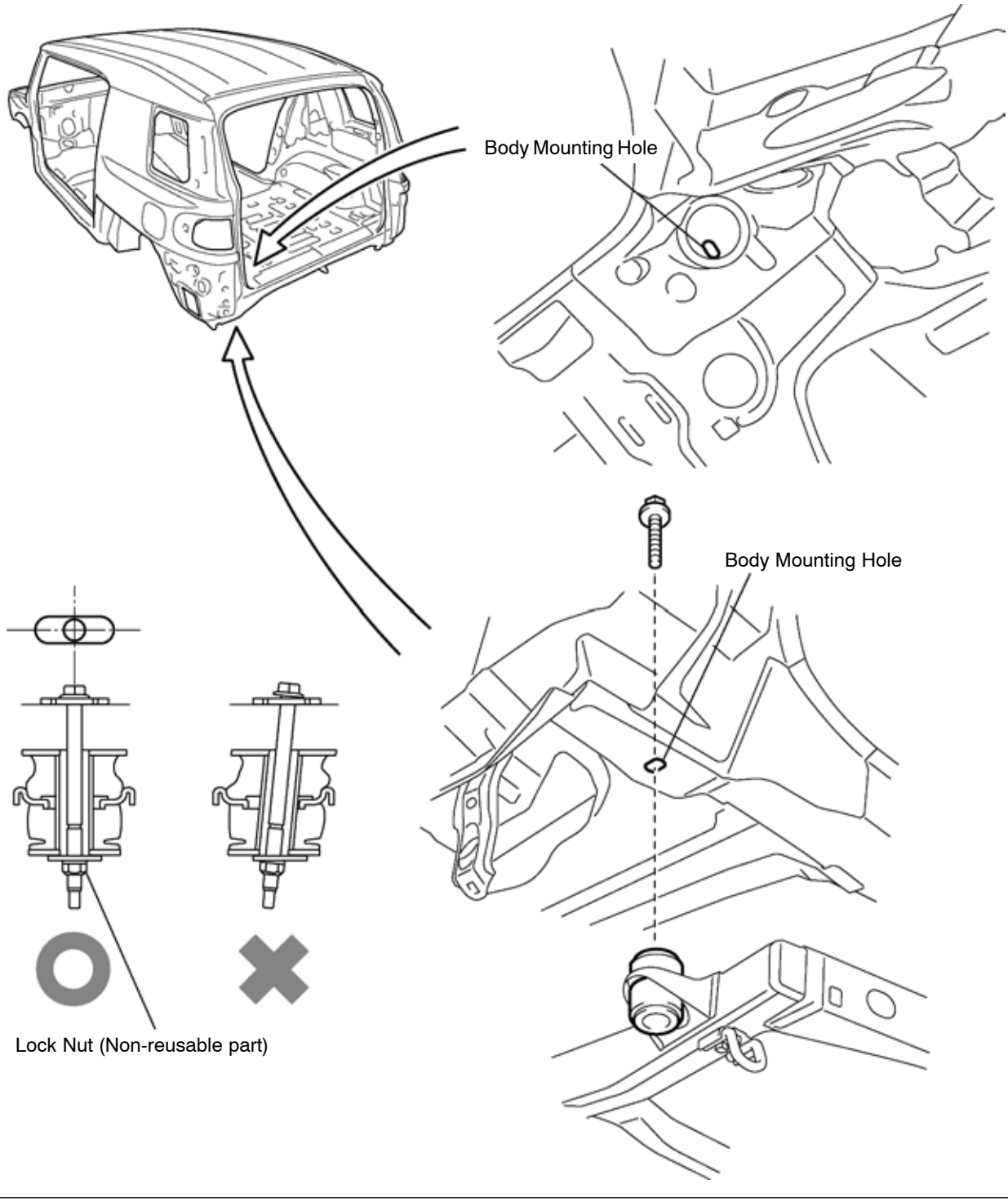
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INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



INSTALLATION POINT

1 Check if the body mounting hole is the correct position.

2 Vertically tighten the bolt.

HINT:

1) Specified torque for the cab mounts No. 1, No. 2, No. 4 and rear end cab mounts 45 N·m (459 kgf·cm, 33 ft.·lbf).

NOTICE: Do not reuse the lock nut.