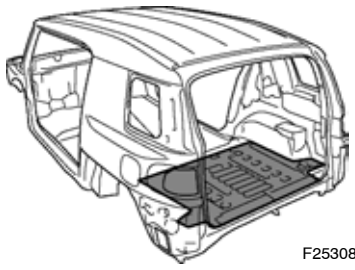
REAR FLOOR PAN (ASSY)



F25308A

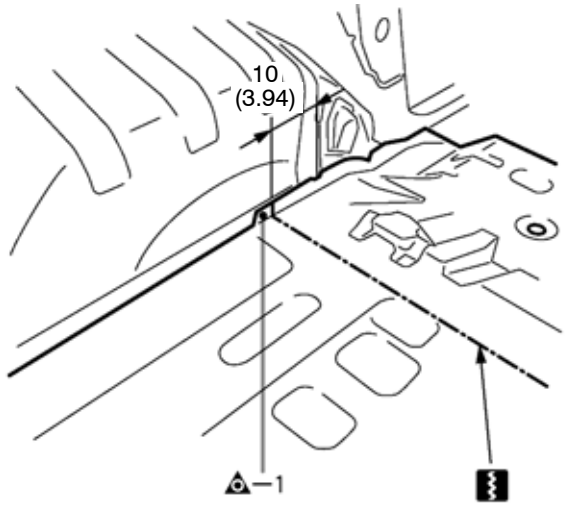
With the body lower back panel and rear floor pan to quarter panel extension removed.

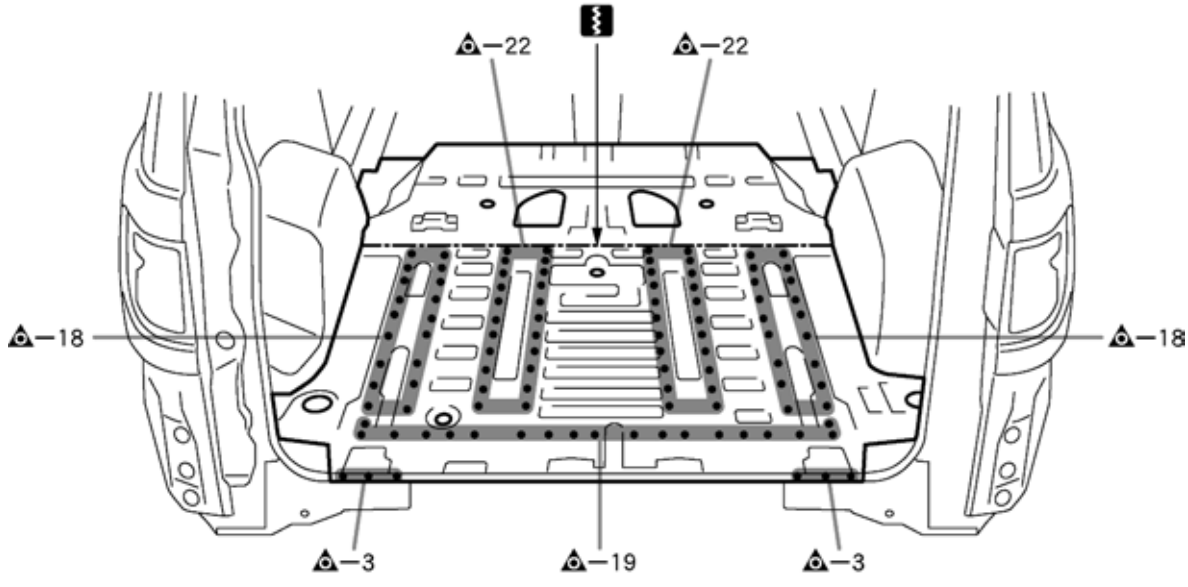
Symbol meaning

: Remove Weld Points : Cut Location

F25308B

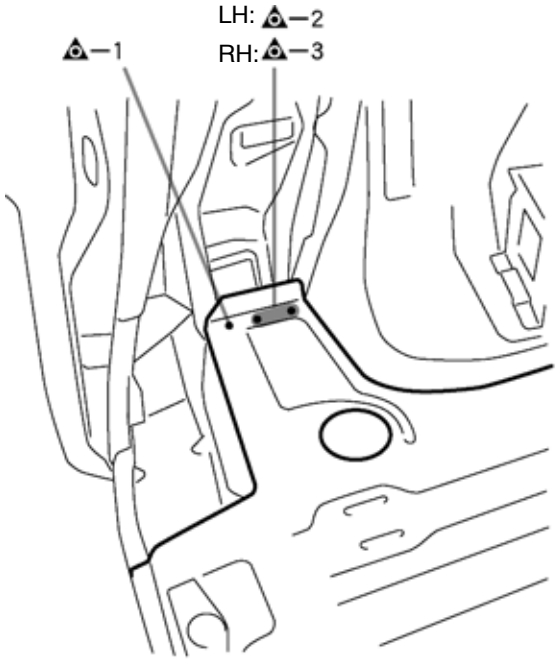
REMOVAL

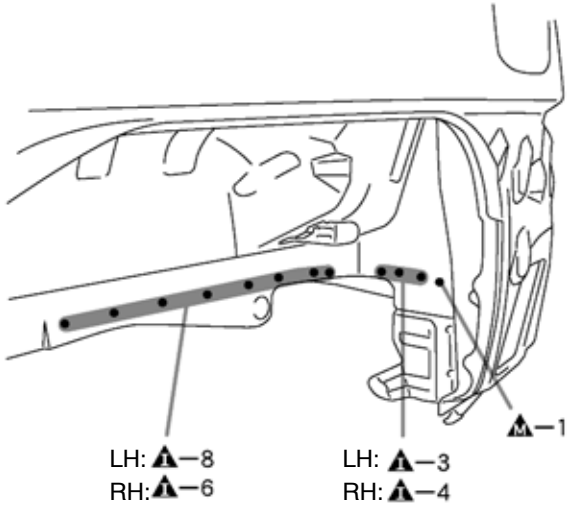




mm (in.)

F25308





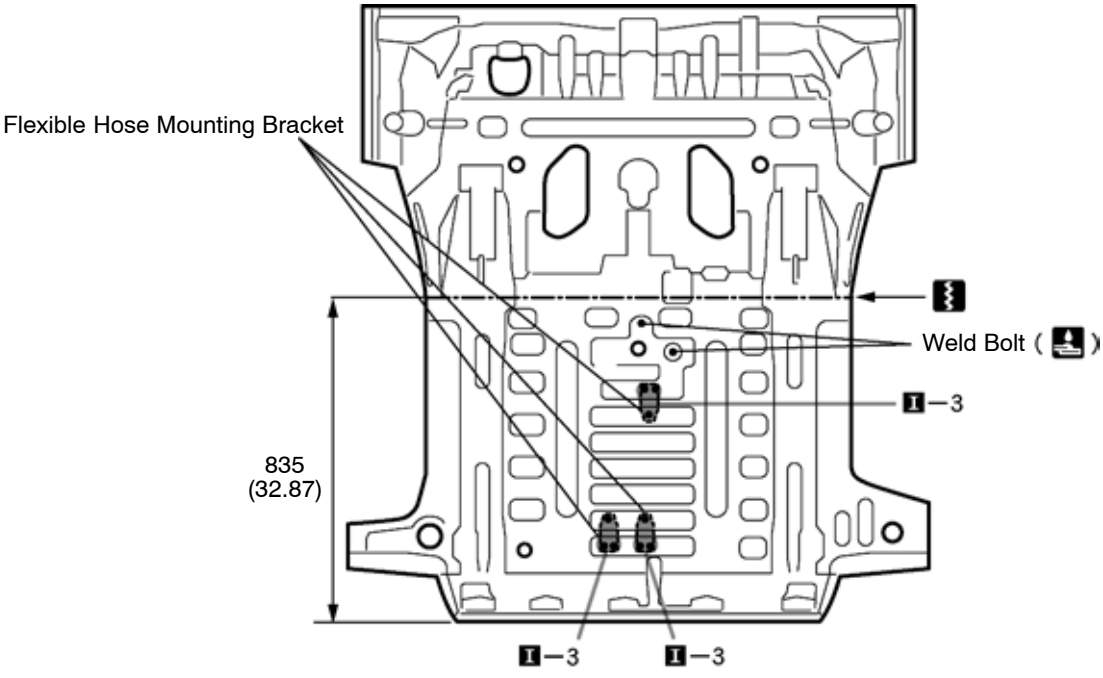
F25309

Symbol meaning

: Spot Weld : Plug Weld : Cut Location : Fillet Weld

F44971B

INSTALLATION

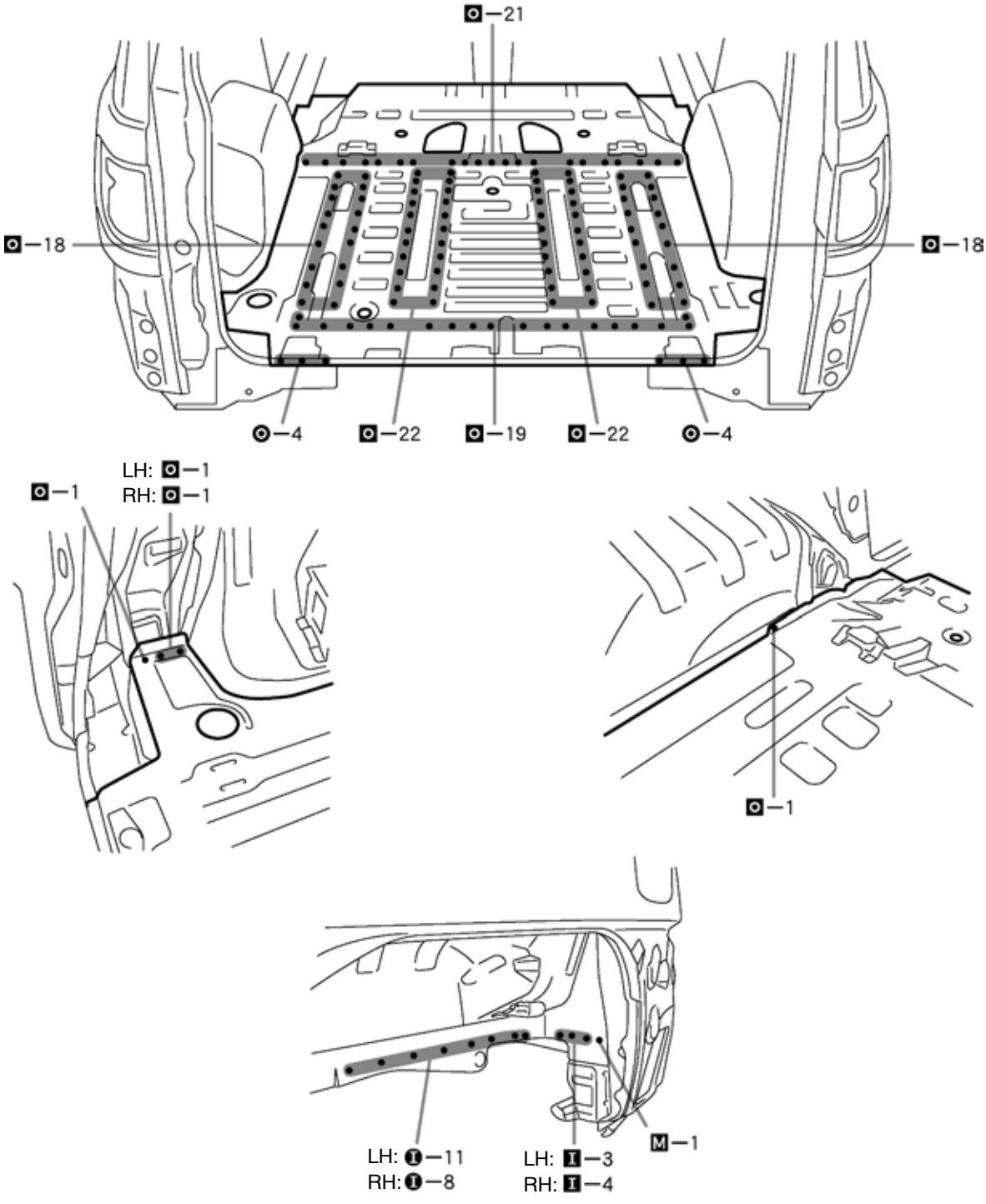


mm (in.)

F25310

INSTALLATION POINT

1 Cut the new part so that it overlaps the previous cut location by approximately 20 mm (0.79 in).
2 Before temporarily installing the new parts, weld the flexible hose mounting bracket and weld bolt with the standard number of welding points.



INSTALLATION POINT

1 Perform MIG plug-welding in the area where the panel are over lapped. Apply body sealer to both sides of each panel.
HINT:
1) Confirm that the panels are securely welded together.
2) Apply sealer in an even, continuous bead.

2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

3 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)

4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.