FRONT BODY PILLAR (CUT)



F25280A

With the cowl side reinforcement and cowl top side inner removed.

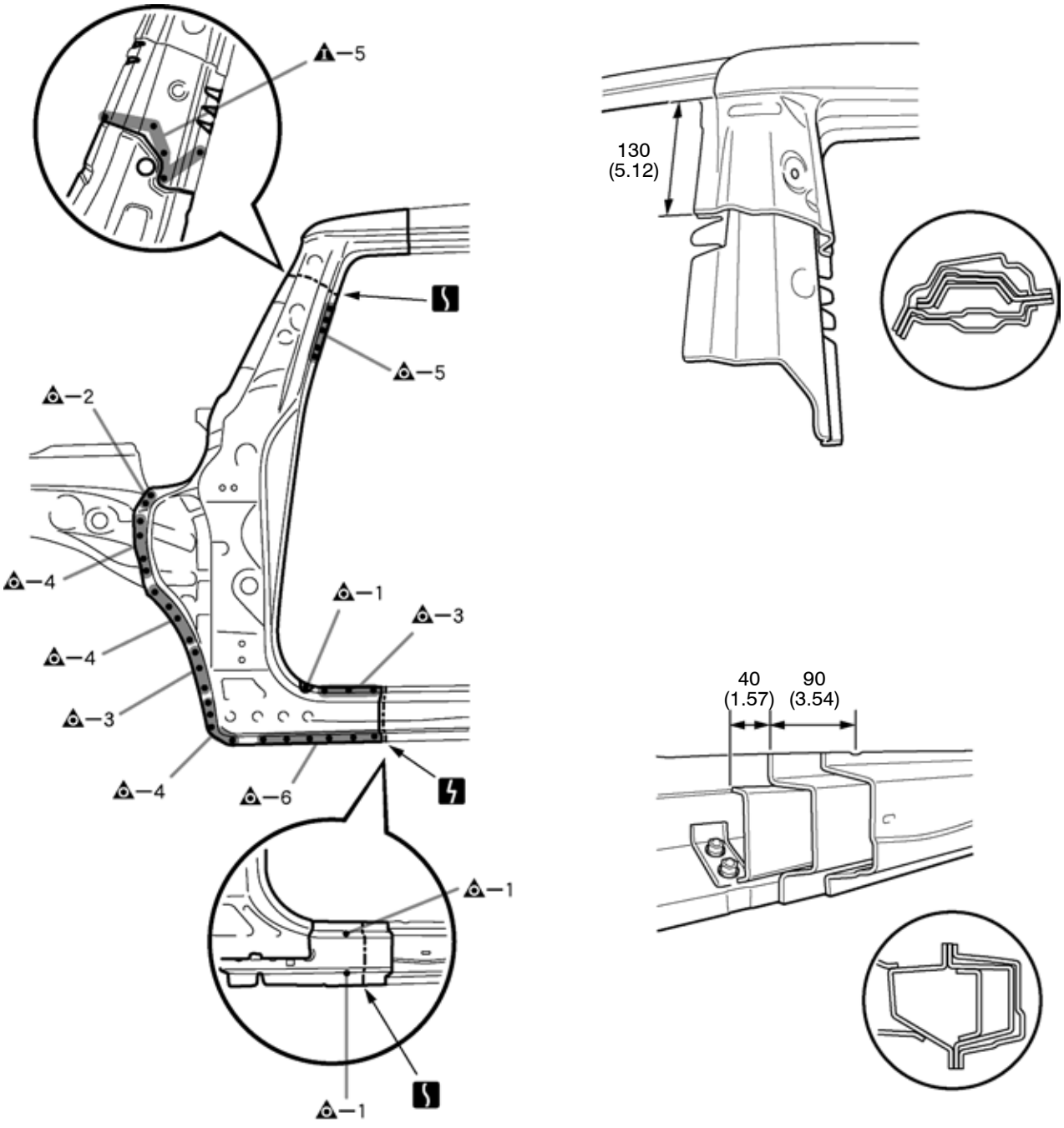
Symbol meaning

: Remove Weld Points : Cut and Join Location

: Cut Location for Supply Parts

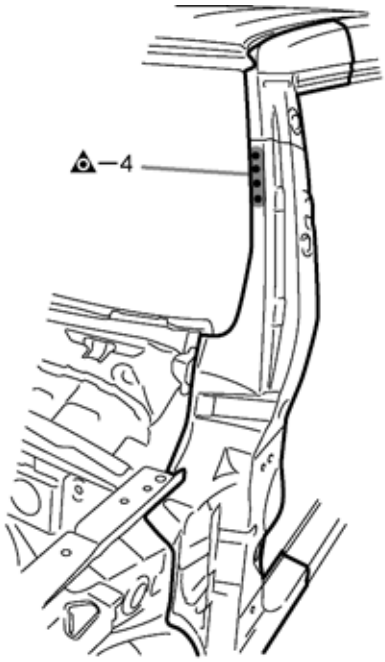
F25280B

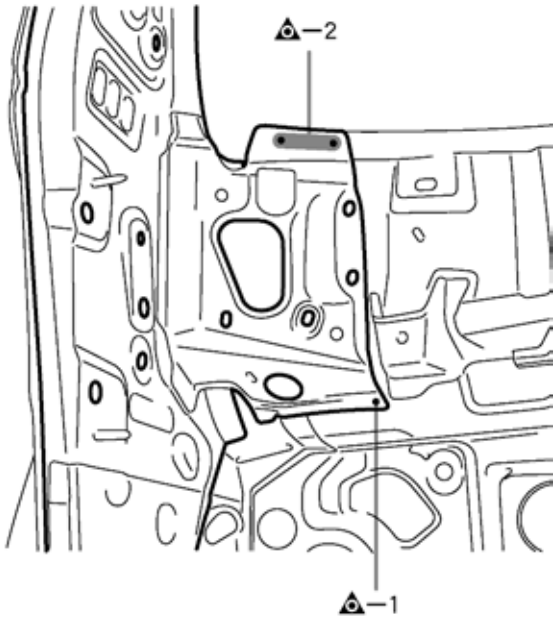
REMOVAL

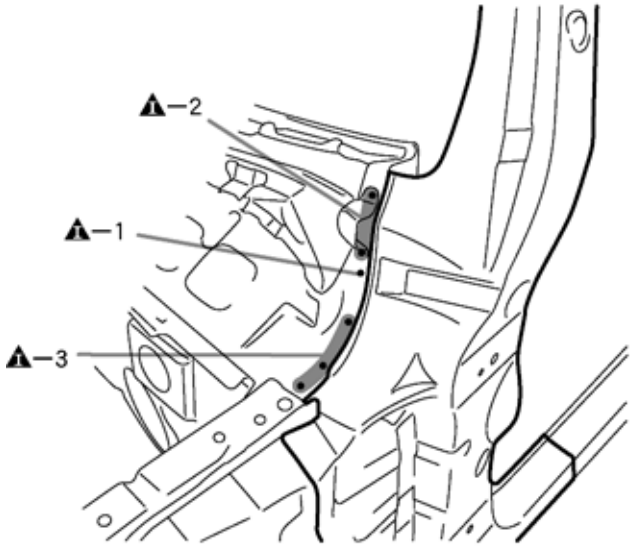


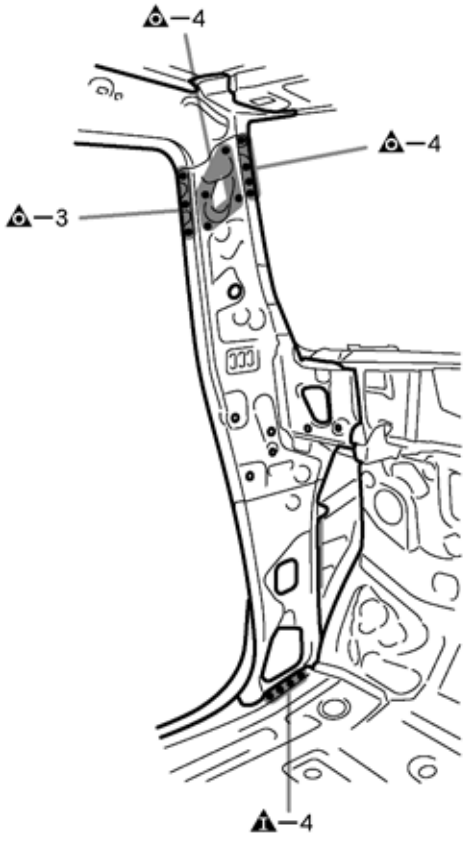
mm (in.)

F25280









F25281

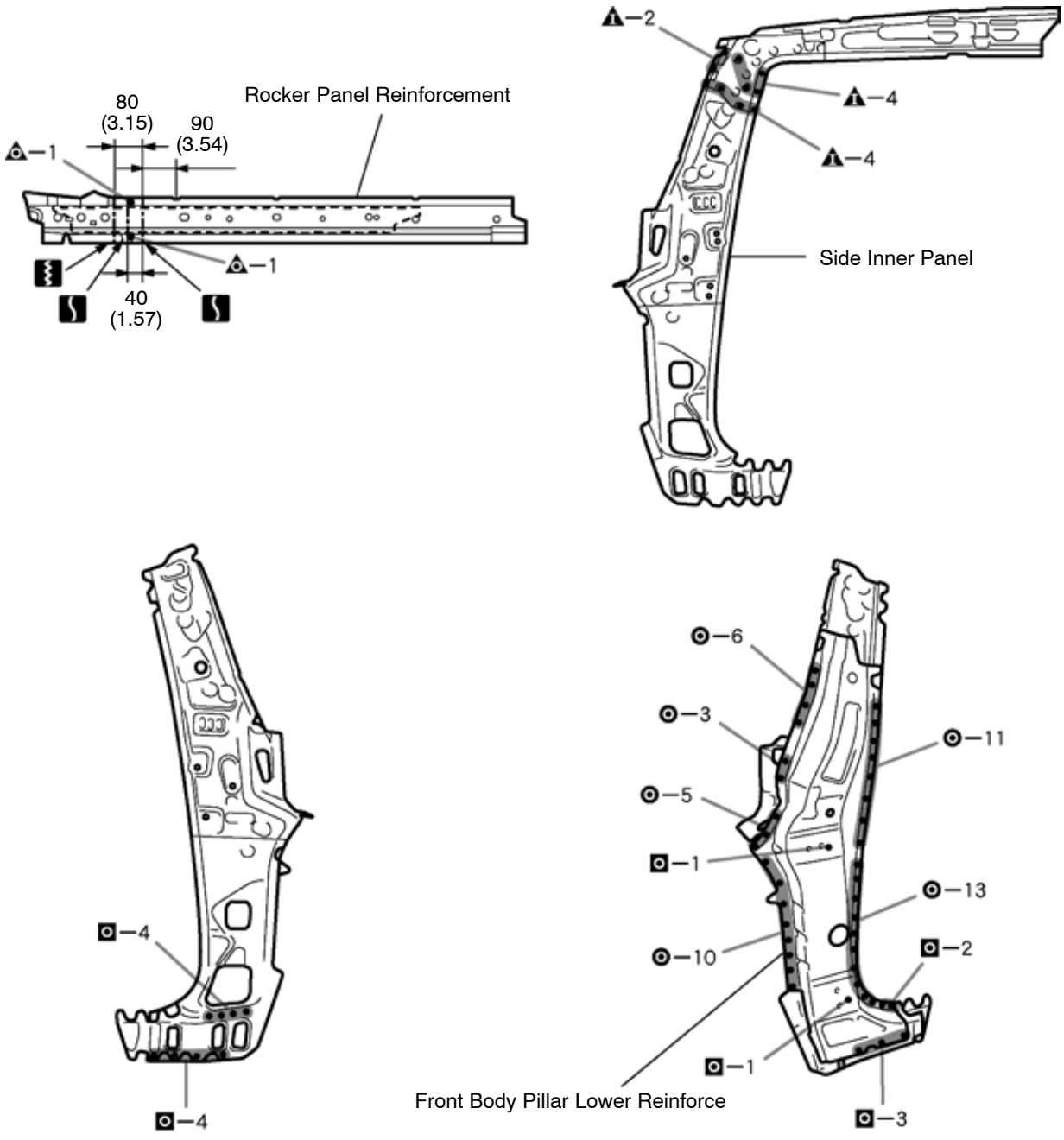
Symbol meaning

: Remove Weld Points : Cut and Join Location : Cut Location

: Spot Weld : MIG Plug Weld

F25282B

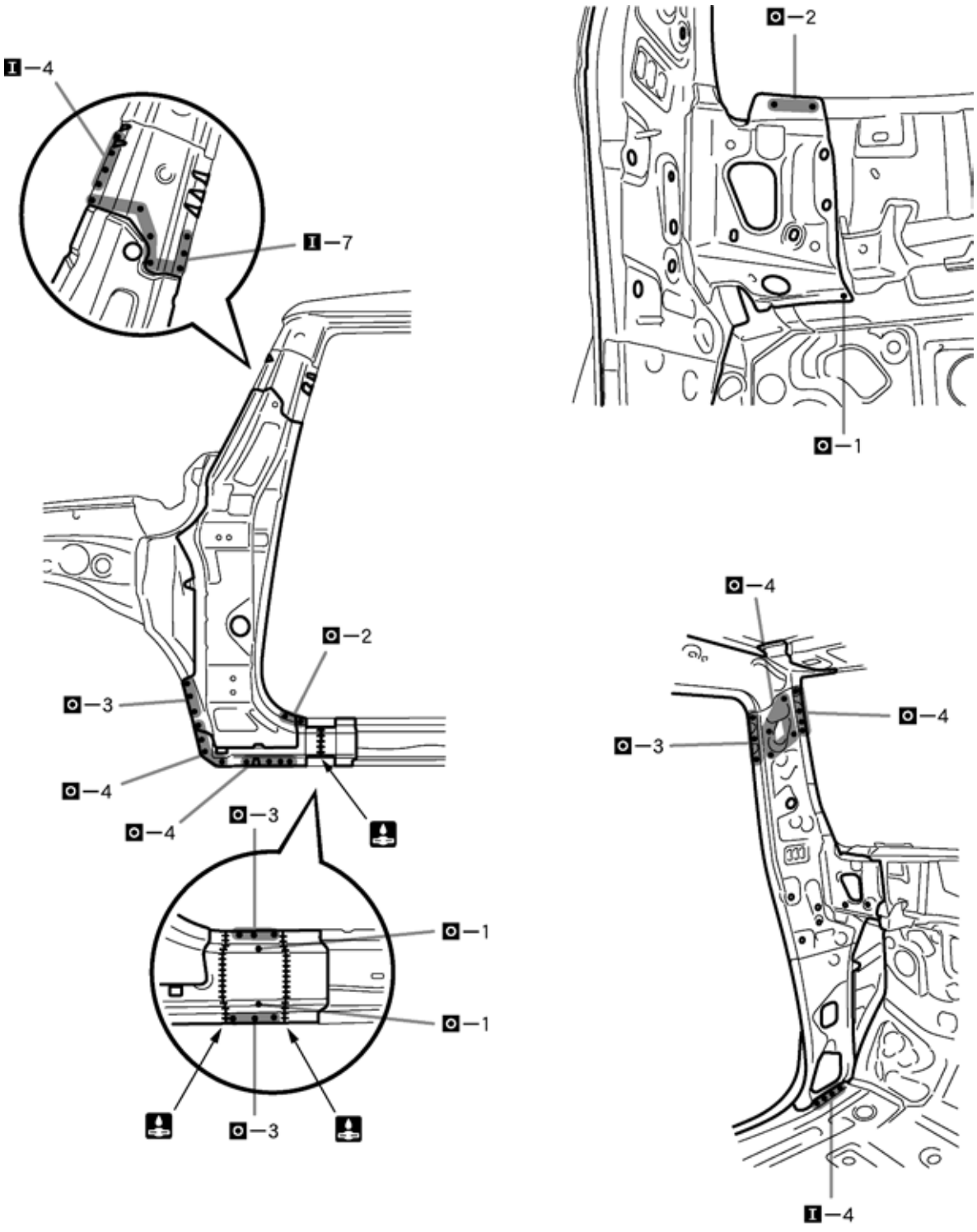
INSTALLATION



F25282

INSTALLATION POINT

1 Before temporarily installing the new parts, weld the rocker panel reinforcement, front body pillar lower reinforce, front body pillar upper reinforce and side inner panel with the standard number of welding points.



INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.

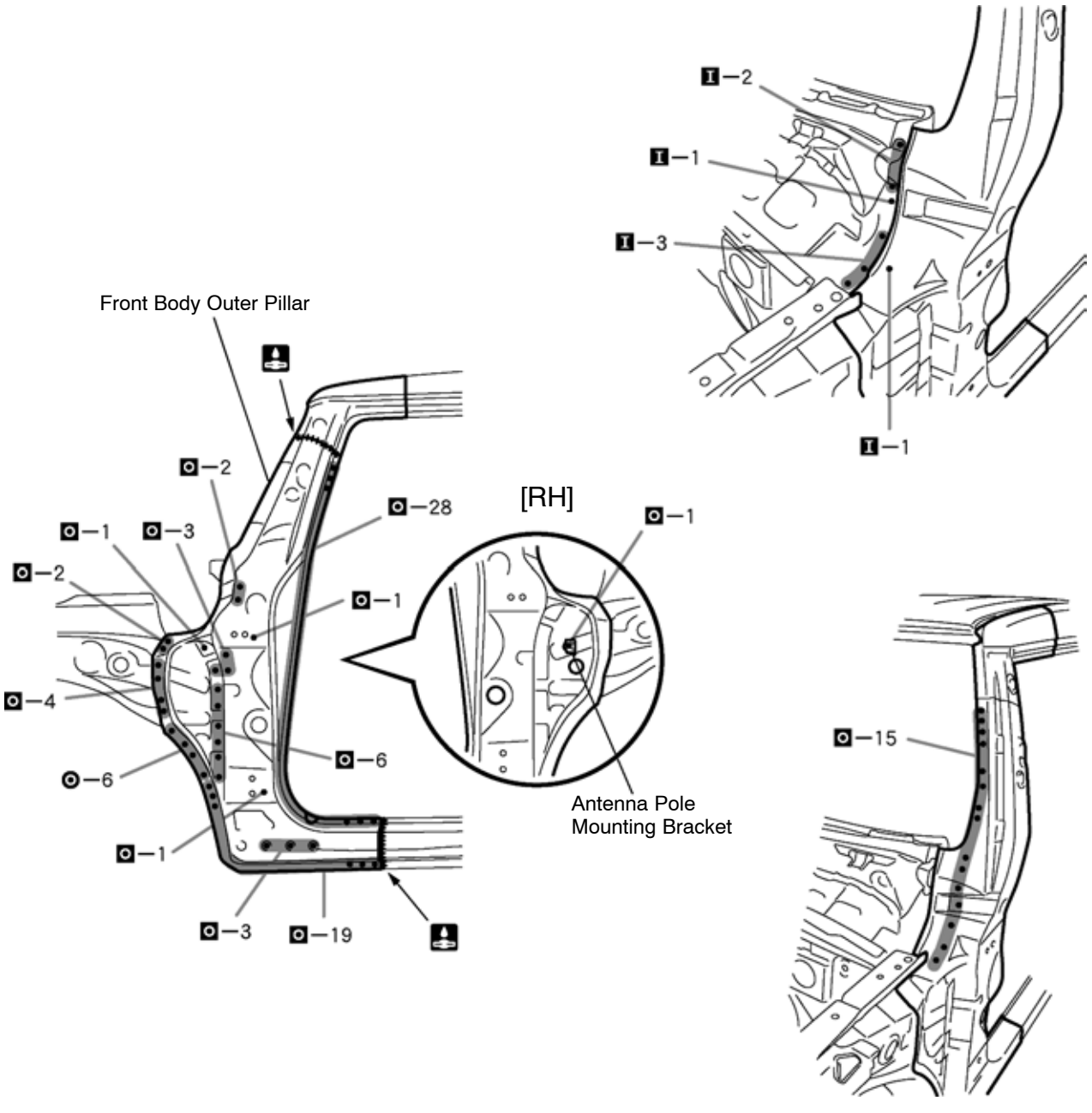
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

Symbol meaning

: Remove Weld Points : Cut and Join Location : Cut Location

: Spot Weld : MIG Plug Weld

F25282B



F25284

INSTALLATION POINT

1 After welding the the rocker panel reinforcement, front body pillar lower reinforce, front body pillar upper reinforce and side inner panel to the vehicle side, install the front body outer pillar and antenna pole mounting bracket.
2 After welding, apply the polyurethane foam to the corresponding parts. (See the paint·coating)
3 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.