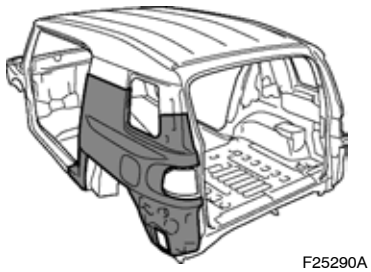
QUARTER PANEL (CUT)



F25290A

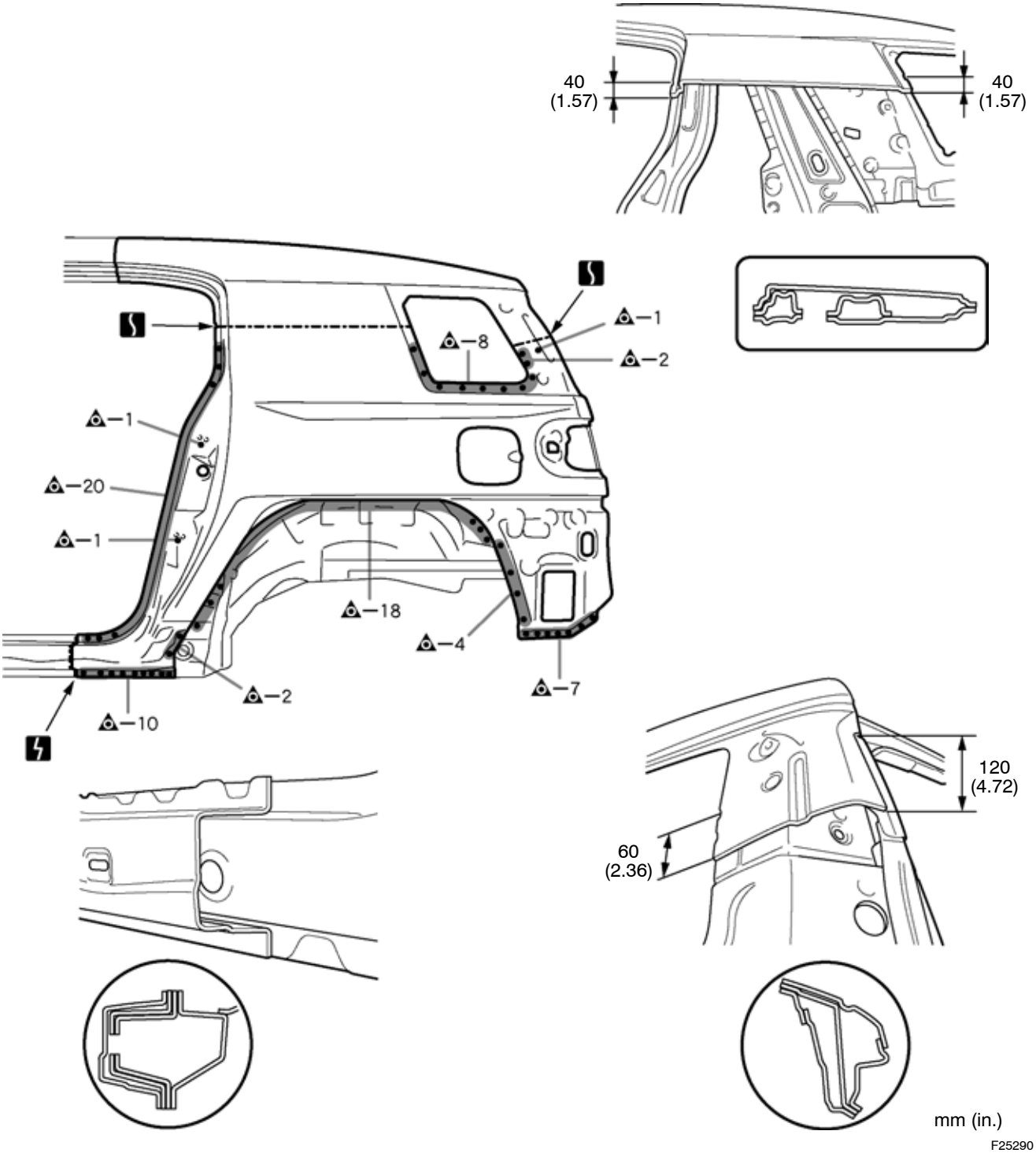
Symbol meaning

: Remove Weld Points : Cut and Join Location

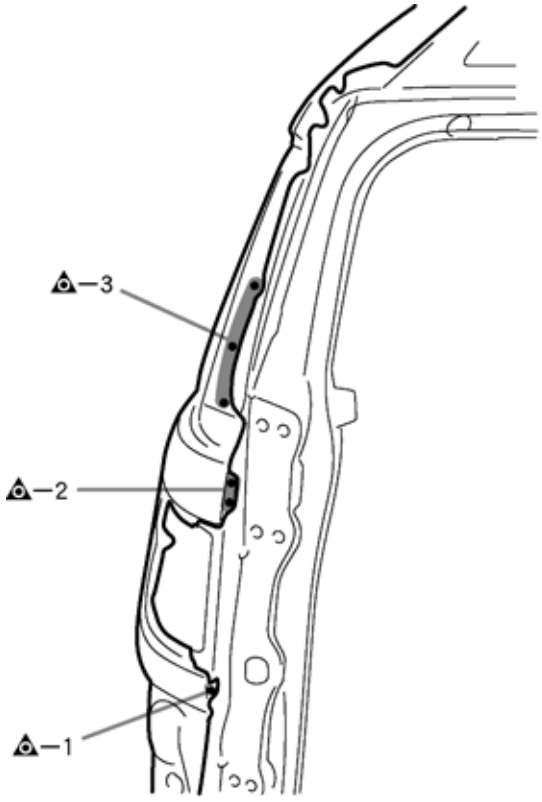
: Cut Location for Supply Parts

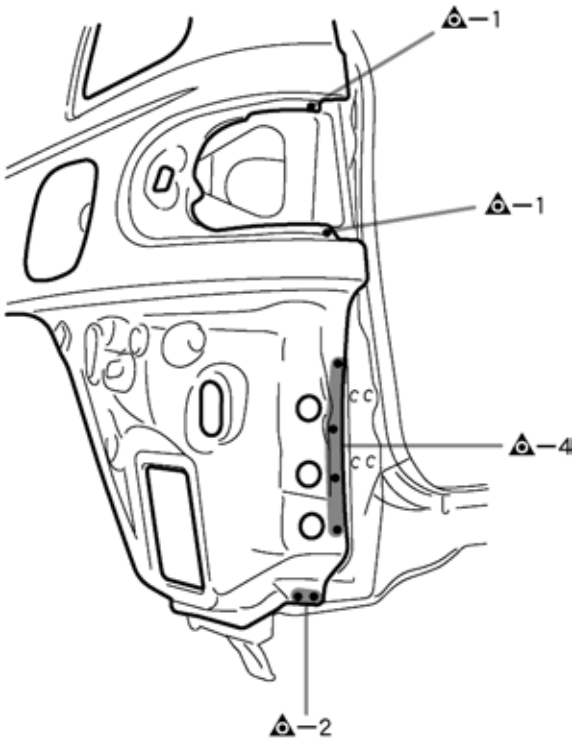
F25290B

REMOVAL



F25290





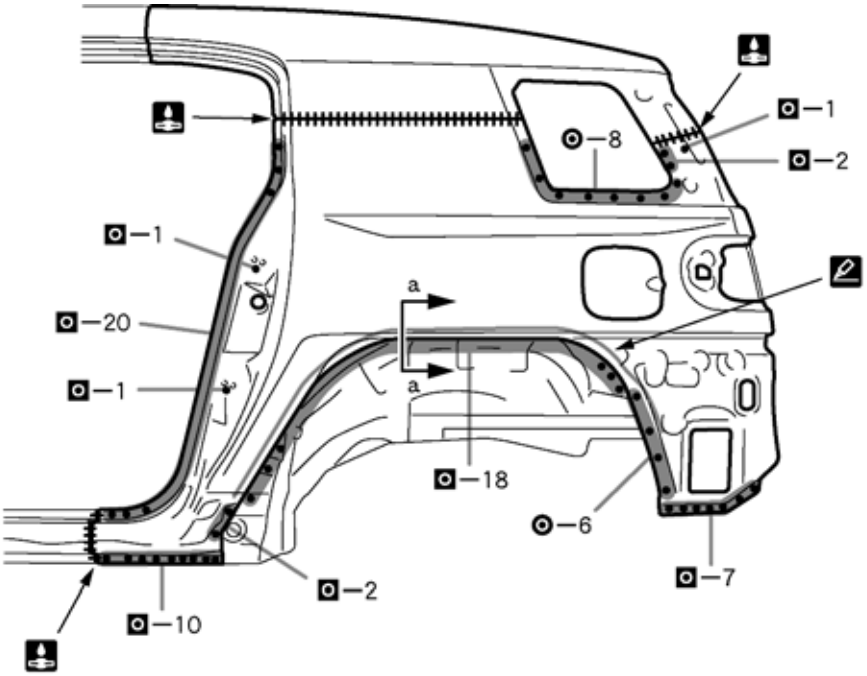
F25291

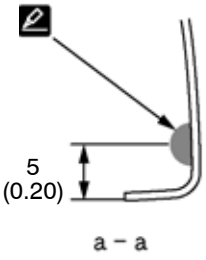
Symbol meaning

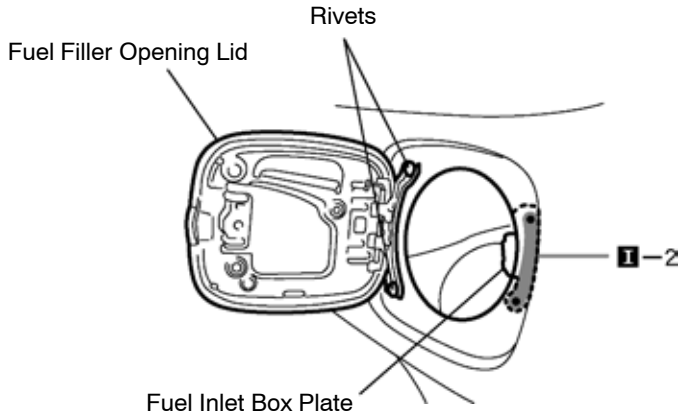
: Spot Weld : MIG Plug Weld : Butt Weld : Body Sealer

F25292B

INSTALLATION







mm (in.)

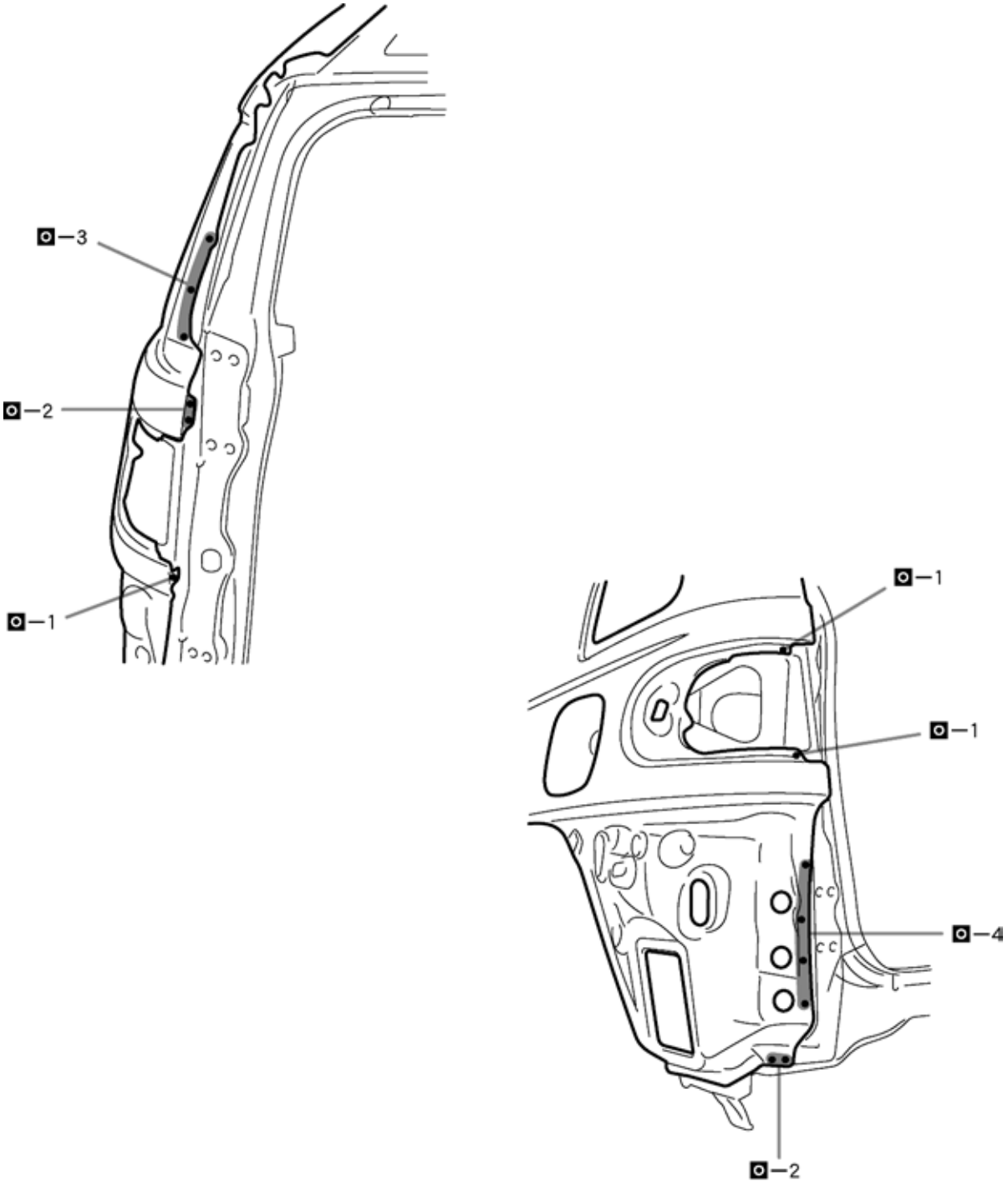
F25292

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.

2 Before temporarily installing the new parts, apply body sealer to the wheel arch.
HINT:
1) Apply body sealer evenly about 5 mm(0.20 in.) from the flange,avoiding any oozing.
2) Apply sealer evenly, about 3 – 4 mm (0.12 – 0.16 in.) in diameter.

3 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)



F25293

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.