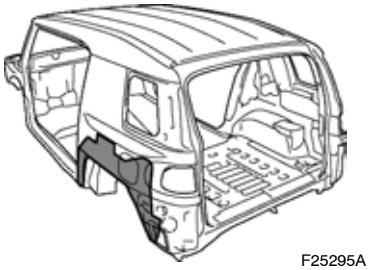
QUARTER WHEEL HOUSING OUTER PANEL (ASSY)



F25295A

With the quarter panel removed.

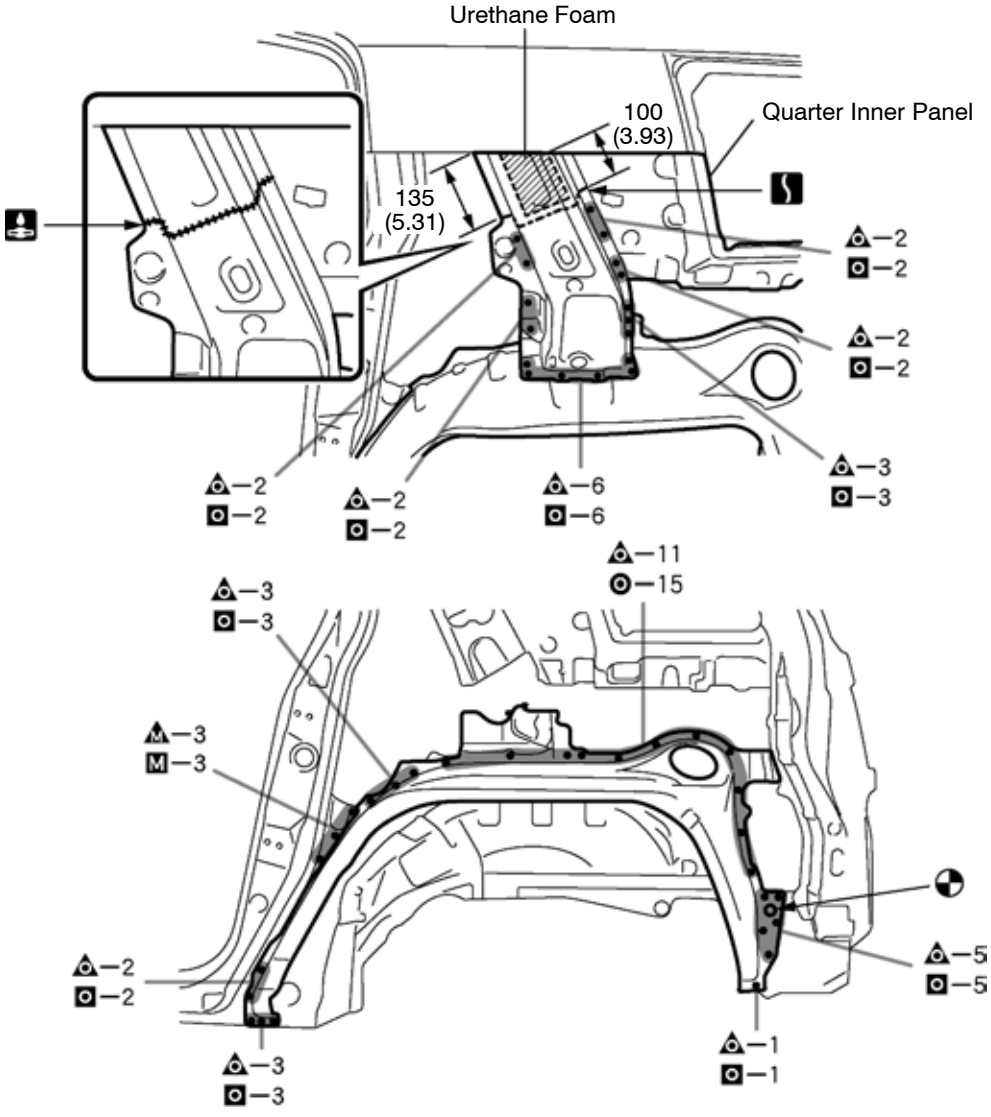
Symbol meaning

REMOVAL	: Remove Weld Points	: Cut and Join Location	
INSTALLATION	: Spot Weld	: MIG Plug Weld	: Butt Weld

F25295B

REMOVAL·INSTALLATION

[LH]



mm (in.)

F25295

REMOVAL POINT

1 After removing the quarter inner panel,remove the quarter wheel housing outer panel.

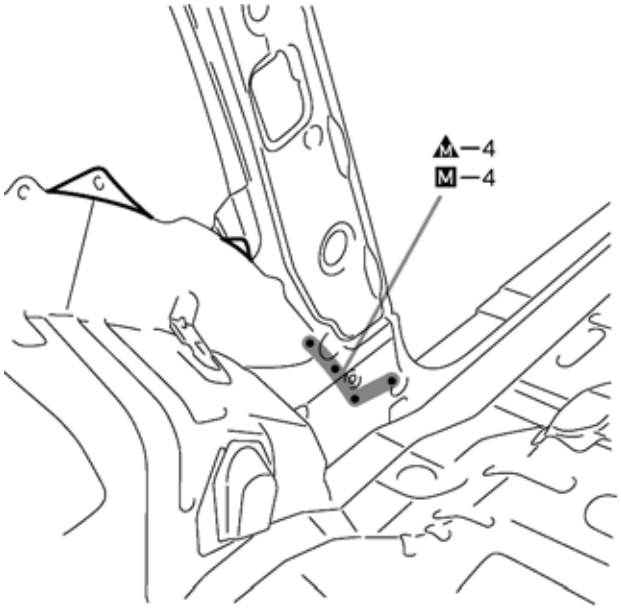
INSTALLATION POINT

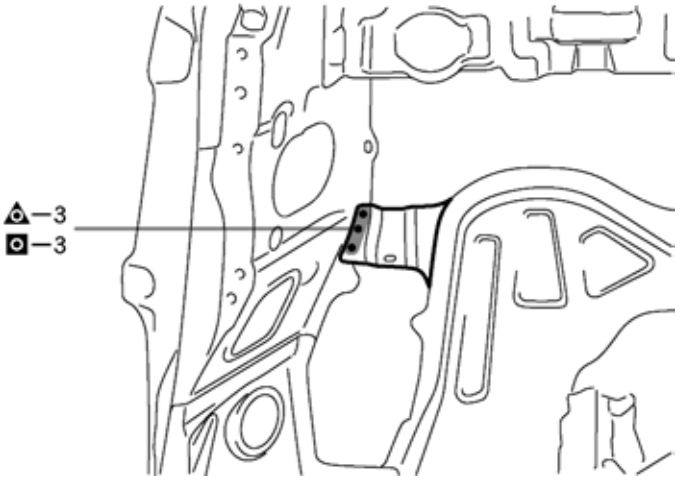
1 After welding the quarter wheel housing outer panel to the vehicle side, install the quarter inner panel.
2 After welding, apply the polyurethane foam to the corresponding parts. (See the paint·coating)
3 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

Symbol meaning

REMOVAL	: Remove Weld Points	: Cut and Join Location	
INSTALLATION	: Spot Weld	: MIG Plug Weld	: Butt Weld

F25295B



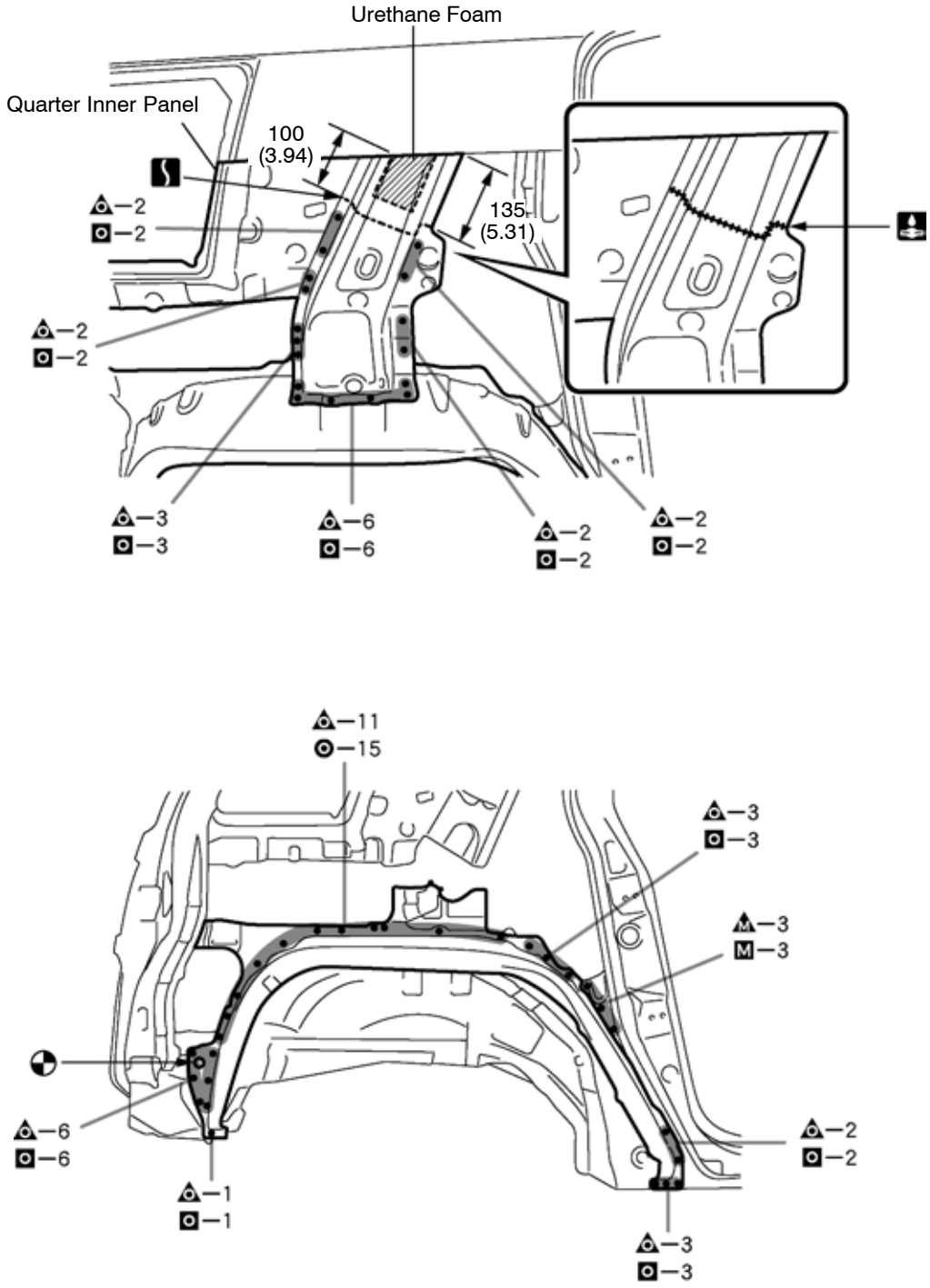


F25296

INSTALLATION POINT

1 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
2 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

[RH]



REMOVAL POINT

1 After removing the quarter inner panel,remove the quarter wheel housing outer panel.

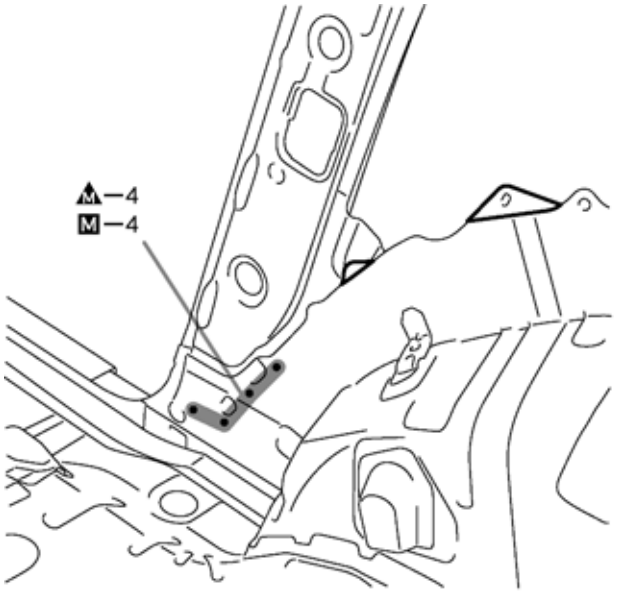
INSTALLATION POINT

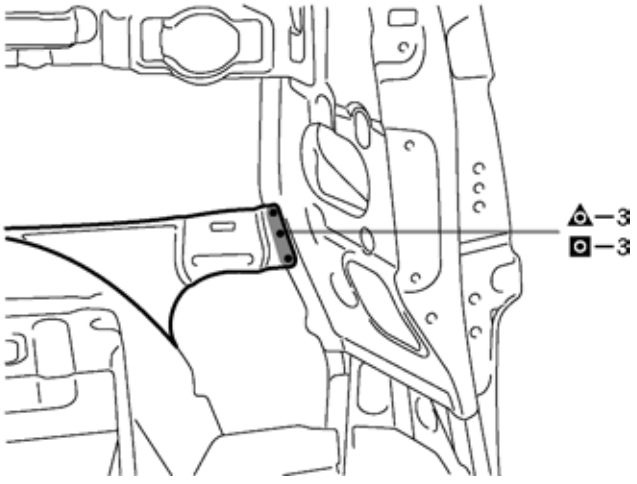
1 After welding the quarter wheel housing outer panel to the vehicle side, install the quarter inner panel.
2 After welding, apply the polyurethane foam to the corresponding parts. (See the paint·coating)
3 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

Symbol meaning

REMOVAL	: Remove Weld Points	: Cut and Join Location	
INSTALLATION	: Spot Weld	: MIG Plug Weld	: Butt Weld

F25295B





F25298

INSTALLATION POINT

1 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint·coating)
2 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.