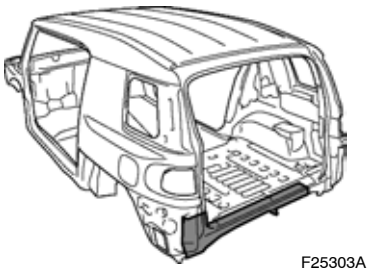
BODY LOWER BACK PANEL (CUT)


F25303A

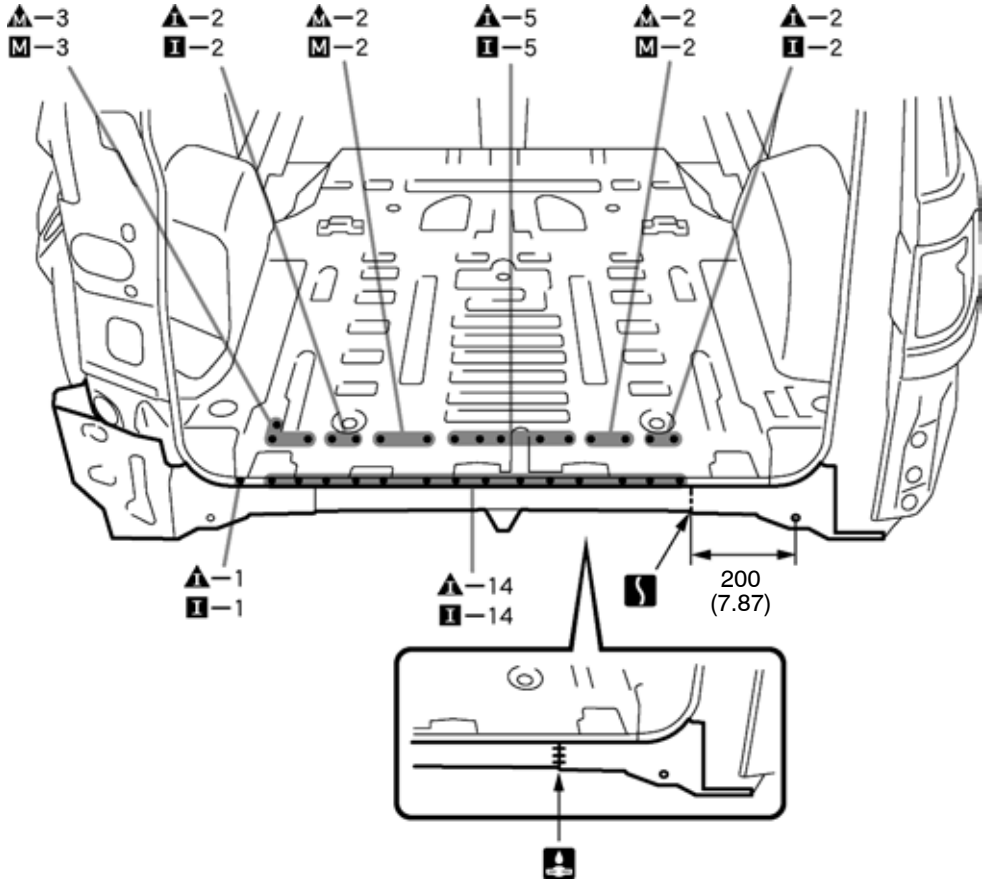
With the back door opening side reinforcement removed.

Symbol meaning

REMOVAL	M A : Remove Weld Points		: Cut and Join Location
INSTALLATION	M I : MIG Plug Weld		: Butt Weld

F25303B

REMOVAL·INSTALLATION



mm (in.)

F25303

INSTALLATION POINT

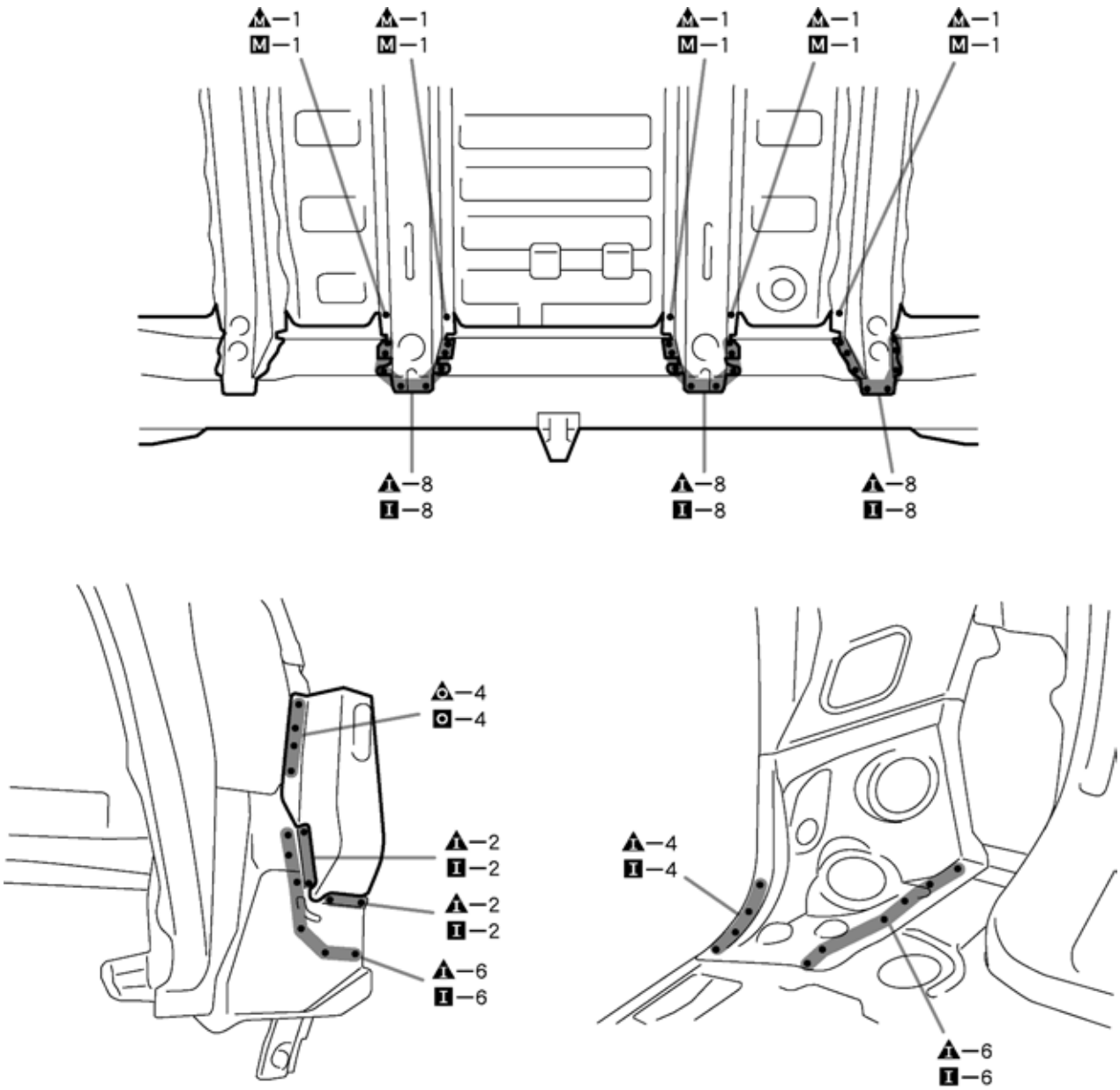
1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.

2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

Symbol meaning

REMOVAL	M A : Remove Weld Points	: Cut and Join Location
INSTALLATION	M I : MIG Plug Weld	: Butt Weld

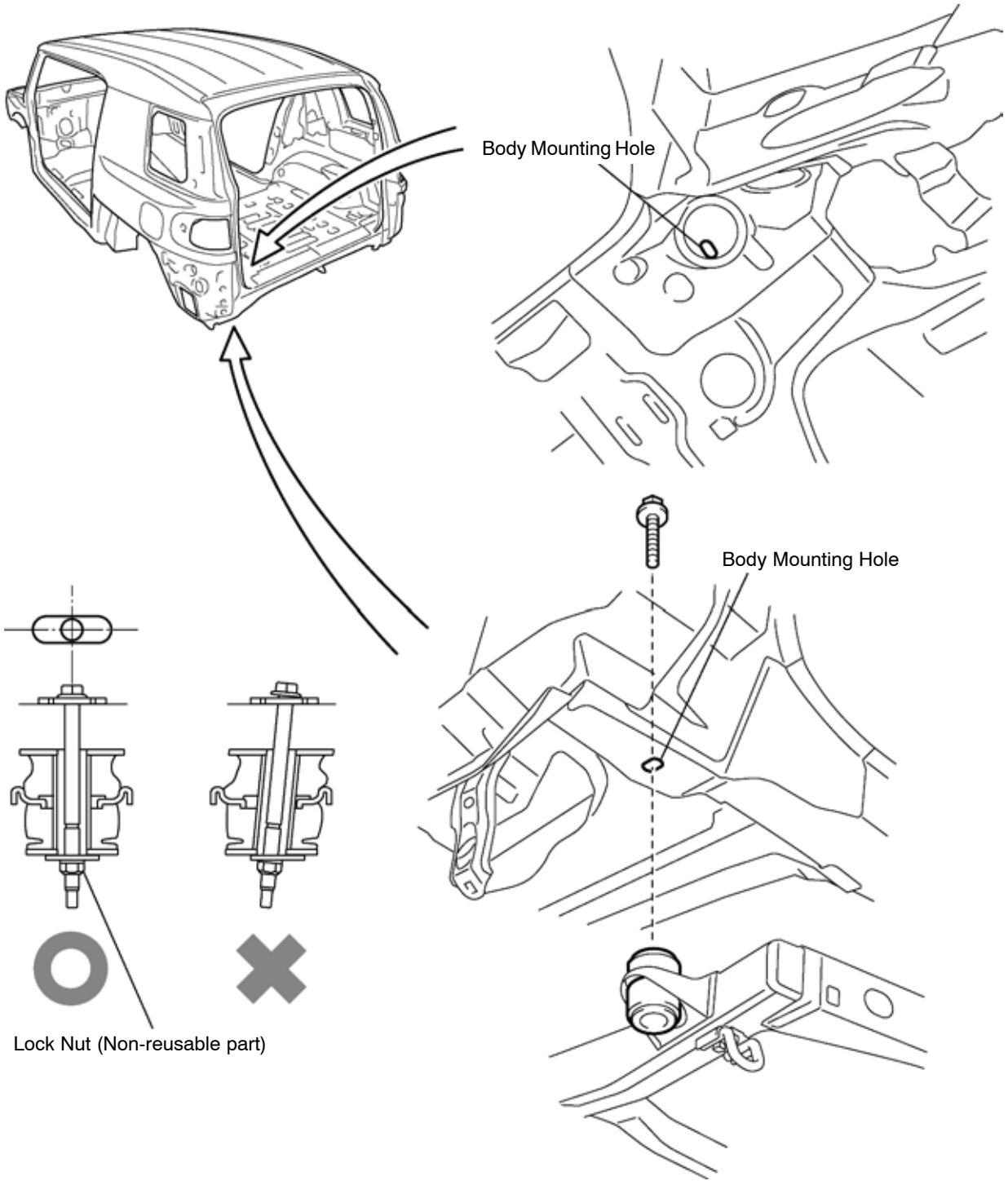
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F25304

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



INSTALLATION POINT

1 Check if the body mounting hole is the correct position.

2 Vertically tighten the bolt.

HINT:

1) Specified torque for the cab mounts No.1, No.2, No.4 and rear end cab mountis 45 N·m(459 kgf·cm, 33 ft.·lbf).

NOTICE: Do not reuse the lock nut.