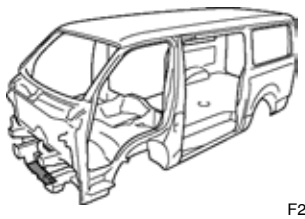
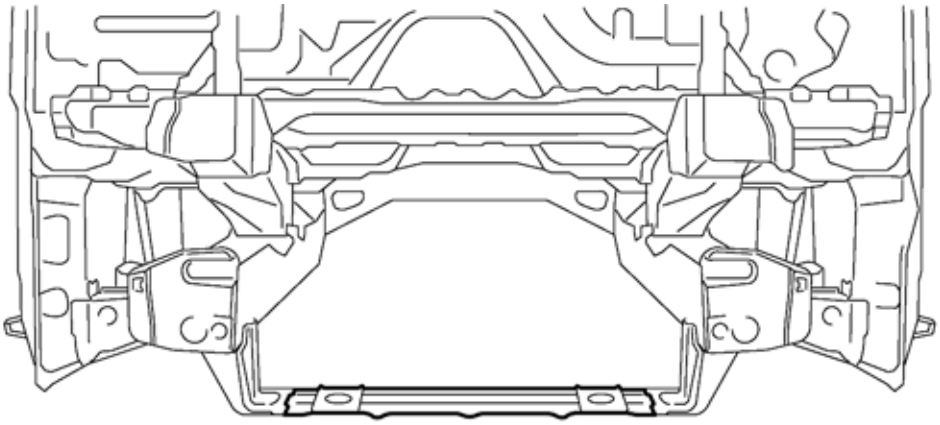
FRONT CROSSMEMBER (ASSY)

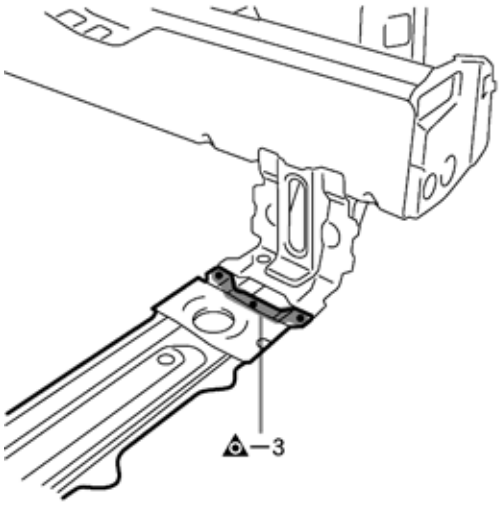

F20523A

REPLACEMENT

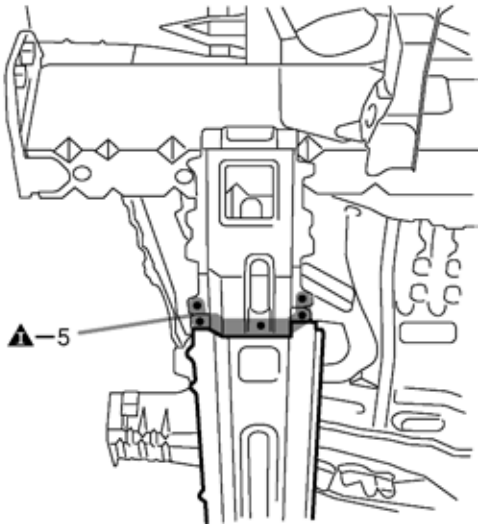
REMOVAL



〔Standard body〕



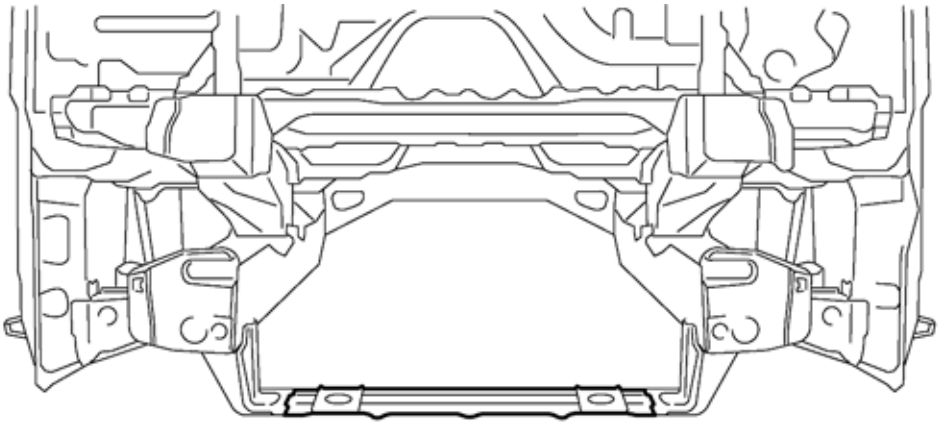
〔Wide body〕



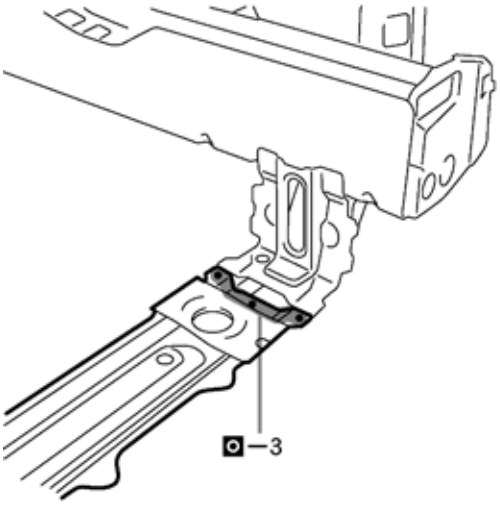
F20523

INSTALLATION

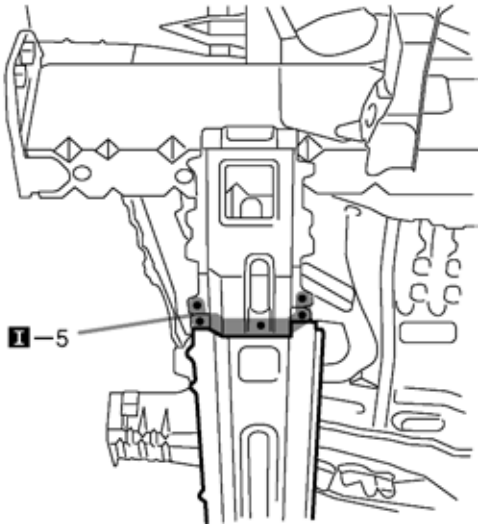
- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



〔Standard body〕



〔Wide body〕



F20524