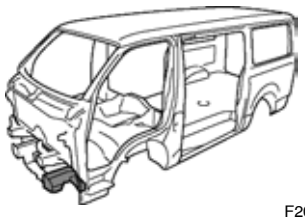
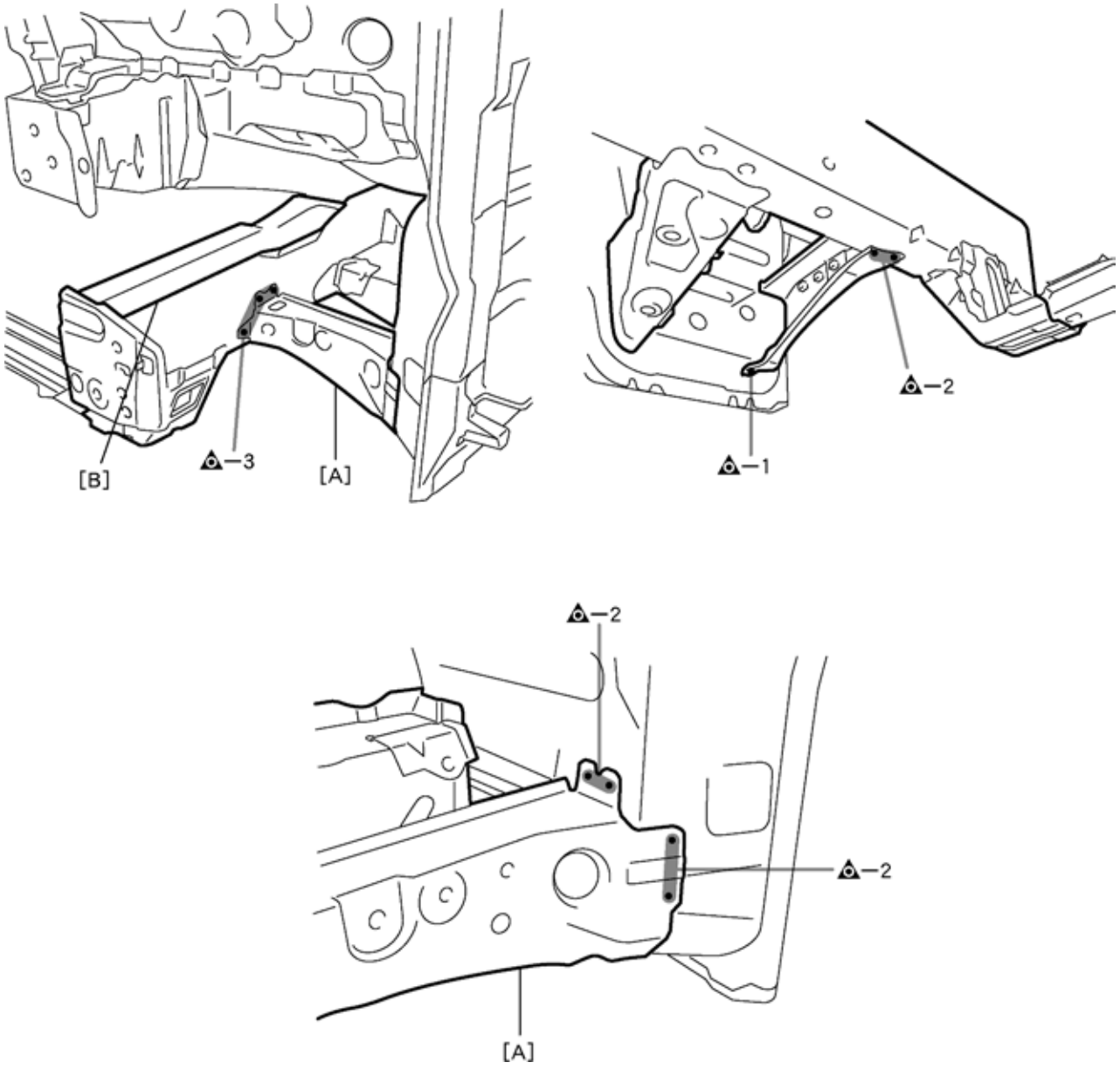
FRONT SIDEMEMBER (CUT-P): STANDARD BODY


F20525A

REPLACEMENT

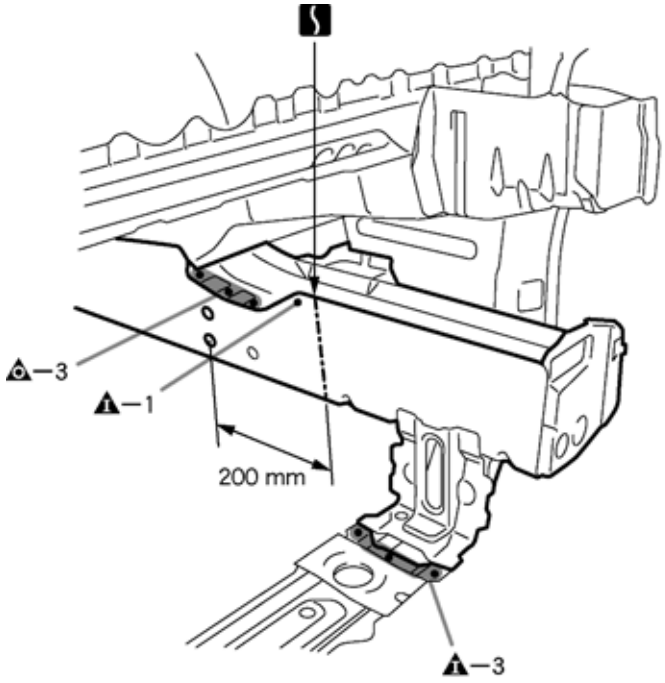
REMOVAL

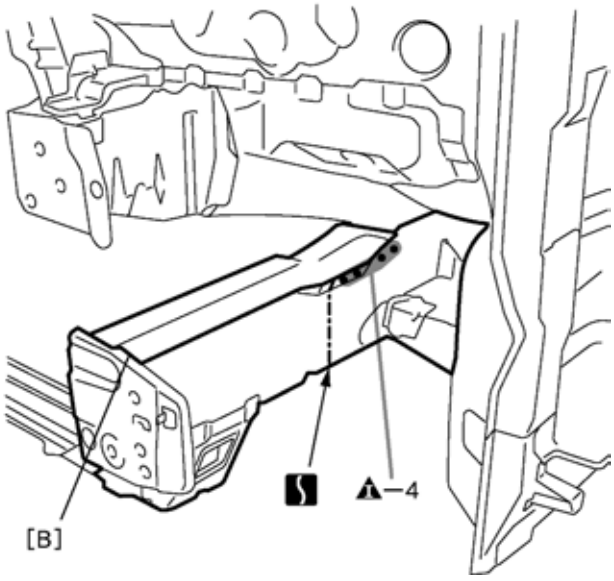


F20525

POINT
1 After removing the [A], remove the front sidemember.
2 Remove the [B] at the same time.

PART NAME
[A] Front Crossmember Extension [B] Front Sidemember No.1 Plate





F20526

POINT

1 Remove the [B] at the same time.

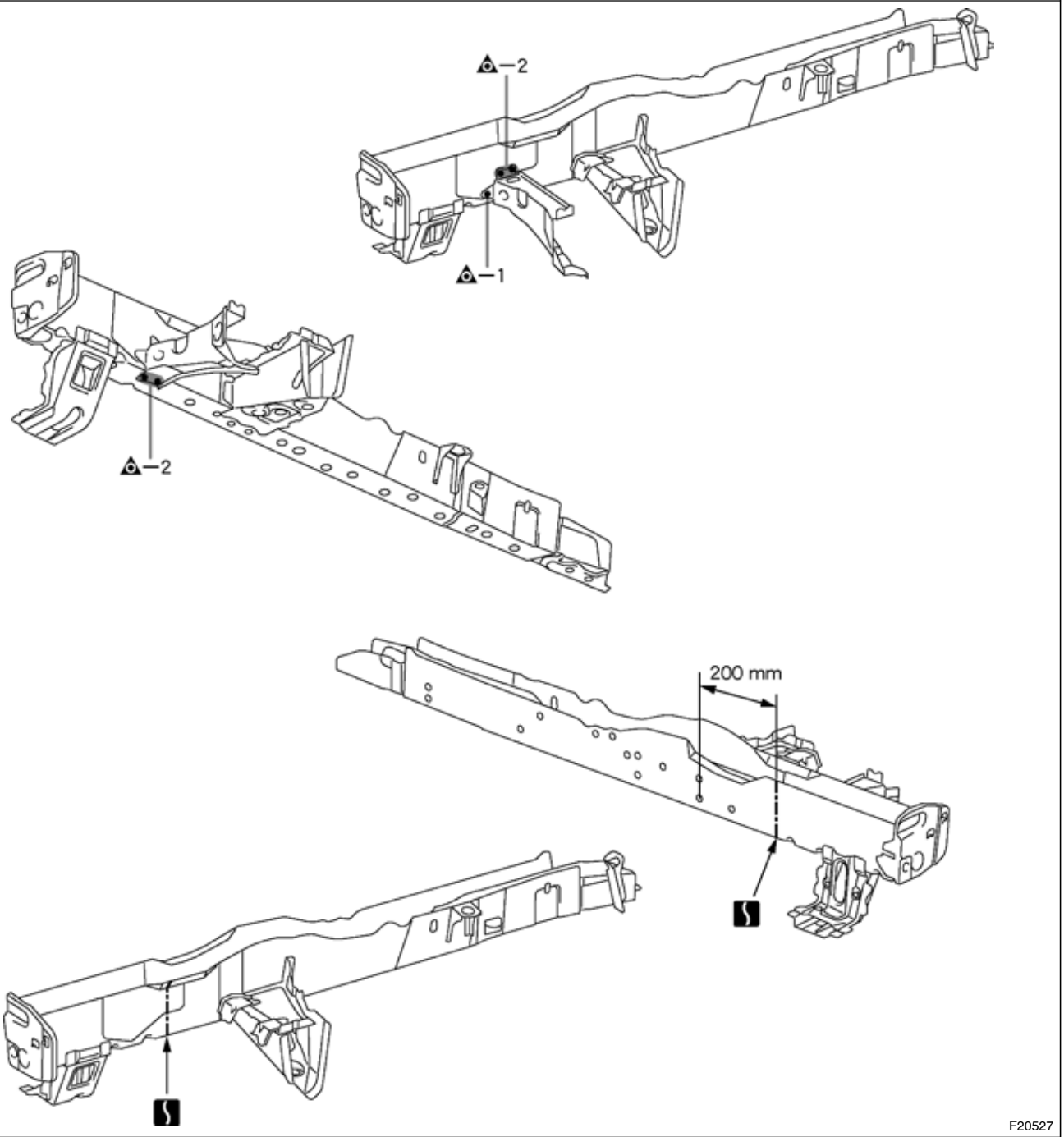
PART NAME

[B] Front Sidemember No.1 Plate

200 mm (7.87 in.)

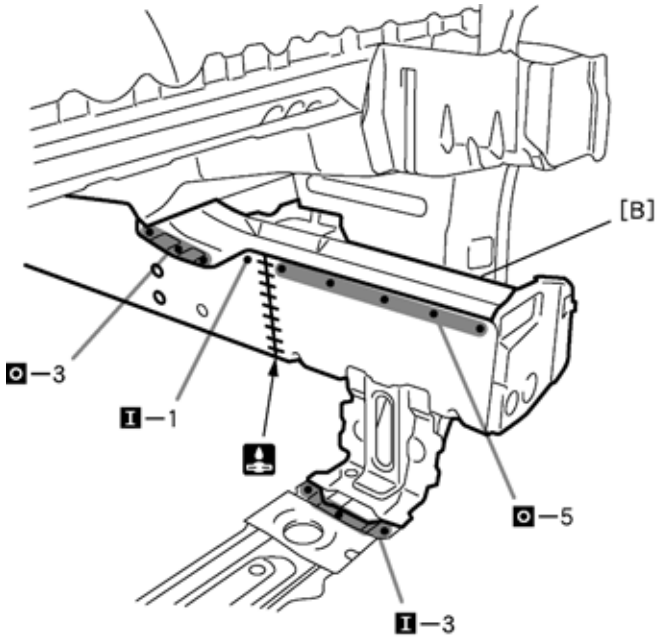
INSTALLATION

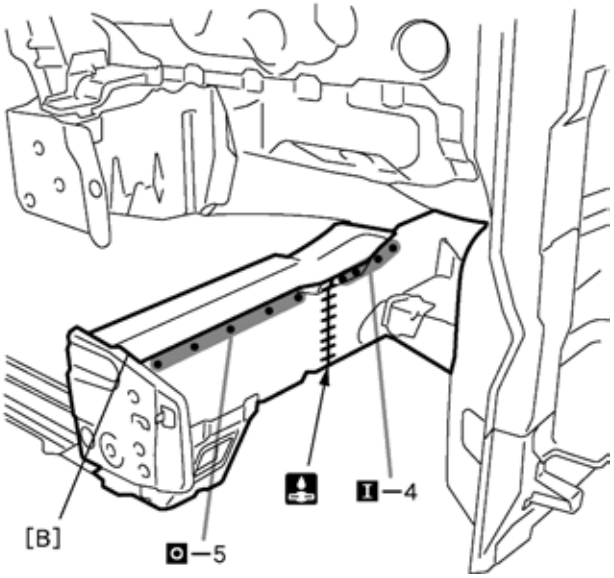
- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F20527

200 mm (7.87 in.)

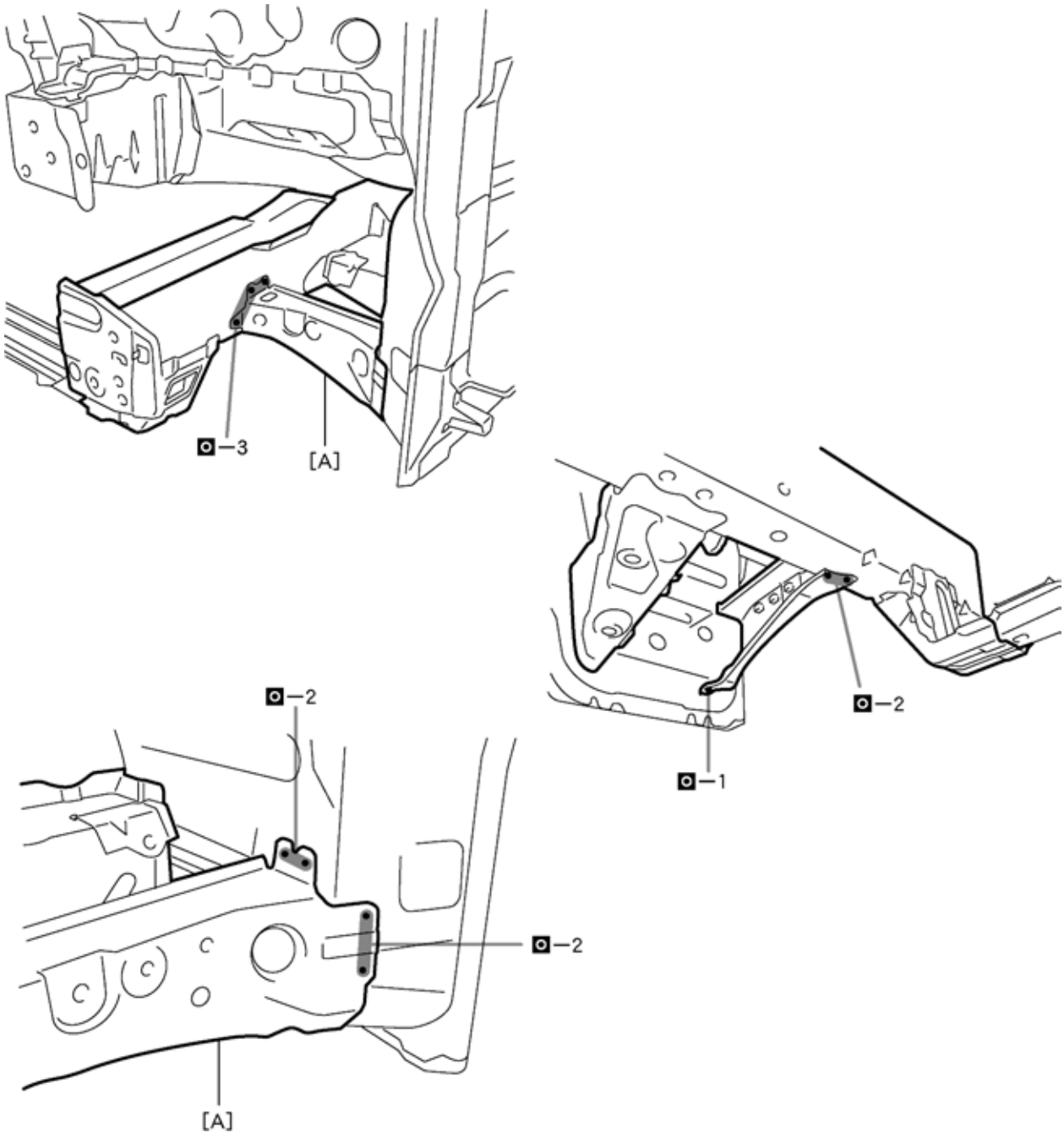




F20528

PART NAME

[B] Front Sidemember No.1 Plate



F20529

PART NAME

[A] Front Crossmember Extension