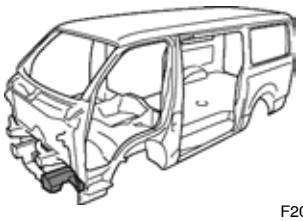
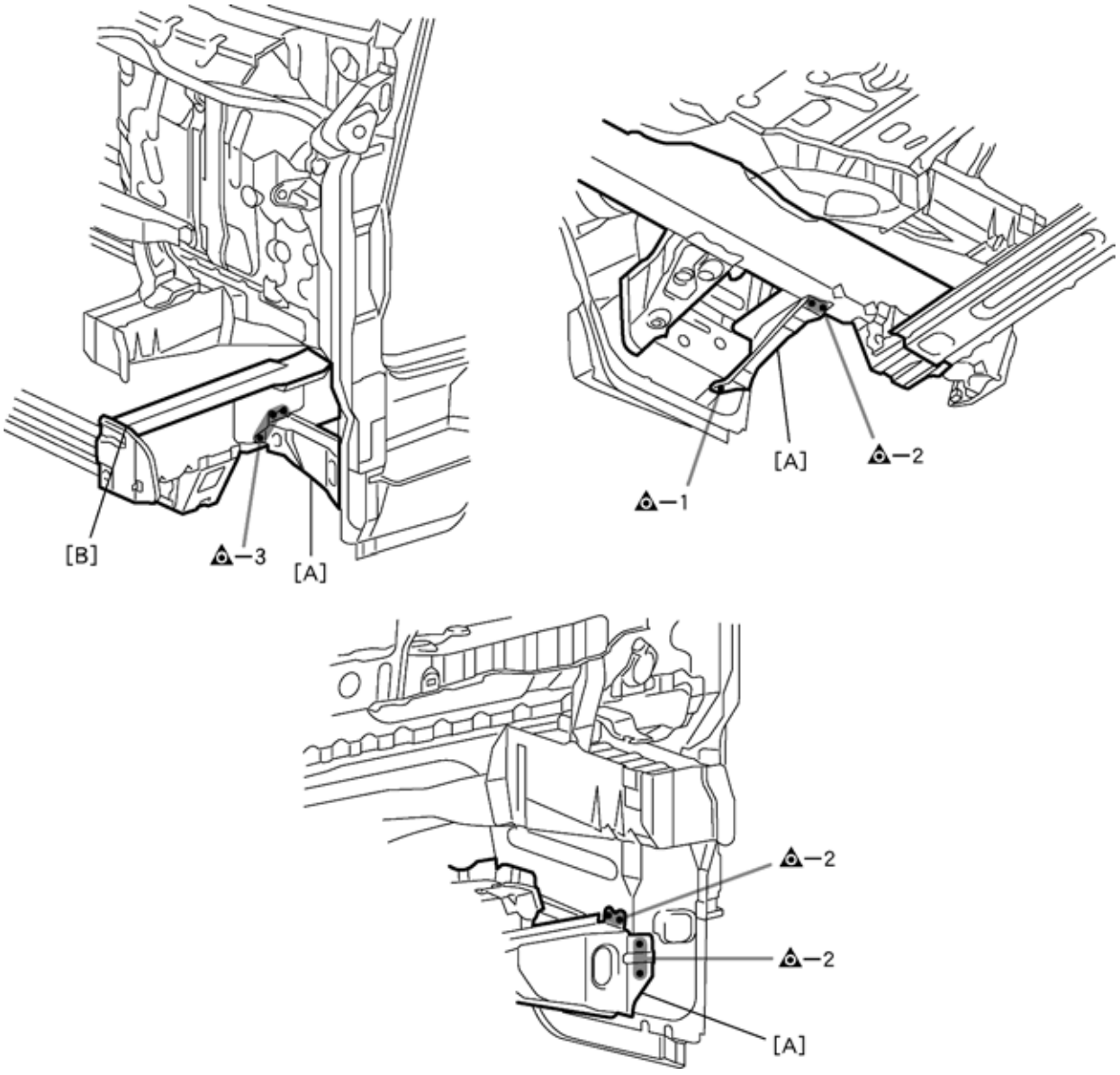
FRONT SIDEMEMBER (CUT-P): WIDE BODY


F20525A

REPLACEMENT

REMOVAL



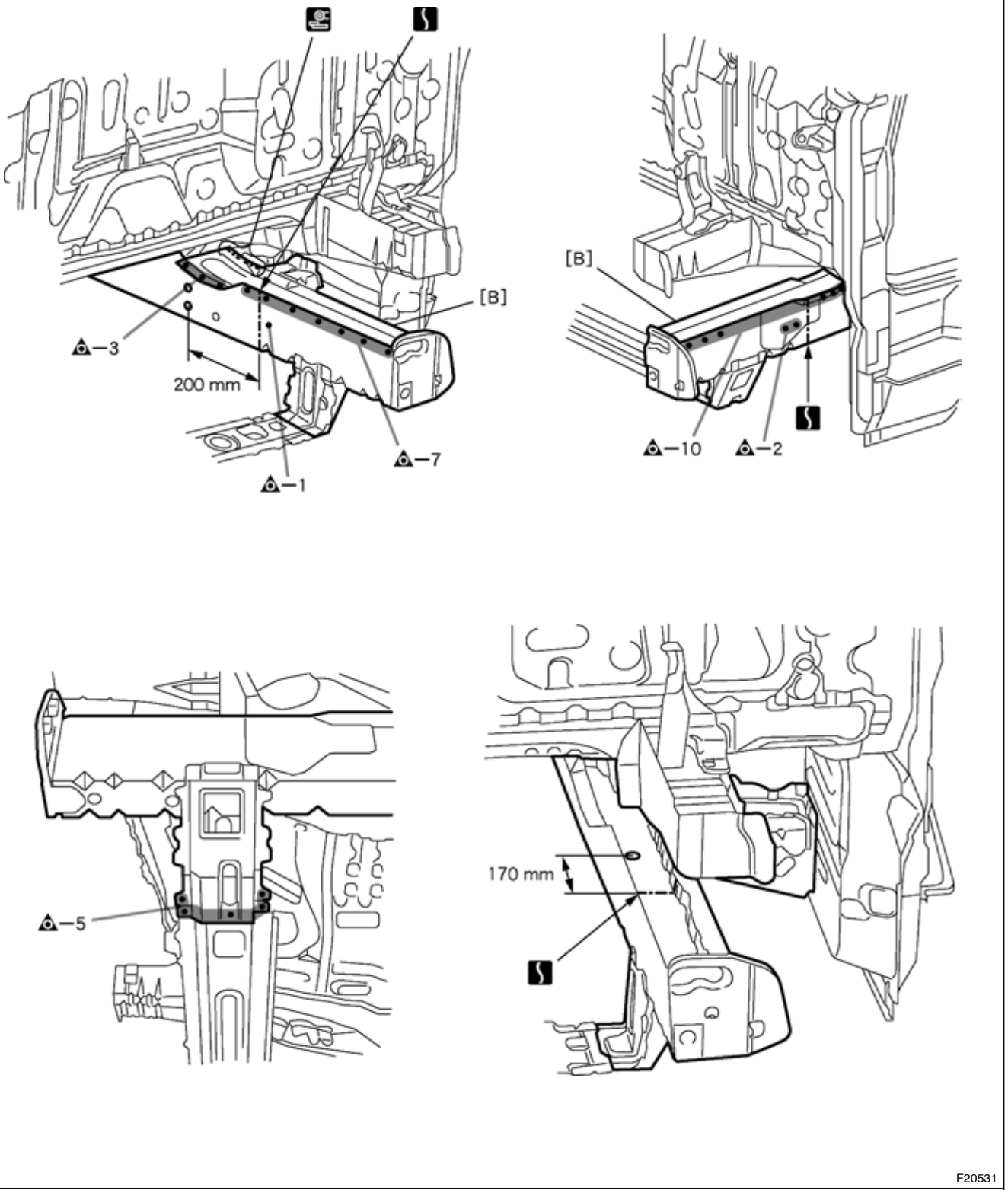
F20530

POINT

1 After removimg the [A], remove the front sidemember.

PART NAME

[A] Front Crossmember Extension [B] Front Sidemember No.1 Plate



F20531

POINT

1 After removing the [B], remove the front sidemember.

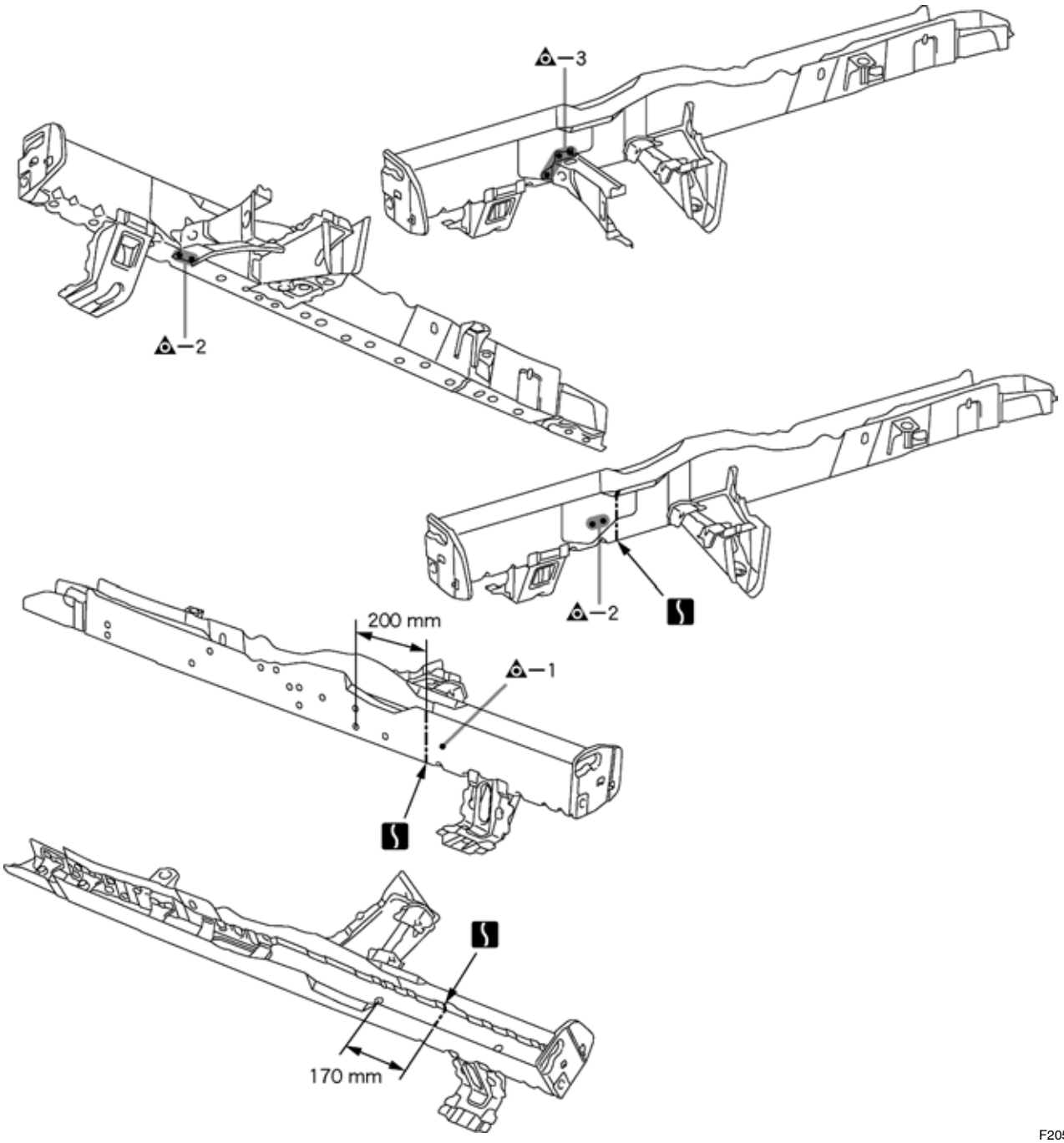
PART NAME

[B] Front Sidemember No.1 Plate

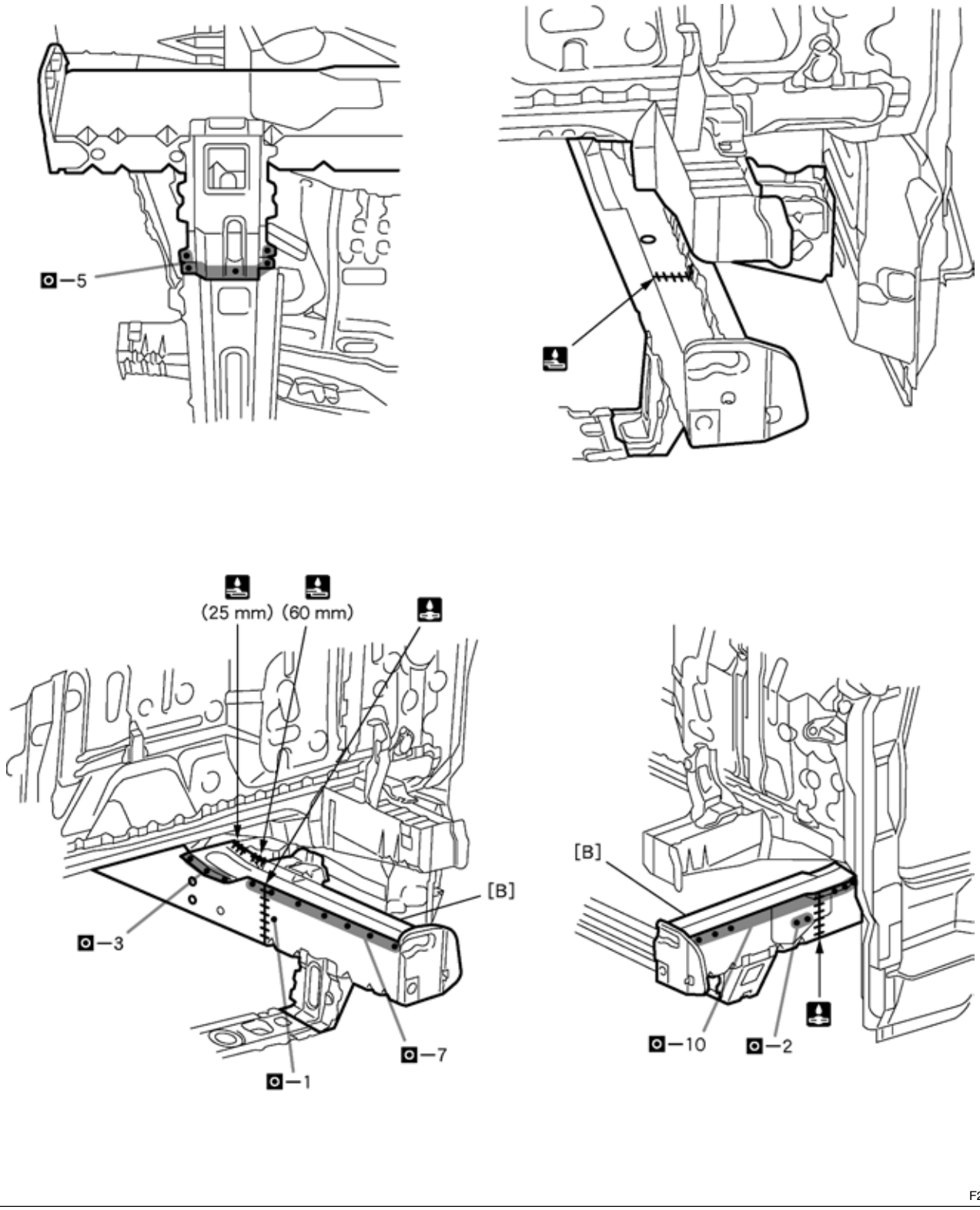
170 mm (6.70 in.) 200 mm (7.87 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



170 mm (6.70 in.) 200 mm (7.87 in.)

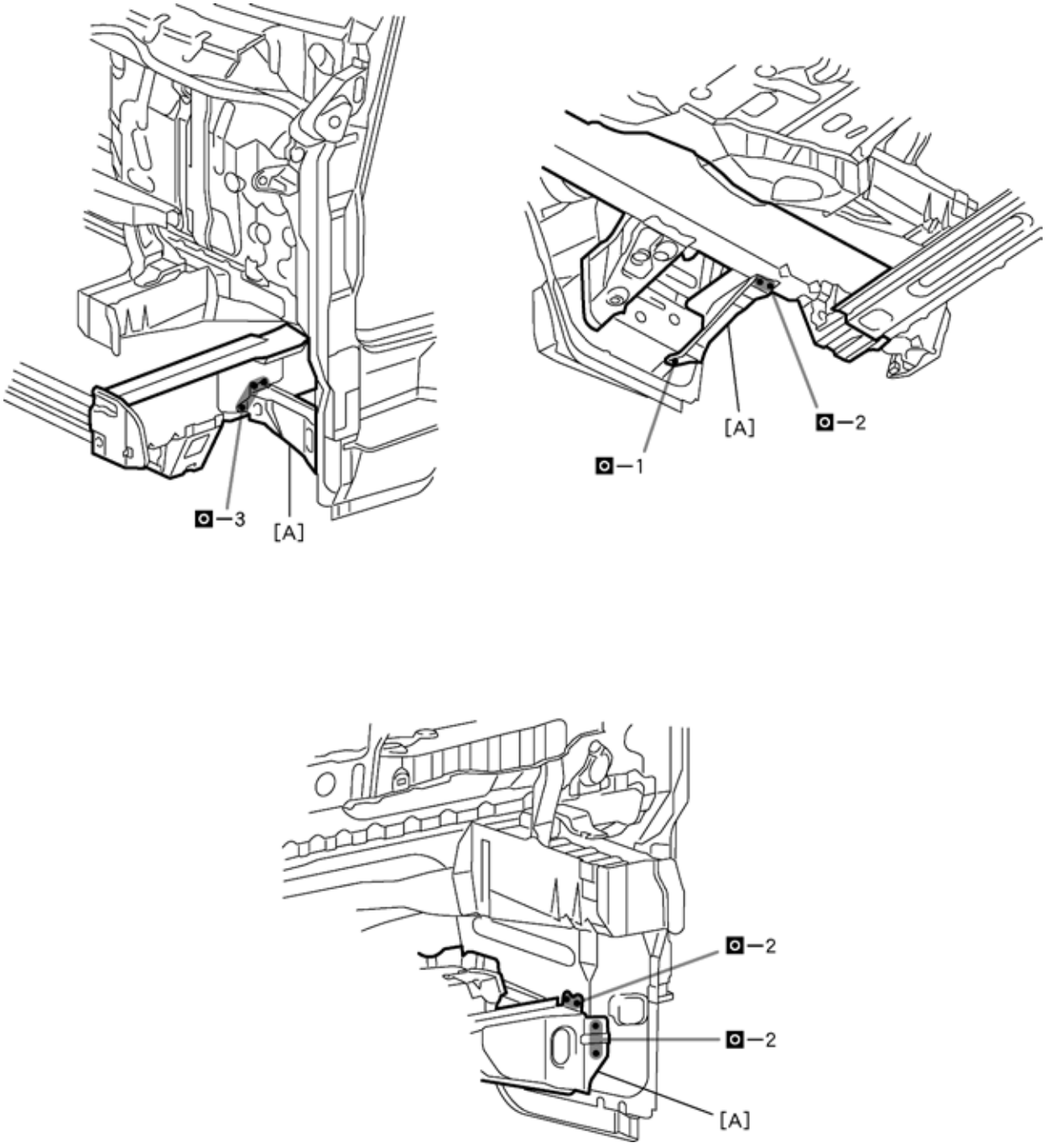


F20533

PART NAME

[B] Front Sidemember No.1 Plate

25 mm (0.98 in.) 60 mm (2.36 in.)



F20534

PART NAME

[A] Front Crossmember Extension