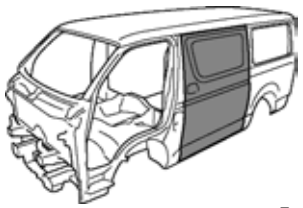
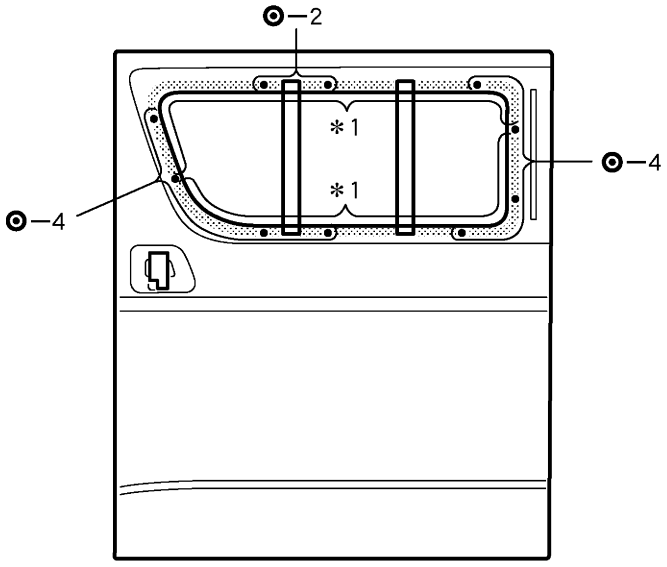
# SLIDE DOOR OUTER PANEL (CUT): STANDARD BODY-PANEL MODEL

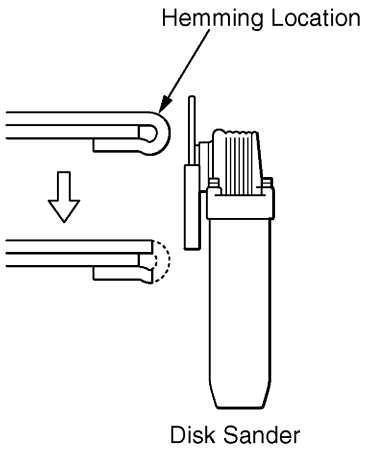
## REPLACEMENT



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## REMOVAL



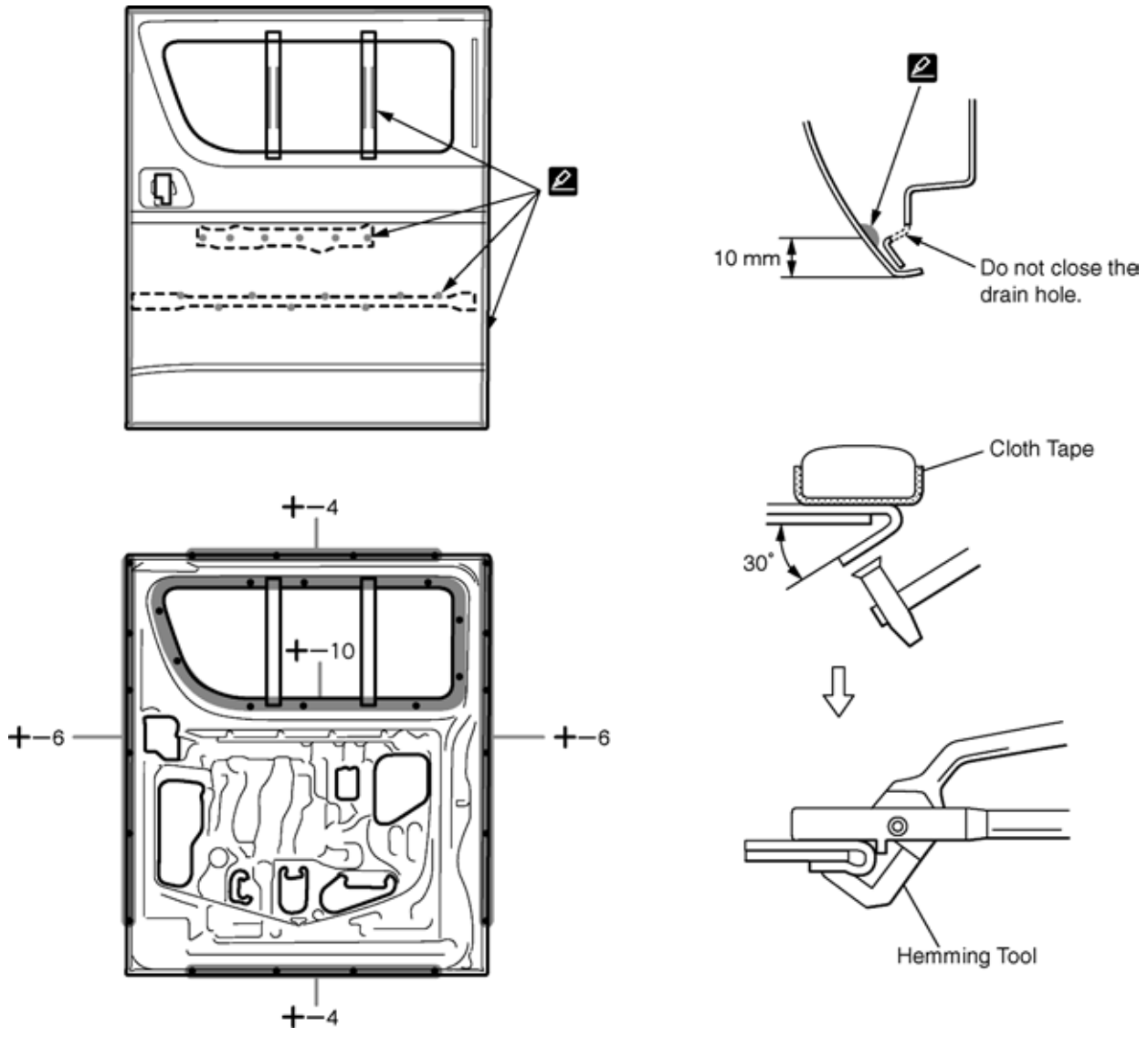

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**POINT**

1 *1 in illustration above indicates where the adhesive is.
2 After grinding off the hemming location, remove the outer panel.

**INSTALLATION**

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.




**POINT**

1 Before temporarily installing the new parts, apply body sealer to the reinforcement, side impact protection beam and backside of the new parts.
*HINT:*
*1) Apply sealer evenly about 10 mm (0.39 in.) from the flange and 3 mm (0.12 in.) in diameter to the outer panel and apply just enough sealer for the reinforcement and side impact protection beam to make contact.*

2 Bend the flange hem about 30° with a hammer and dolly, then fasten tightly with a hemming tool.
*HINT:*
*1) Perform hemming in three steps, being careful not to warp the panel.*
*2) If a hemming tool cannot be used, hem with a hammer and dolly.*