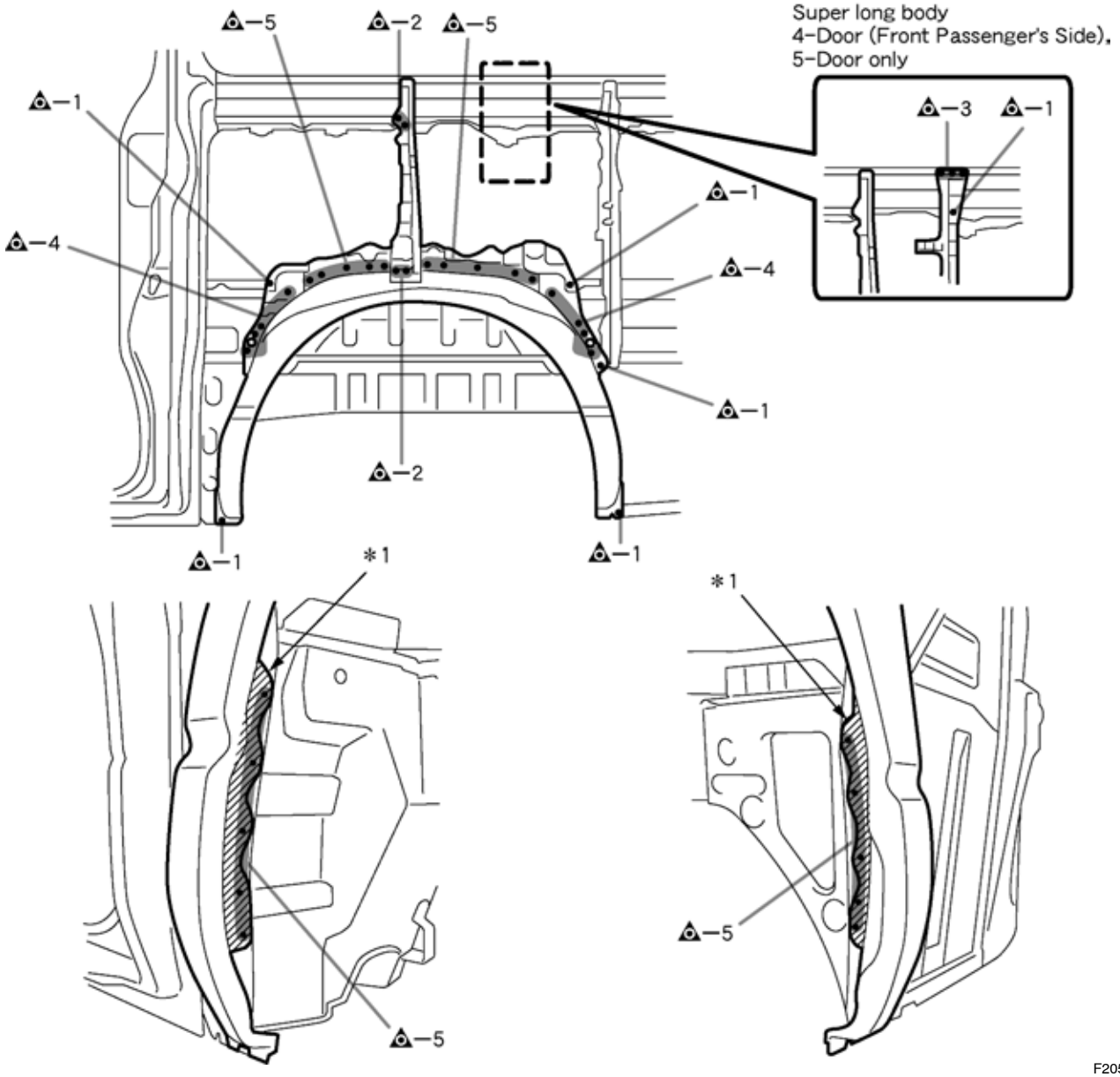
QUARTER WHEEL HOUSING OUTER PANEL (ASSY)


F20580A

REPLACEMENT
With the quarter panel removed.

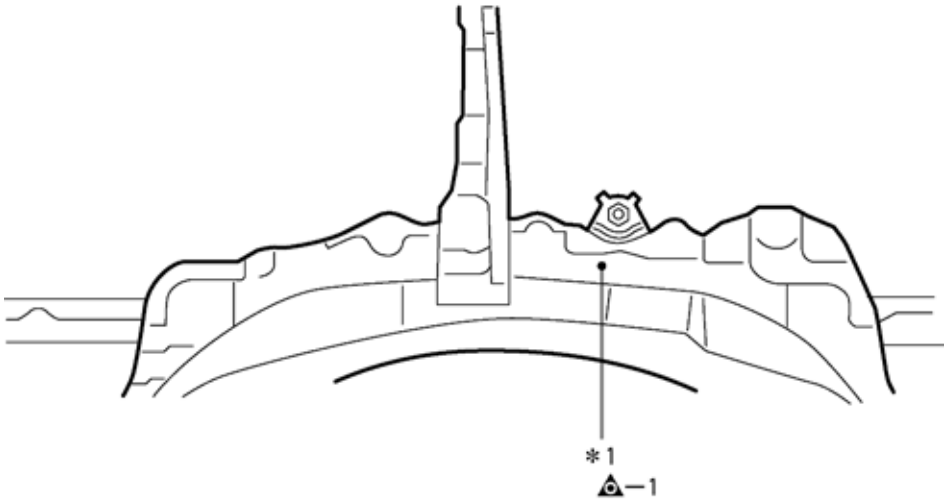
REMOVAL



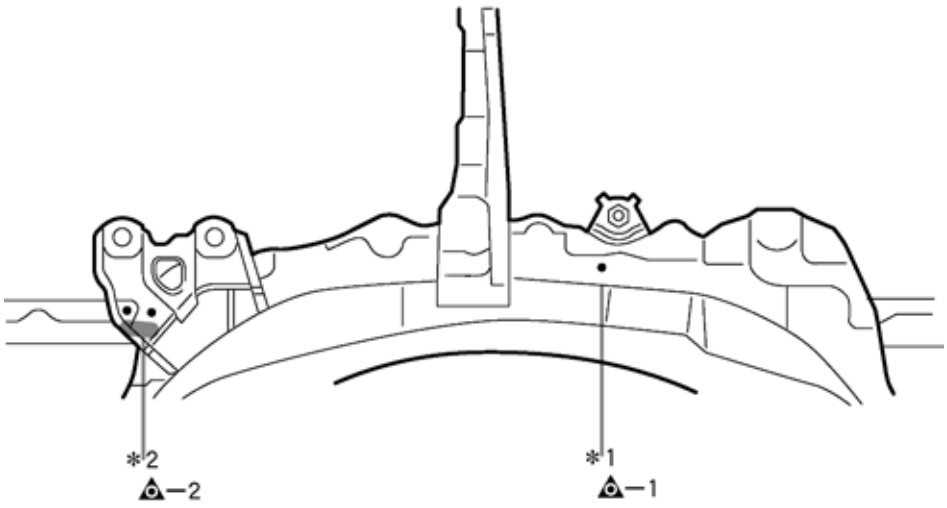
F20580-3

POINT
1 *1 in illustration above indicates where the adhesive is.
2 Roughly cut open the panel so that the adhesive can be reached. Cut through the adhesive with a cut chisel to remove the panel.
HINT:
1) If the cut chisel cannot reach the adhesive, heat the adhesive with a heat gun or oxygen-acetylene burner. When heating, do not deform the quarter wheel housing outer panel.

〔Standard body〕



〔Wide body〕



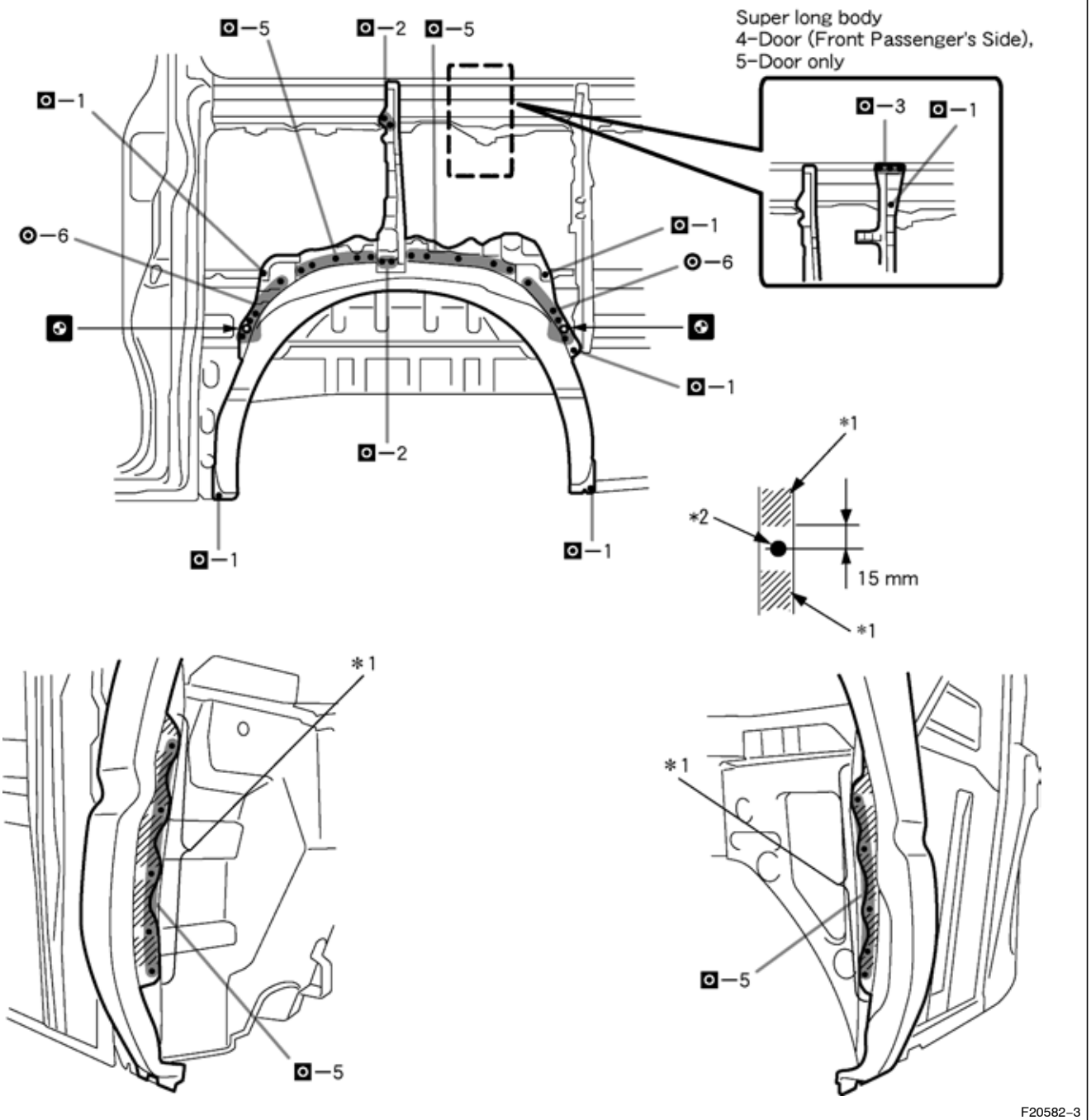
F20581

POINT

1 *1: Only for vehicles with belts.
2 *2: Only for vehicles with seats.

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

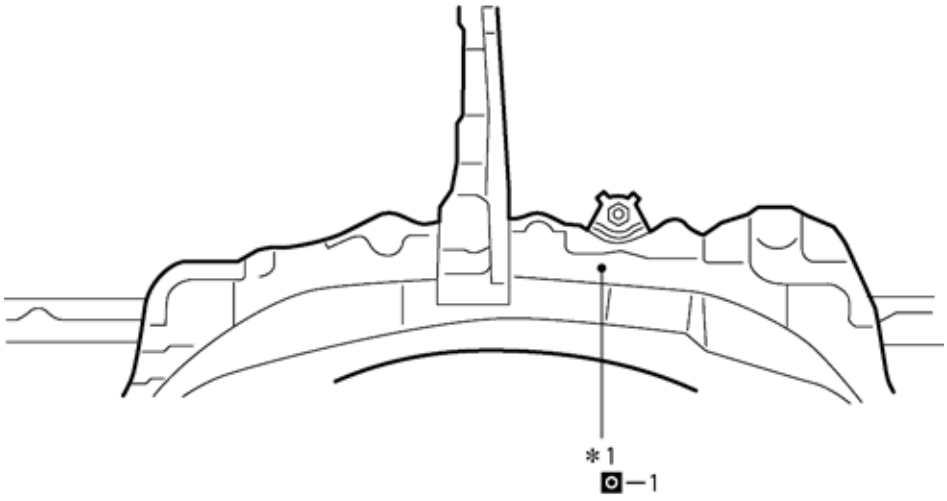


POINT

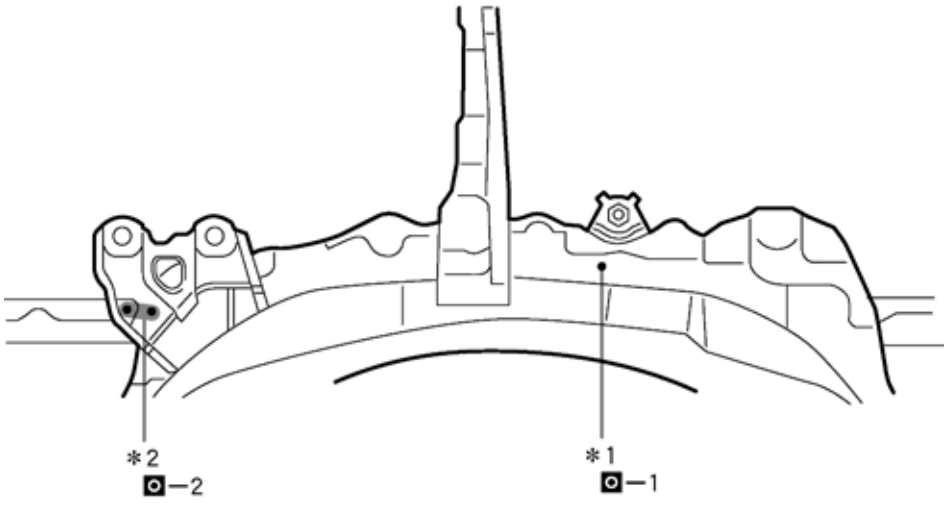
1 Before temporarily installing the new parts, apply adhesive to the area indicated by *1 illustration.
HINT:
1) Apply enough adhesive for the panels to sick to each other.

15 mm (0.59 in.)

〔Standard body〕



〔Wide body〕



F20583

POINT

1 *1: Only for vehicles with belts.
2 *2: Only for vehicles with seats.