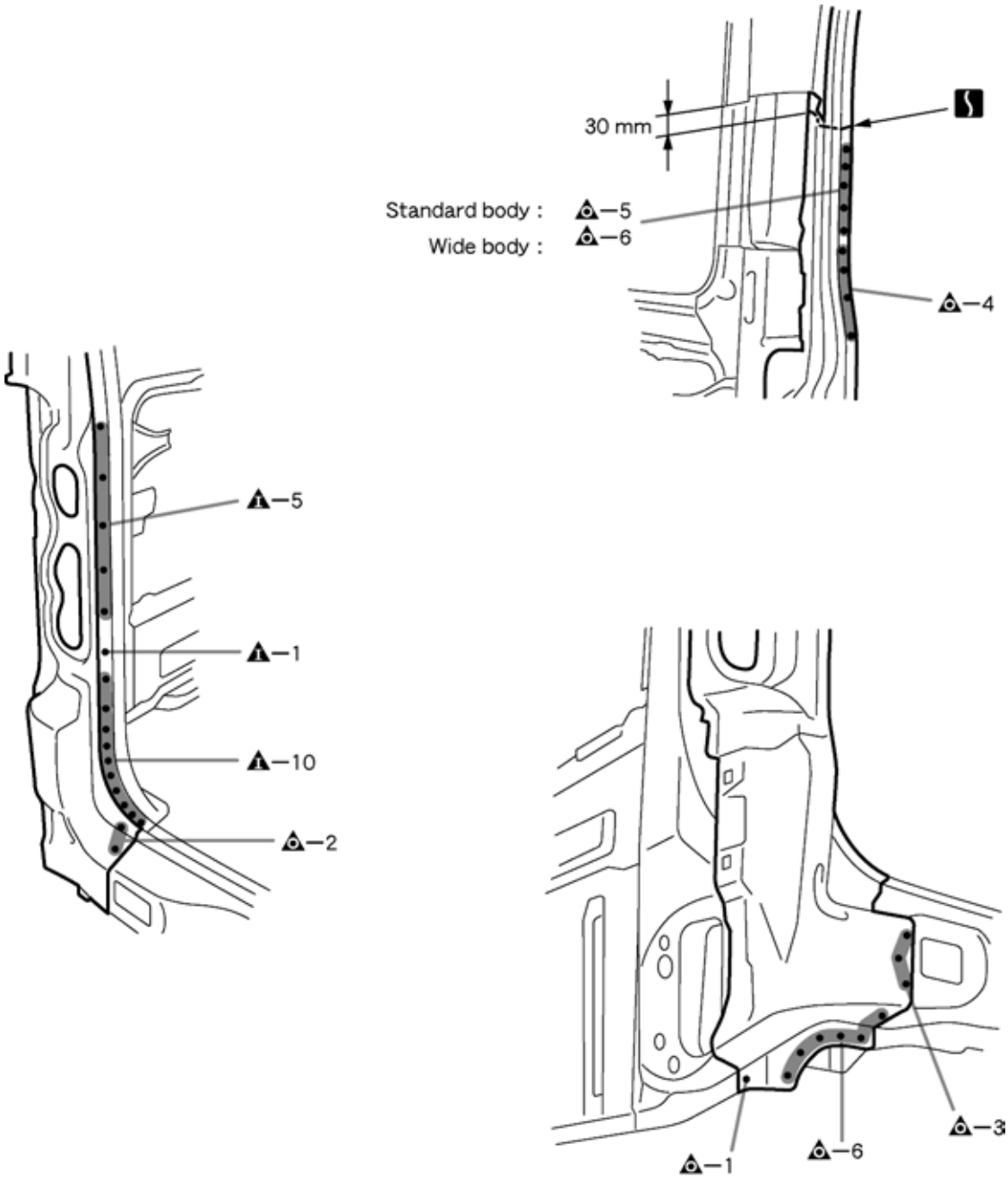
# BACK DOOR OPENING SIDE FRAME (ASSY)


F20586A

**REPLACEMENT**
With the quarter panel removed.

**REMOVAL**

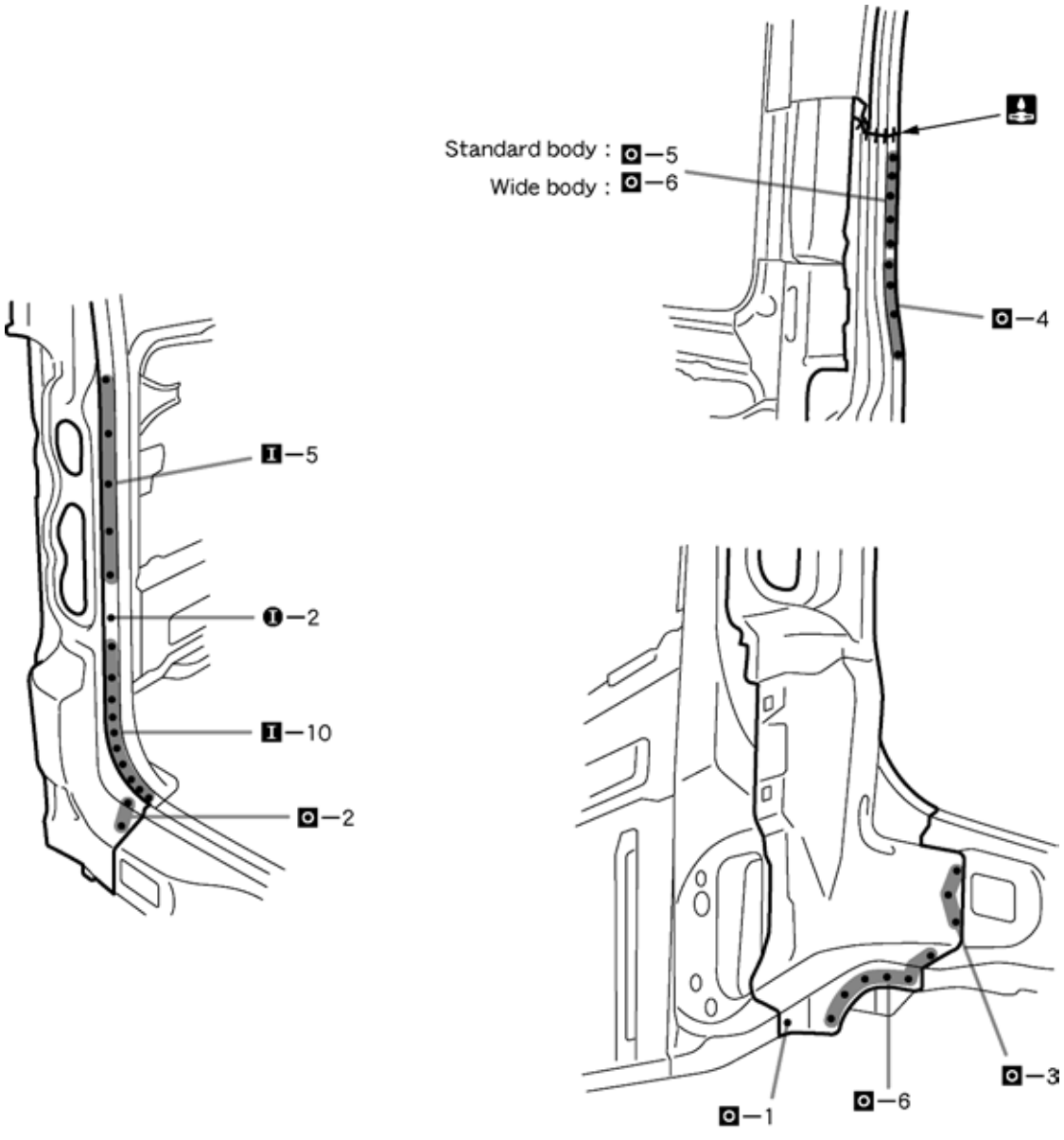


F20586

30 mm (1.18 in.)

**INSTALLATION**

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.




**POINT**

1 Inspect the fitting of the quarter panel, back door and rear combination light, etc., before welding, since this affects the appearance of the finish.