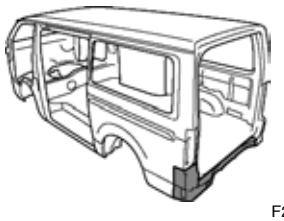
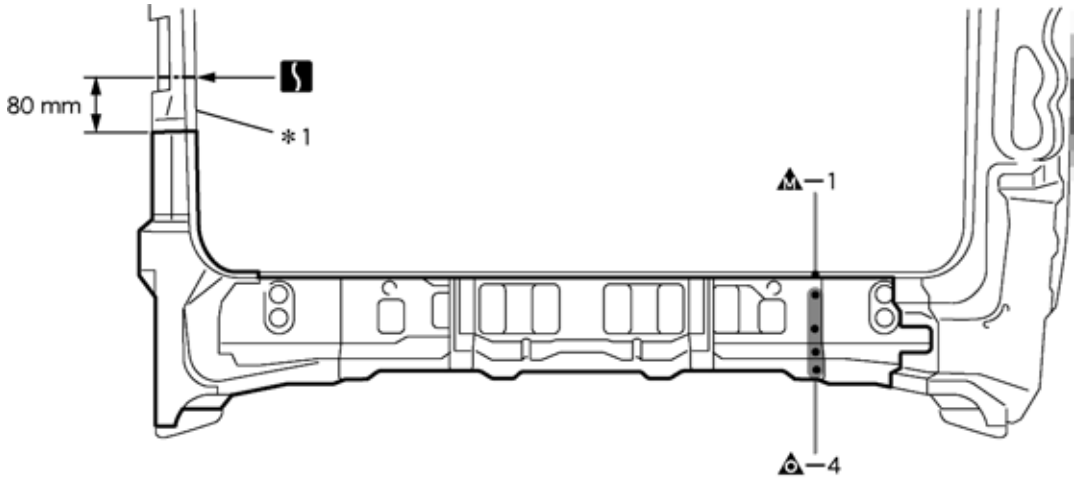
REAR FLOOR REAR INNER CROSSMEMBER (ASSY): STANDARD BODY

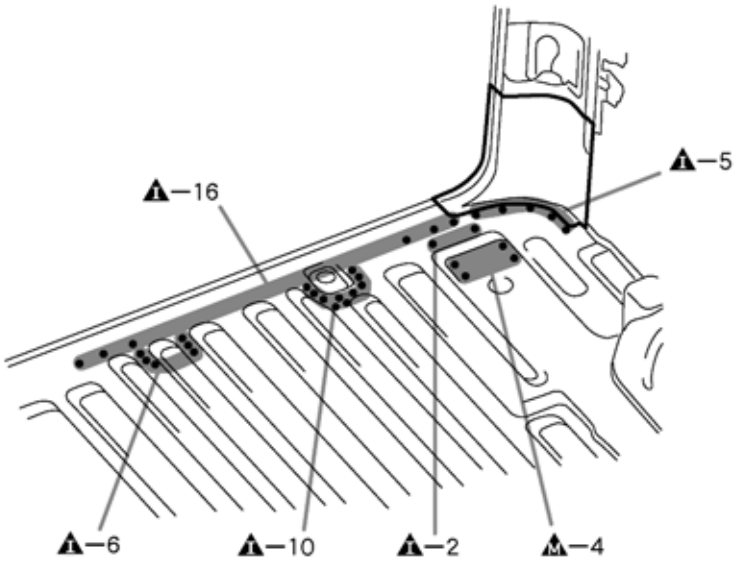


F20604A

REPLACEMENT
With the rear floor rear outer crossmember removed.

REMOVAL

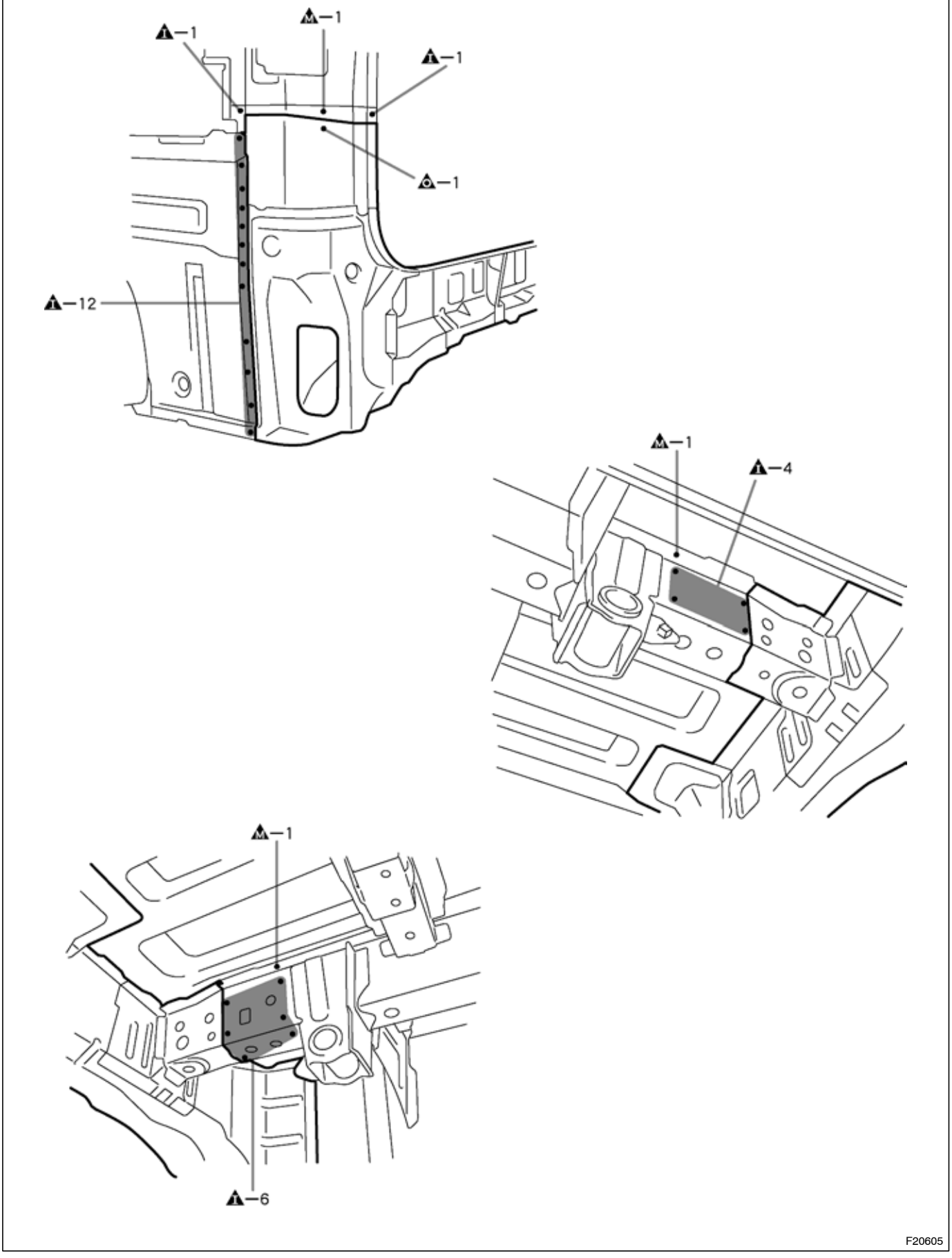




F20604

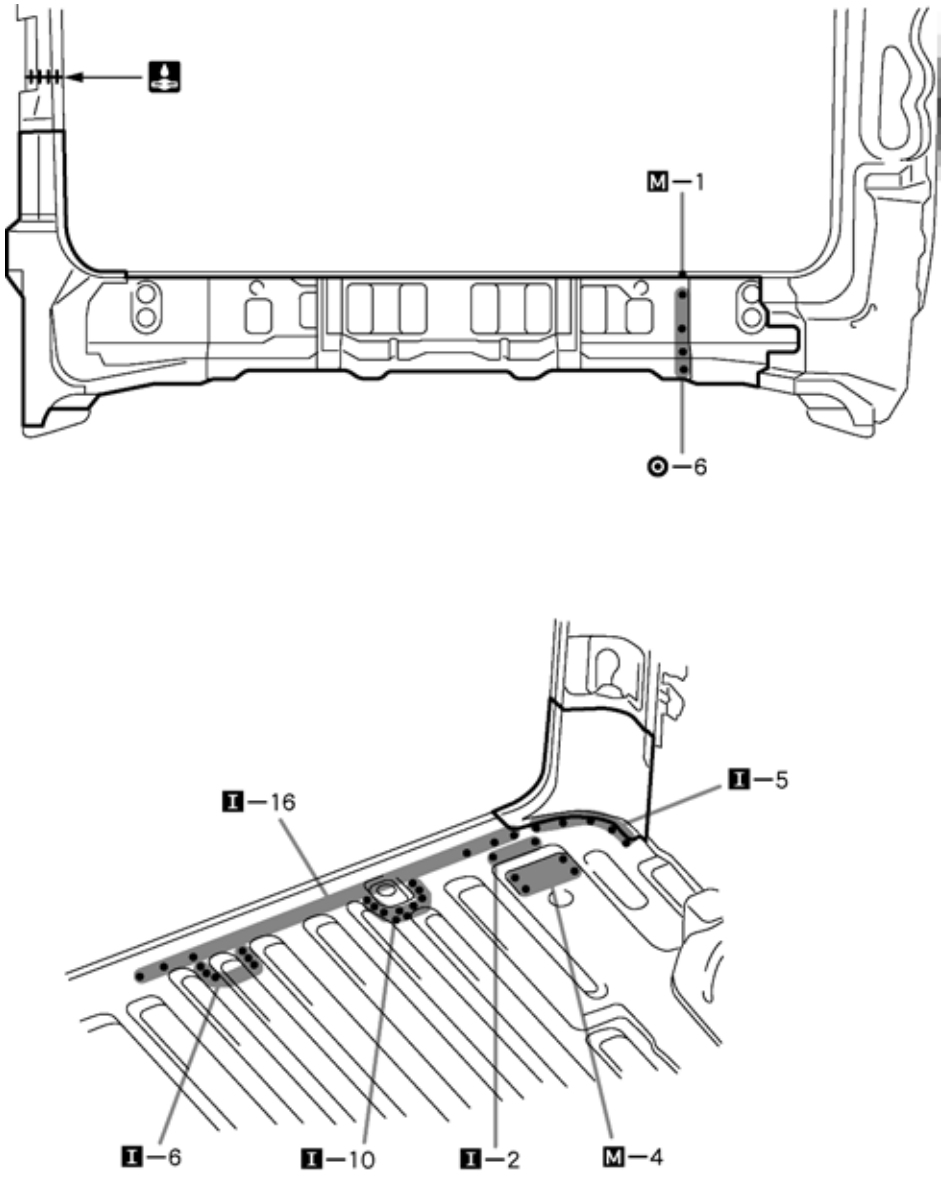
POINT
1 *1: Reuse

80 mm (3.15 in.)


M—1
A—1
A—1
A—1
A—12
M—1
A—4
M—1
A—6
F20605

INSTALLATION

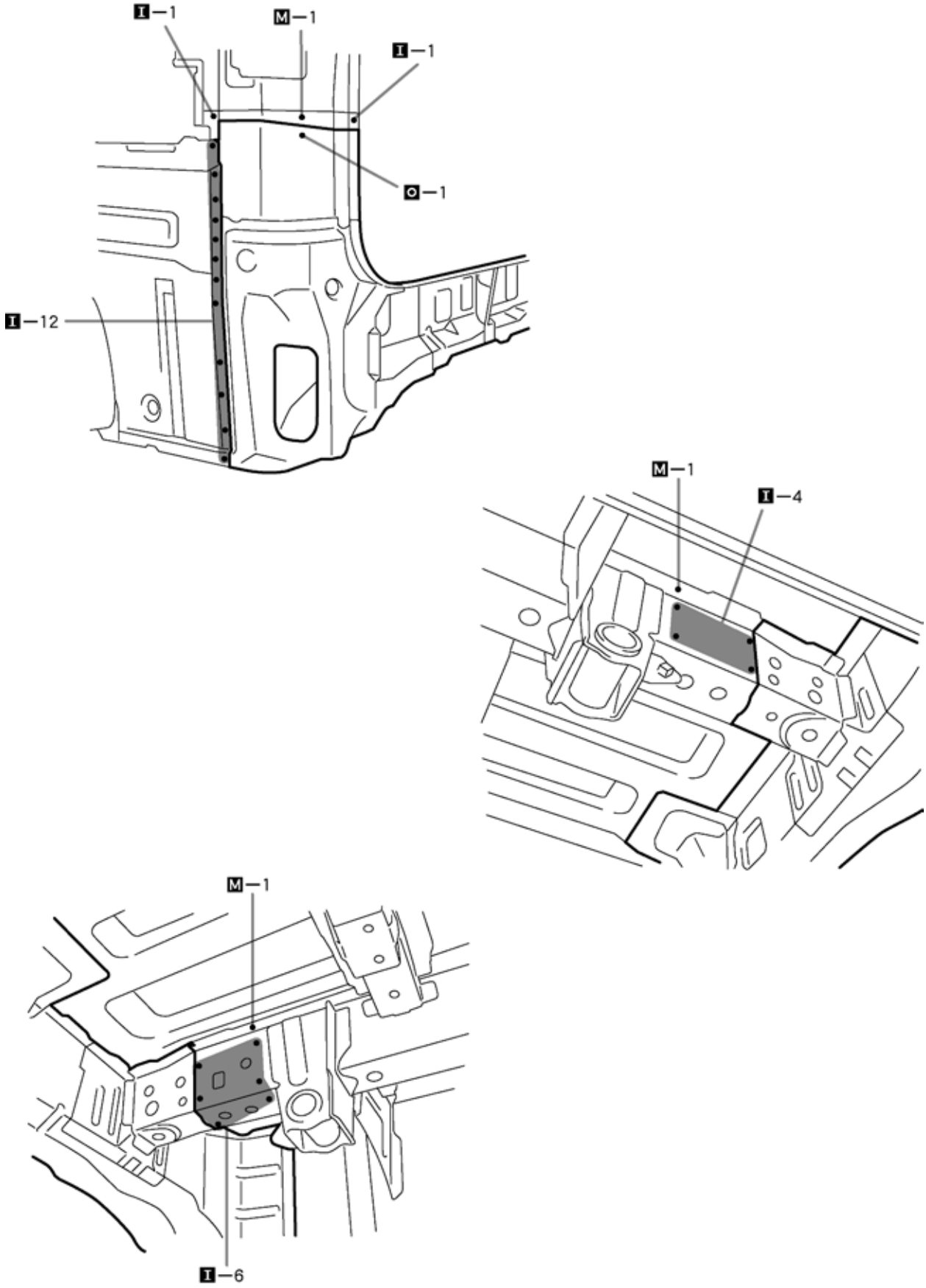
- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F20606

POINT

1 Inspect the fitting of the quarter panel, rear floor rear outer crossmember and back door, etc., before welding, since this affects the appearance of the finish.


I—1
M—1
I—1
O—1
I—12
M—1
I—4
M—1
I—6
F20607