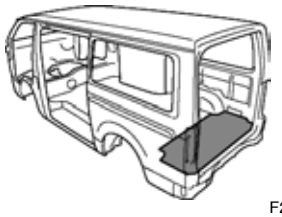
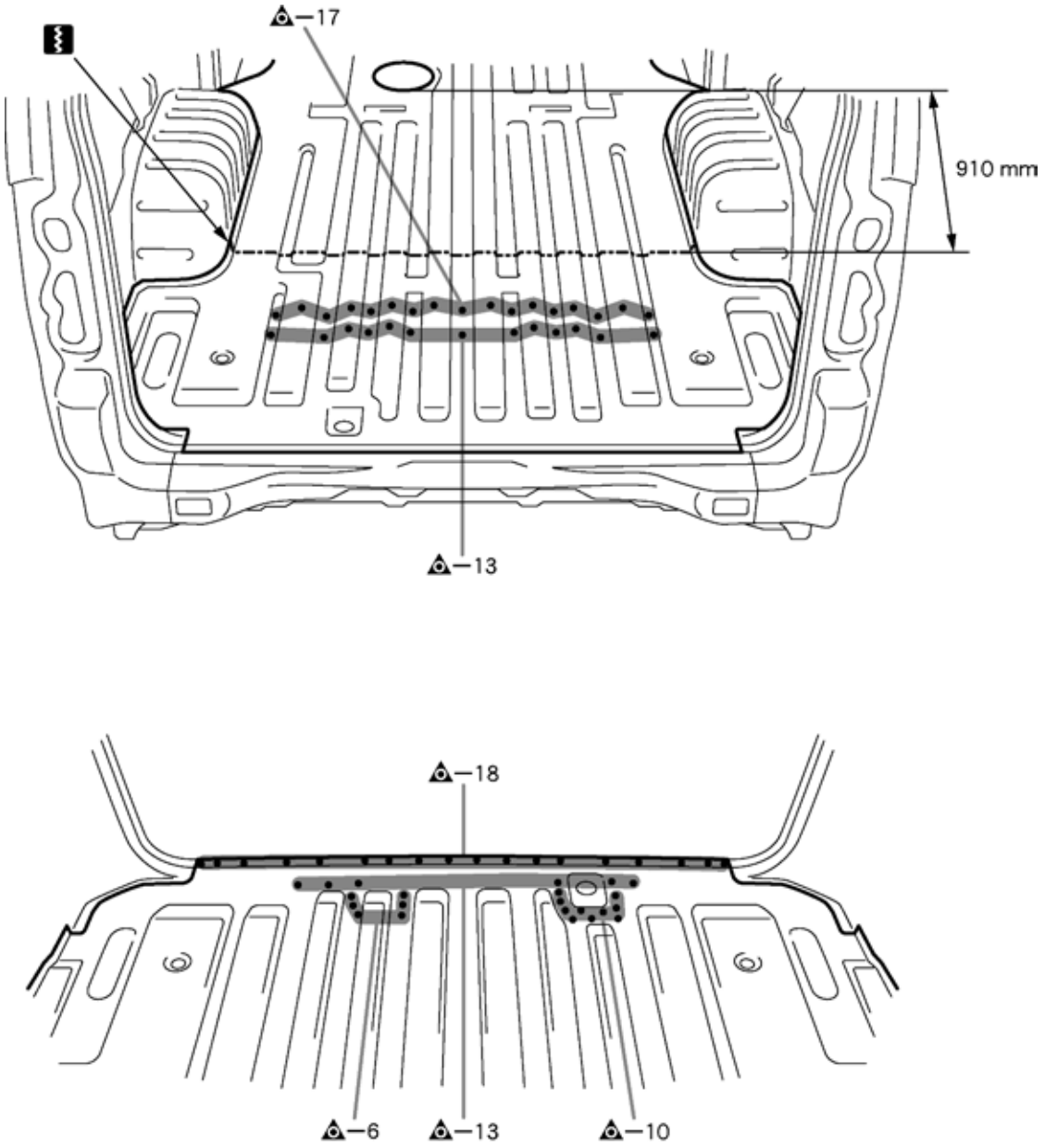
REAR FLOOR PAN (CUT-H): STANDARD BODY


F20612A

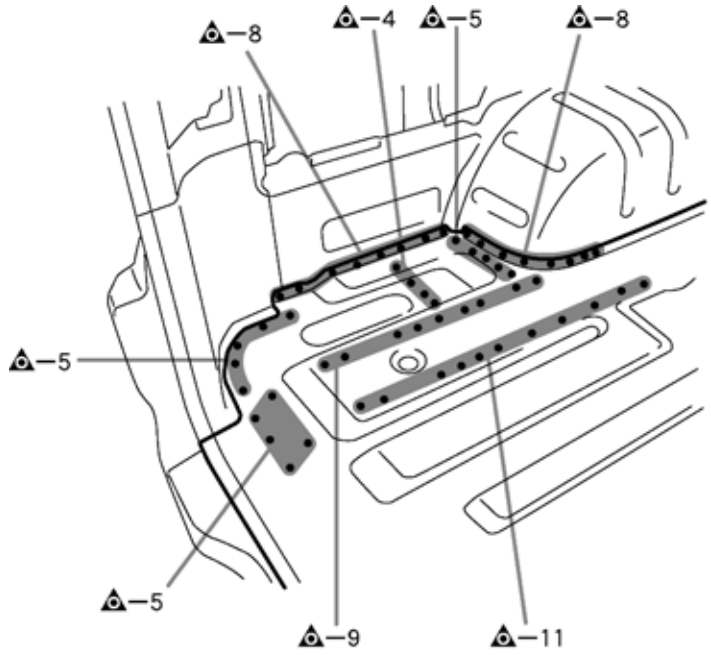
REPLACEMENT

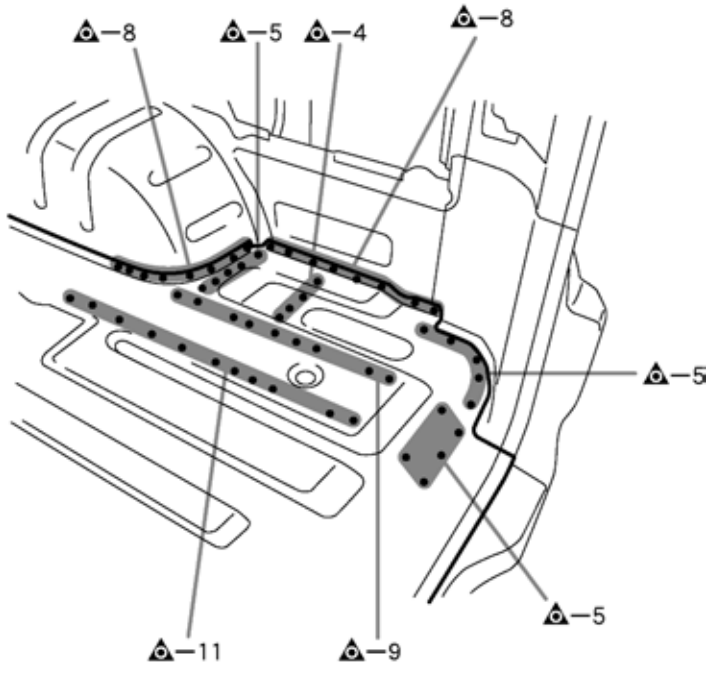
REMOVAL



F20612

910 mm (35.83 in.)

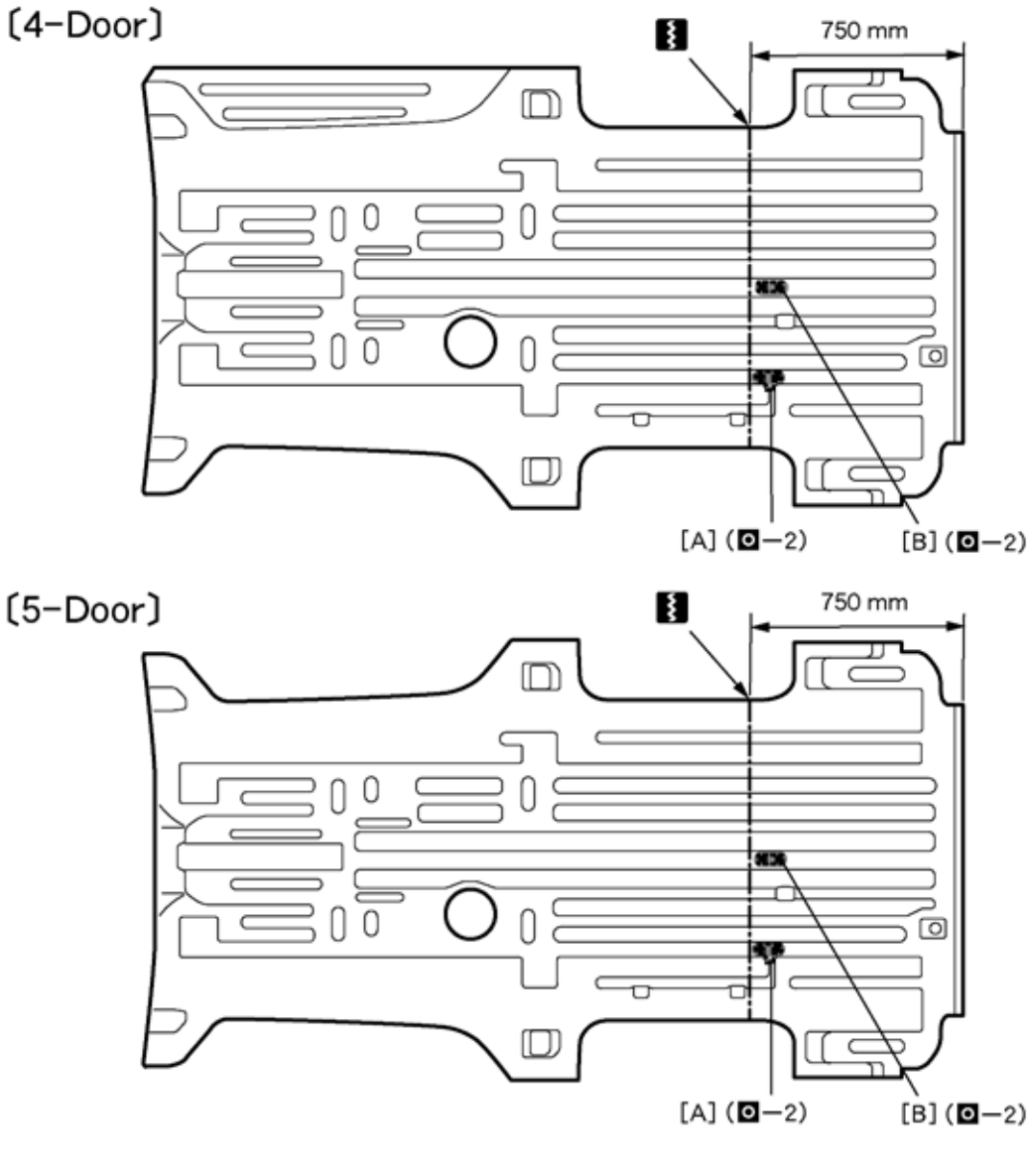




F20613

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



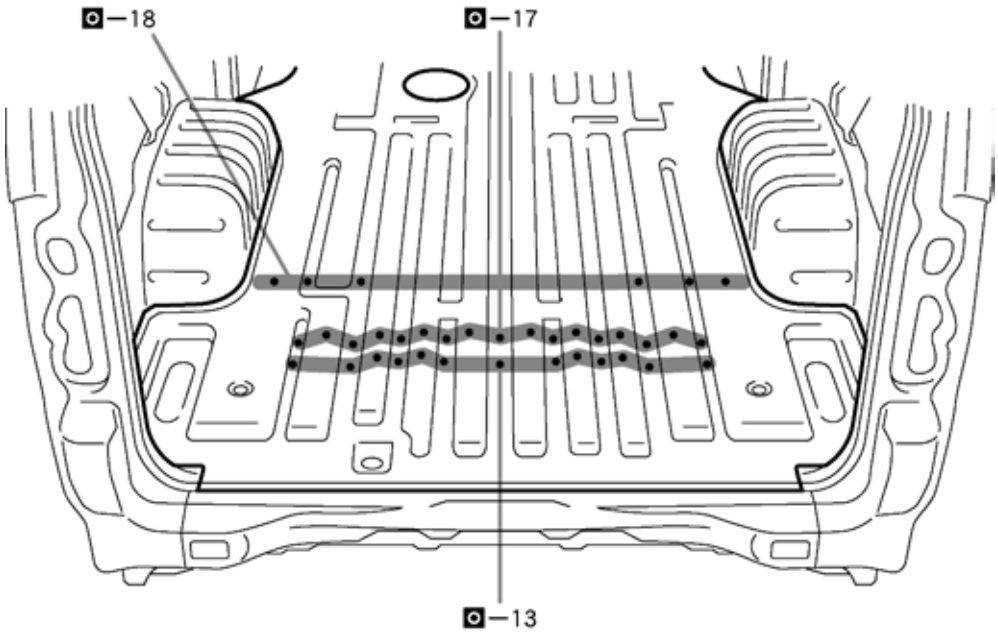
POINT

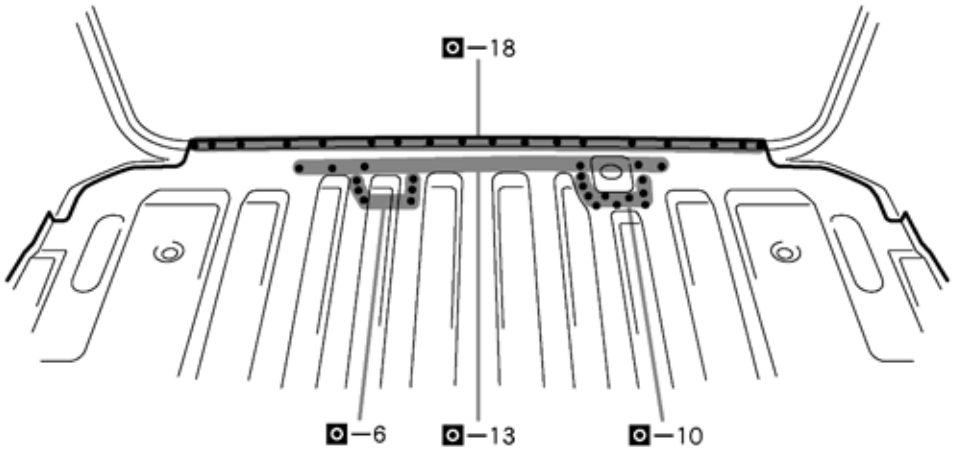
1 Cut the new part so that it overlaps the previous cut location by approximately 20 mm (0.79 in.).
HINT:
1) Perform MIG plug-welding in the area where the panel are overlapped. Apply body sealer to both sides of each panel.
2) Confirm that the panels are securely welded together.

PART NAME

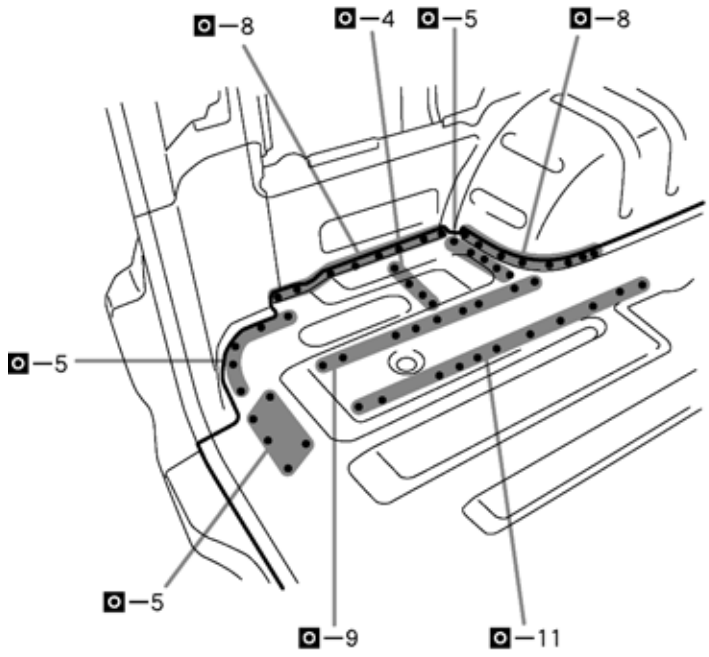
[A] Wire Harness Bracket [B] Fuel Tube Clamp Bracket

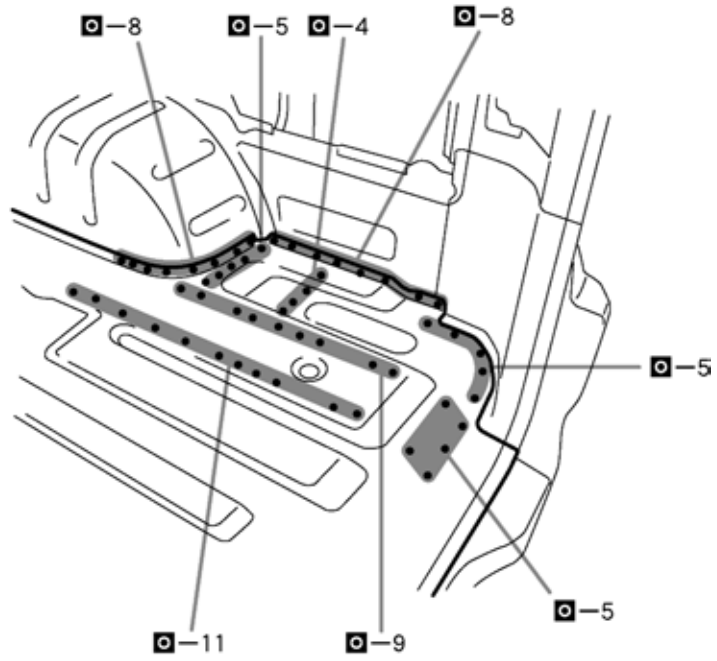
750 mm (29.53 in.)





F20614





F20615