TOYOTA SERVICE BULLETIN

Group: 05 No.: 05 Date: Oct, 18

Model : Hiace

Subject : Corrections to Repair Manual RM26T6E

Please ensure these pages are distributed to all relevant staff for their information; and a copy made available for future reference, with the above repair manual.

Section	Title	Paragraph
Please see the attached list on page 2.		

The revised pages listed above are attached.

(The corrected parts are indicated by arrows.)

This bulletin does not cause the Flat Rate Manual to be changed

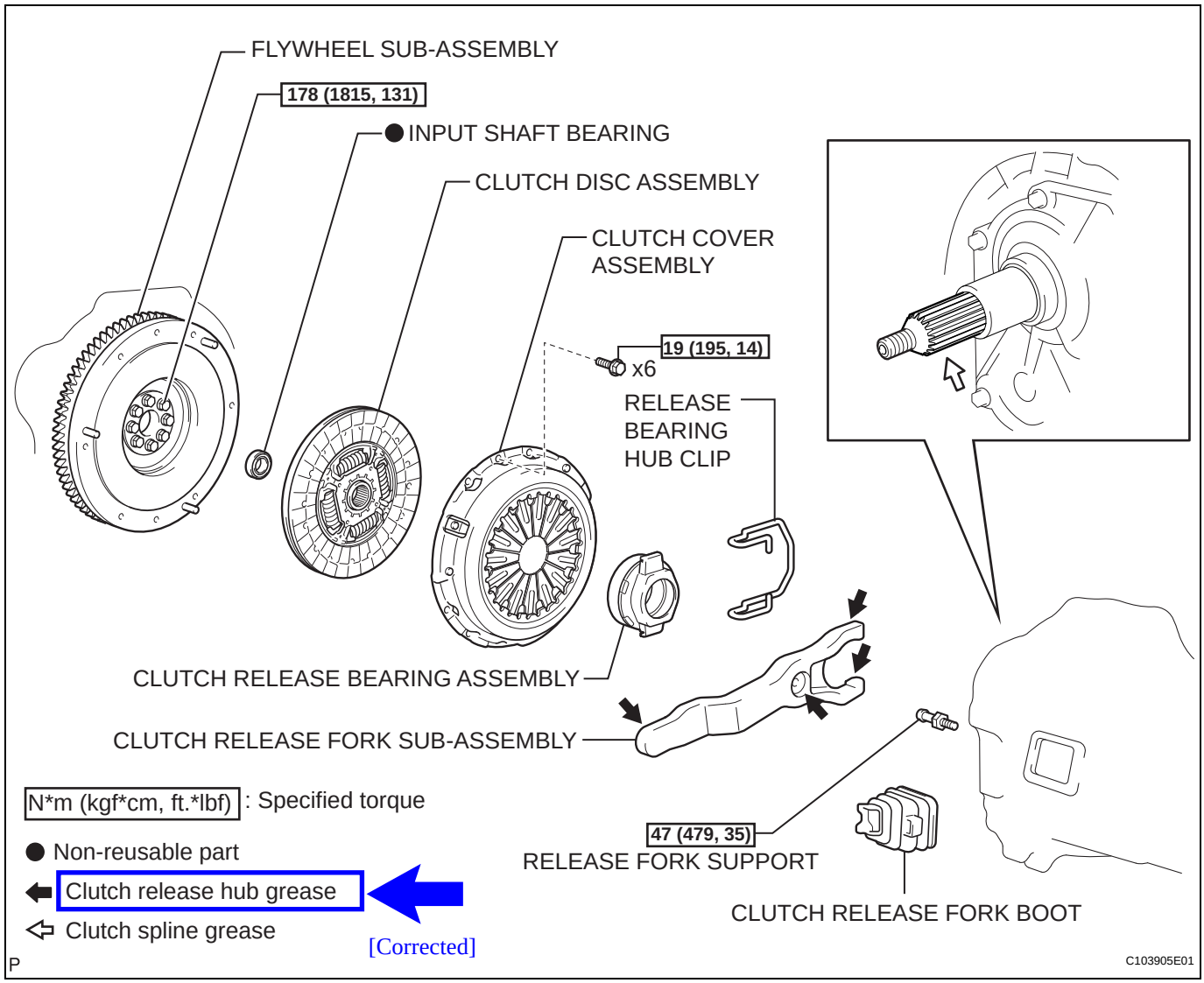
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Section	Title	Paragraph
CLUTCH UNIT (for 1KD-FTV)	COMPONENTS	COMPONENTS / 2014/10-2017/12
CLUTCH UNIT (for 1KD-FTV)	COMPONENTS	COMPONENTS / 2017/12-
CLUTCH UNIT (for 1KD-FTV)	INSTALLATION	INSTALLATION / 2014/10-2016/04
CLUTCH UNIT (for 1KD-FTV)	INSTALLATION	INSTALLATION / 2016/04-2017/01
CLUTCH UNIT (for 1KD-FTV)	INSTALLATION	INSTALLATION / 2017/01-2017/12
CLUTCH UNIT (for 1KD-FTV)	INSTALLATION	INSTALLATION / 2017/12-
CLUTCH UNIT (for 2TR-FE)	COMPONENTS	COMPONENTS / 2014/10-
CLUTCH UNIT (for 2TR-FE)	INSTALLATION	INSTALLATION / 2014/10-2016/04
CLUTCH UNIT (for 2TR-FE)	INSTALLATION	INSTALLATION / 2016/04-2017/01
CLUTCH UNIT (for 2TR-FE)	INSTALLATION	INSTALLATION / 2017/01-

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CLUTCH UNIT (for 1KD-FTV)

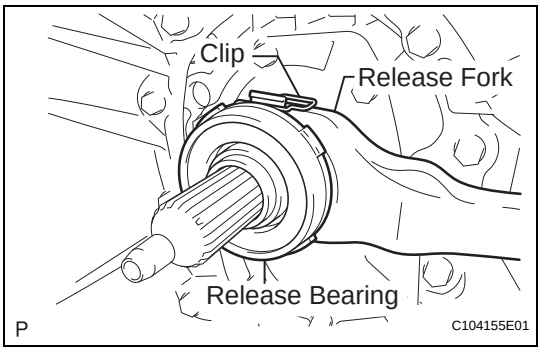
COMPONENTS



REMOVAL

1. **REMOVE MANUAL TRANSMISSION ASSEMBLY**
   (See page)

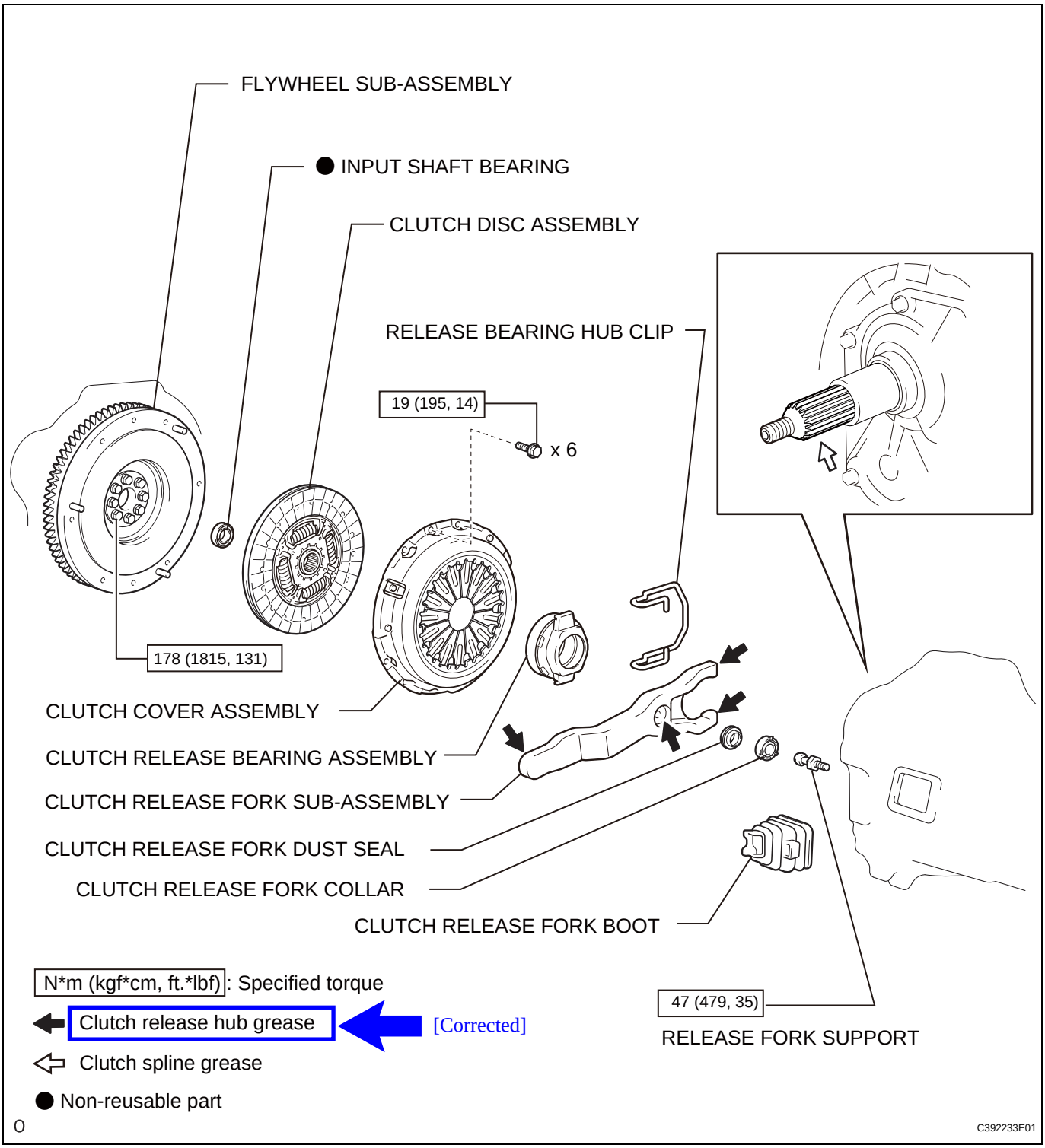
2. **REMOVE CLUTCH RELEASE FORK SUB-ASSEMBLY**
   (a) Remove the clutch release fork with the clutch release bearing from the transmission unit.
   (b) Remove the release bearing and clip from the clutch release fork.



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CLUTCH UNIT (for 1KD-FTV)

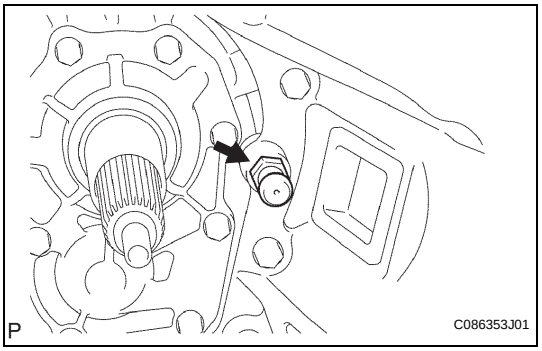
COMPONENTS



REMOVAL

1. **REMOVE MANUAL TRANSMISSION ASSEMBLY**
   (See page)

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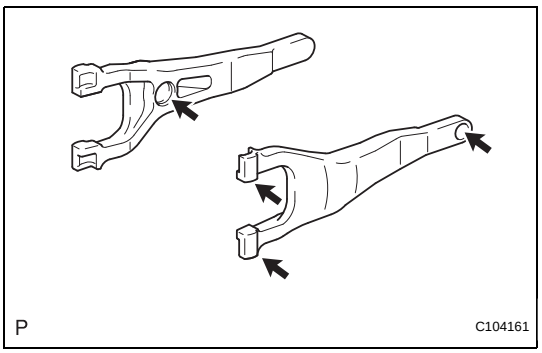


6. INSTALL RELEASE FORK SUPPORT

(a) Install the clutch release fork support to the transmission unit.
Torque: 47 N*m (479 kgf*cm, 35 ft.*lbf)

CL

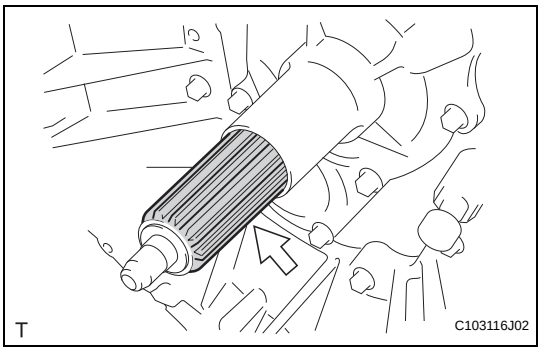
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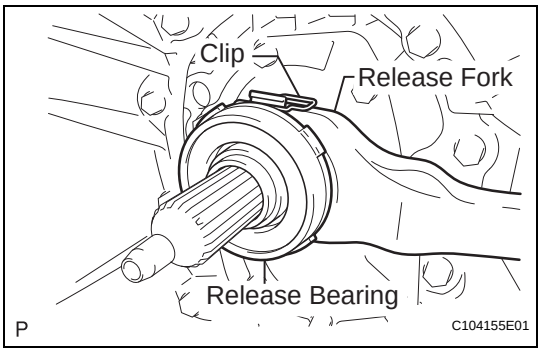
7. INSTALL CLUTCH RELEASE FORK SUB-ASSEMBLY

(a) Apply clutch release hub grease to the release fork, the release bearing assembly, the push rod contact point and the pivot points as shown in the illustration.
Grease:
Toyota Genuine Clutch Release Hub grease or equivalent (mineral ingredients should not be included)

[Corrected]



(b) Apply clutch spline grease to the input shaft spline.
Grease:
Toyota Genuine Clutch Spline Grease or equivalent

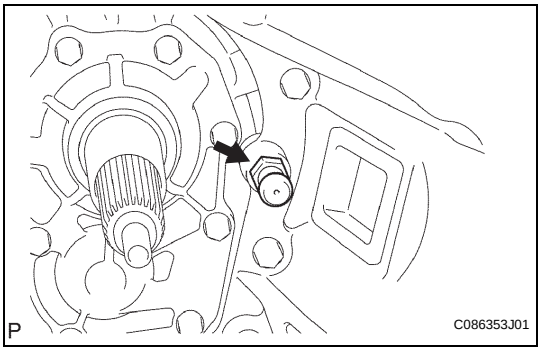


(c) Install the release bearing to the clutch release fork with the clip.

(d) Install the clutch release fork assembly to the transmission unit.
NOTICE:
After installation, move the fork back and forth to check that the release bearing slides smoothly.

8. INSTALL MANUAL TRANSMISSION UNIT ASSEMBLY
(See page)

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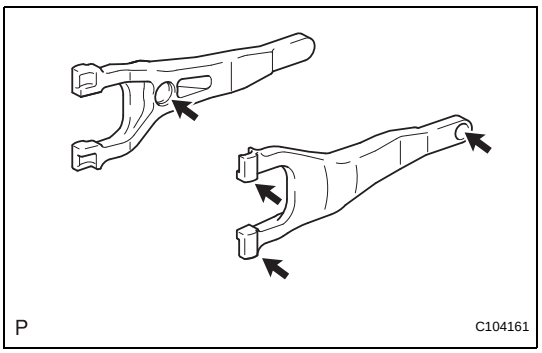


6. INSTALL RELEASE FORK SUPPORT

(a) Install the clutch release fork support to the transmission unit.
Torque: 47 N*m (479 kgf*cm, 35 ft.*lbf)

CL

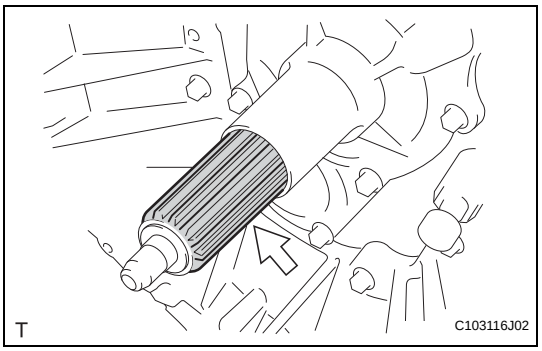
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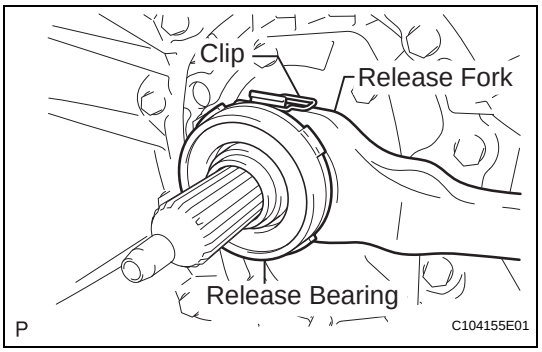
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(a) Apply clutch release hub grease to the release fork, the release bearing assembly, the push rod contact point and the pivot points as shown in the illustration.
Grease:
Toyota Genuine Clutch Release Hub grease or equivalent (mineral ingredients should not be included)

[Corrected]



(b) Apply clutch spline grease to the input shaft spline.
Grease:
Toyota Genuine Clutch Spline Grease or equivalent

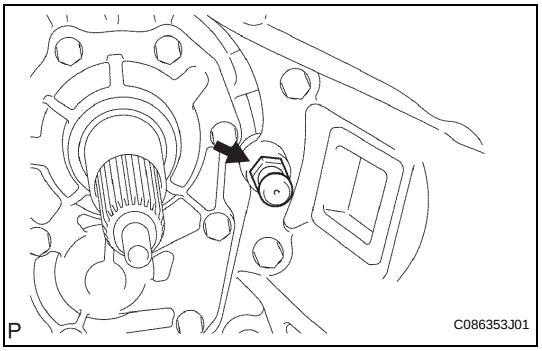


(c) Install the release bearing to the clutch release fork with the clip.

(d) Install the clutch release fork assembly to the transmission unit.
NOTICE:
After installation, move the fork back and forth to check that the release bearing slides smoothly.

8. INSTALL MANUAL TRANSMISSION UNIT ASSEMBLY
(See page)

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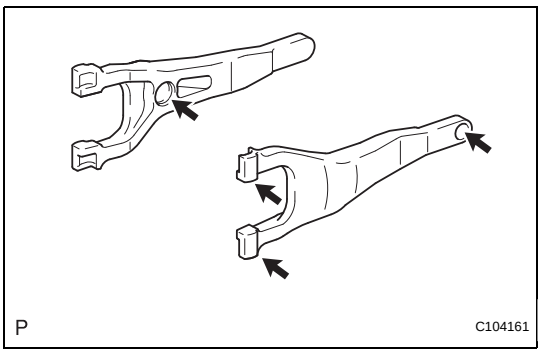


6. INSTALL RELEASE FORK SUPPORT

(a) Install the clutch release fork support to the transmission unit.
Torque: 47 N*m (479 kgf*cm, 35 ft.*lbf)

CL

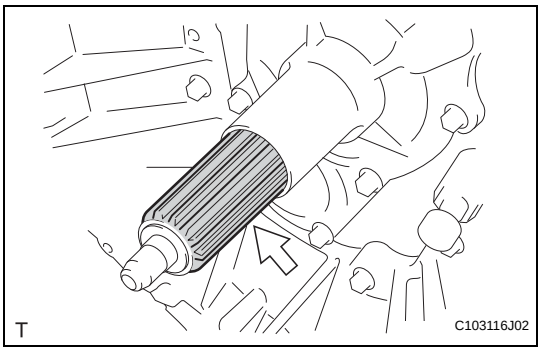
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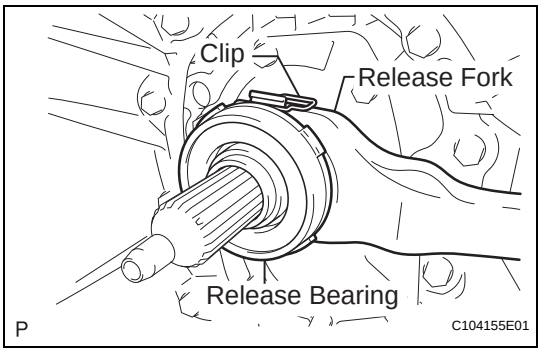
7. INSTALL CLUTCH RELEASE FORK SUB-ASSEMBLY

(a) Apply clutch release hub grease to the release fork, the release bearing assembly, the push rod contact point and the pivot points as shown in the illustration.
Grease:
Toyota Genuine Clutch Release Hub grease or equivalent (mineral ingredients should not be included)

[Corrected]



(b) Apply clutch spline grease to the input shaft spline.
Grease:
Toyota Genuine Clutch Spline Grease or equivalent

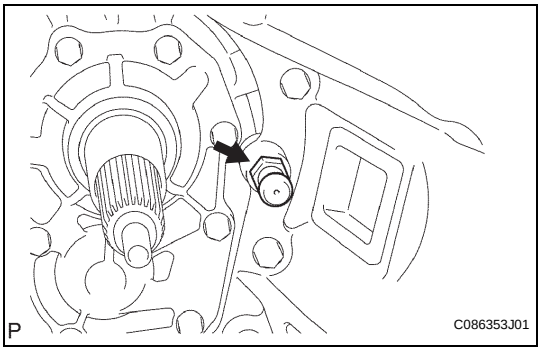


(c) Install the release bearing to the clutch release fork with the clip.

(d) Install the clutch release fork assembly to the transmission unit.
NOTICE:
After installation, move the fork back and forth to check that the release bearing slides smoothly.

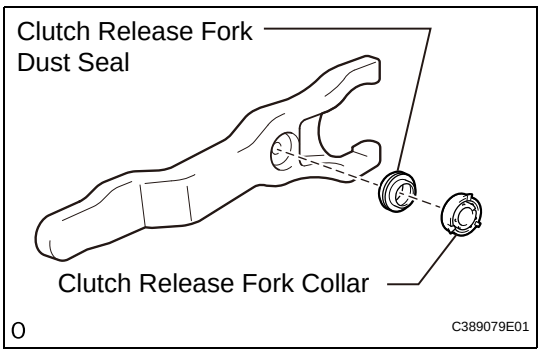
8. INSTALL MANUAL TRANSMISSION UNIT ASSEMBLY
(See page)

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6. INSTALL RELEASE FORK SUPPORT

(a) Install the clutch release fork support to the transmission unit.
Torque: 47 N*m (479 kgf*cm, 35 ft.*lbf)

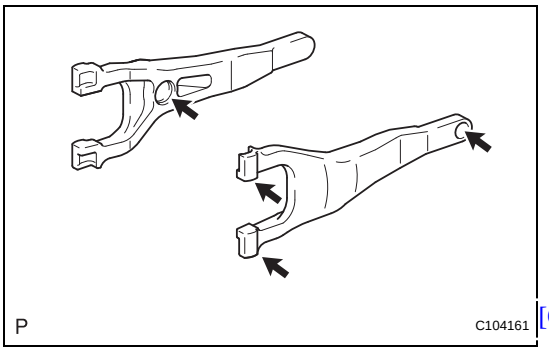


7. INSTALL CLUTCH RELEASE FORK DUST SEAL

(a) Install the clutch release fork dust seal to the clutch release fork sub-assembly.

(b) Install the clutch release fork collar to the clutch release fork sub-assembly.

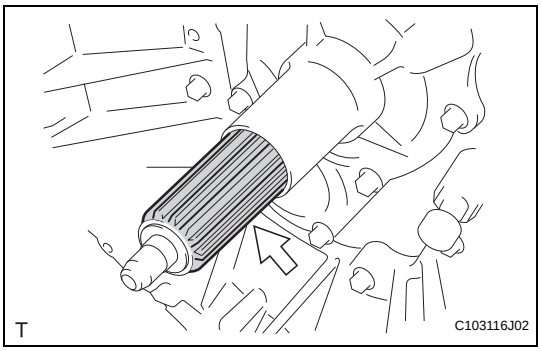
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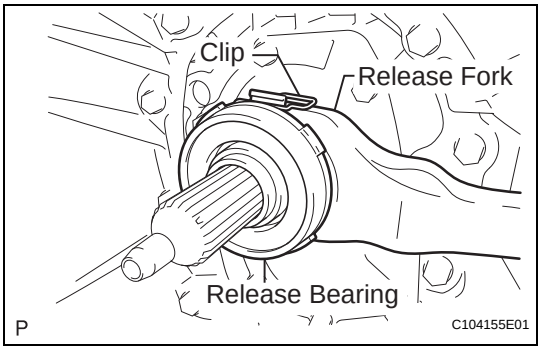
8. INSTALL CLUTCH RELEASE FORK SUB-ASSEMBLY

(a) Apply clutch release hub grease to the release fork, the release bearing assembly, the push rod contact point and the pivot points as shown in the illustration.
Grease:
Toyota Genuine Clutch Release Hub grease or equivalent (mineral ingredients should not be included)

[Corrected]



(b) Apply clutch spline grease to the input shaft spline.
Grease:
Toyota Genuine Clutch Spline Grease or equivalent



(c) Install the release bearing to the clutch release fork with the clip.

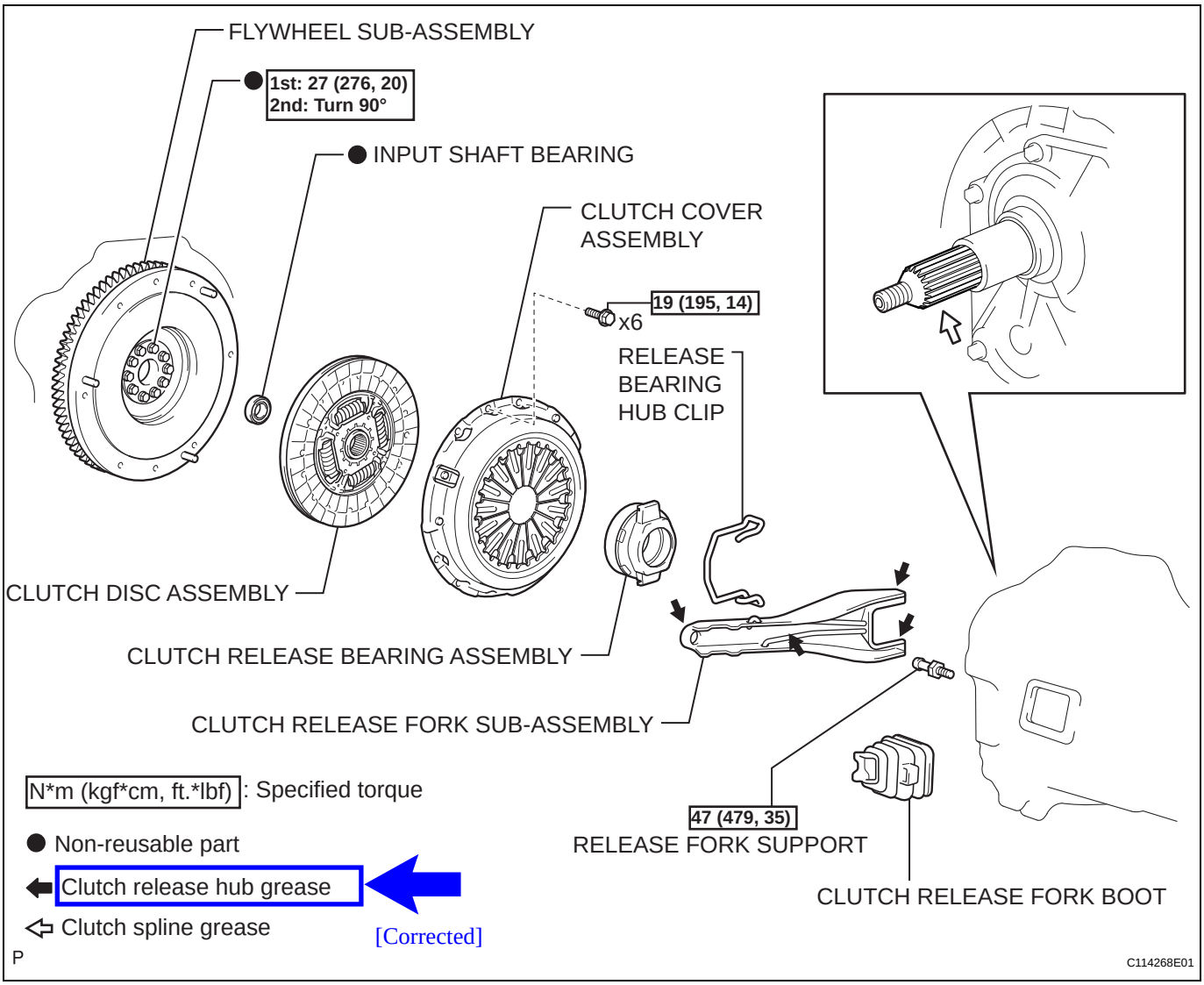
(d) Install the clutch release fork assembly to the transmission unit.
NOTICE:
After installation, move the fork back and forth to check that the release bearing slides smoothly.

9. INSTALL MANUAL TRANSMISSION UNIT ASSEMBLY
(See page)

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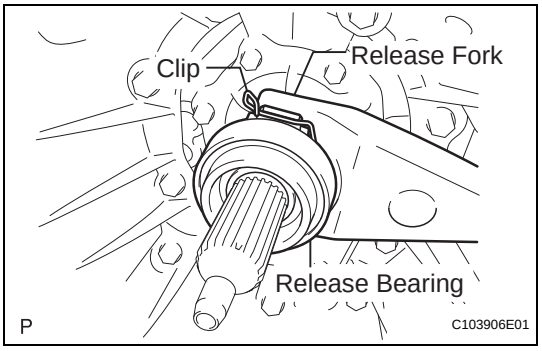
CLUTCH UNIT (for 2TR-FE)

COMPONENTS

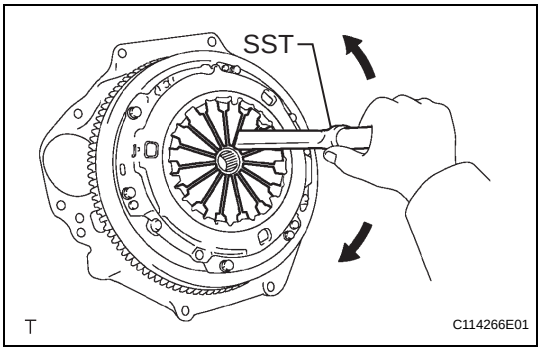


REMOVAL

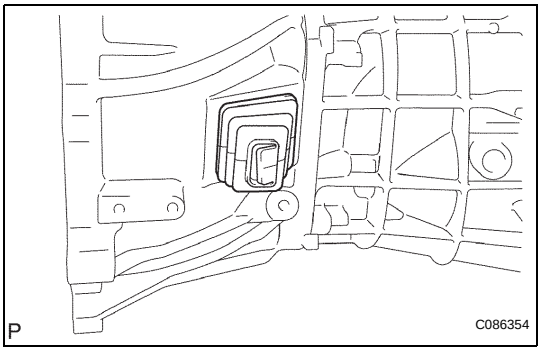
1. **REMOVE MANUAL TRANSMISSION UNIT ASSEMBLY**
   (See page)
2. **REMOVE CLUTCH RELEASE FORK SUB-ASSEMBLY**
   (a) Remove the clutch release fork with the clutch release bearing from the transmission unit.
   (b) Remove the release bearing and clip from the clutch release fork.



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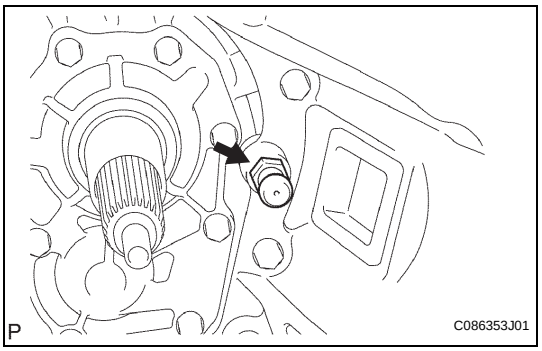


(b) If alignment is not as specified, adjust the diaphragm spring tip alignment using SST.
SST 09333-00013



5. INSTALL CLUTCH RELEASE FORK BOOT

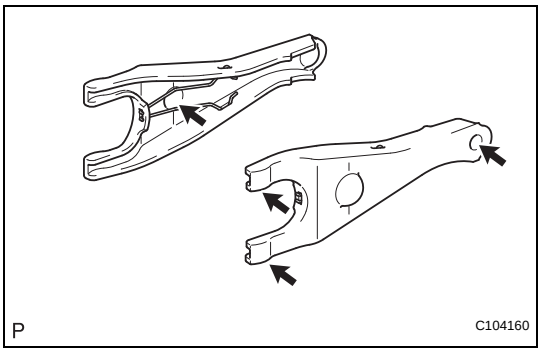
(a) Install the clutch release fork boot.



6. INSTALL RELEASE FORK SUPPORT

(a) Install the clutch release fork support to the transmission unit.
Torque: 47 N*m (479 kgf*cm, 35 ft.*lbf)

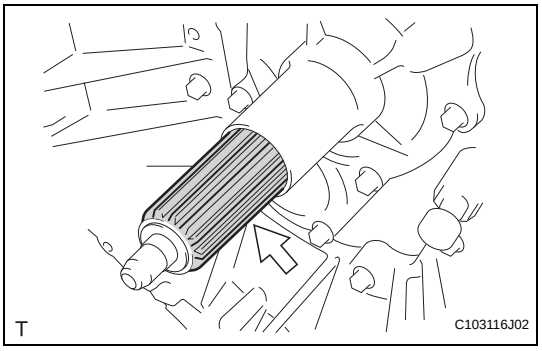
[Corrected]



7. INSTALL CLUTCH RELEASE FORK SUB-ASSEMBLY

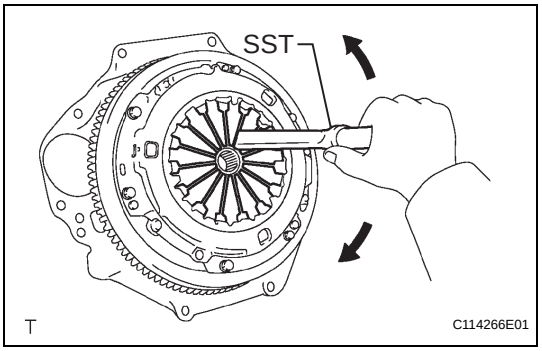
(a) Apply clutch release hub grease to the release fork, the release bearing assembly, the push rod contact point and pivot points as shown in the illustration.
Grease:
Toyota Genuine Clutch Release Hub grease or equivalent (mineral ingredients should not be included)

[Corrected]

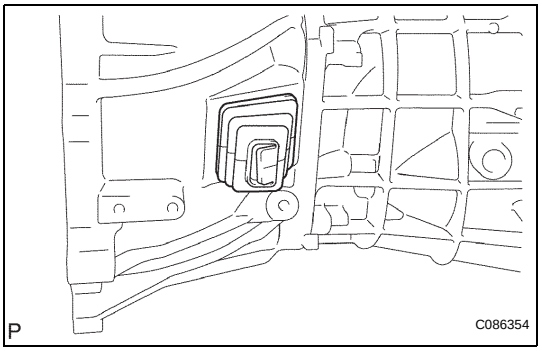


(b) Apply clutch spline grease to the input shaft spline.
Grease:
Toyota Genuine Clutch Spline Grease or equivalent

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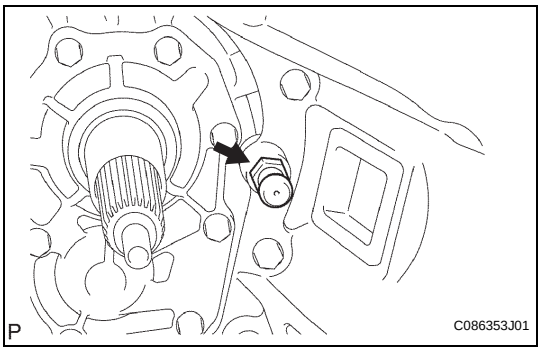


(b) If alignment is not as specified, adjust the diaphragm spring tip alignment using SST.
SST 09333-00013



5. INSTALL CLUTCH RELEASE FORK BOOT

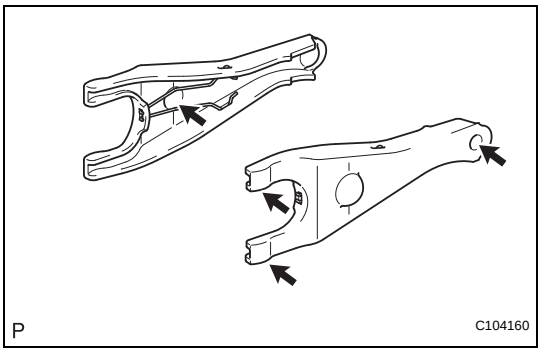
(a) Install the clutch release fork boot.



6. INSTALL RELEASE FORK SUPPORT

(a) Install the clutch release fork support to the transmission unit.
Torque: 47 N*m (479 kgf*cm, 35 ft.*lbf)

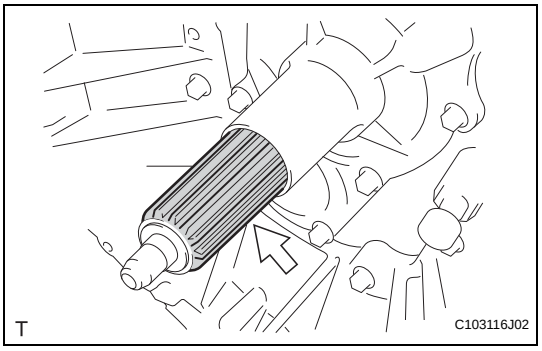
[Corrected]



7. INSTALL CLUTCH RELEASE FORK SUB-ASSEMBLY

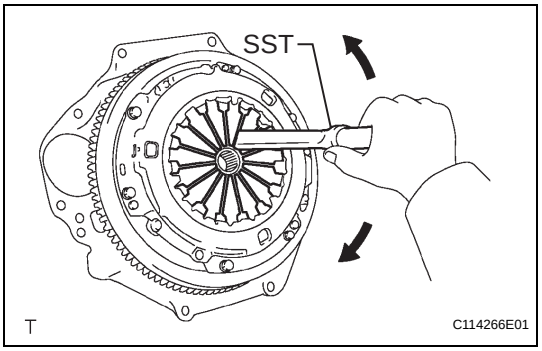
(a) Apply clutch release hub grease to the release fork, the release bearing assembly, the push rod contact point and pivot points as shown in the illustration.
Grease:
Toyota Genuine Clutch Release Hub grease or equivalent (mineral ingredients should not be included)

[Corrected]

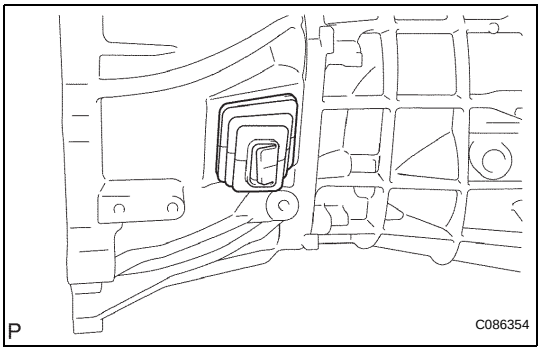


(b) Apply clutch spline grease to the input shaft spline.
Grease:
Toyota Genuine Clutch Spline Grease or equivalent

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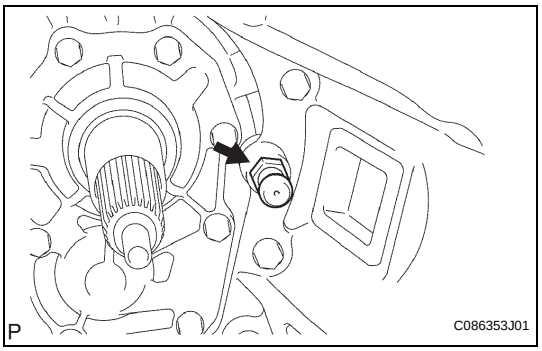


(b) If alignment is not as specified, adjust the diaphragm spring tip alignment using SST.
SST 09333-00013



5. INSTALL CLUTCH RELEASE FORK BOOT

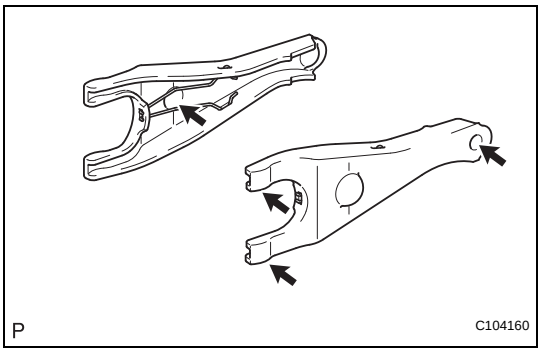
(a) Install the clutch release fork boot.



6. INSTALL RELEASE FORK SUPPORT

(a) Install the clutch release fork support to the transmission unit.
Torque: 47 N*m (479 kgf*cm, 35 ft.*lbf)

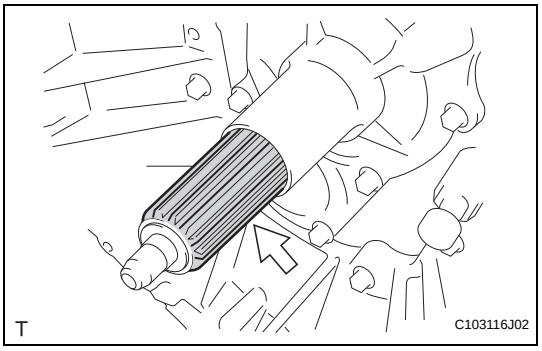
[Corrected]



7. INSTALL CLUTCH RELEASE FORK SUB-ASSEMBLY

(a) Apply clutch release hub grease to the release fork, the release bearing assembly, the push rod contact point and pivot points as shown in the illustration.
Grease:
Toyota Genuine Clutch Release Hub grease or equivalent (mineral ingredients should not be included)

[Corrected]



(b) Apply clutch spline grease to the input shaft spline.
Grease:
Toyota Genuine Clutch Spline Grease or equivalent

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