SERVICE TRAINING AND PUBLICATION BULLETIN

No.: OB- 9815
010
Date : 2019/12/24

TRAINING	
PUBLICATION	■
INFORMATION	
ADVANCE ORDER	
OTHERS	

APPLICABLE COUNTRIES:

	ALL COUNTRIES		N. AMERICA	■	GENERAL COUNTRIES, EUROPE
	Other				

To: Service Manager

CORRECTION TO
- [x] REPAIR MANUAL
- [ ] ELECTRICAL WIRING DIAGRAM
- [ ] NEW CAR FEATURES
- [ ] BODY REPAIR MANUAL
- [ ] SERVICE DATA SHEET

The following manual has revised service information:

Pub. No.: **RM26T9E** Pub. Name: **HIACE Repair Manual**

Section	Title	Paragraph
WINDSHIELD / GLASS	BACK DOOR GLASS	COMPONENTS (2014/10-)
		INSTALLATION (2014/10-2017/01)
		INSTALLATION (2017/01-)

The revised pages listed above are attached.
(The corrected parts are indicated by arrows.)

Please attach the accompanying revised pages to the applicable pages in the manual above.

This Bulletin does not cause the Flat Rate Manual to be changed.

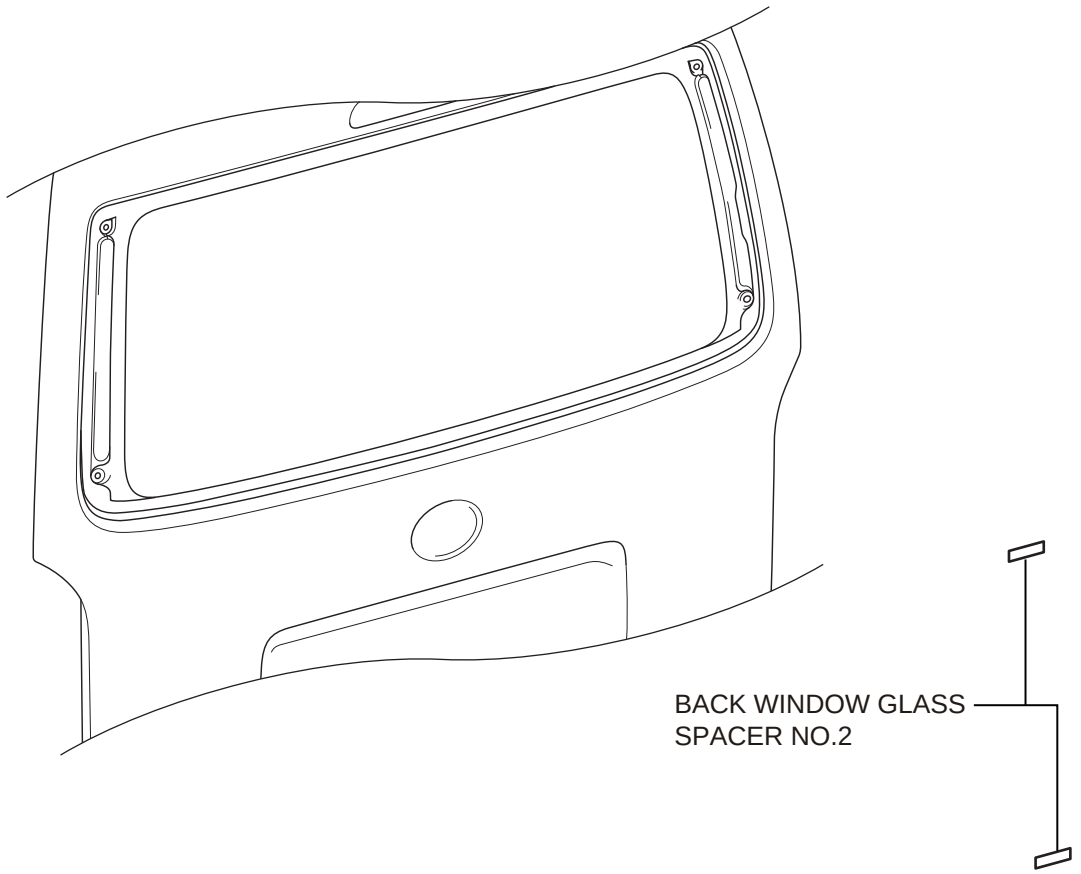
This bulletin is also available on the OASIS Global Service Information Center.
Inquiries : BM_correction_information@mta.mx.toyota.co.jp

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TOYOTA
QUALITY SERVICE

TOYOTA MOTOR CORPORATION
VEHICLE ENGINEERING DEPARTMENT
TECHNICAL SERVICE DIVISION
CUSTOMER FIRST PROMOTION GROUP

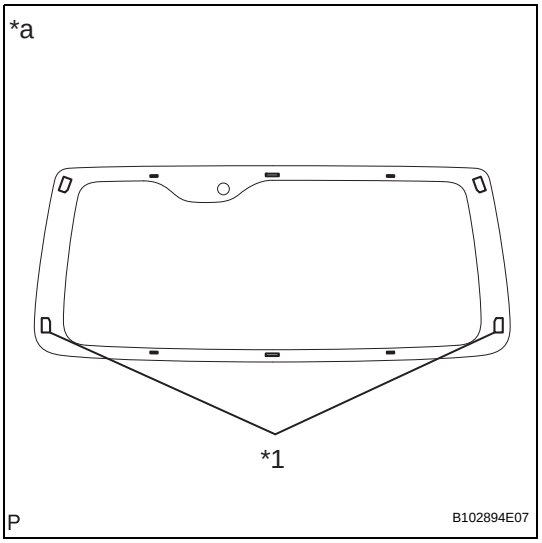
WS



[Added]

REMOVAL

1. **REMOVE REAR WIPER ARM AND BLADE ASSEMBLY (See page)**
2. **REMOVE REAR WIPER SHAFT COVER (See page)**
3. **REMOVE REAR NO. 1 WIPER LINK PIVOT WASHER (See page)**
4. **REMOVE BACK DOOR TRIM BOARD ASSEMBLY UPPER**
   (a) w/o Rear Wiper:
   (See page)
   (b) w/ Rear Wiper:
   (See page
   (c) for Wide Body:
   (See page)
5. **REMOVE REAR WIPER MOTOR ASSEMBLY (See page)**



5. INSTALL BACK DOOR GLASS NO. 1 SPACER

(a) Apply Primer G to the glass where the spacers will be installed.

HINT:

If primer G is applied to an area other than that which is specified, wipe off the primer with non-residue solvent before it dries.

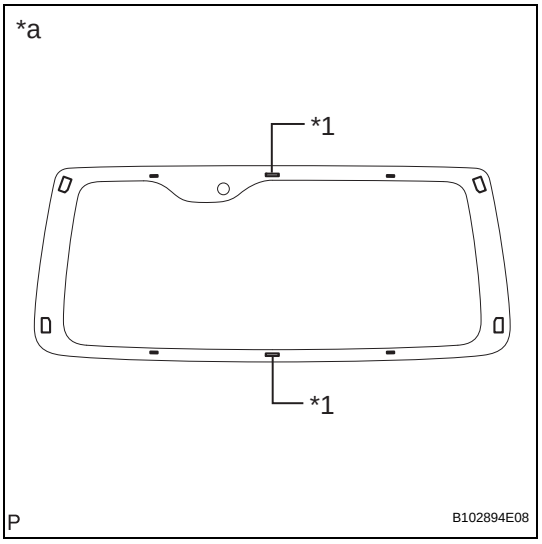
NOTICE:

- **Allow the Primer G to dry for 3 minutes or more.**
- **Throw away any leftover Primer G.**
- **Do not apply too much Primer G.**

(b) Install 2 new spacers onto the back door glass as shown in the illustration.

Text in Illustration

*1	Back Window Glass No. 1 Spacer
*a	Backside



6. INSTALL BACK WINDOW GLASS NO. 2 SPACER

(a) Apply Primer G to the glass where the spacers will be installed.

HINT:

If primer G is applied to an area other than that which is specified, wipe off the primer with non-residue solvent before it dries.

NOTICE:

- **Allow the Primer G to dry for 3 minutes or more.**
- **Throw away any leftover Primer G.**
- **Do not apply too much Primer G.**

(b) Install 2 new spacers onto the back door glass as shown in the illustration.

Text in Illustration

*1	Back Window Glass No. 2 Spacer LH
*a	Backside

7. INSTALL BACK WINDOW GLASS NO. 2 SPACER

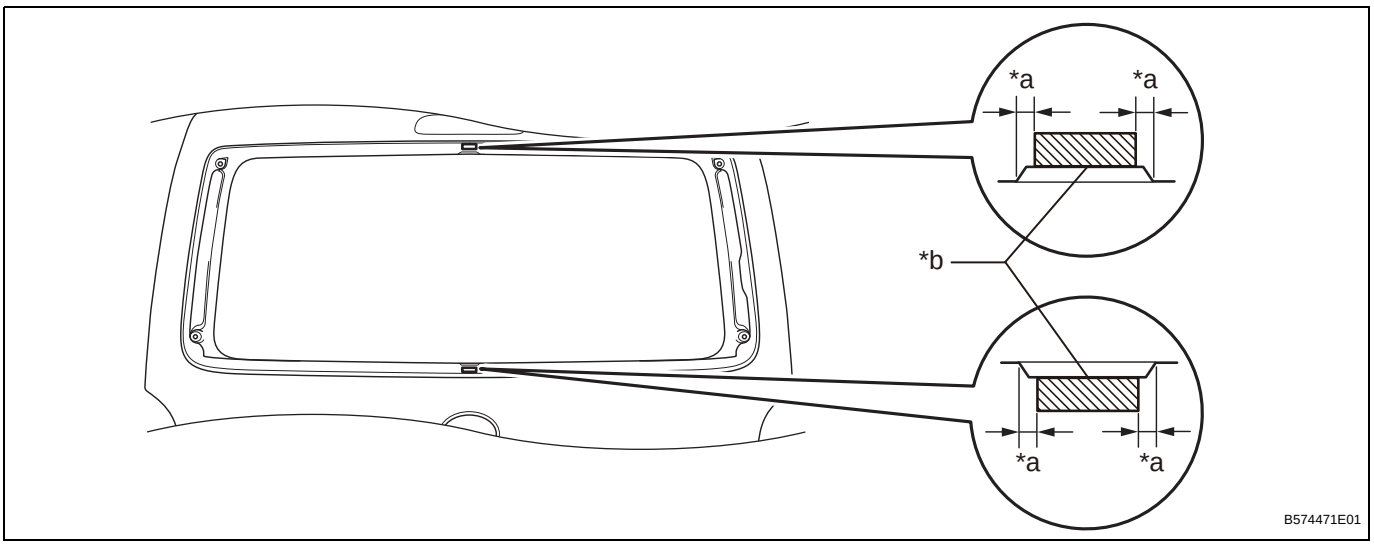
(a) Apply Primer G to the vehicle body where the spacers will be installed.

NOTICE:

- **Allow the Primer M to dry for 3 minutes or more.**
- **Do not apply too much Primer M.**

[Added]

(b) Install 2 new spacers onto the vehicle body as shown in the illustration.



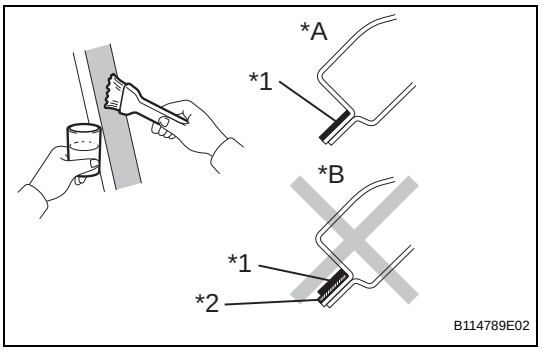
Text in Illustration

*a	Bilateral Symmetry
*b	Indent attach mark of the flange

8. INSTALL BACK DOOR GLASS

(a) Using a brush or sponge, apply Primer M to the exposed part of the vehicle body. [Added]

Text in Illustration

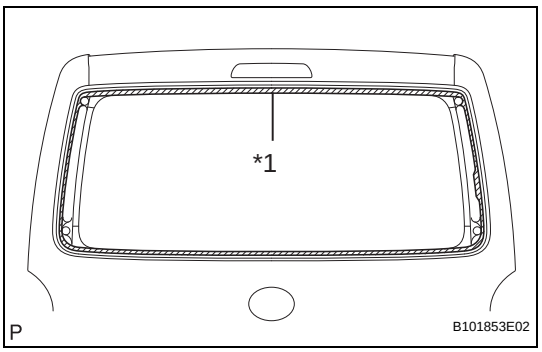


*A	CORRECT
*B	INCORRECT
*1	Primer M
*2	Adhesive

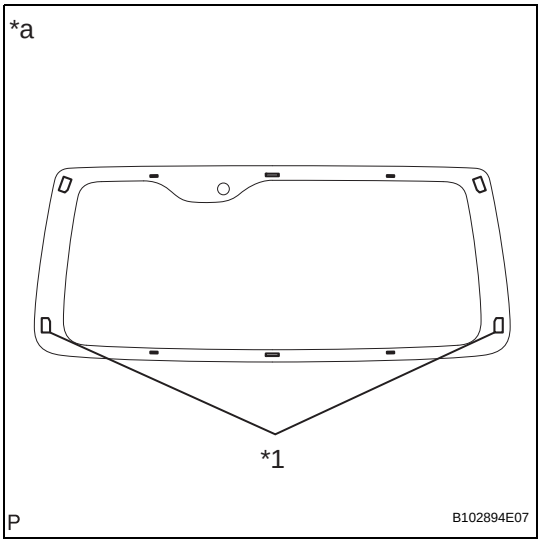
NOTICE:

- **Allow the Primer M to dry for 3 minutes or more.**
- **Do not apply Primer M to the adhesive.**
- **Throw away any leftover Primer M.**
- **Do not apply too much Primer M.**

Text in Illustration



*1	Primer M



5. INSTALL BACK DOOR GLASS NO. 1 SPACER

(a) Apply Primer G to the glass where the spacers will be installed.

HINT:

If primer G is applied to an area other than that which is specified, wipe off the primer with non-residue solvent before it dries.

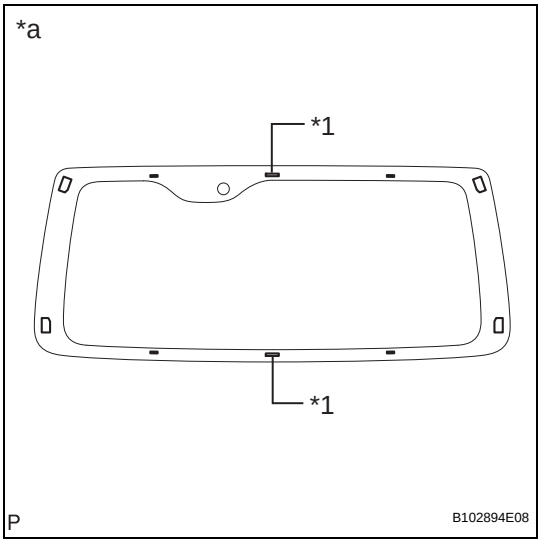
NOTICE:

- **Allow the Primer G to dry for 3 minutes or more.**
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- **Do not apply too much Primer G.**

(b) Install 2 new spacers onto the back door glass as shown in the illustration.

Text in Illustration

*1	Back Window Glass No. 1 Spacer
*a	Backside



6. INSTALL BACK WINDOW GLASS NO. 2 SPACER

(a) Apply Primer G to the glass where the spacers will be installed.

HINT:

If primer G is applied to an area other than that which is specified, wipe off the primer with non-residue solvent before it dries.

NOTICE:

- **Allow the Primer G to dry for 3 minutes or more.**
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(b) Install 2 new spacers onto the back door glass as shown in the illustration.

Text in Illustration

*1	Back Window Glass No. 2 Spacer LH
*a	Backside

7. INSTALL BACK WINDOW GLASS NO. 2 SPACER

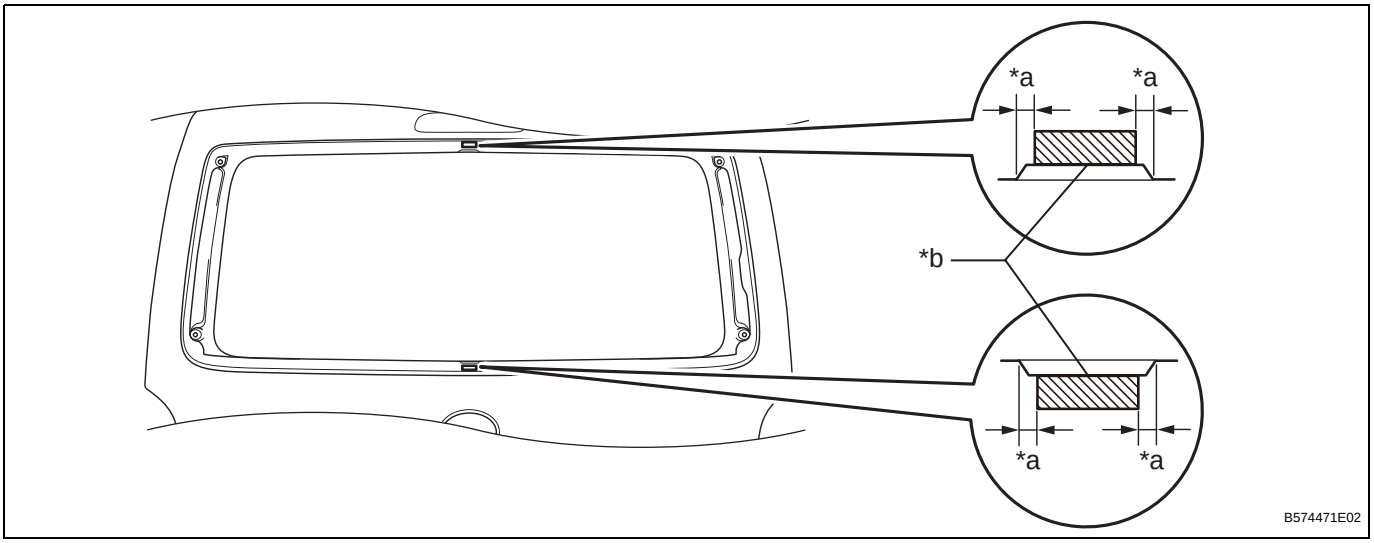
(a) Apply Primer G to the vehicle body where the spacers will be installed.

NOTICE:

- **Allow the Primer M to dry for 3 minutes or more.**
- **Do not apply too much Primer M.**

[Added]

(b) Install 2 new spacers onto the vehicle body as shown in the illustration.



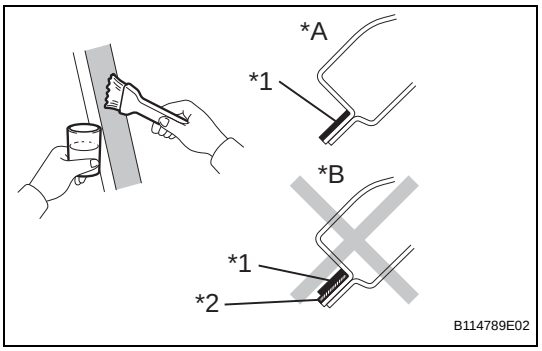
Text in Illustration

*a	Bilateral Symmetry
*b	Indent attach mark of the flange

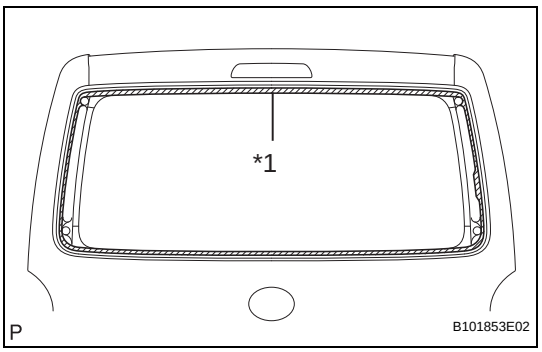
8. INSTALL BACK DOOR GLASS

(a) Using a brush or sponge, apply Primer M to the exposed part of the vehicle body. [Added]

Text in Illustration



*A	CORRECT
*B	INCORRECT
*1	Primer M
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NOTICE:

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*1	Primer M