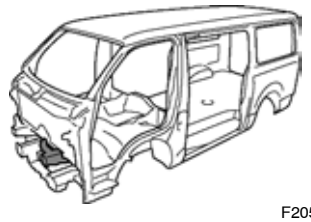
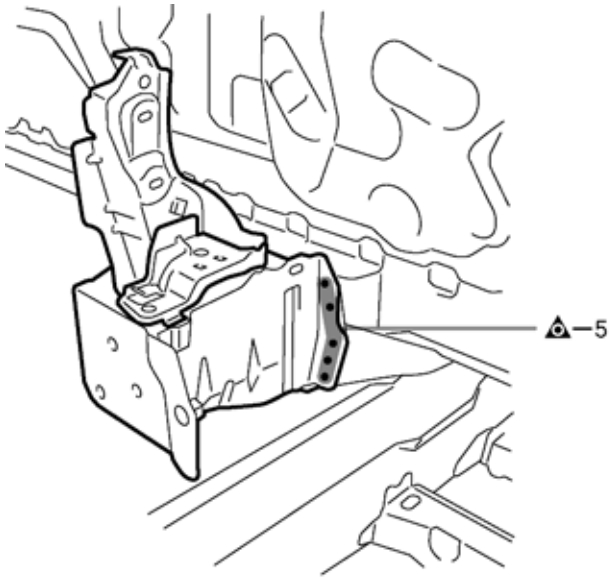
FRONT SIDEMEMBER REINFORCEMENT (ASSY)

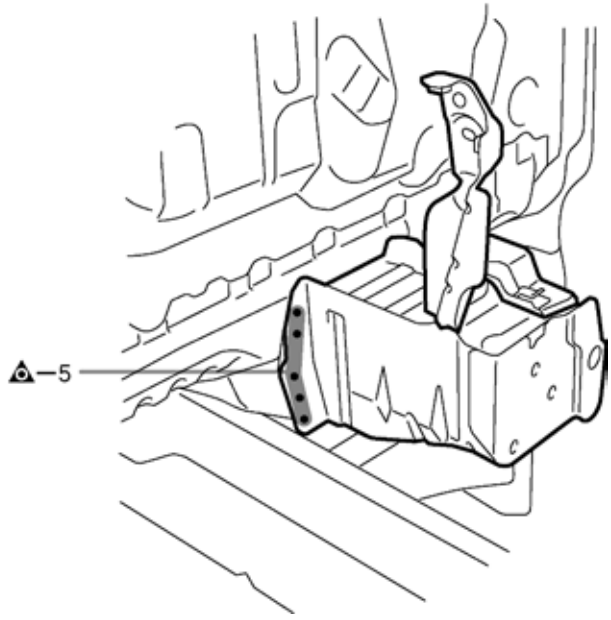


F20521A

REPLACEMENT

REMOVAL

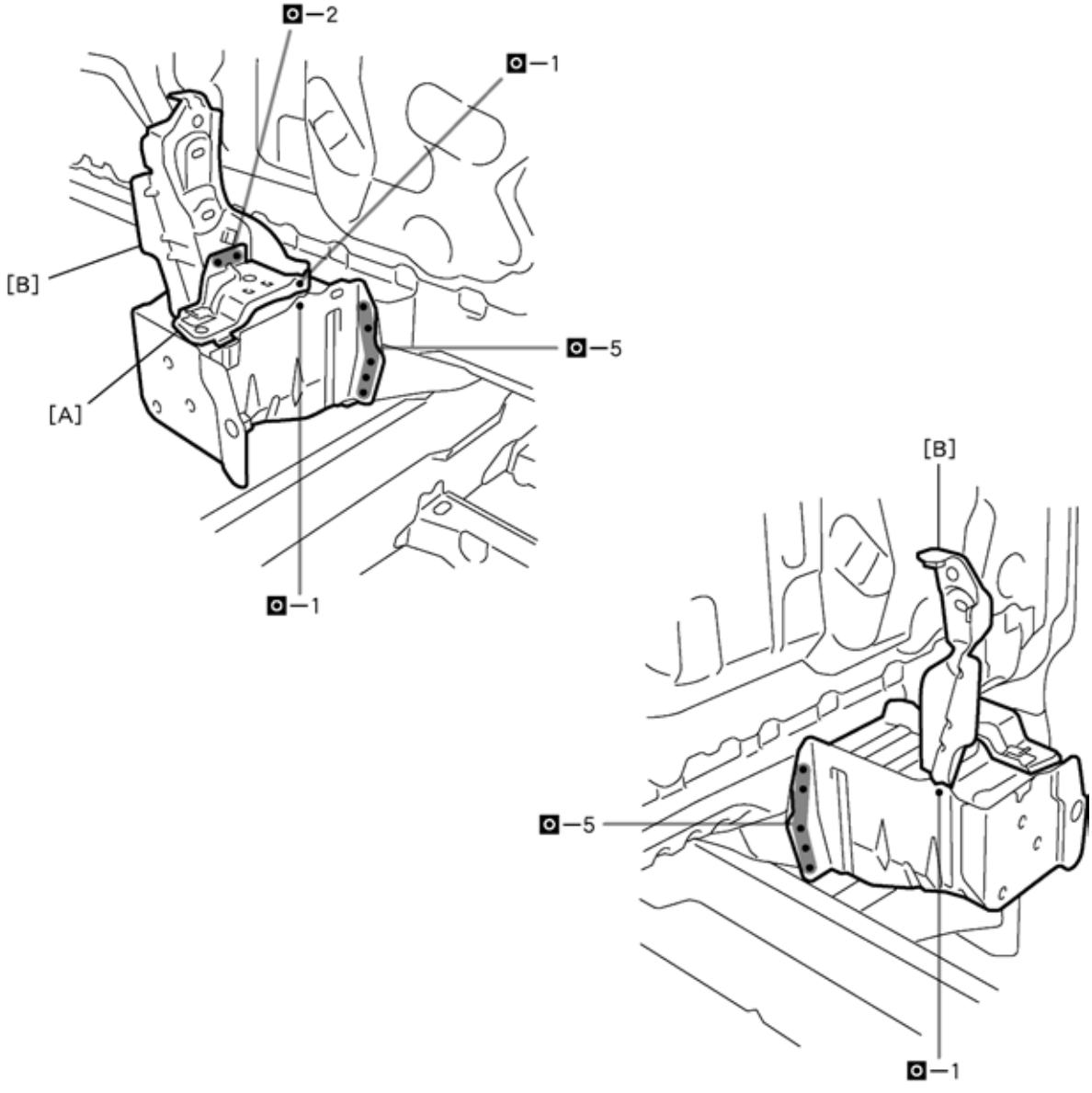




F20521

INSTALLATION

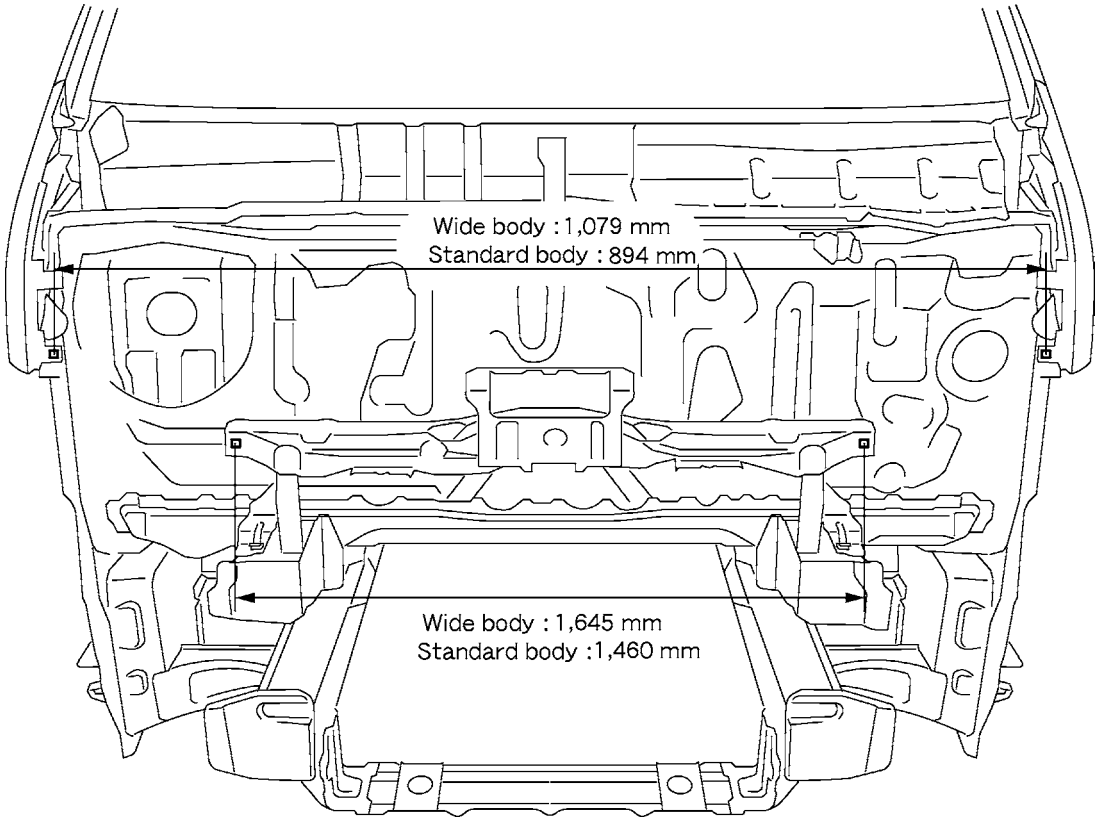
- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F20522

PART NAME

[A] Front Bumper No.2 Stay [B] Radiator Support



F20553

POINT

1 These values are reference values.
2 Measure the dimensions before installing the headlights.

894 mm (35.20 in.) 1,079 mm (42.48 in.) 1,460 mm (57.48 in.) 1,645 mm (64.76 in.)