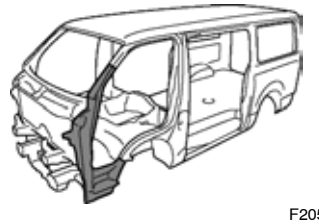
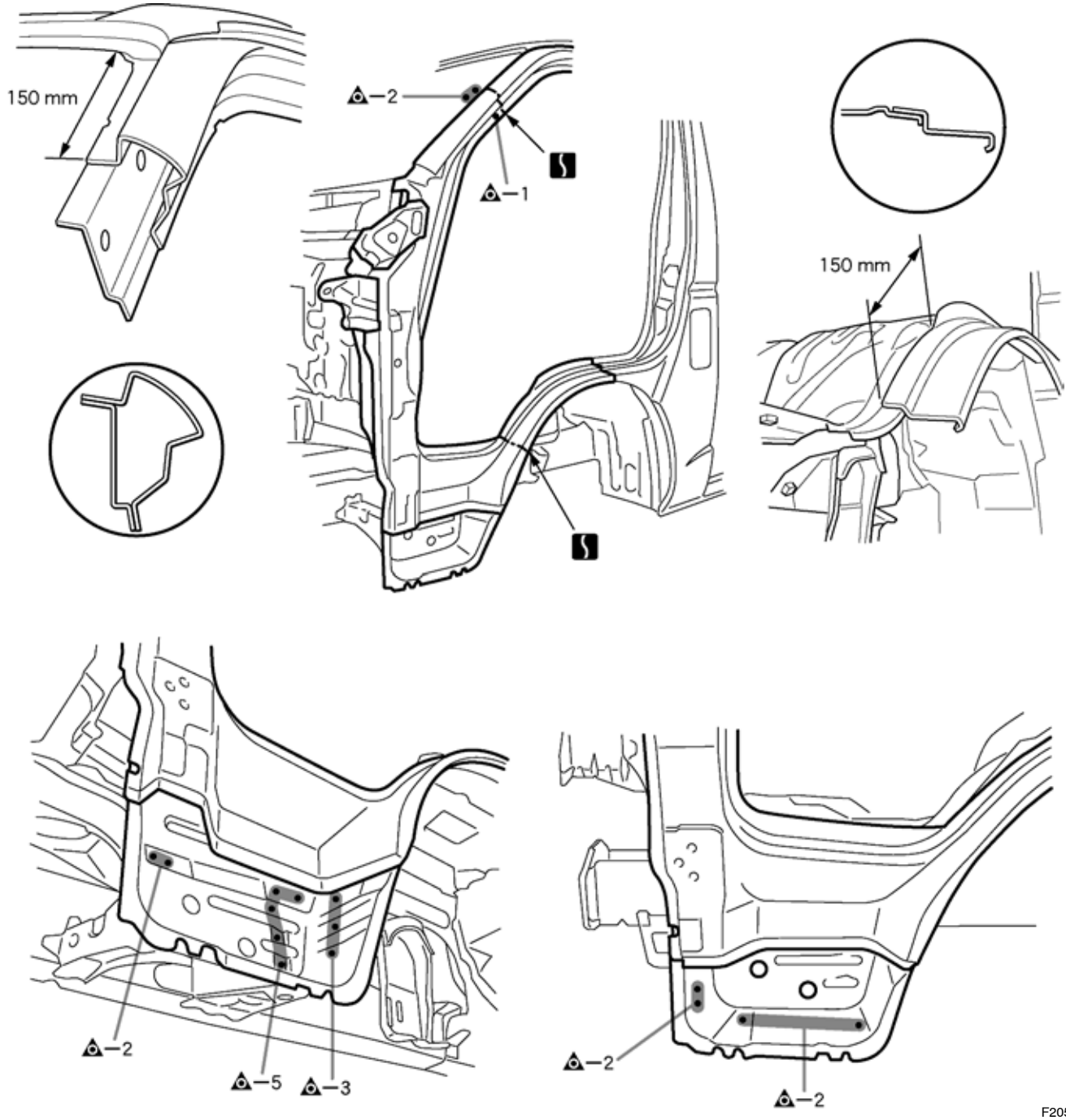
FRONT BODY PILLAR (CUT)


F20537A

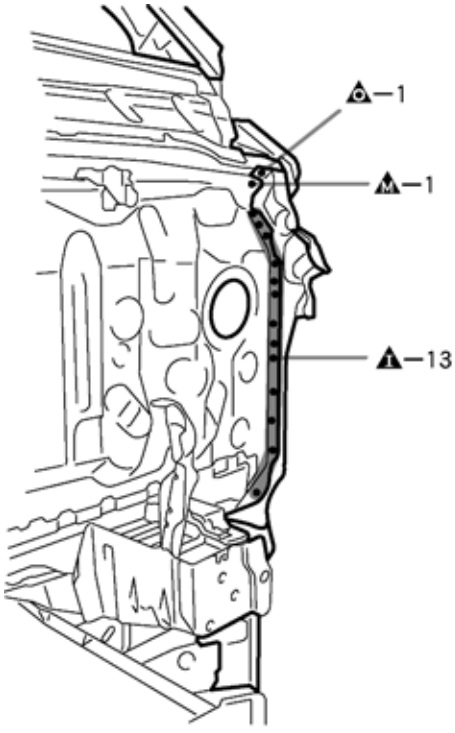
REPLACEMENT
With the front step lower panel removed.

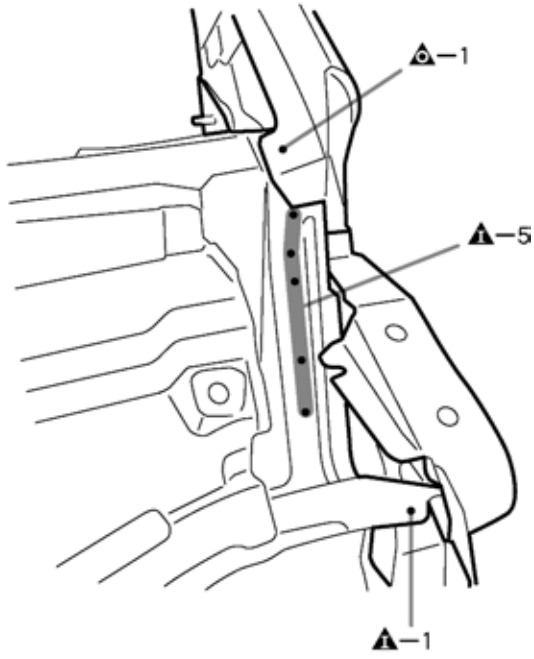
REMOVAL

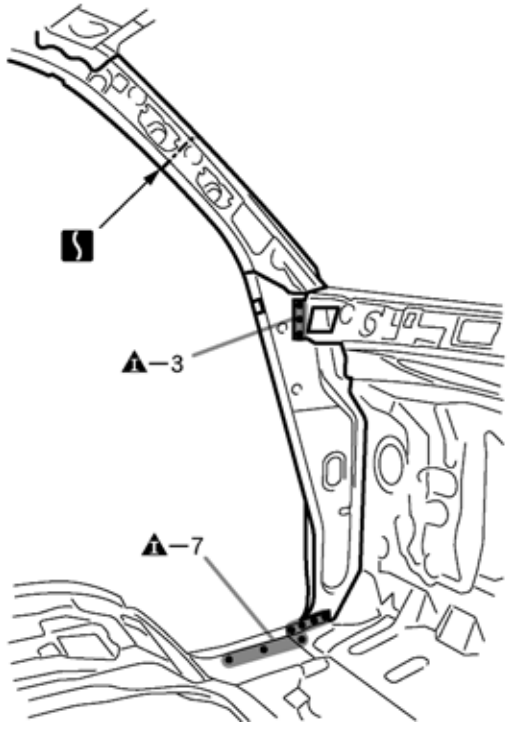


F20537

150 mm (5.91 in.)



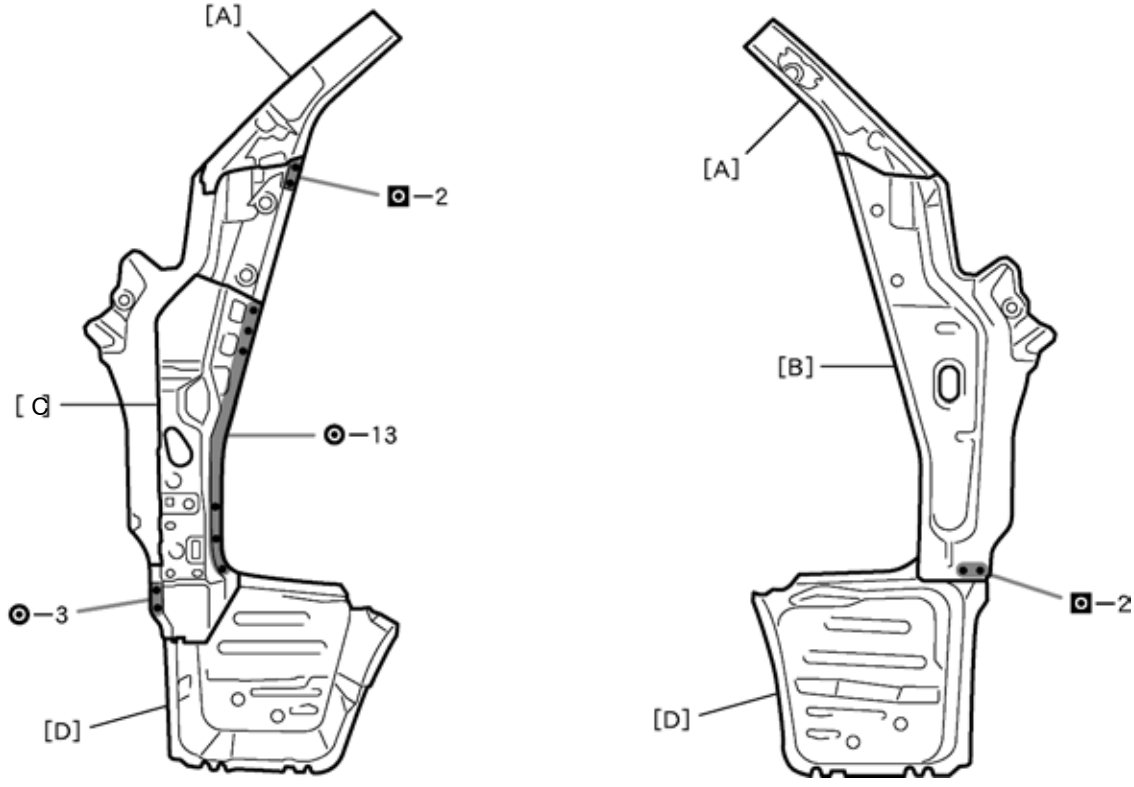




F20538

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



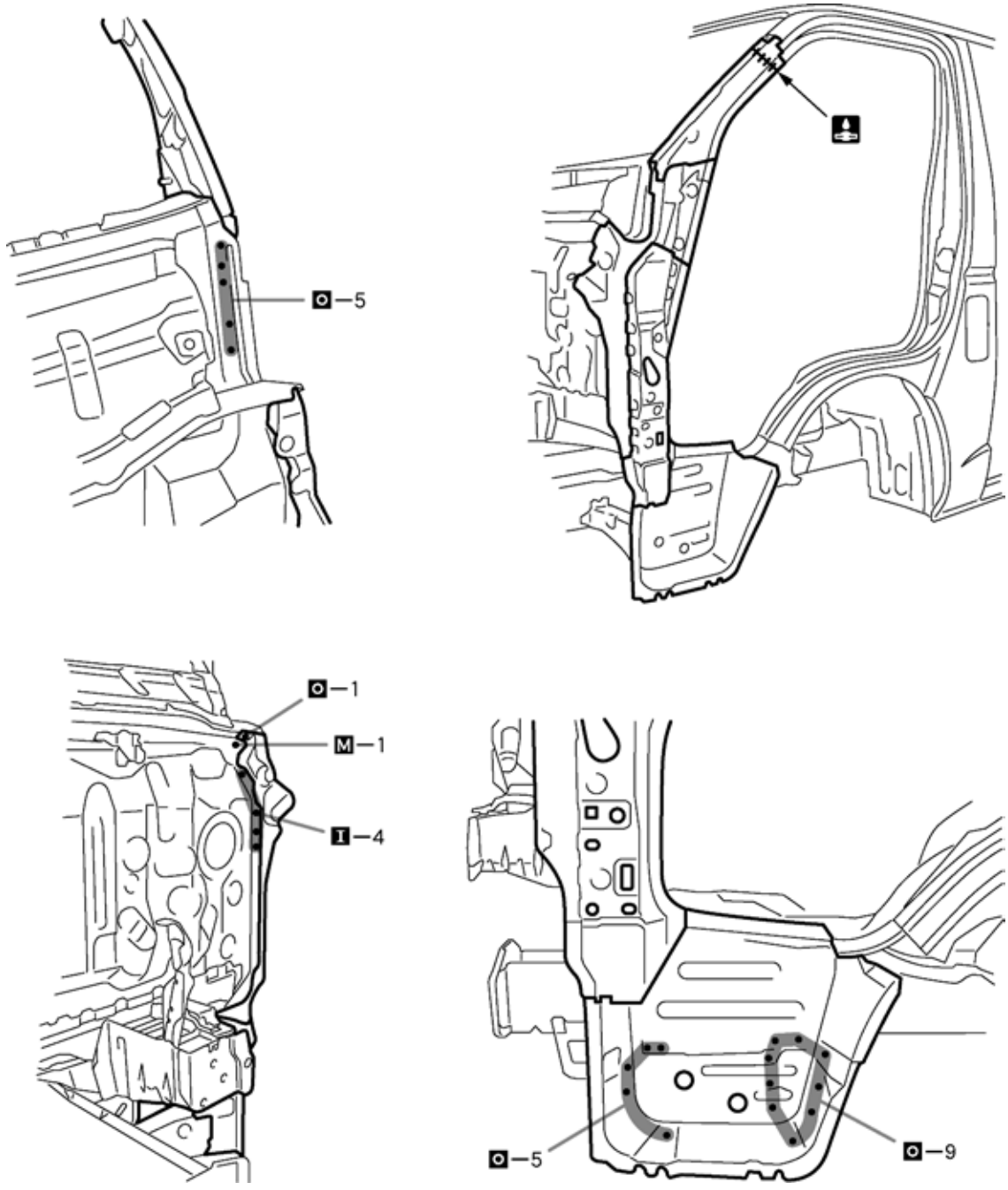
F20539

POINT

1 Before temporarily installing the new parts, weld the [A], [B], [C], and [D] with standard points.

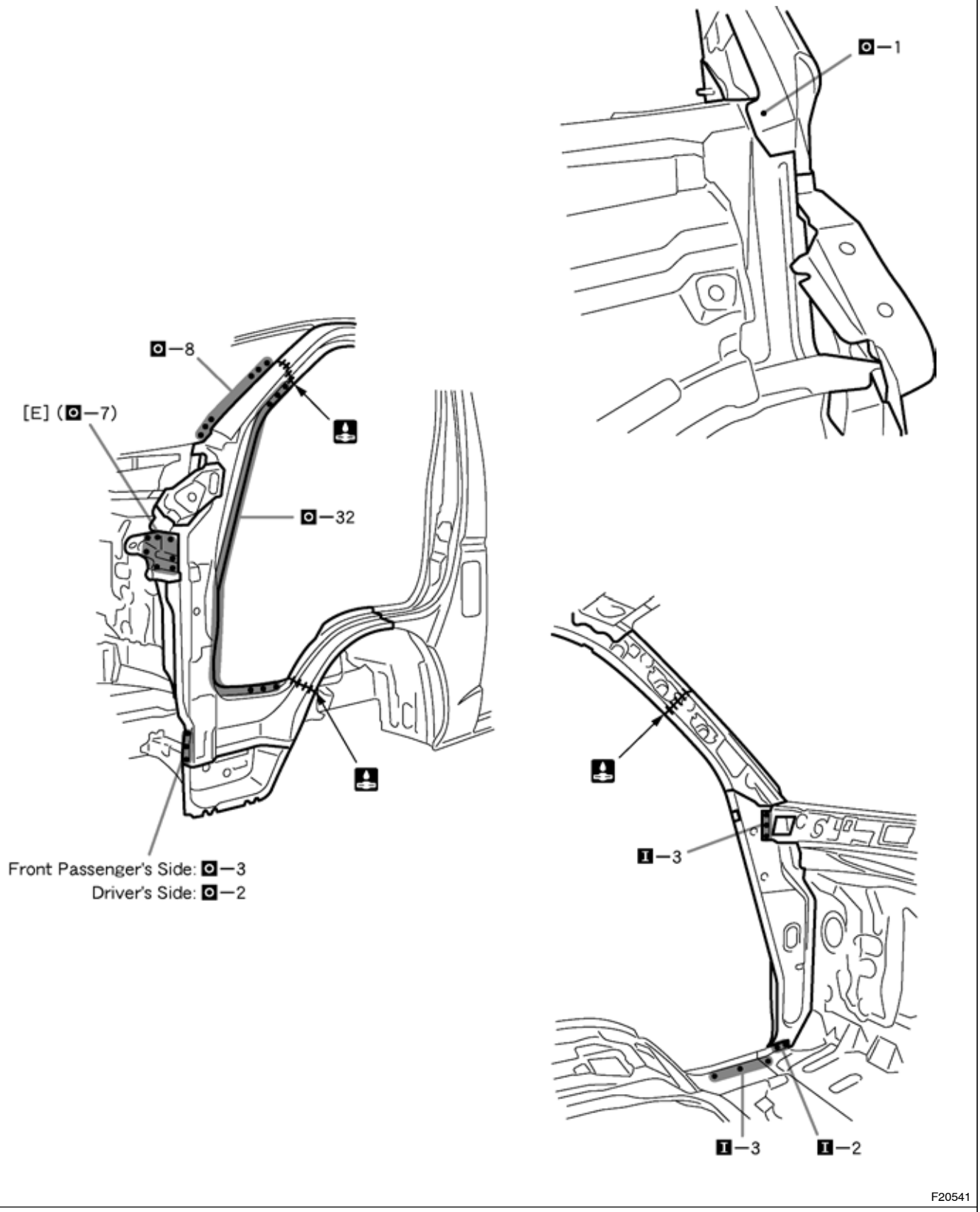
PART NAME

[A] Front Inner Pillar [B] Cowl Side Panel [C] Front Pillar Lower Reinforcement
[D] Cowl Side Lower Panel



POINT

1 After welding the new parts to the vehicle side, install the outer pillar.

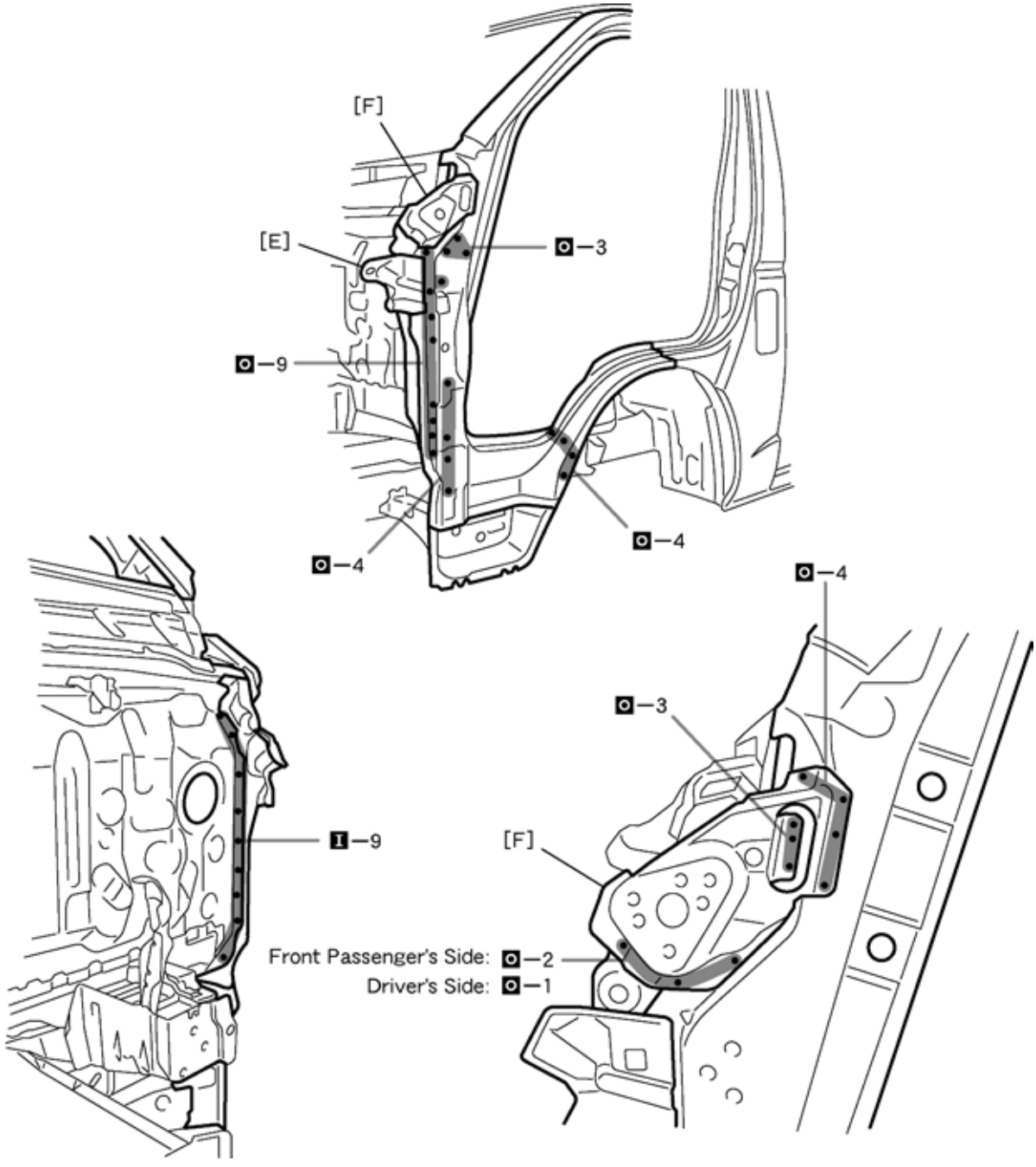


POINT

1 Inspect the fitting of the front fender, front door and window shield glass, etc., before welding, since this affects the appearance of the finish.

PART NAME

[E] Headlight Mounting Bracket



F20542

PART NAME

[E] Headlight Mounting Bracket [F] Cowl Top Side Panel