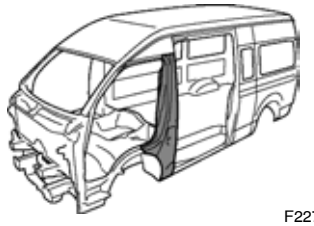
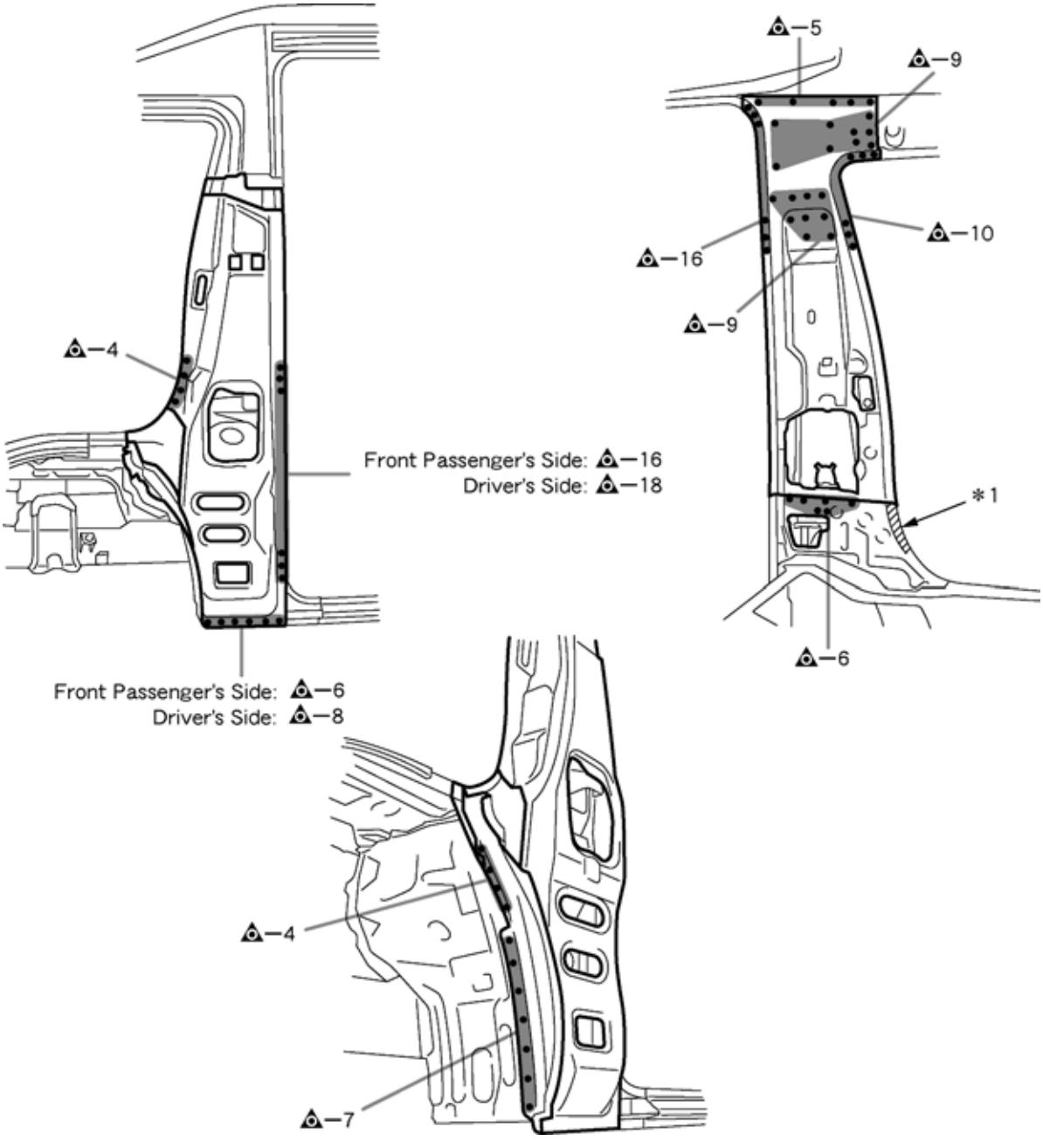
CENTER BODY INNER PILLAR (ASSY): SUPER LONG BODY (4-DOOR (FRONT PASSENGER'S SIDE), 5-DOOR)


F22718B

REPLACEMENT

With the center body outer pillar removed.

REMOVAL



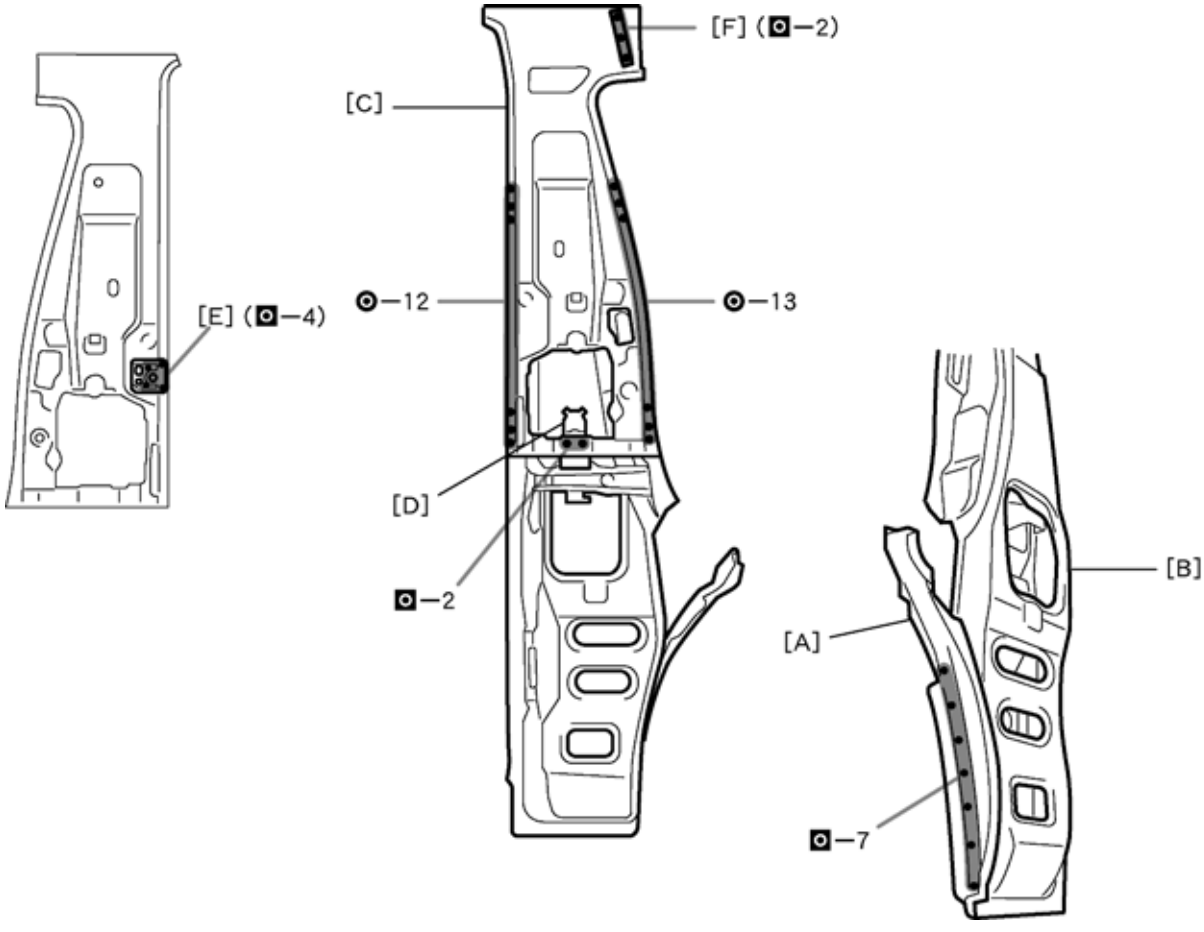
F22673

POINT

1 *1 in illustration above indicates where the adhesive is.
2 Cut through the adhesive with a cut chisel to remove the panel.

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

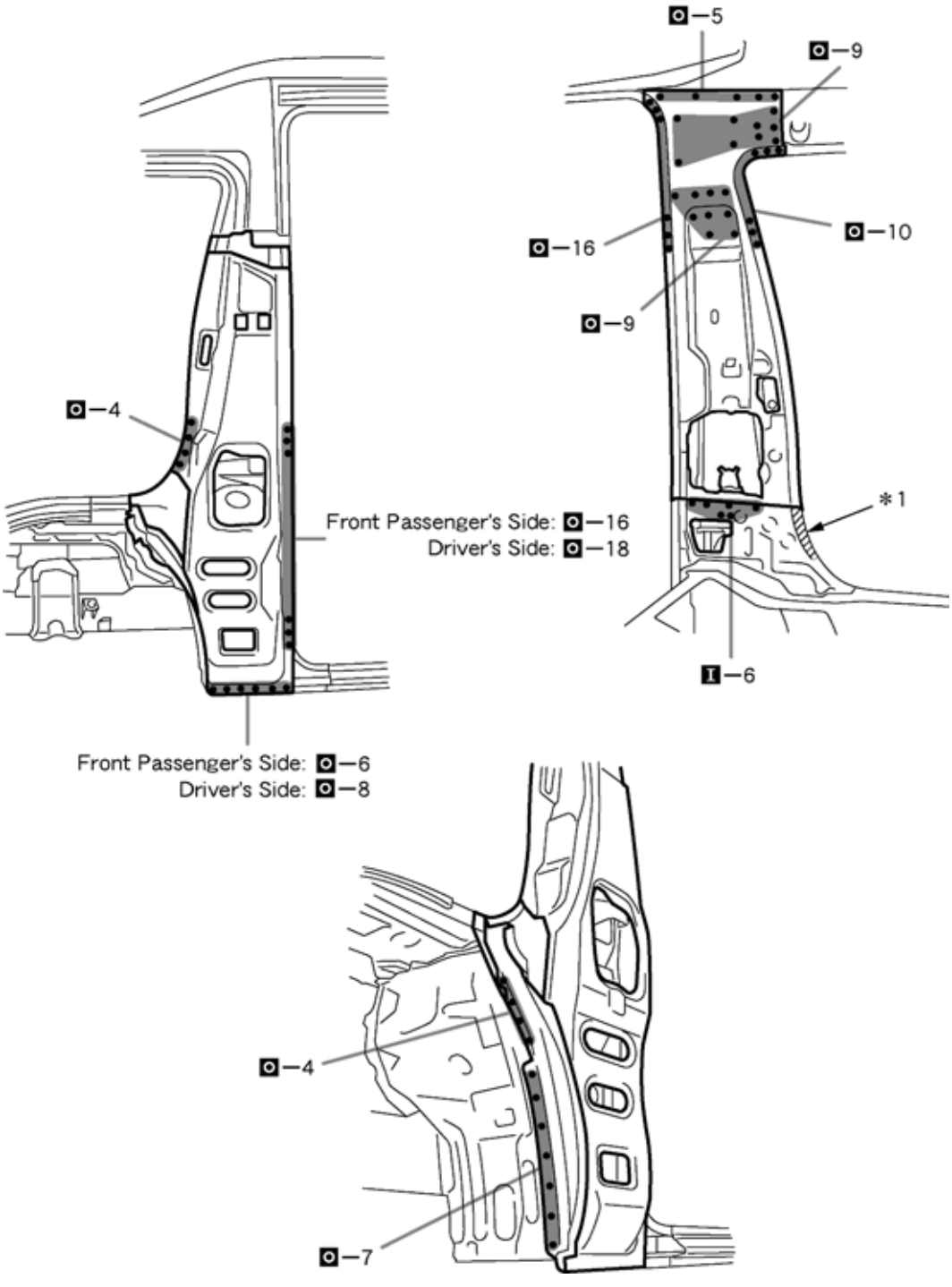


POINT

1 Before temporarily installing the new parts, weld the [A], [B], [C], [D], [E] and [F] with standard points.

PART NAME

[A] Fender Inner Lower Panel [B] Center Body Pillar Reinforcement [C] Center Inner Pillar
[D] Pillar Seatbelt Anchor [E] Separator Bar Bracket Retainer (only for vehicles with separator bar)
[F] Roof Headlining Front Bracket



F22675

POINT

1 Apply adhesive to the area indicated by *1 in illustration.
HINT:
1) Apply enough adhesive for the panels to sick to each other.