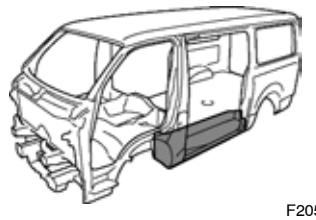
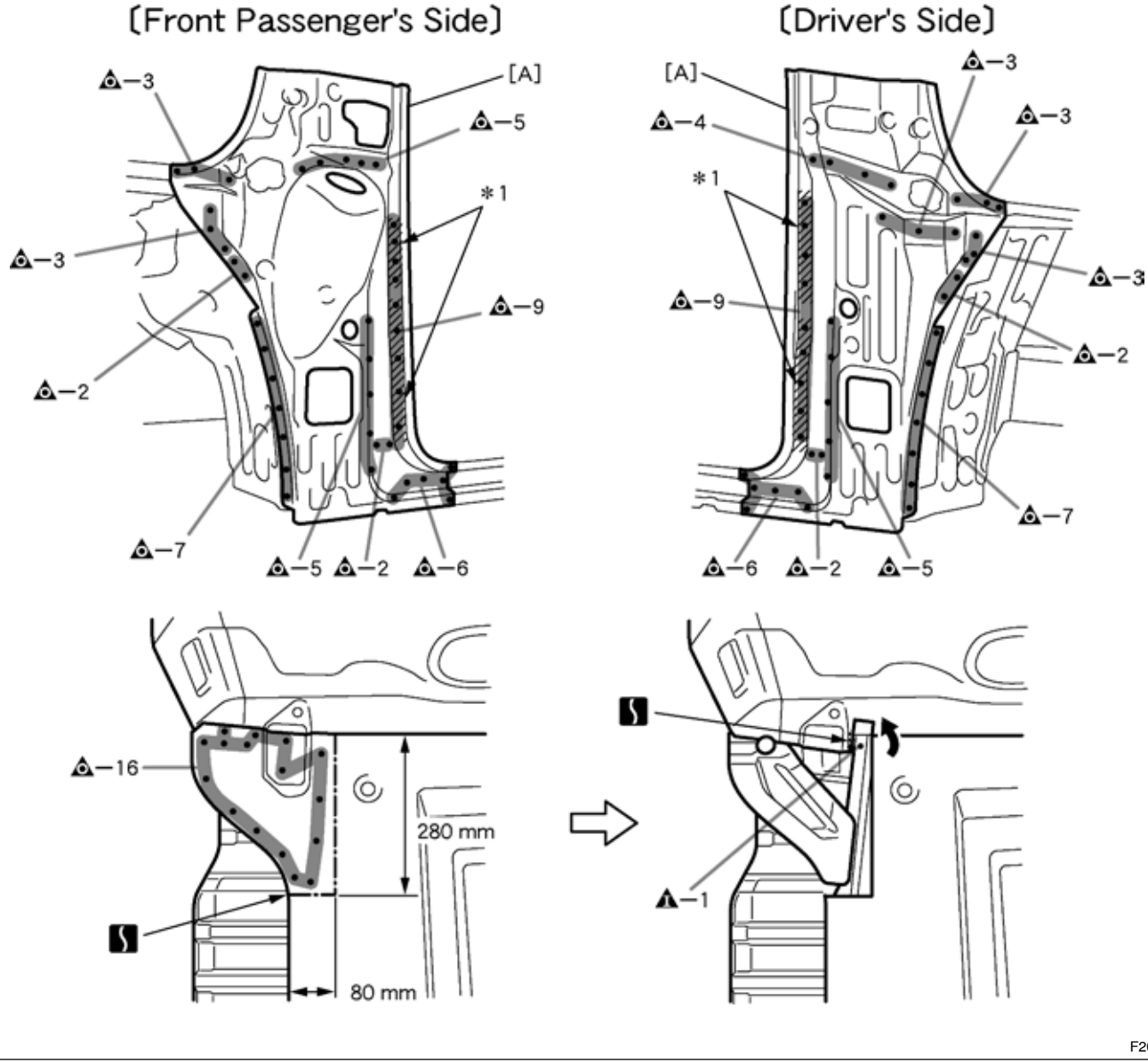
REAR FLOOR STEP (CUT): 4-DOOR (FRONT PASSENGER'S SIDE), 5-DOOR


F20557A

REPLACEMENT
With the center body inner pillar and rocker outer panel removed.

REMOVAL

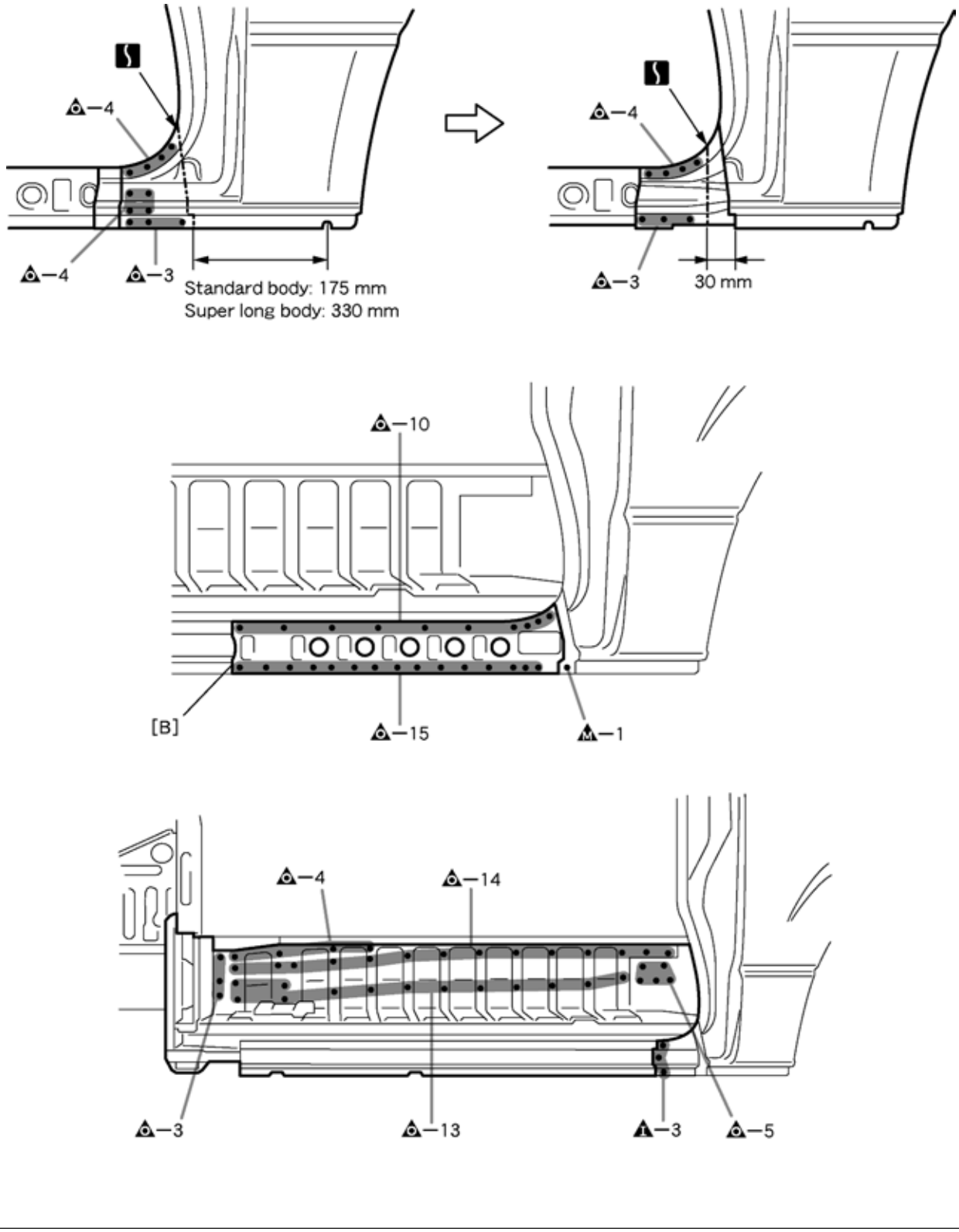


F20557

POINT
1 *1 in illustration above indicates where the adhesive is.
2 Cut through the adhesive with a cut chisel to remove the panel.
3 After removing the [A], remove the rear floor step.
4 Remove a portion of the floor panel and cut into the header panel to remove the welded spot between the lower portion of the header panel on the front side member and the floor panel.

PART NAME
[A] Floor Side Rail Plate

80 mm (3.15 in.) 280 mm (11.02 in.)



F20558

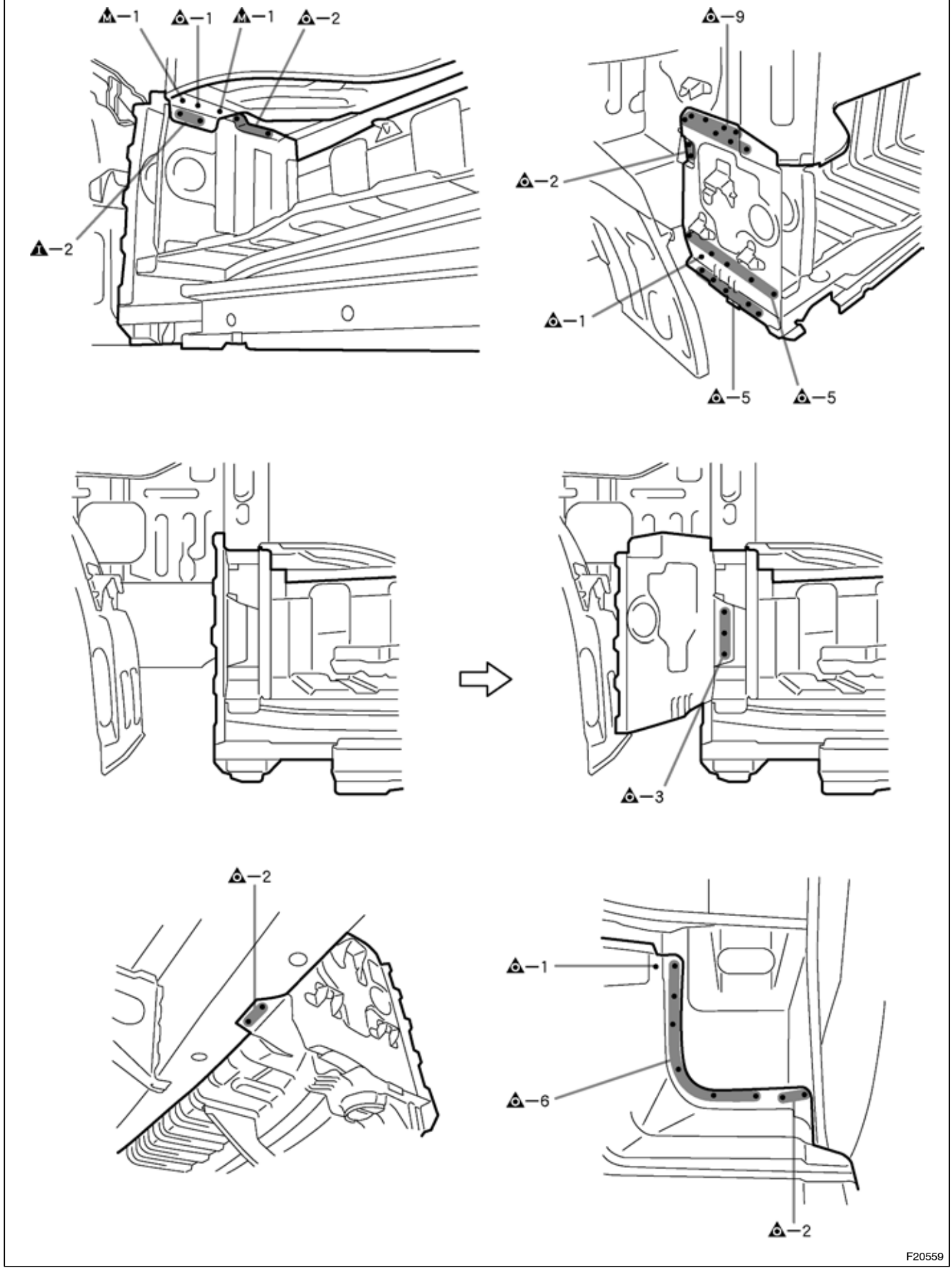
POINT

1 After removing the [B], remove the rear floor step.

PART NAME

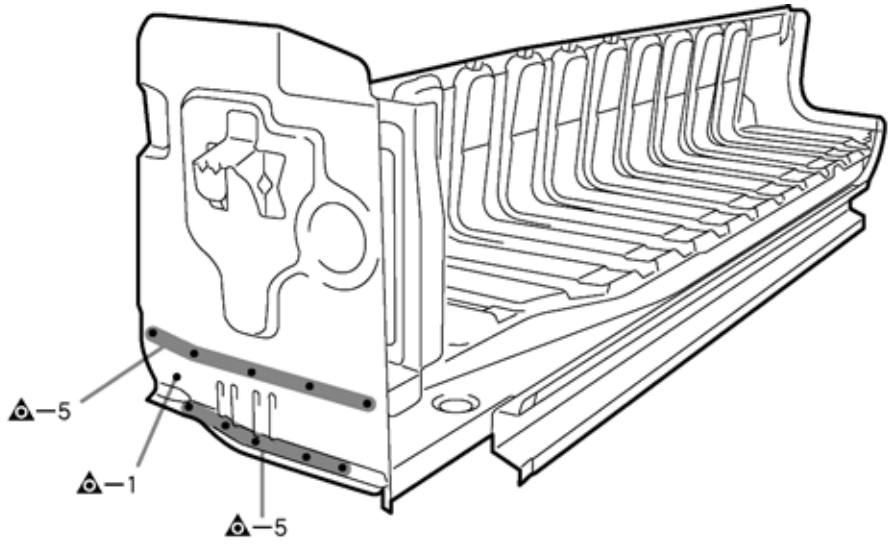
[B] Floor Side Rail Plate

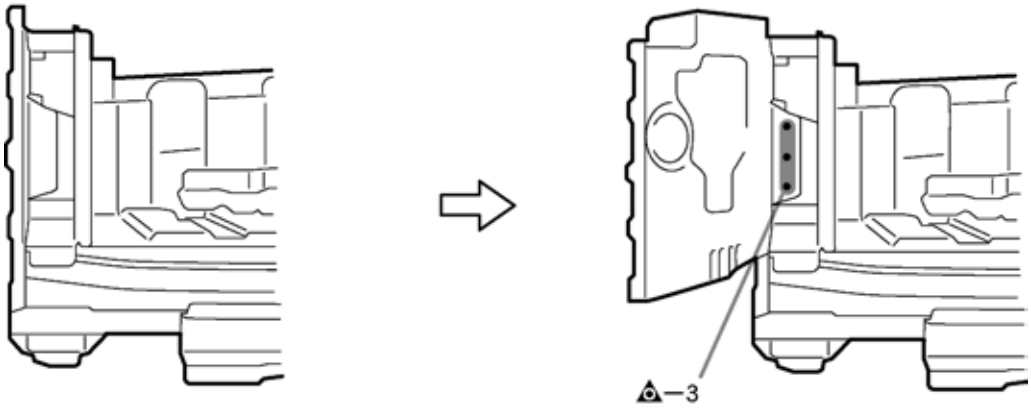
30 mm (1.18 in.) 175 mm (6.89 in.) 330 mm (12.99 in.)


M—1
—1
M—1
—2
—2
—9
—2
—1
—5
—5
—3
—2
—1
—6
—2
F20559

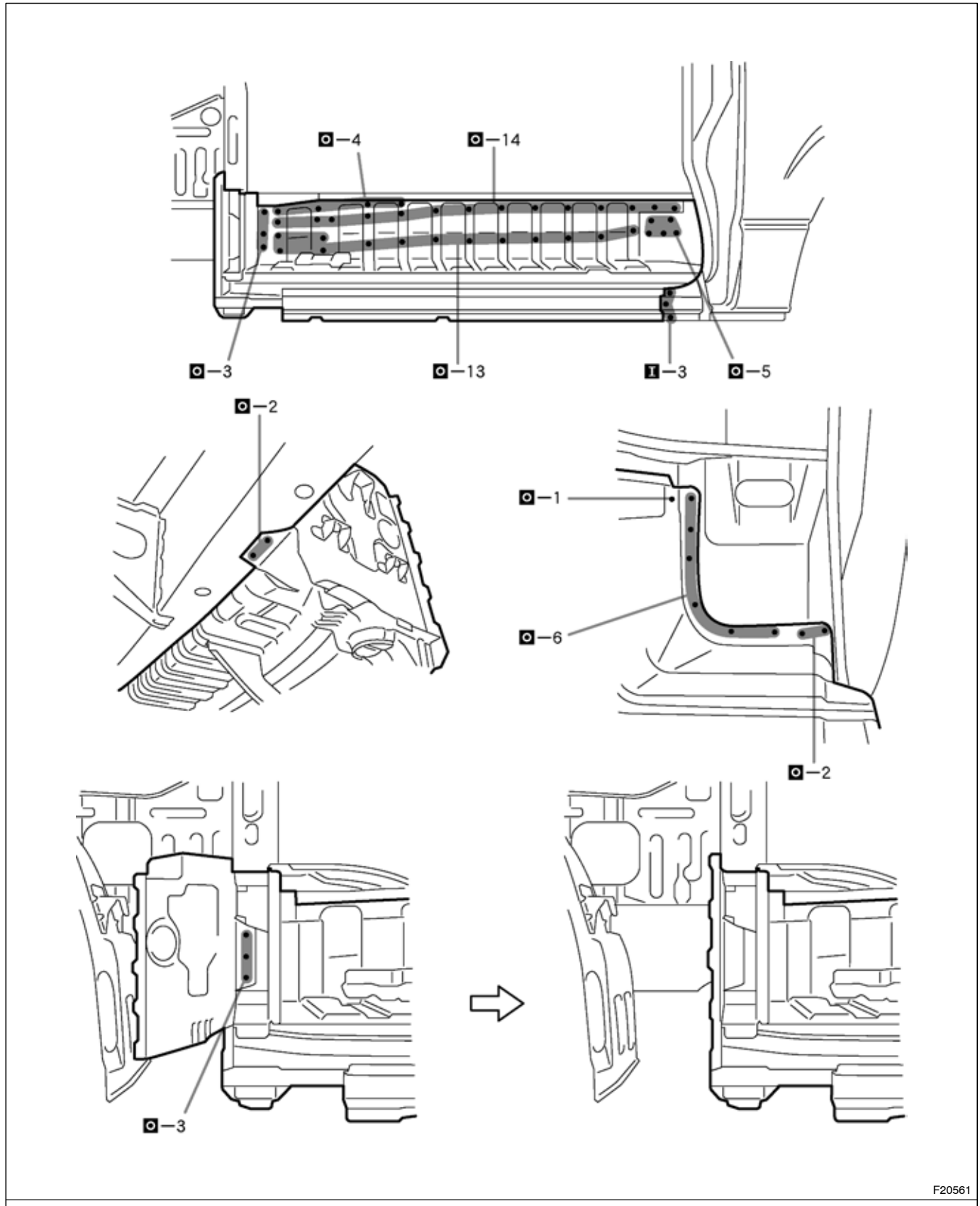
INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



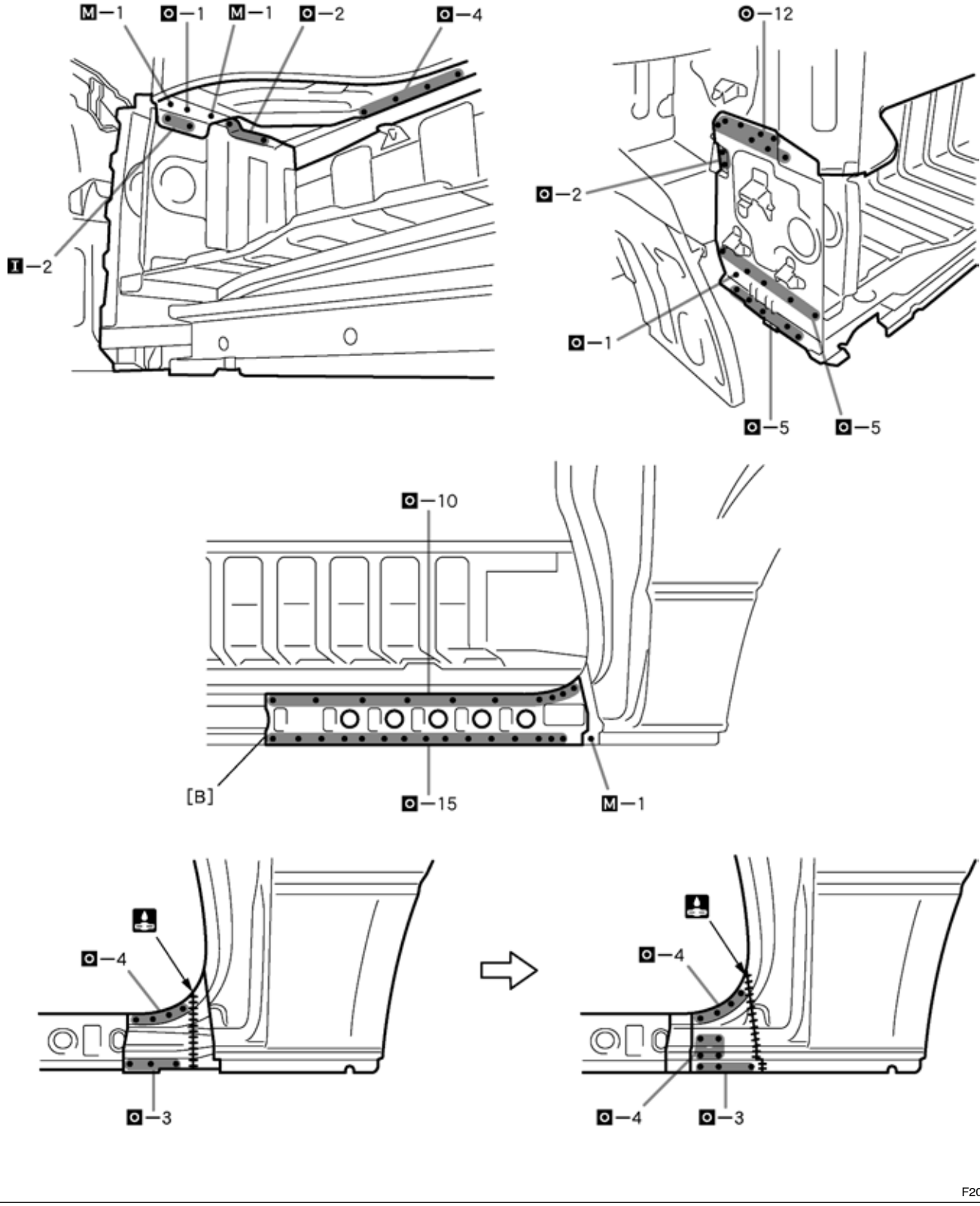


F20560



POINT

1 Inspect the fitting of the front door and slide door, etc., before welding, since this affects the appearance of the finish.



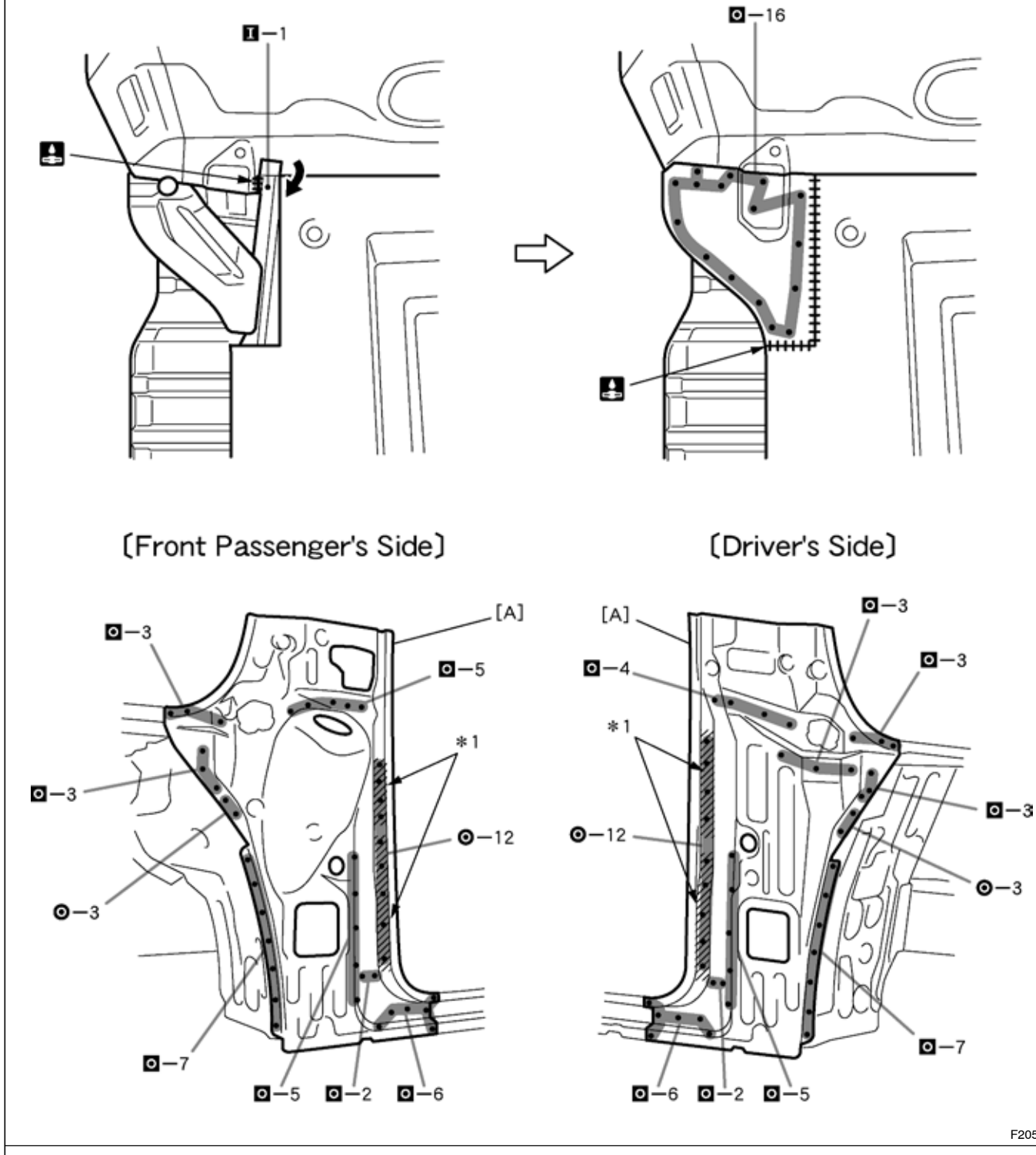
F20562

POINT

1 After welding the new parts to the vehicle, install the [B].

PART NAME

[B] Floor Front Side Plate



POINT

1 After welding the new parts to the vehicle, install the [A].

2 Before temporarily installing the new parts, apply adhesive to the area indicated by *1 illustration.

HINT:

1) Apply enough adhesive for the panels to sick to each other.

PART NAME

[A] Floor Side Rail Plate