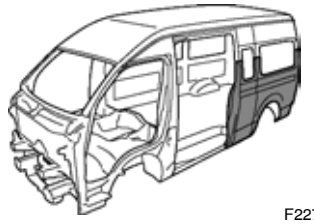
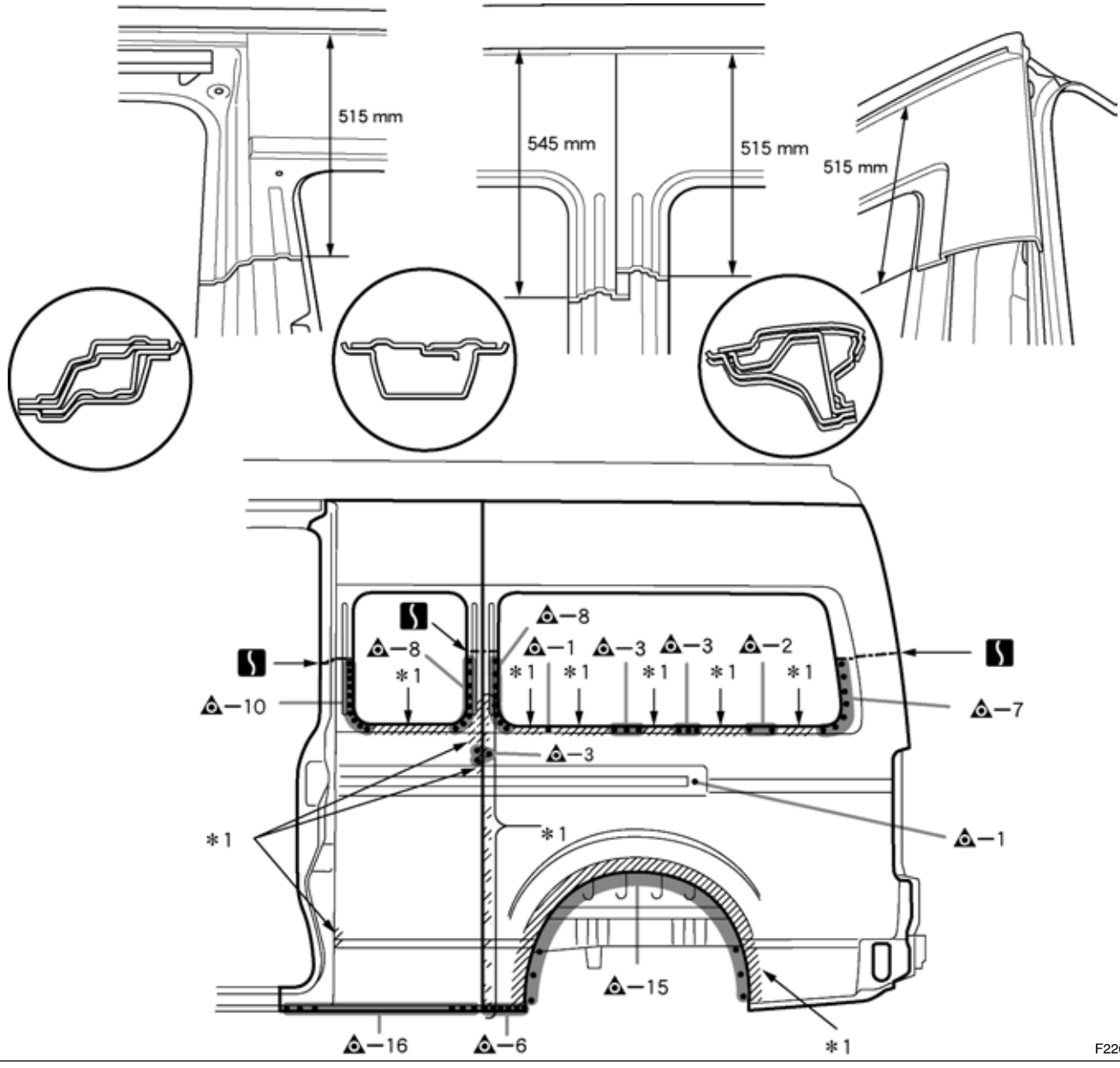
# QUARTER PANEL (CUT): SUPER LONG BODY-GLASS MODEL (4-DOOR (FRONT PASSENGER'S SIDE), 5-DOOR)


F22720B

## REPLACEMENT

### REMOVAL




**POINT**

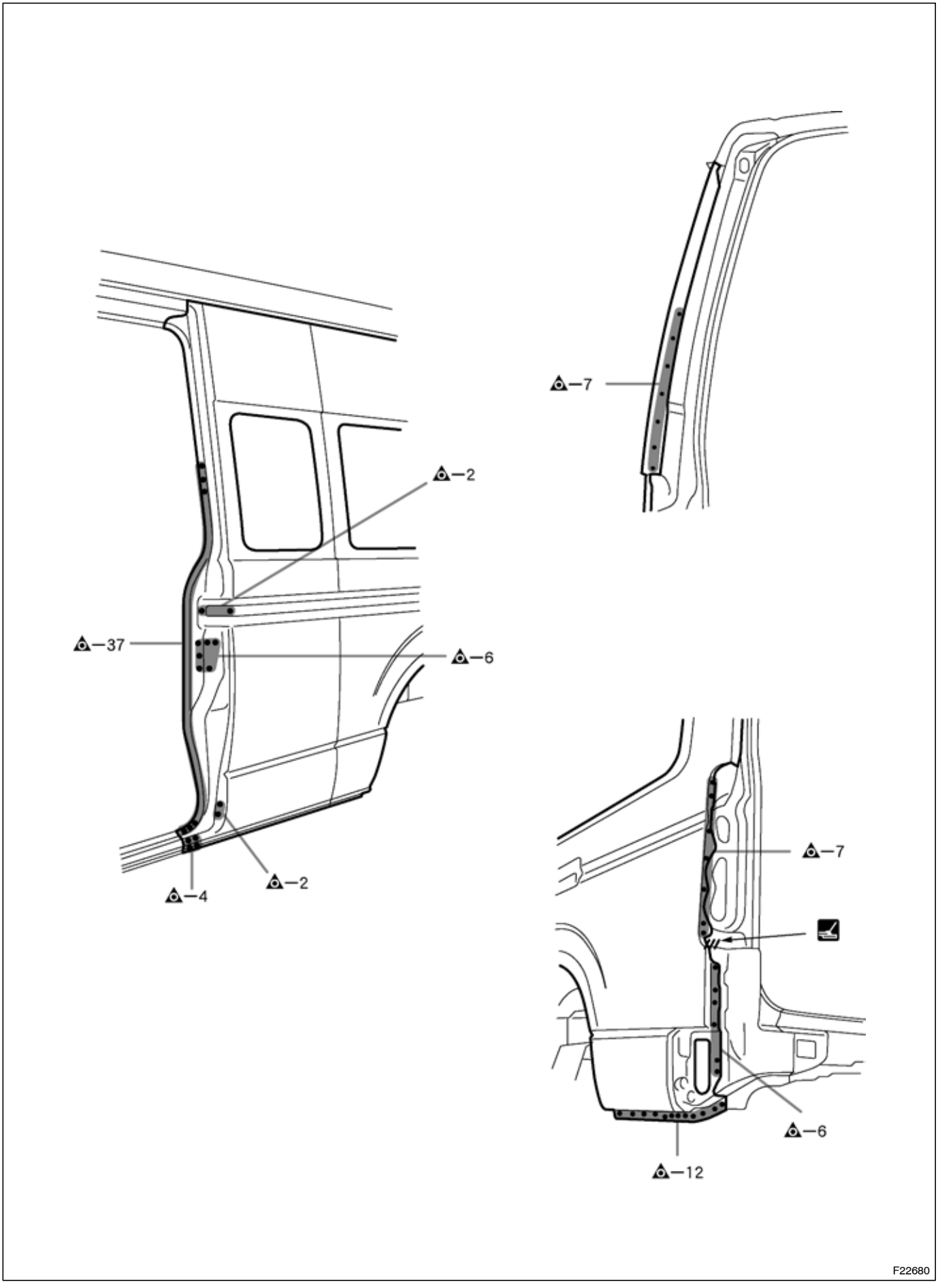
1 *1 in illustration above indicates where the adhesive is.

2 Roughly cut open the panel so that the adhesive can be reached. Cut through the adhesive with a cut chisel to remove the panel.

*HINT:*

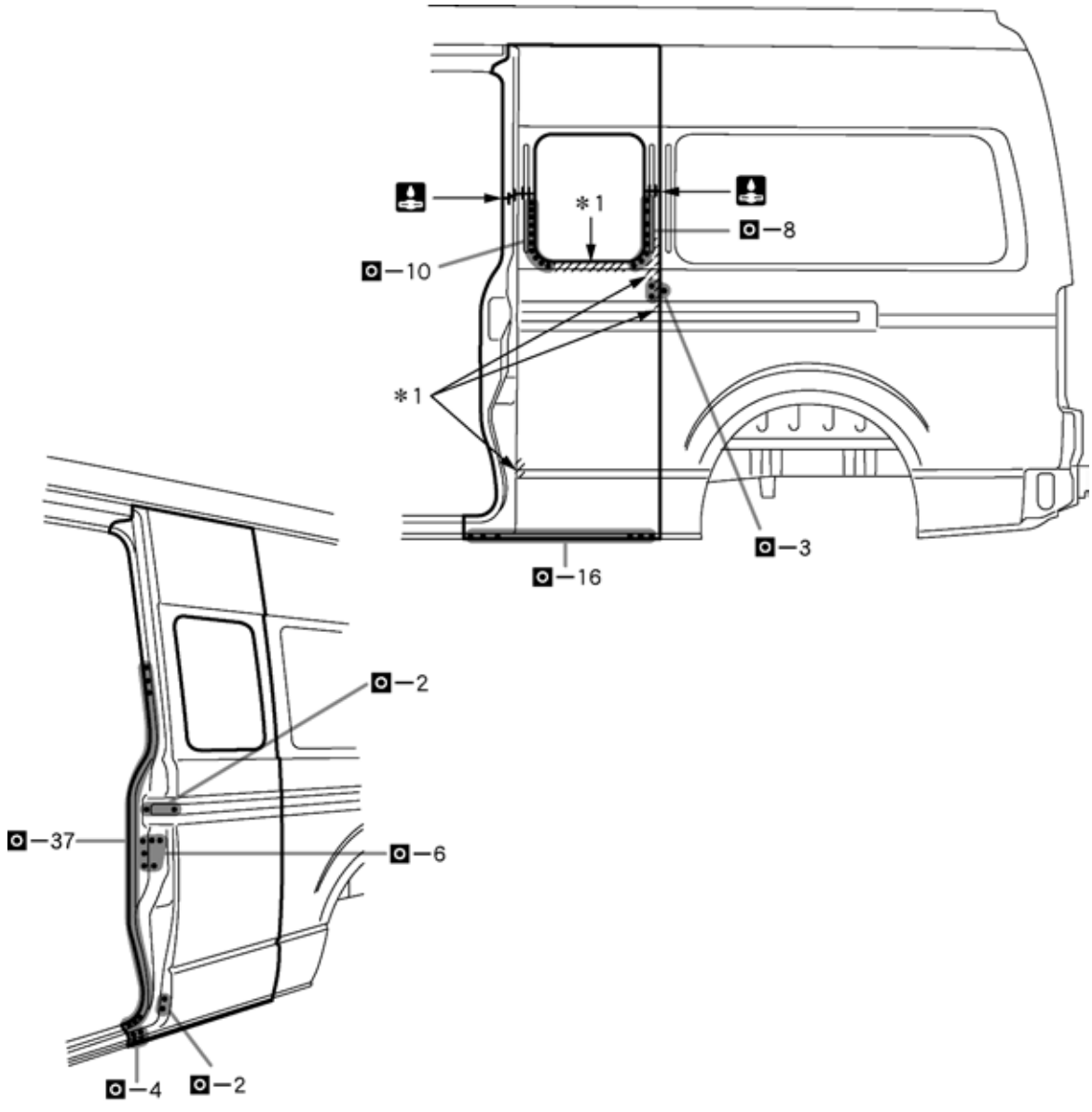
*1) In cases where the adhesive cannot be removed with a chisel, heat the adhesive with a heat gun or oxygen-acetylene burner taking care not to cause panel deformation by overheating.*

515 mm (20.28 in.) 545 mm (21.46 in.)


7
2
37
6
4
2
7
7
6
12
F22680

**INSTALLATION**

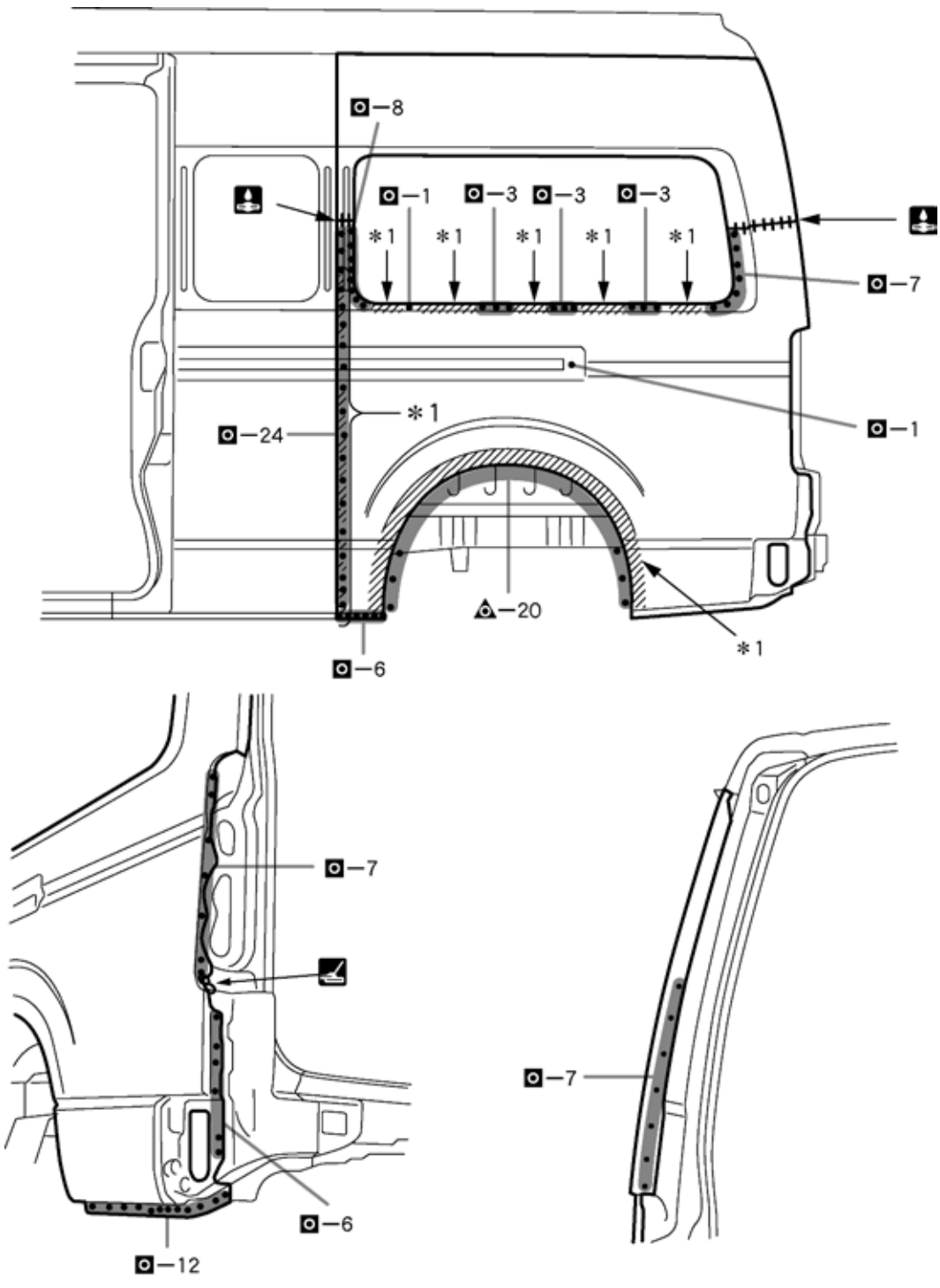
- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.




FF22681

**POINT**

1 Inspect the fitting of the slide door, etc., before welding, since this affects the appearance of the finish.
2 Before temporarily installing the new parts, apply adhesive to the area indicated by *1 illustration.
*HINT:*
*1) Apply enough adhesive for the panels to sick to each other.*




**POINT**

1 Inspect the fitting of the slide door, back door and rear combination light, etc., before welding, since this affects the appearance of the finish.

2 Before temporarily installing the new parts, apply adhesive to the area indicated by *1 illustration.
*HINT:*
*1) Apply enough adhesive for the panels to sick to each other.*