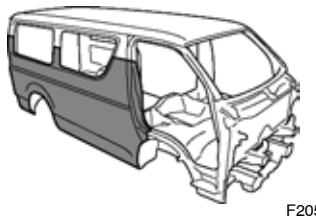
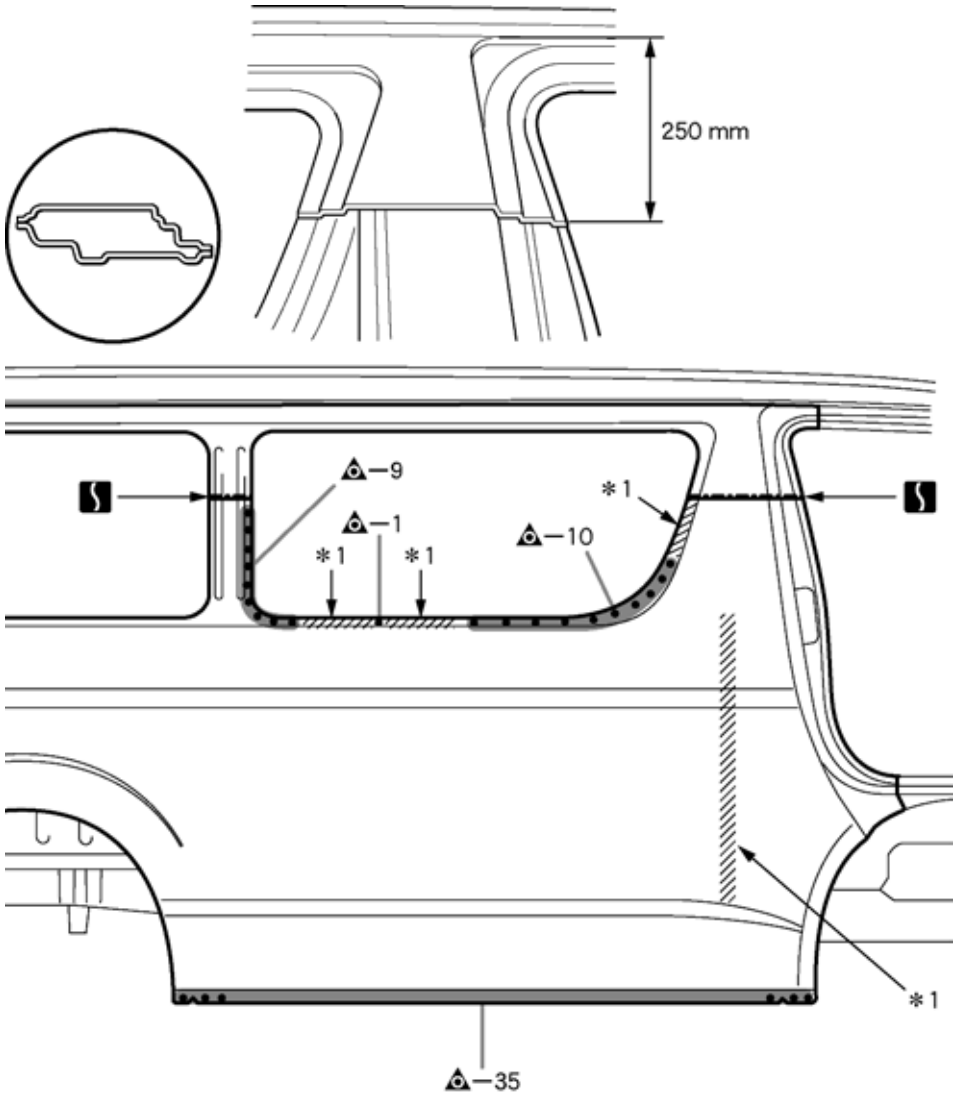
QUARTER PANEL (CUT): STANDARD BODY-GLASS MODEL (4-DOOR (DRIVER'S SIDE))


F20568A

REPLACEMENT

REMOVAL



F20568

POINT

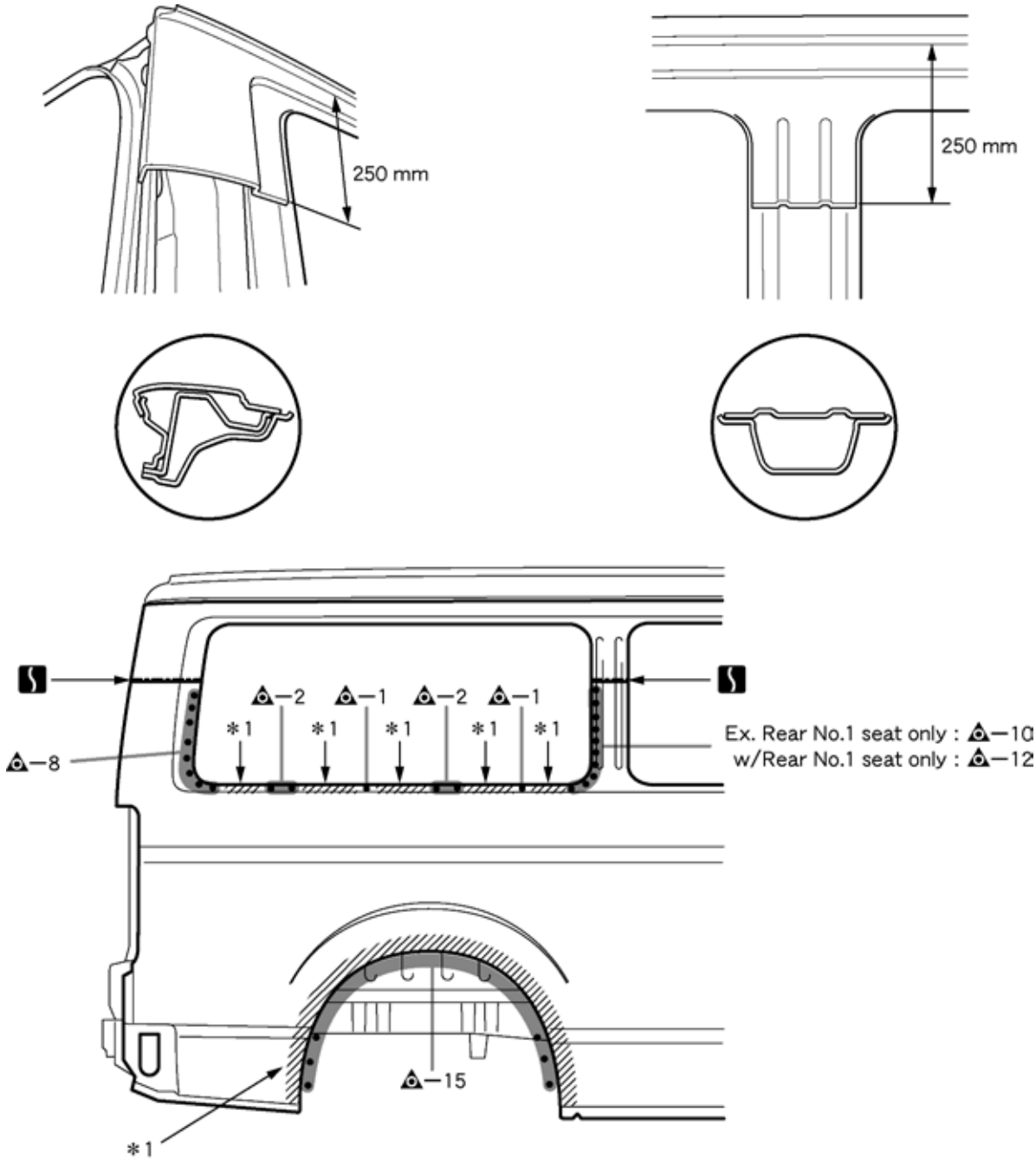
1 *1 in illustration above indicates where the adhesive is.

2 Roughly cut open the panel so that the adhesive can be reached. Cut through the adhesive with a cut chisel to remove the panel.

HINT:

1) In cases where the adhesive cannnot be removed with a chisel, heat the adhesive with a heat gun or oxygen-acetylene burner taking care not to cause panel deformation by overheating.

250 mm (9.84 in.)



POINT

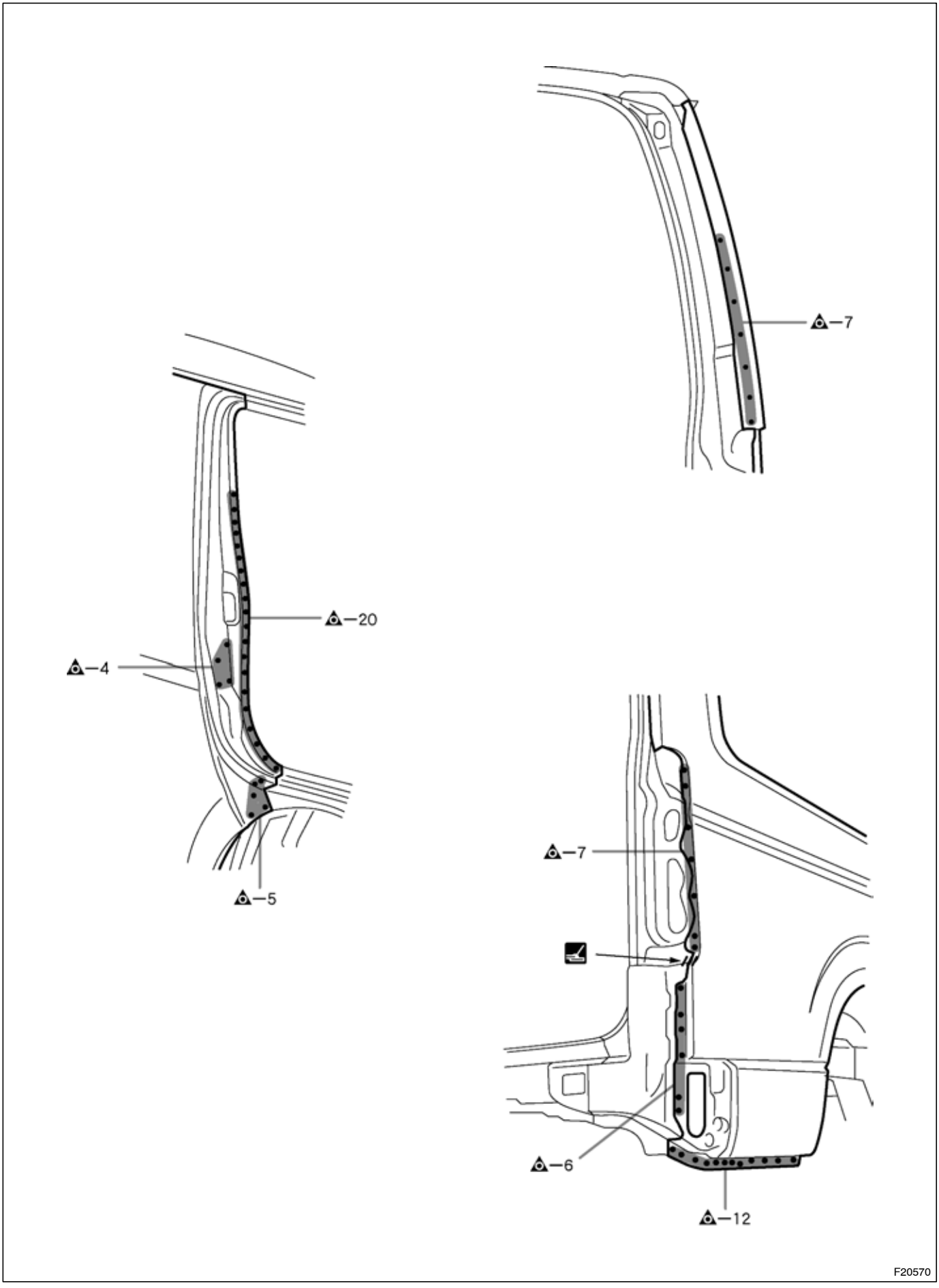
1 *1 in illustration above indicates where the adhesive is.

2 Roughly cut open the panel so that the adhesive can be reached. Cut through the adhesive with a cut chisel to remove the panel.

HINT:

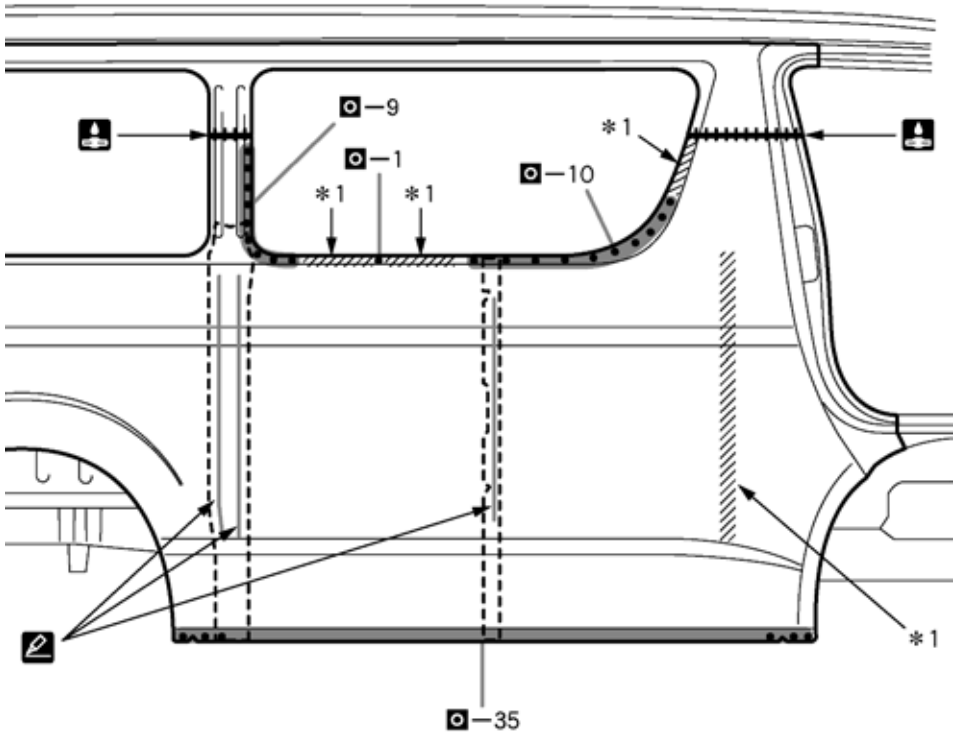
1) In cases where the adhesive cannot be removed with a chisel, heat the adhesive with a heat gun or oxygen-acetylene burner taking care not to cause panel deformation by overheating.

250 mm (9.84 in.)


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F20570

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



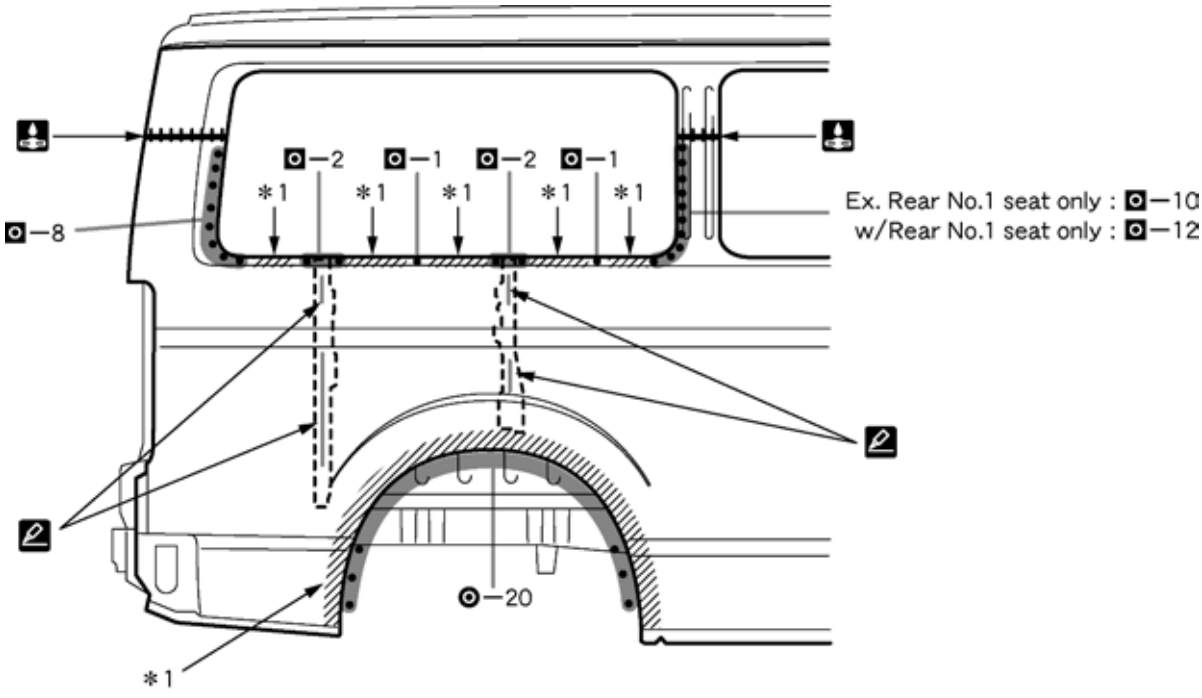
F20571

POINT

1 Inspect the fitting of the front door, back door and rear combination light, etc., before welding, since this affects the appearance of the finish.

2 Before temporarily installing the new parts, apply adhesive to the area indicated by *1 illustration.
HINT:
1) Apply enough adhesive for the panels to sick to each other.

3 Before temporarily installing the new parts, apply body sealer.
HINT:
1) Apply just enough sealer for new parts to make contact.



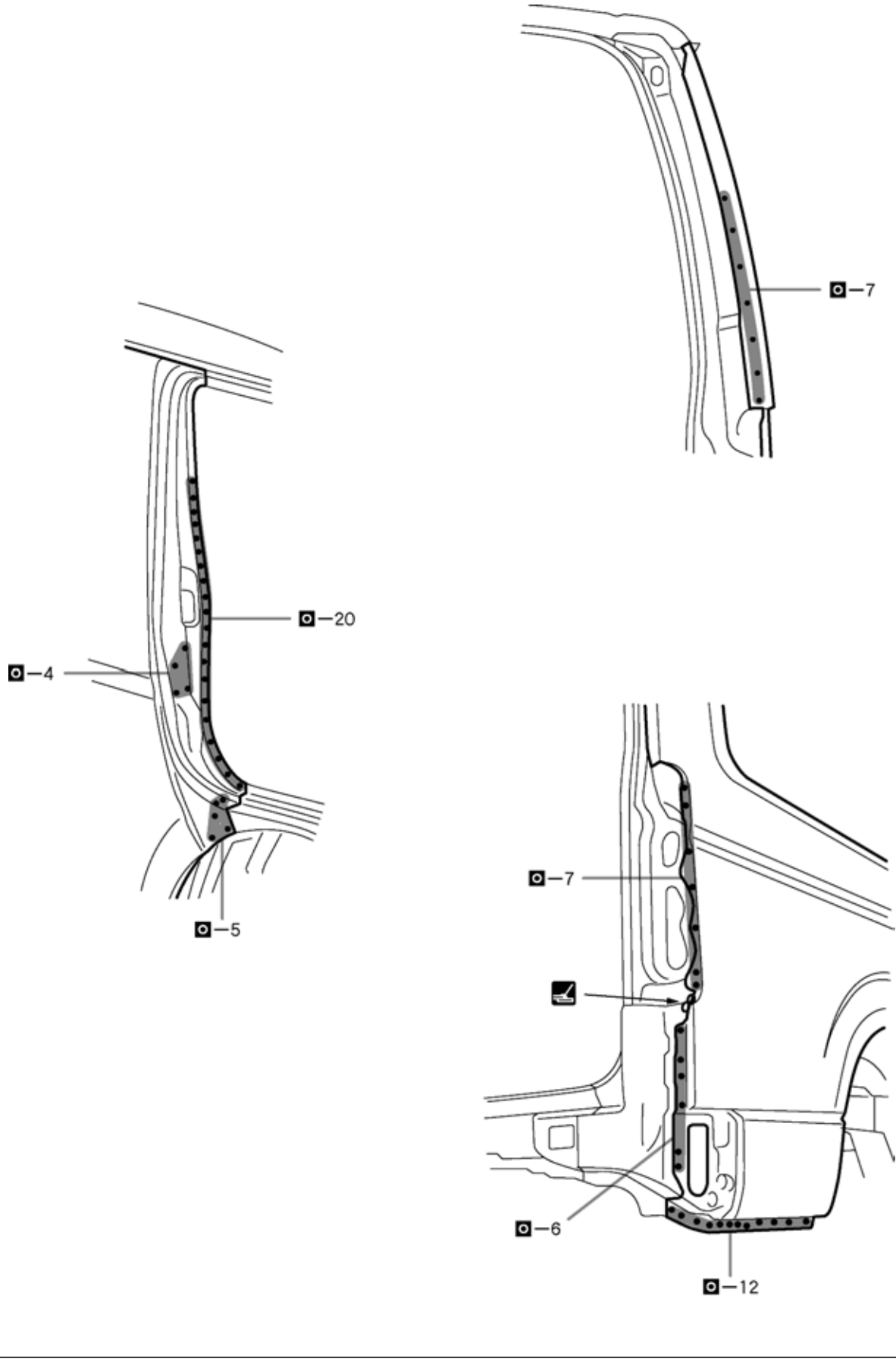
F20572

POINT

1 Inspect the fitting of the front door, back door and rear combination light, etc., before welding, since this affects the appearance of the finish.

2 Before temporarily installing the new parts, apply adhesive to the area indicated by *1 illustration.
HINT:
1) Apply enough adhesive for the panels to sick to each other.

3 Before temporarily installing the new parts, apply body sealer.
HINT:
1) Apply just enough sealer for new parts to make contact.


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