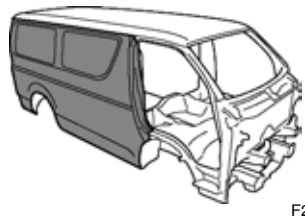
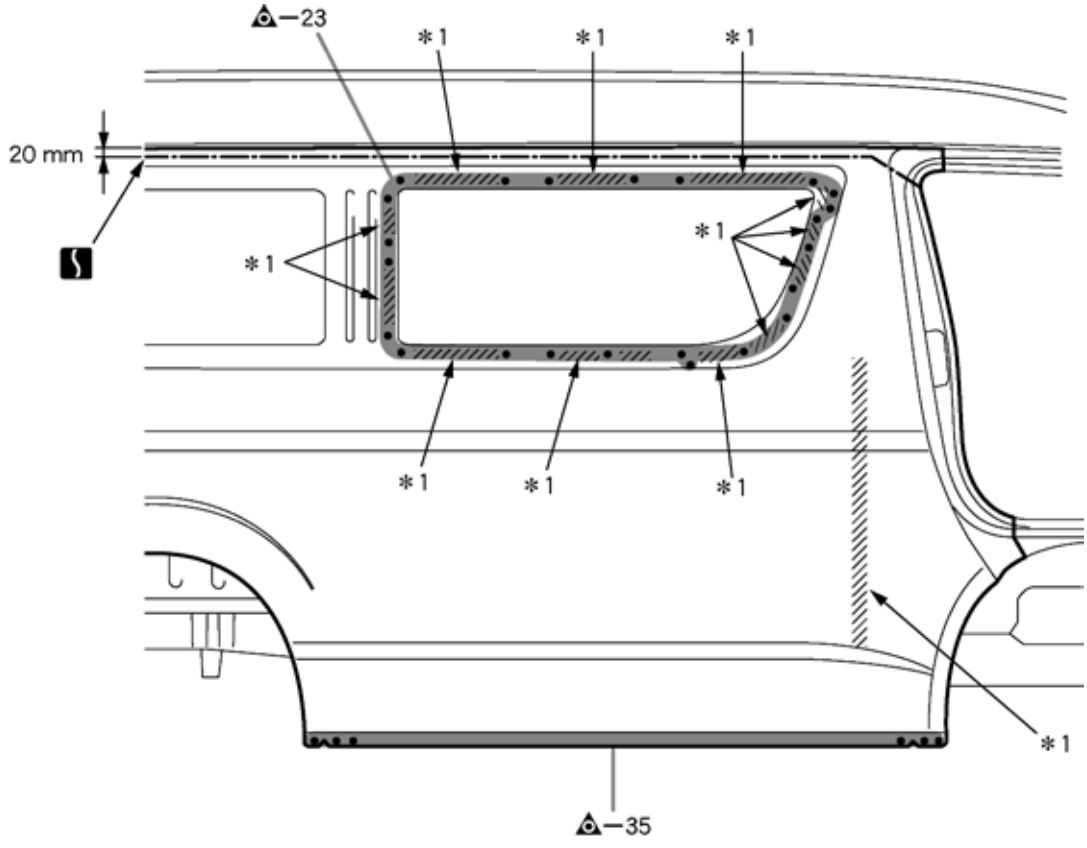
# QUARTER PANEL (CUT): STANDARD BODY-PANEL MODEL (4-DOOR (DRIVER'S SIDE))



F20574A

## REPLACEMENT

## REMOVAL




F20574

**POINT**

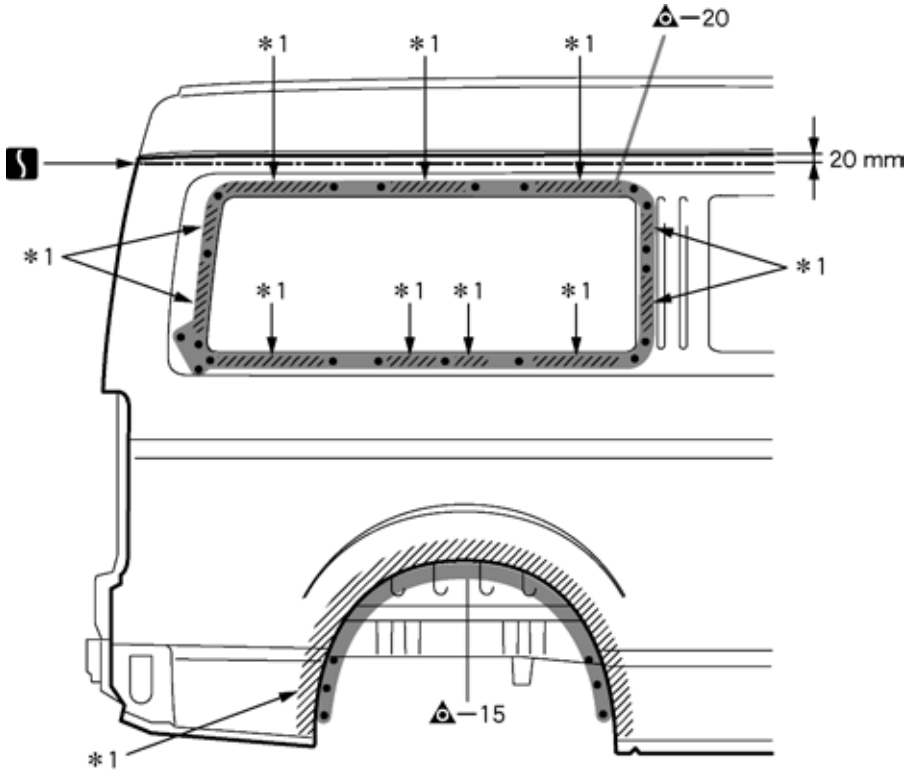
1 *1 in illustration above indicates where the adhesive is.

2 Roughly cut open the panel so that the adhesive can be reached. Cut through the adhesive with a cut chisel to remove the panel.

*HINT:*

*1) In cases where the adhesive cannot be removed with a chisel, heat the adhesive with a heat gun or oxygen-acetylene burner taking care not to cause panel deformation by overheating.*

20 mm (0.79 in.)




F20575

**POINT**

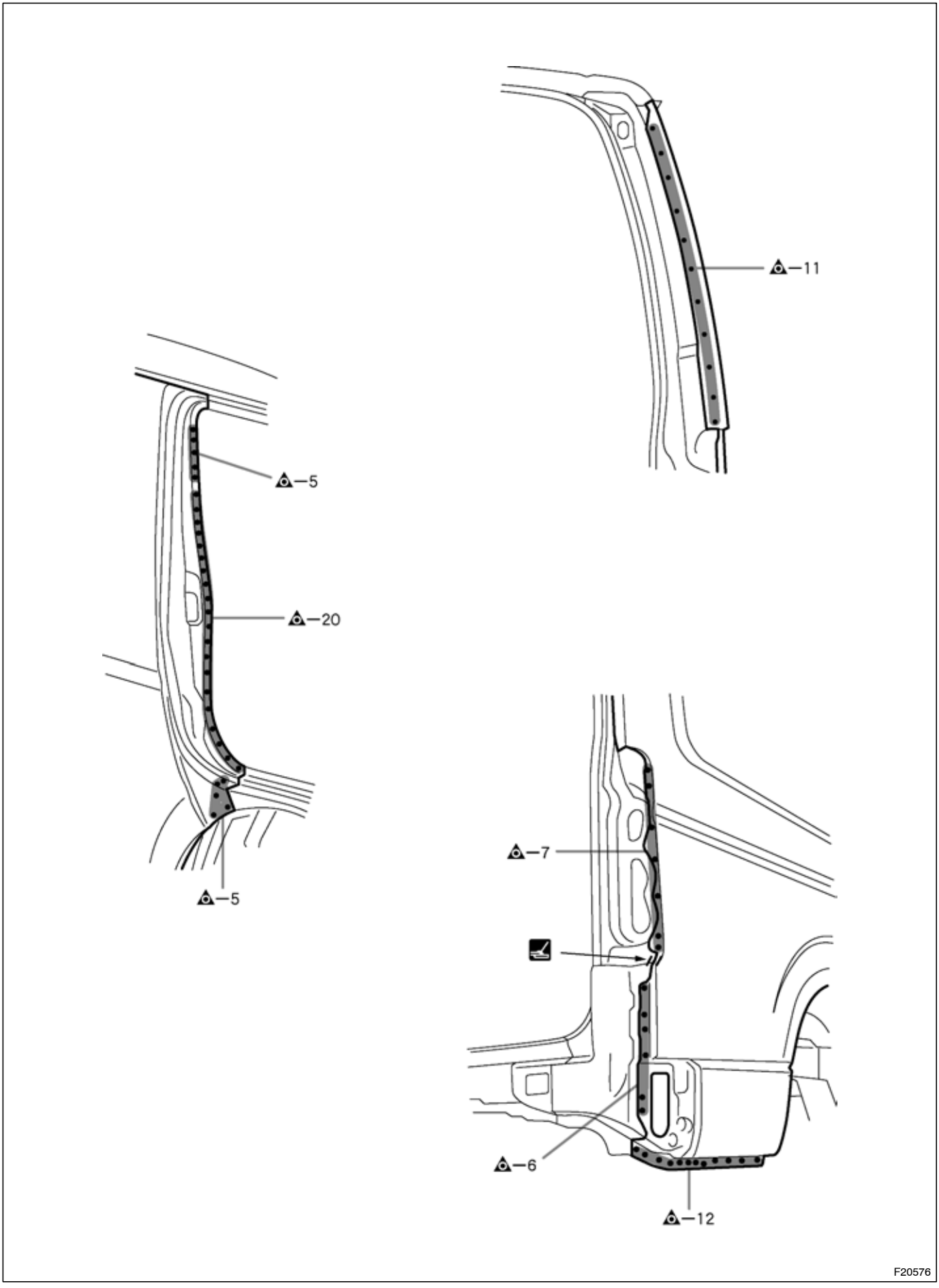
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*HINT:*

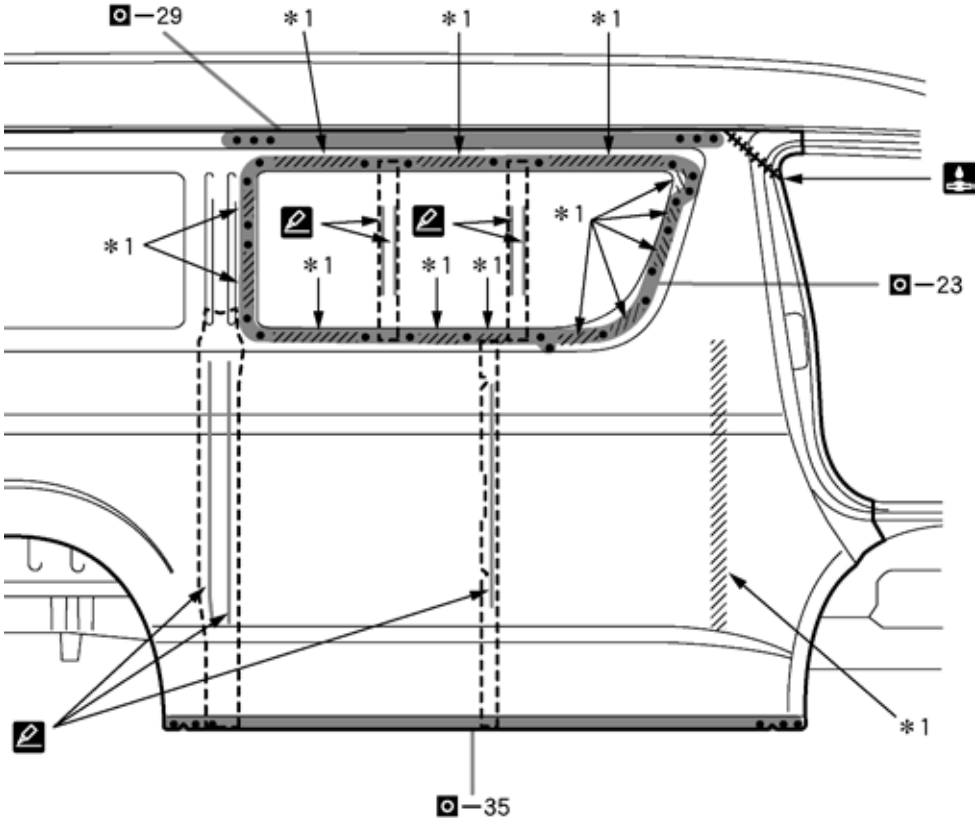
*1) In cases where the adhesive cannot be removed with a chisel, heat the adhesive with a heat gun or oxygen-acetylene burner taking care not to cause panel deformation by overheating.*

20 mm (0.79 in.)


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**INSTALLATION**

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



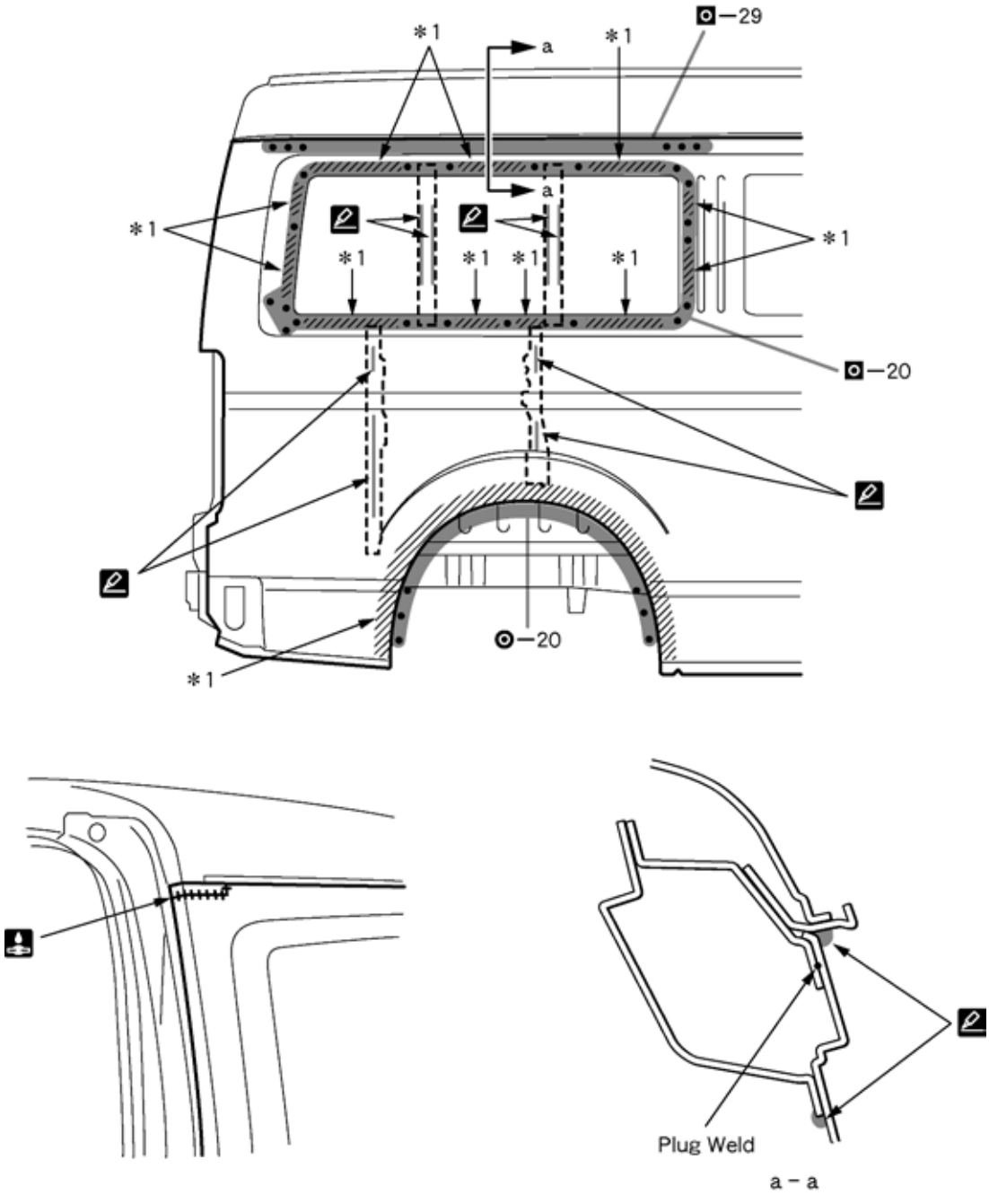

F20577

**POINT**

1 Inspect the fitting of the front door, back door and rear combination light, etc., before welding, since this affects the appearance of the finish.

2 Before temporarily installing the new parts, apply adhesive to the area indicated by *1 illustration.
*HINT:*
*1) Apply enough adhesive for the panels to sick to each other.*

3 Before temporarily installing the new parts, apply body sealer.
*HINT:*
*1) Apply just enough sealer for new parts to make contact.*

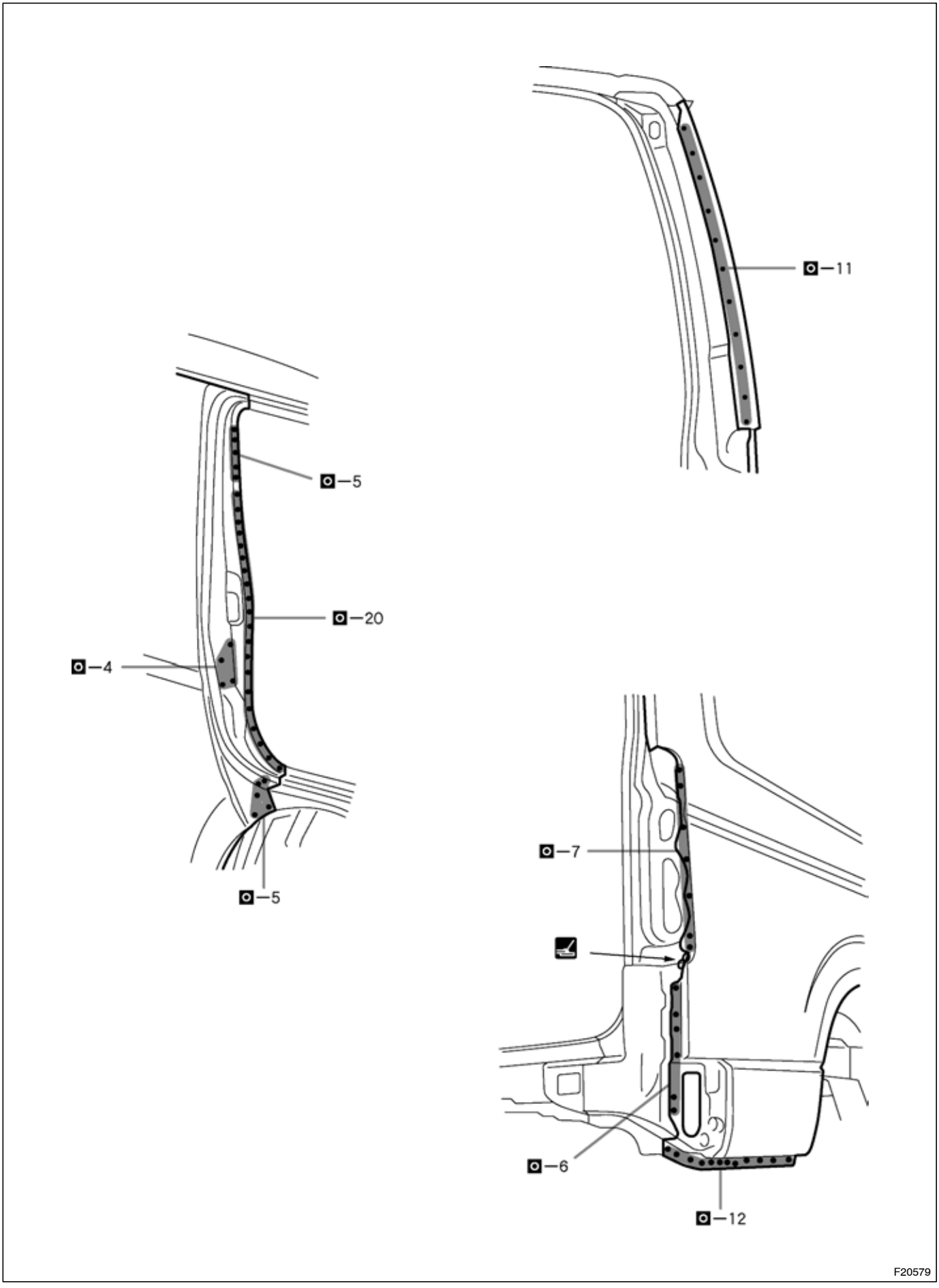



**POINT**

1 Inspect the fitting of the front door, back door and rear combination light, etc., before welding, since this affects the appearance of the finish.

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3 Before temporarily installing the new parts, apply body sealer.
*HINT:*
*1) Apply just enough sealer for new parts to make contact.*


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