REAR FLOOR REAR OUTER CROSSMEMBER (ASSY): STANDARD BODY

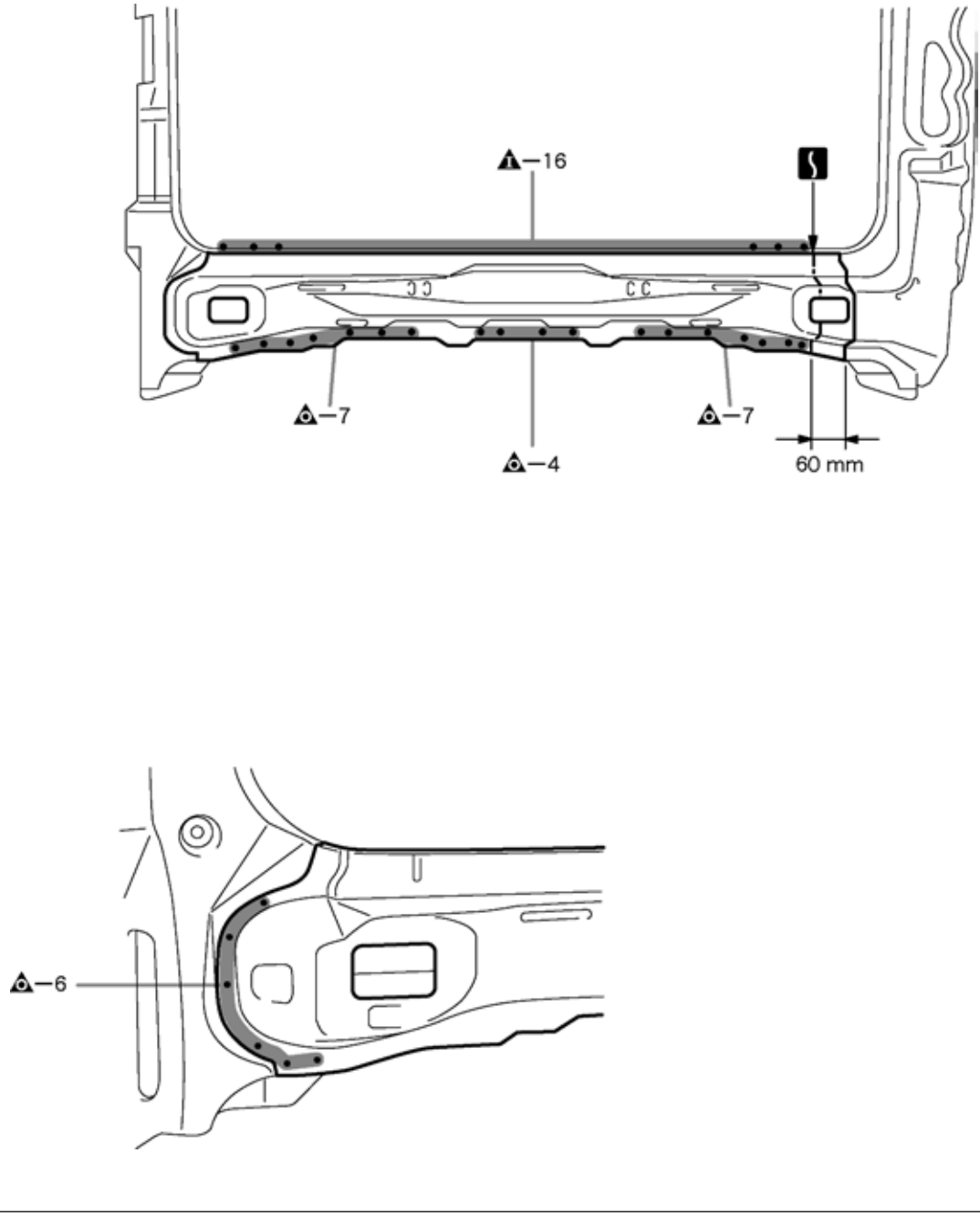


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REPLACEMENT

With the back door opening lower reinforcement removed.

REMOVAL

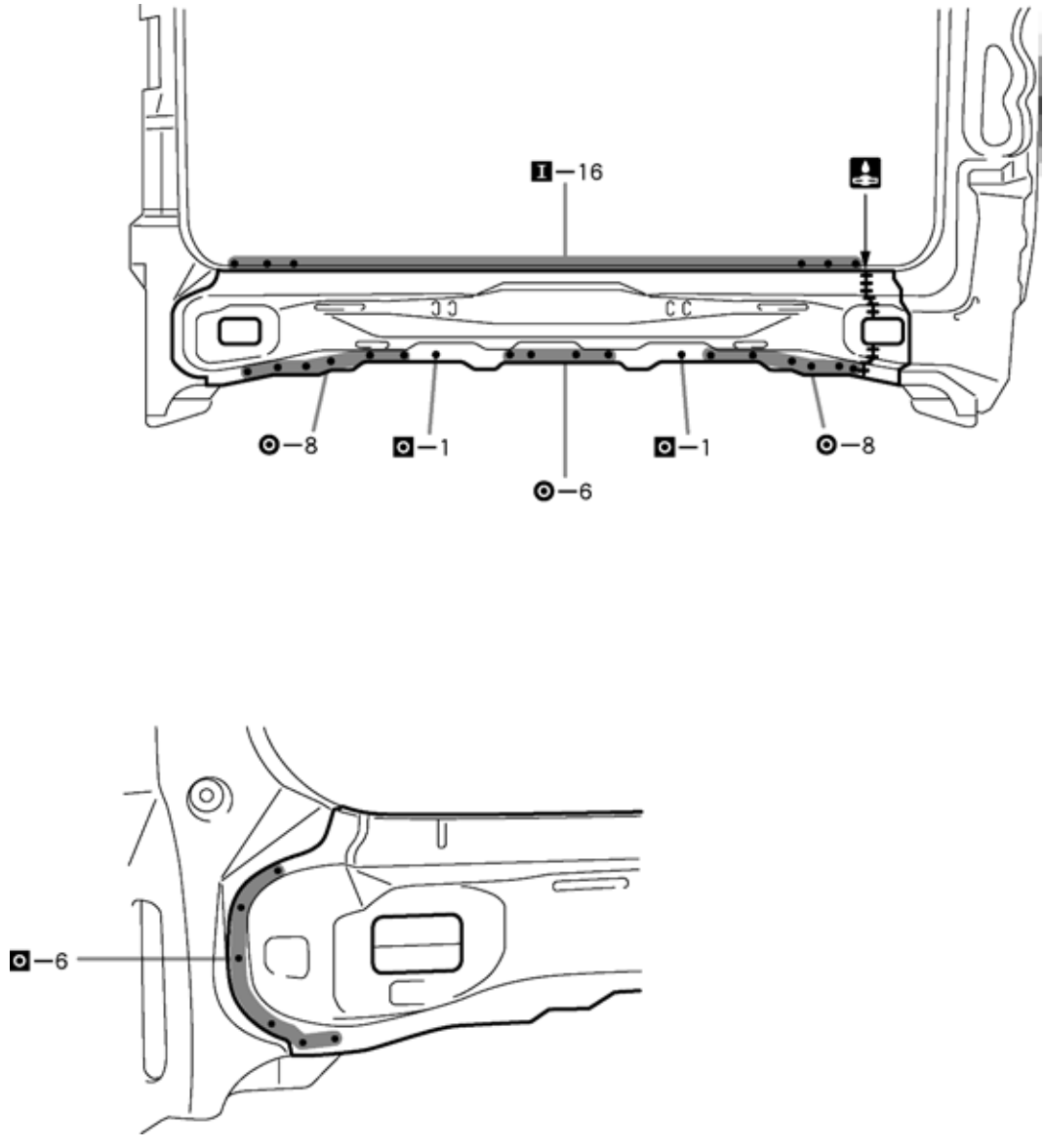


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60 mm (2.36 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



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POINT

1 Inspect the fitting of the quarter panel, back door and rear combination light, etc., before welding, since this affects the appearance of the finish.