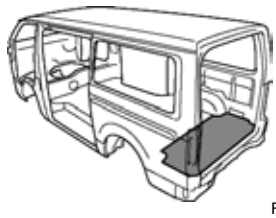
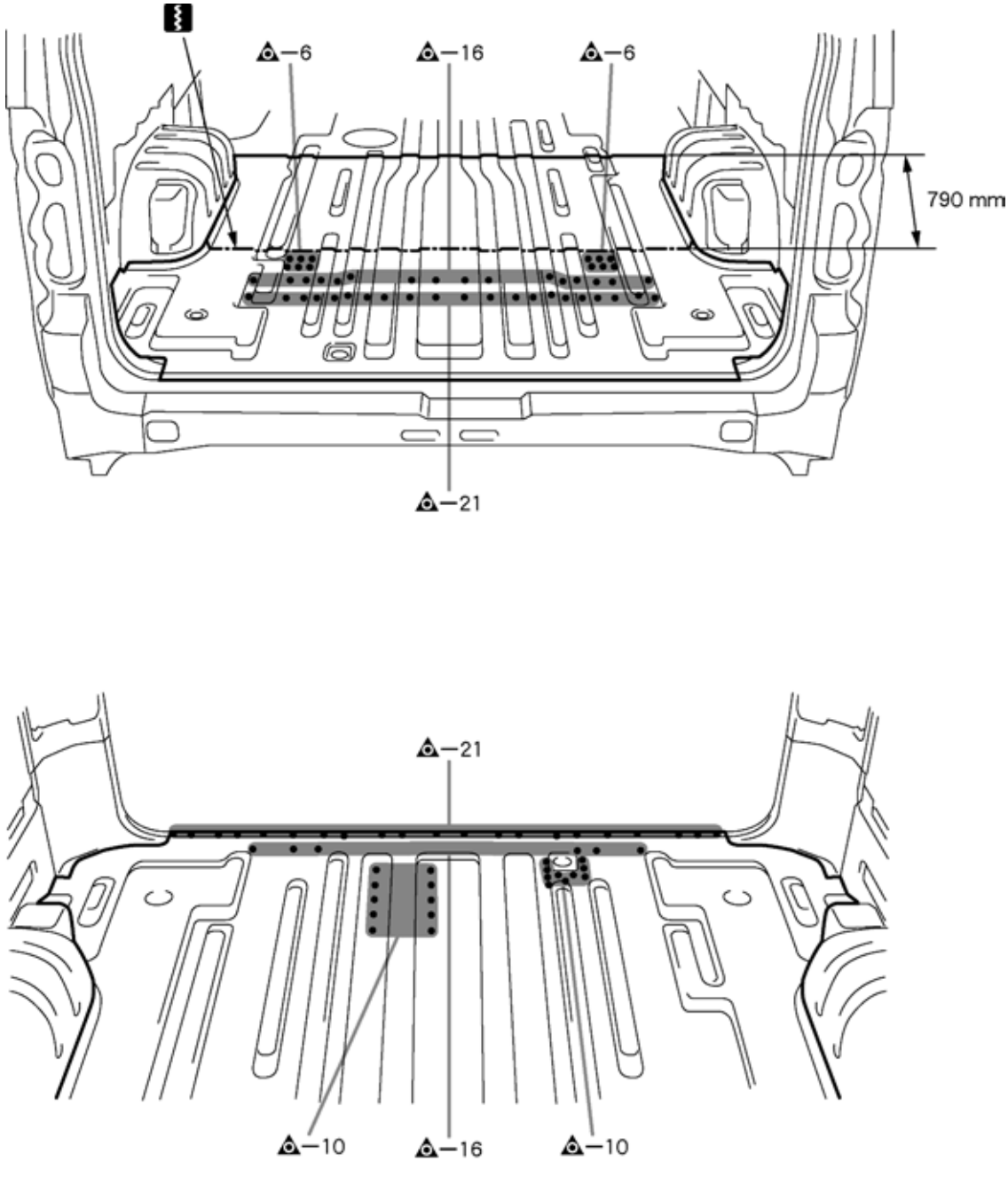
REAR FLOOR PAN (CUT-H): WIDE BODY


F20616A

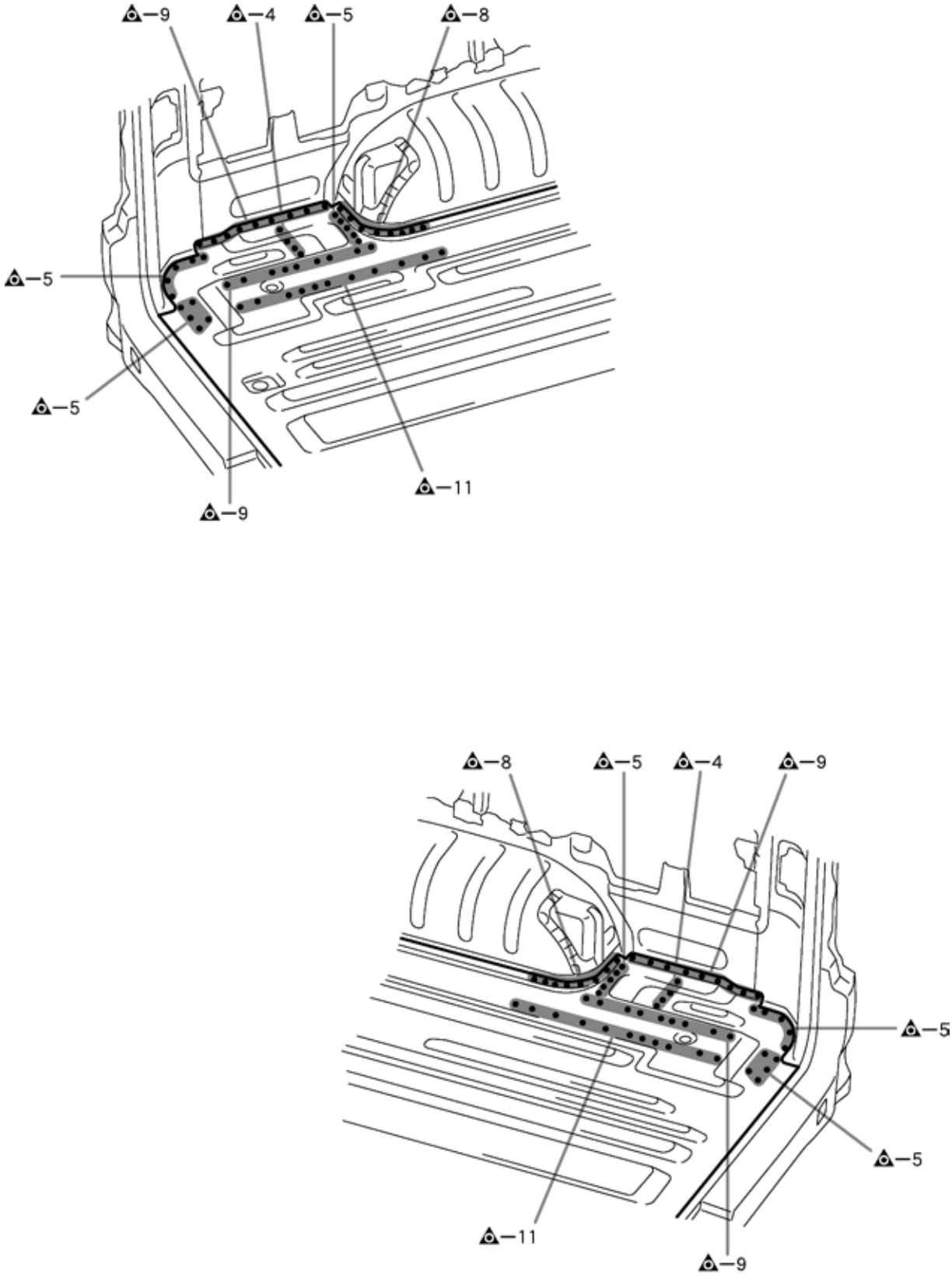
REPLACEMENT

REMOVAL



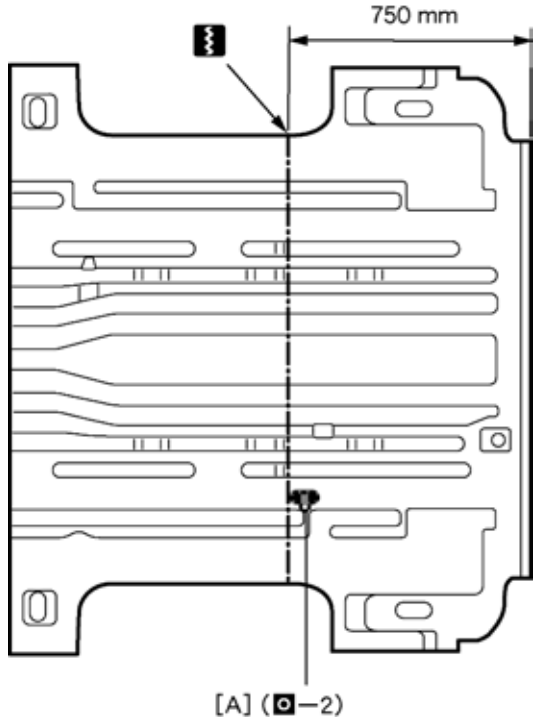
F20616

790 mm (31.10 in.)


9
4
5
8
5
5
11
9
8
5
4
9
5
5
11
9
F20617

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F20641

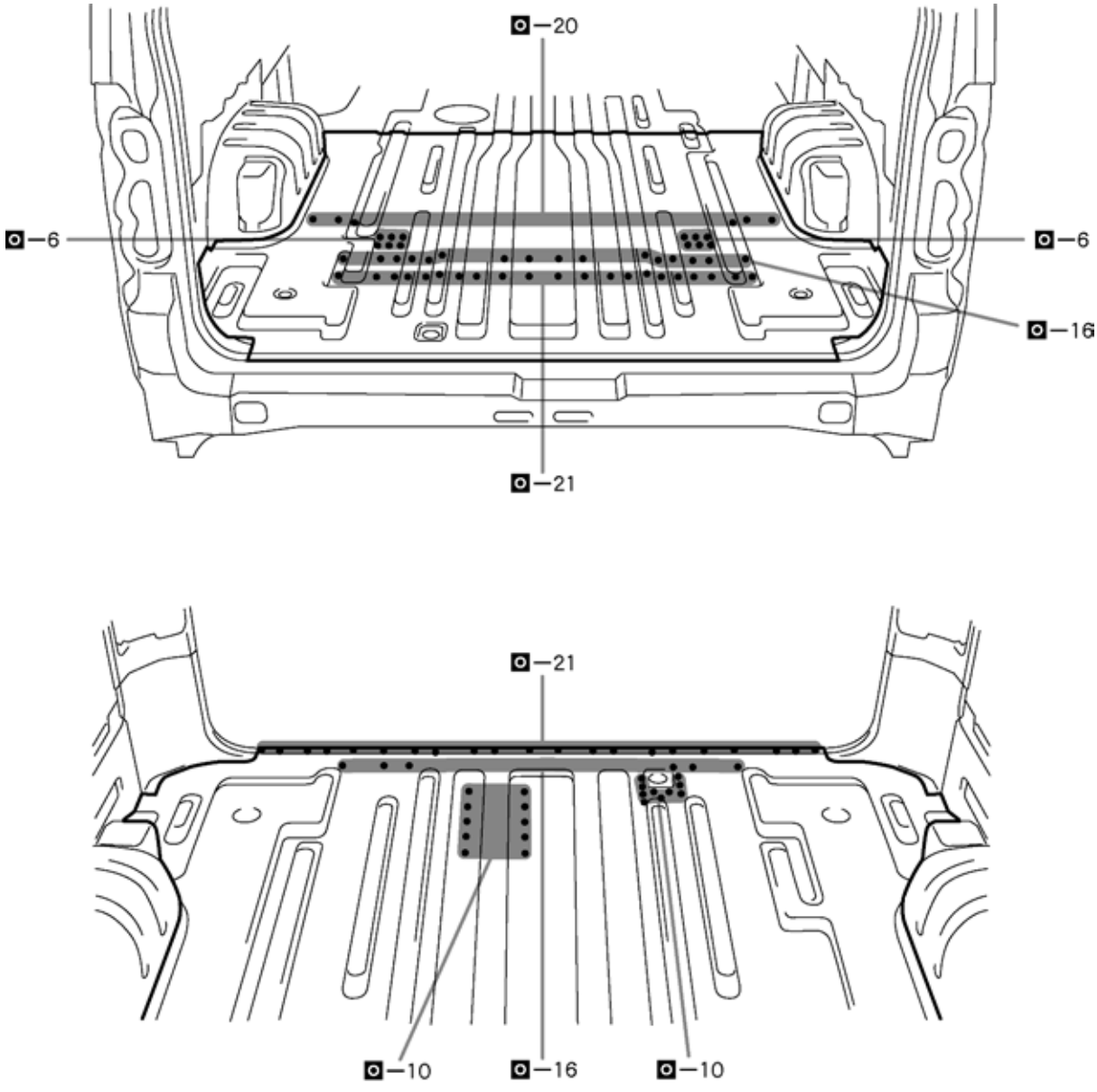
POINT

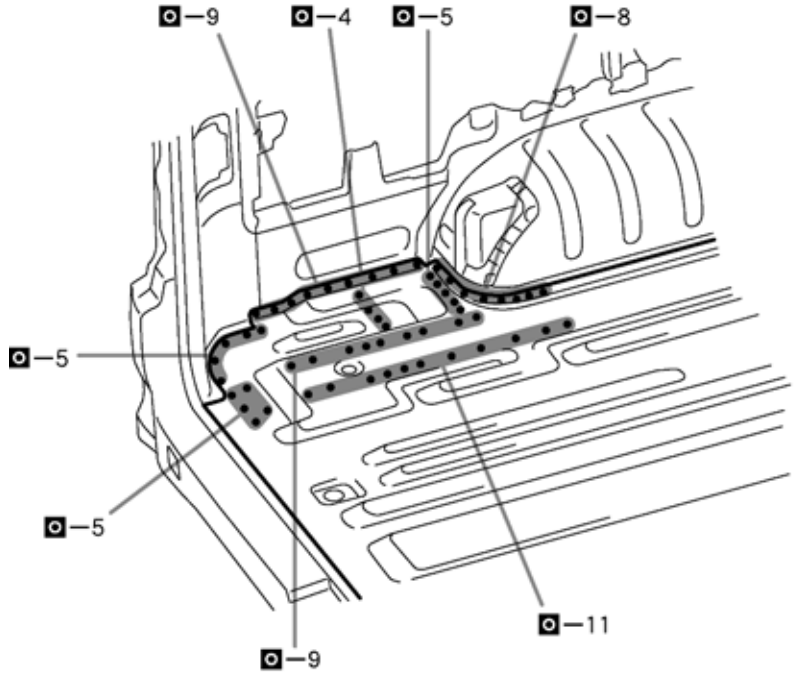
1 Cut the new part so that it overlaps the previous cut location by approximately 20 mm (0.79 in.).
HINT:
1) Perform MIG plug-welding in the area where the panel are overlapped. Apply body sealer to both sides of each panel.
2) Confirm that the panels are securely welded together.

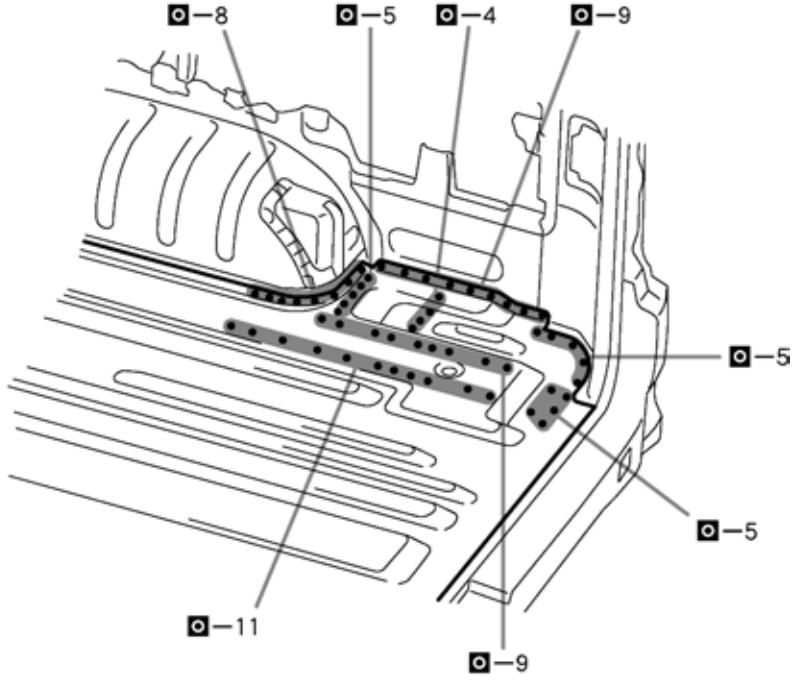
PART NAME

[A] Wire Harness Bracket

750 mm (29.53 in.)


20
6
6
16
21
21
10
16
10
F20618





F20619