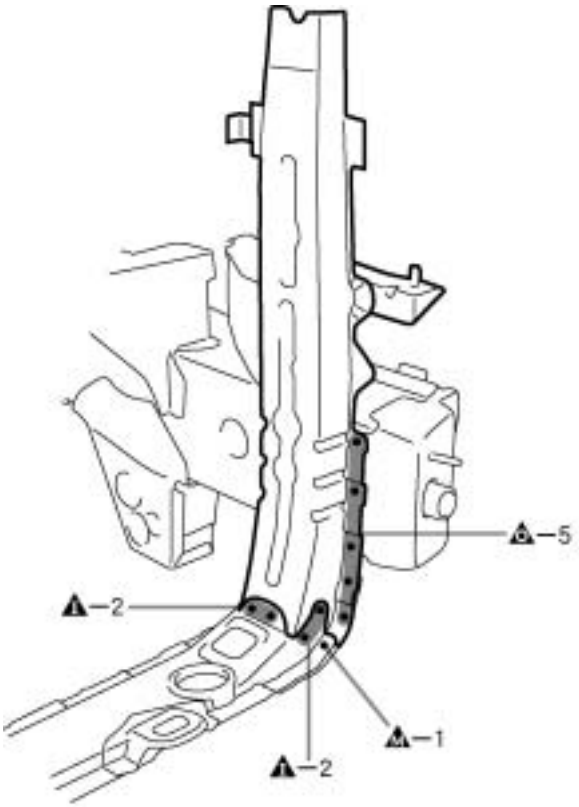
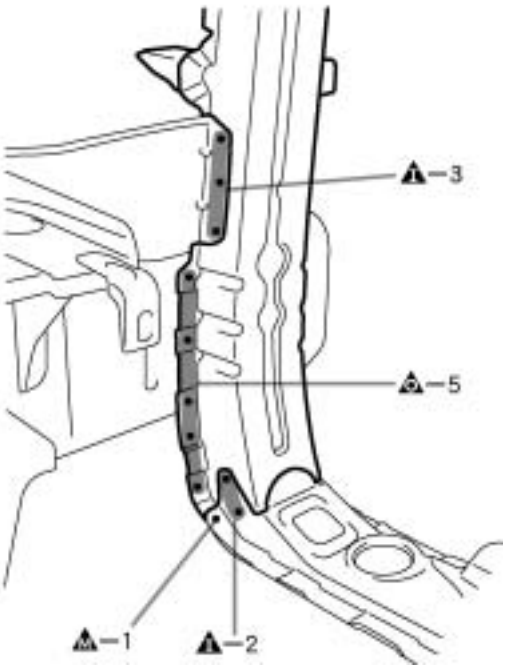
FRONT CROSSMEMBER SIDE GUSSET (ASSY)


F16701A

REPLACEMENT
With the radiator upper support removed.

REMOVAL

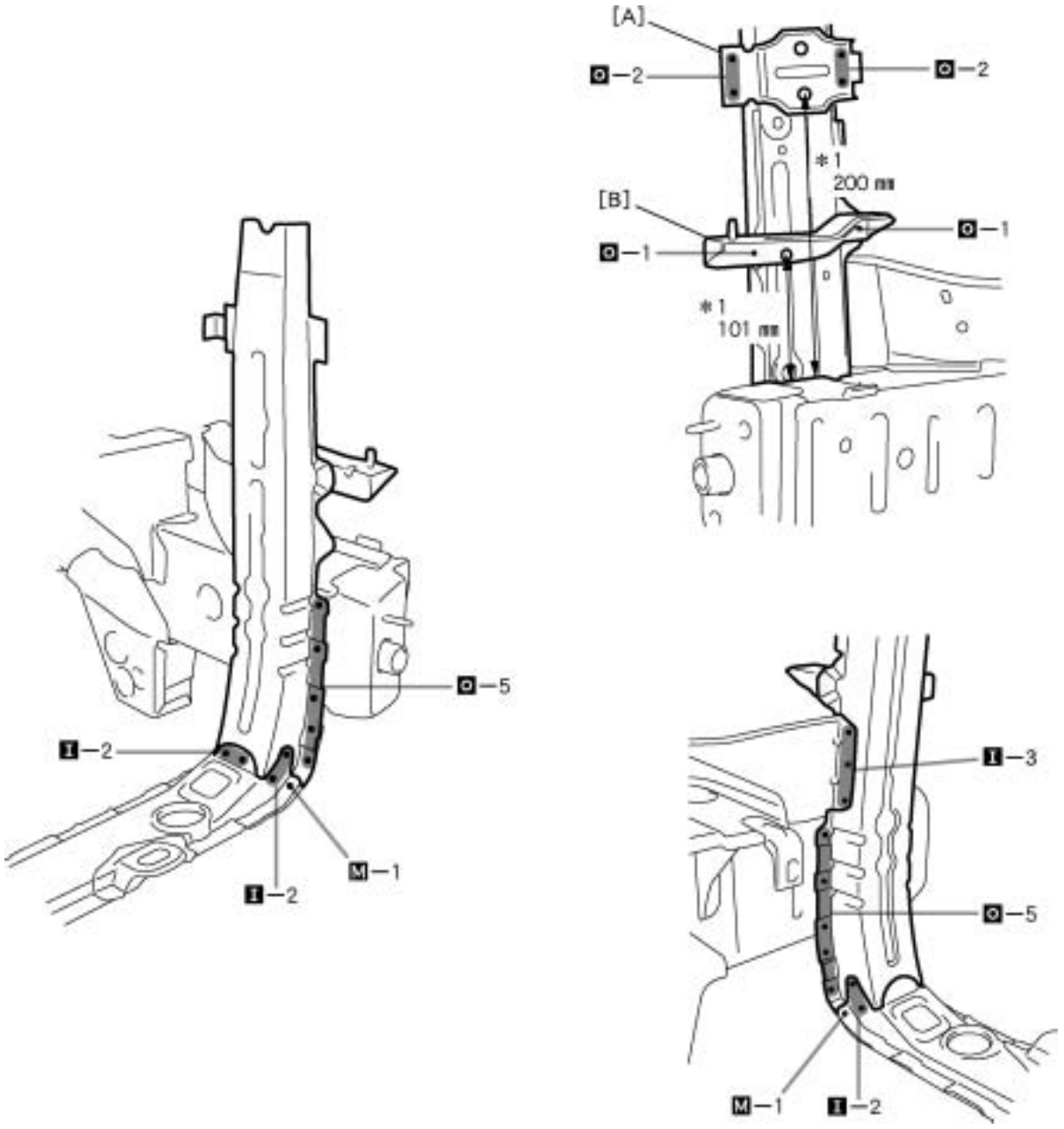




F16701

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F16702

POINT

1 *1: Reference value

PART NAME

[A] Radiator Support Extension [B] Front Bumper Support

101 mm (3.98 in.) 200 mm (7.87 in.)