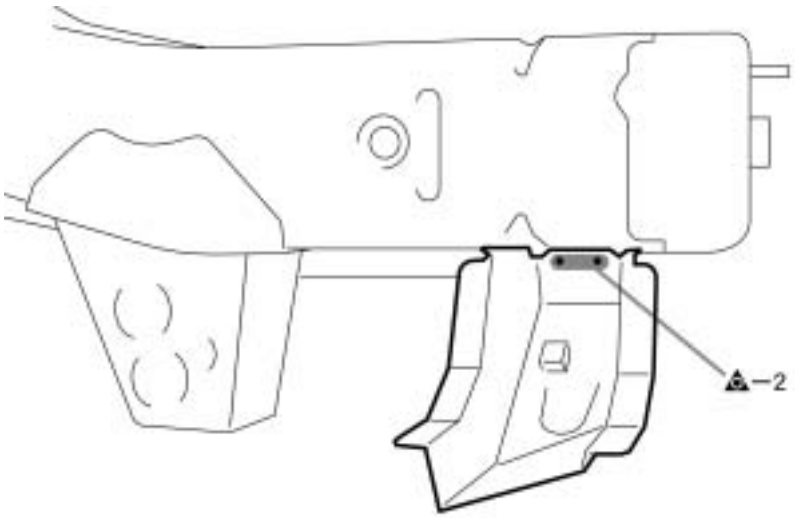
FRONT CROSSMEMBER NO.1 REINFORCEMENT (ASSY)

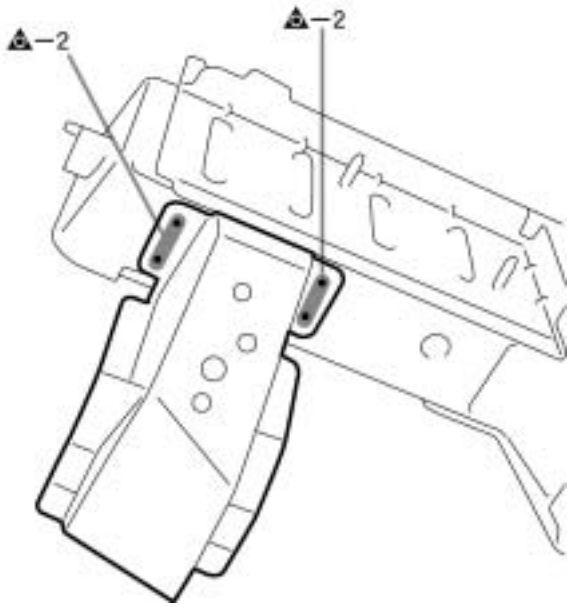

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REPLACEMENT

With the radiator side support, front crossmember side gusset and front crossmember removed.

REMOVAL

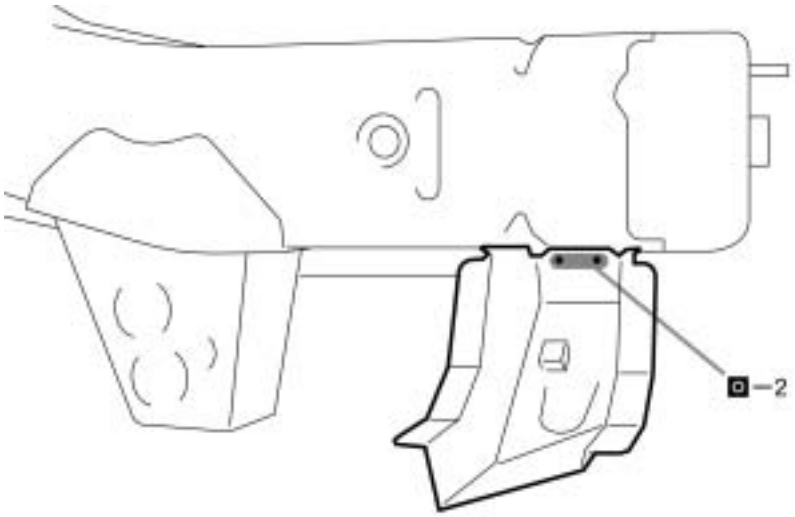


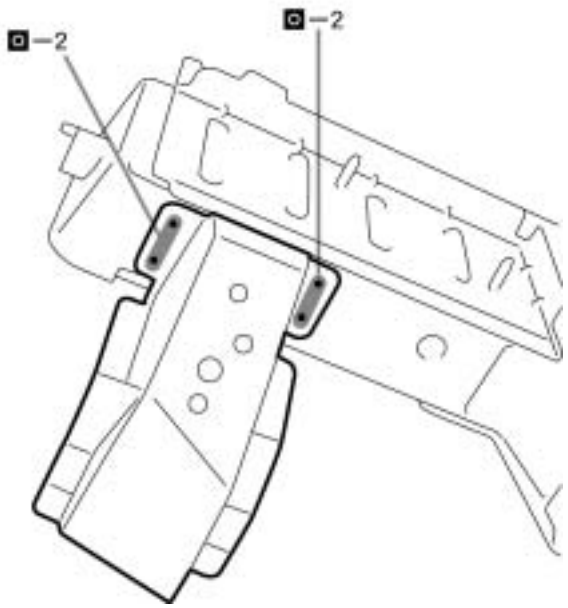


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INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.





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