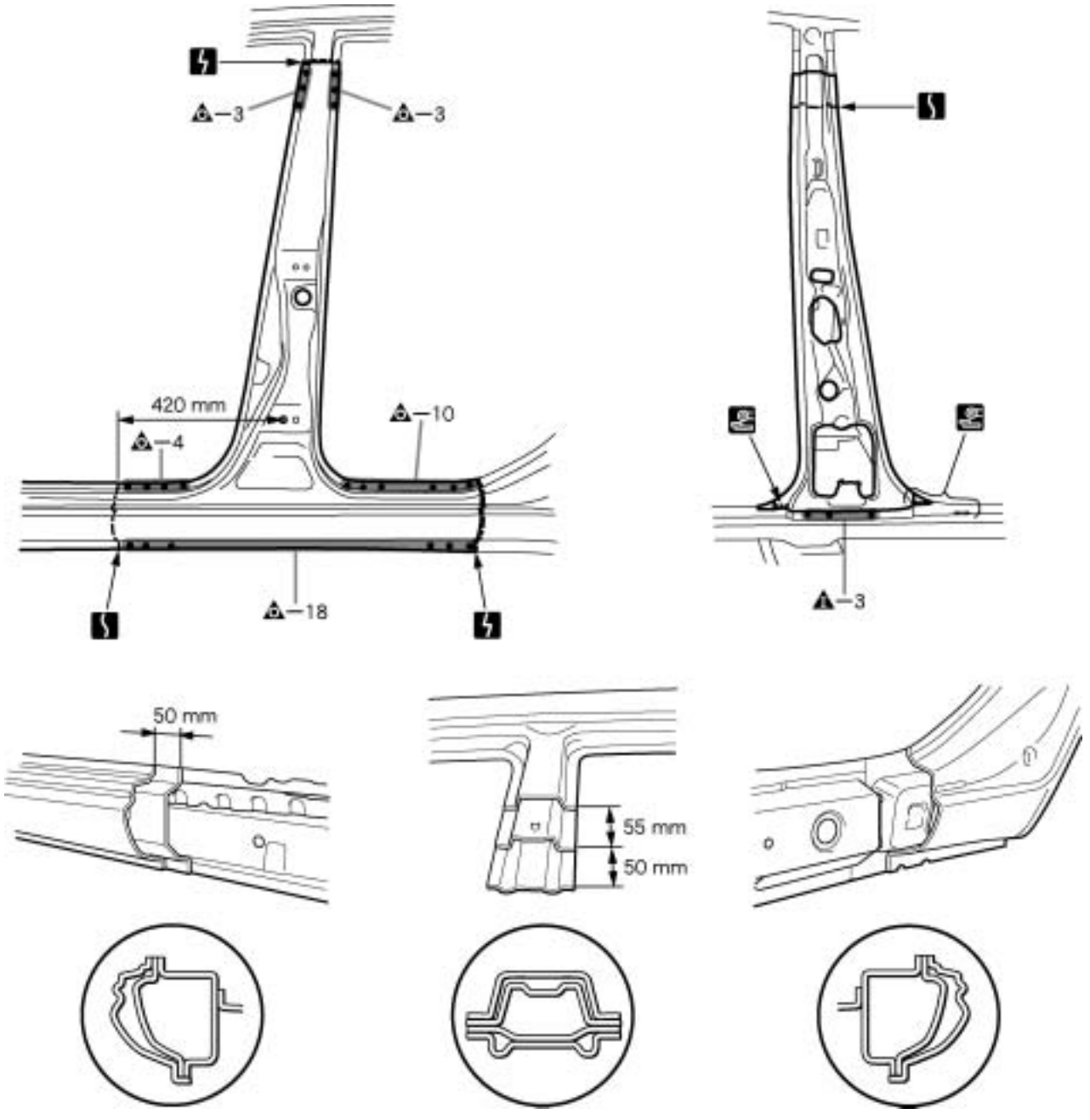
CENTER BODY PILLAR (CUT)


F16763A

REPLACEMENT

REMOVAL

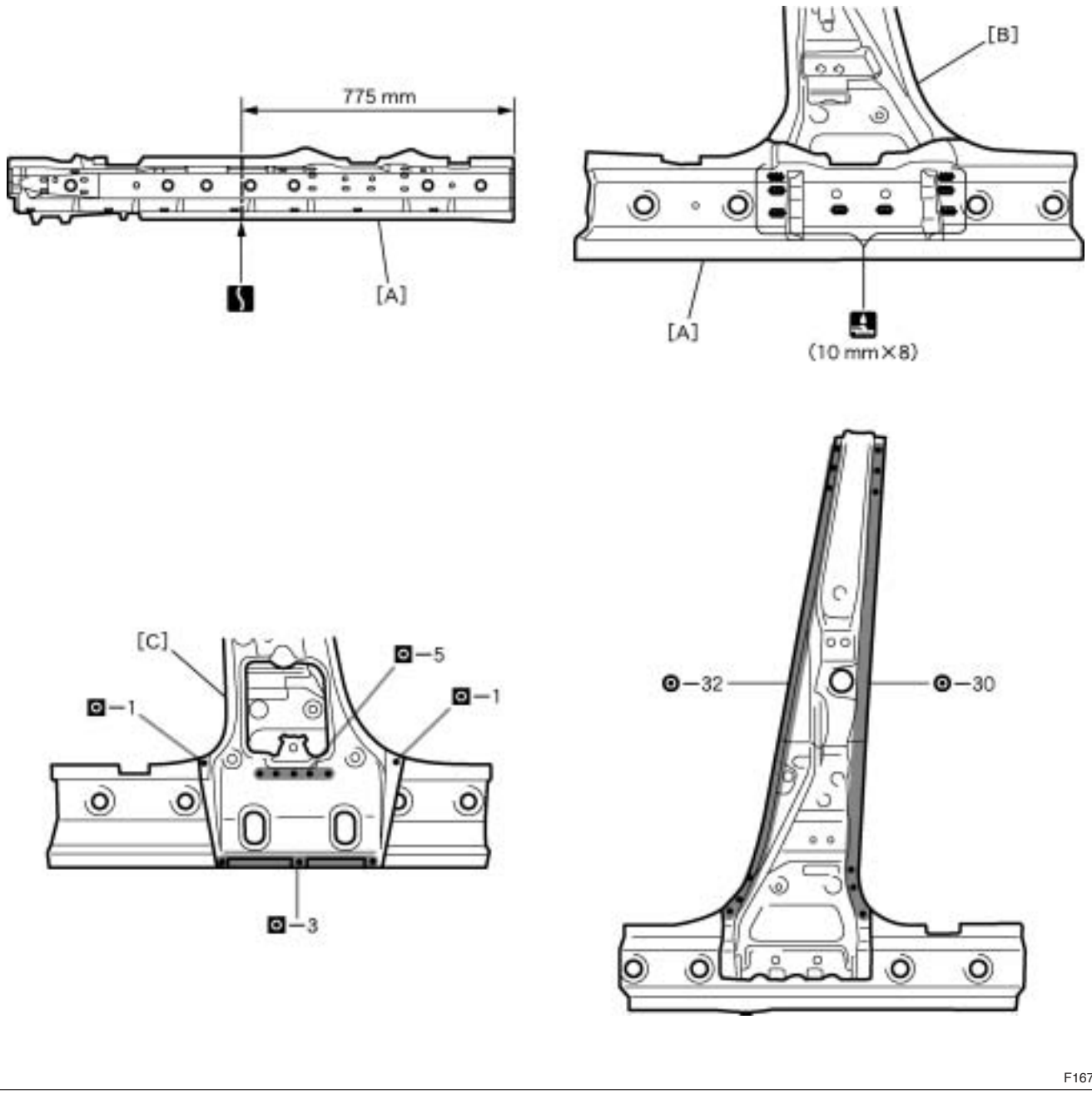


F16763

50 mm (1.97 in.) 55 mm (2.17 in.) 420 mm (16.54 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F16764

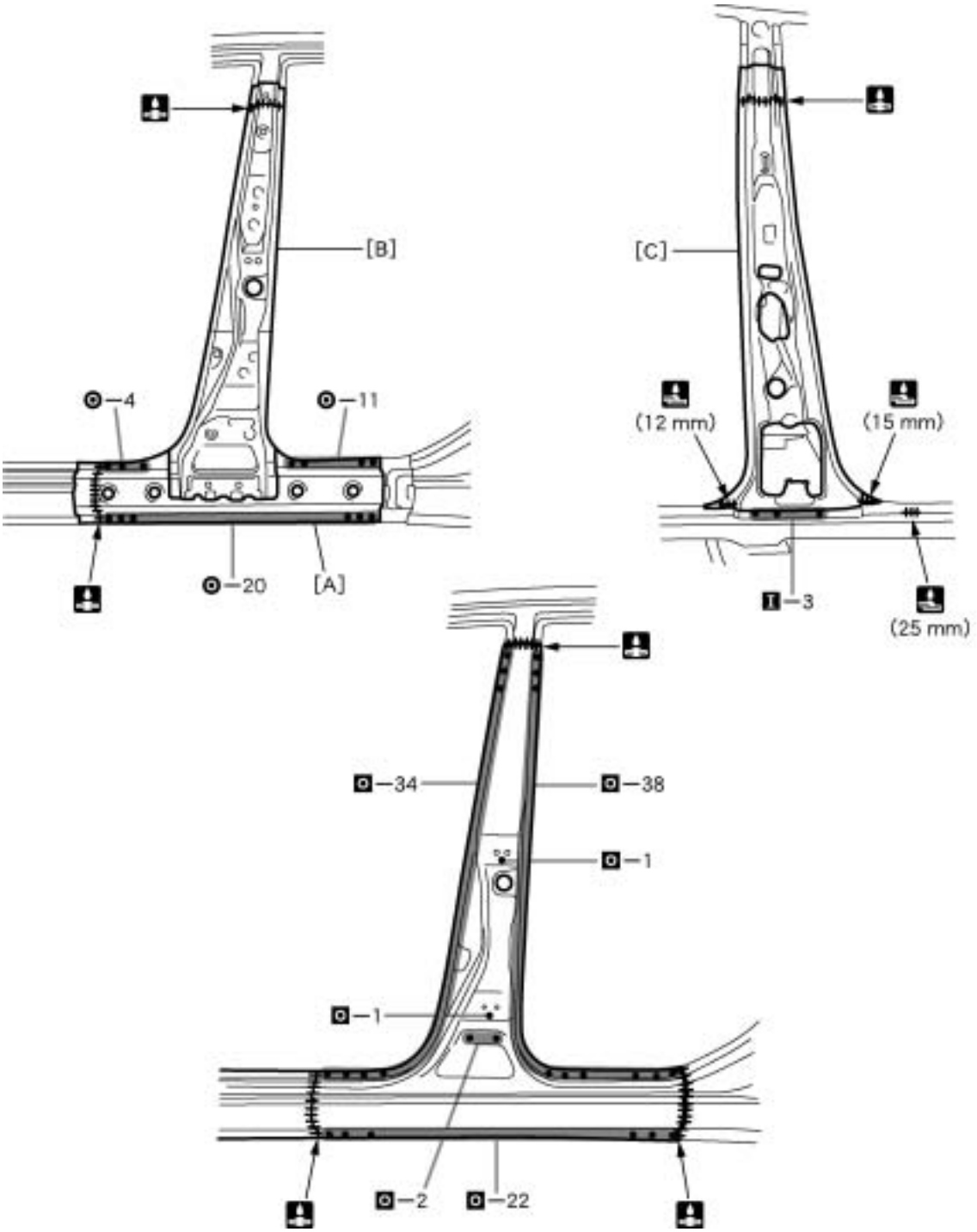
POINT

1 Before temporarily installing the new parts, weld the [A], [B] and [C] with standard points.

PART NAME

[A] Rocker Outer Reinforcement [B] Center Body Pillar Reinforcement [C] Center Body Inner Pillar

10 mm (0.39 in.) 775 mm (30.51 in.)



F16765

POINT

1 Inspect the fitting of the front door and rear door etc., before welding, since this affects the appearance of the finish.

2 After welding the [A], [B] and [C] to the vehicle, install the outer panel.

PART NAME

[A] Rocker Outer Reinforcement [B] Center Body Pillar Reinforcement [C] Center Body Inner Pillar

12 mm (0.47 in.) 15 mm (0.59 in.) 25 mm (0.98 in.)