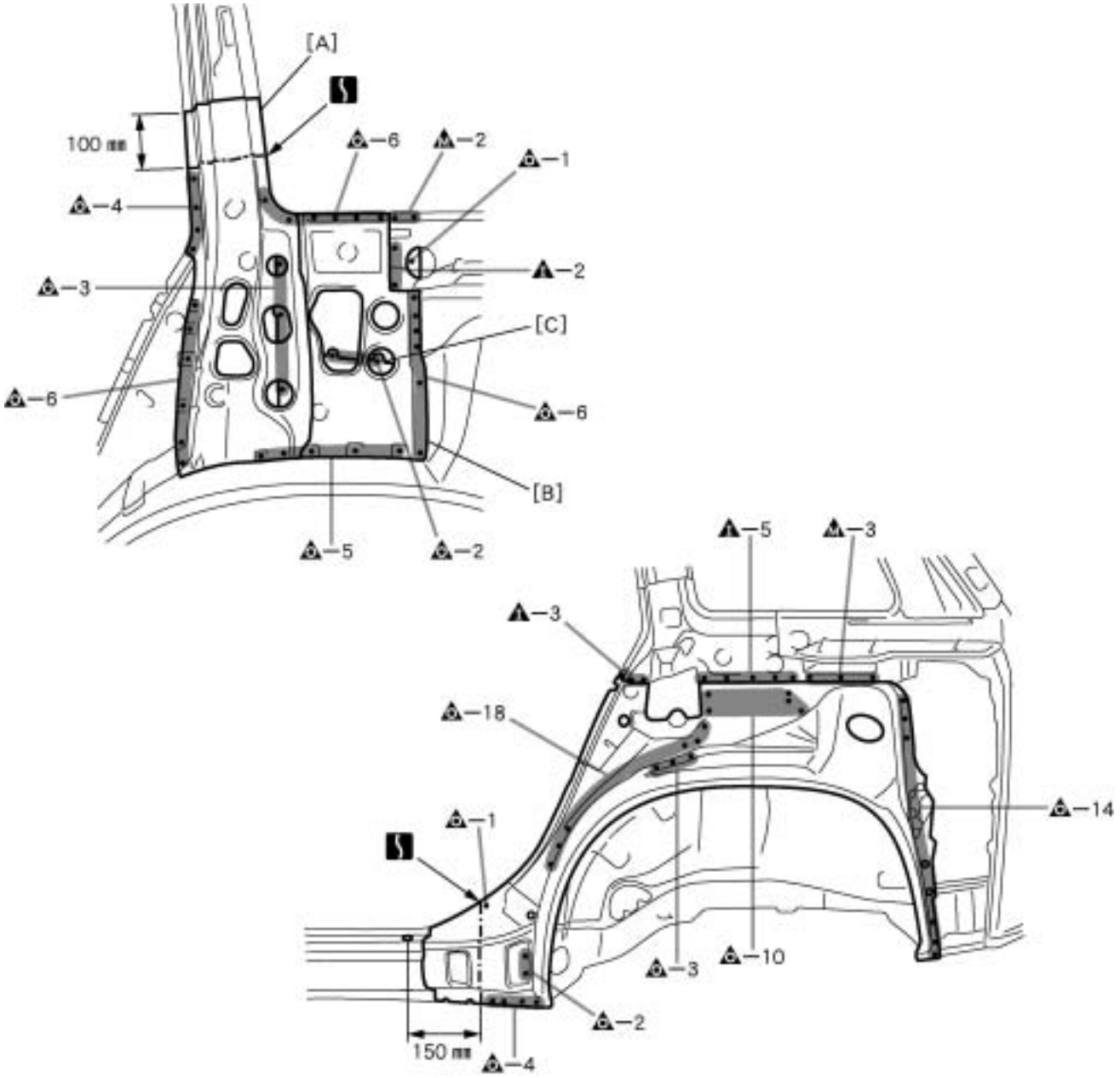
QUARTER WHEEL HOUSING OUTER PANEL (ASSY): LH


F16707A

REPLACEMENT
With the quarter panel removed.

REMOVAL



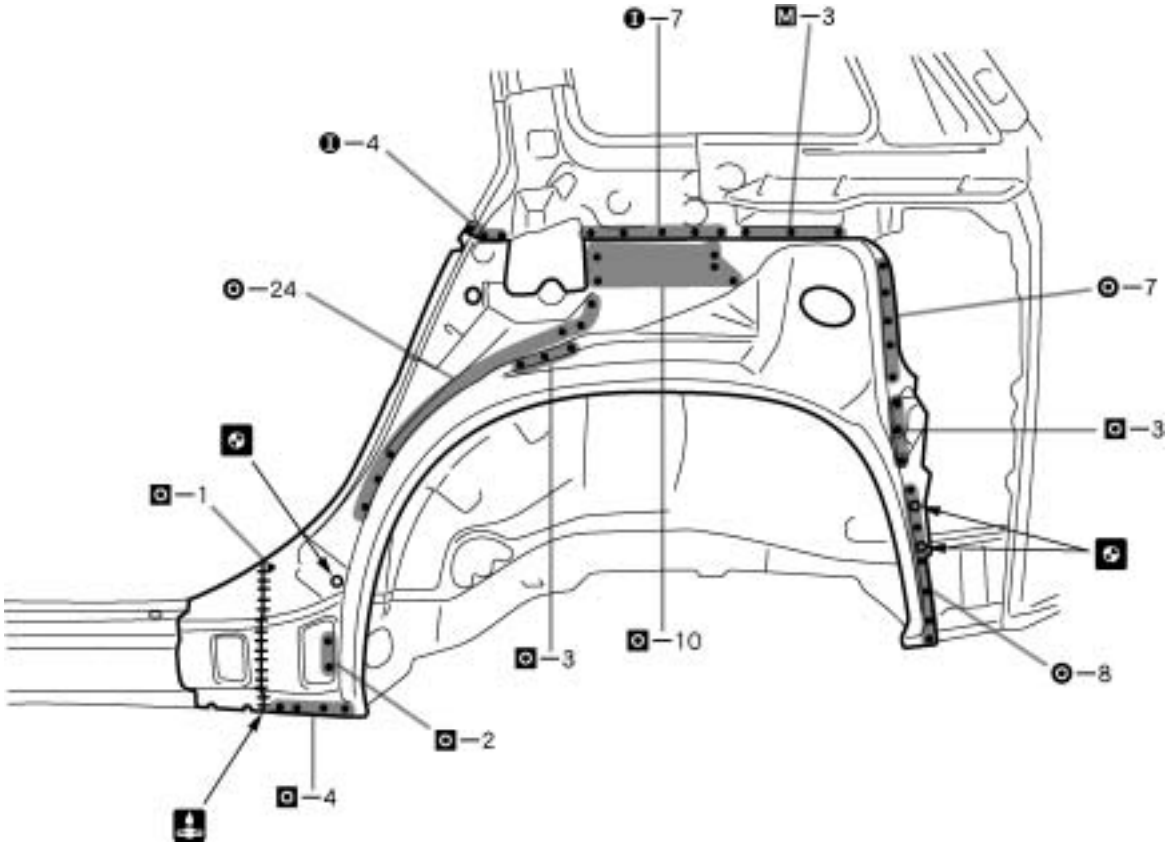
F16707

POINT
1 After removing the [A], [B] and [C], remove the quarter wheel housing outer panel.

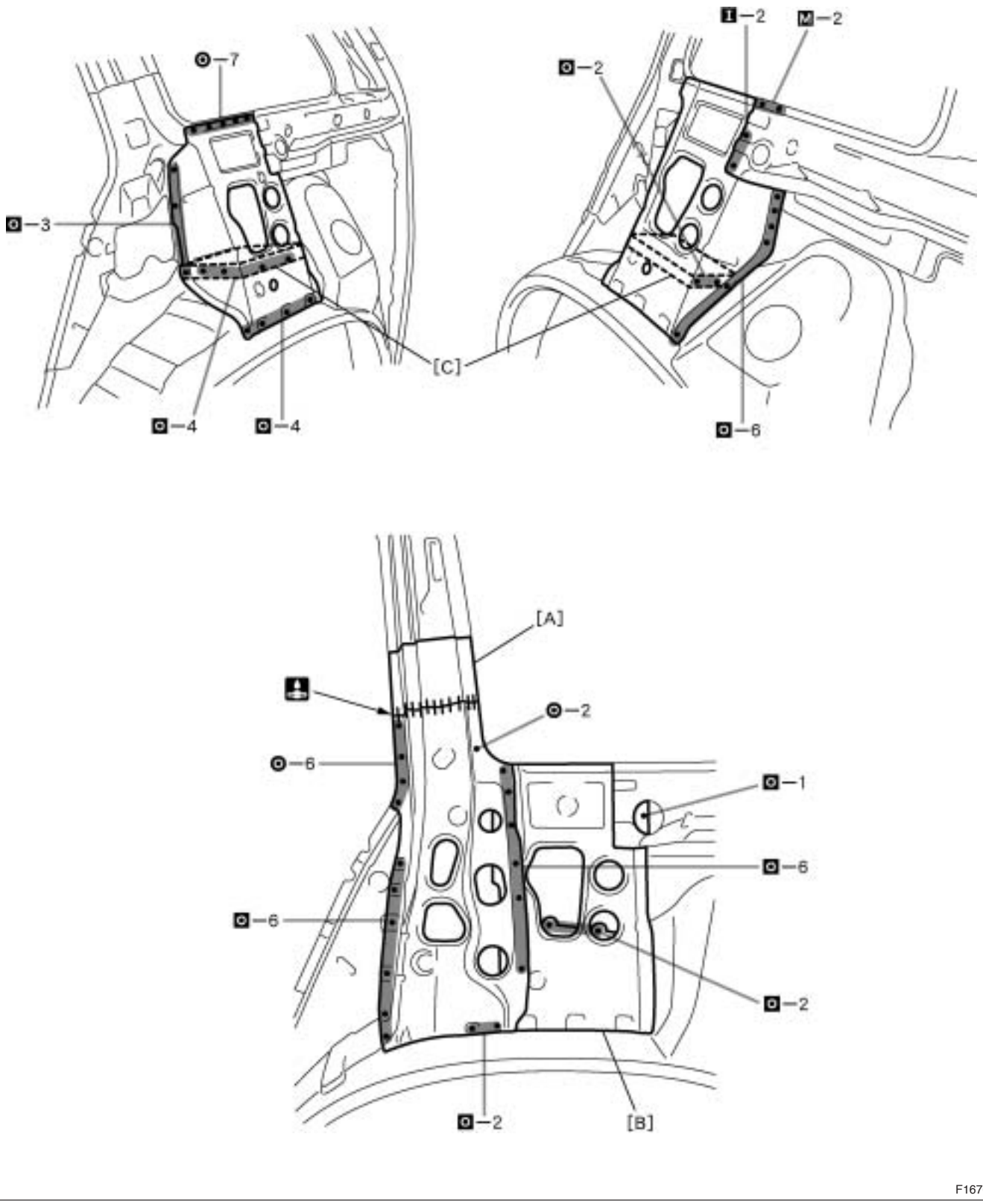
PART NAME
[A] Roof Side Outer Reinforcement [B] Roof Side Outer Panel
[C] Quarter Wheel Housing Center Gusset
100 mm (3.94 in.) 150 mm (5.91 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F16708



F16709

PART NAME

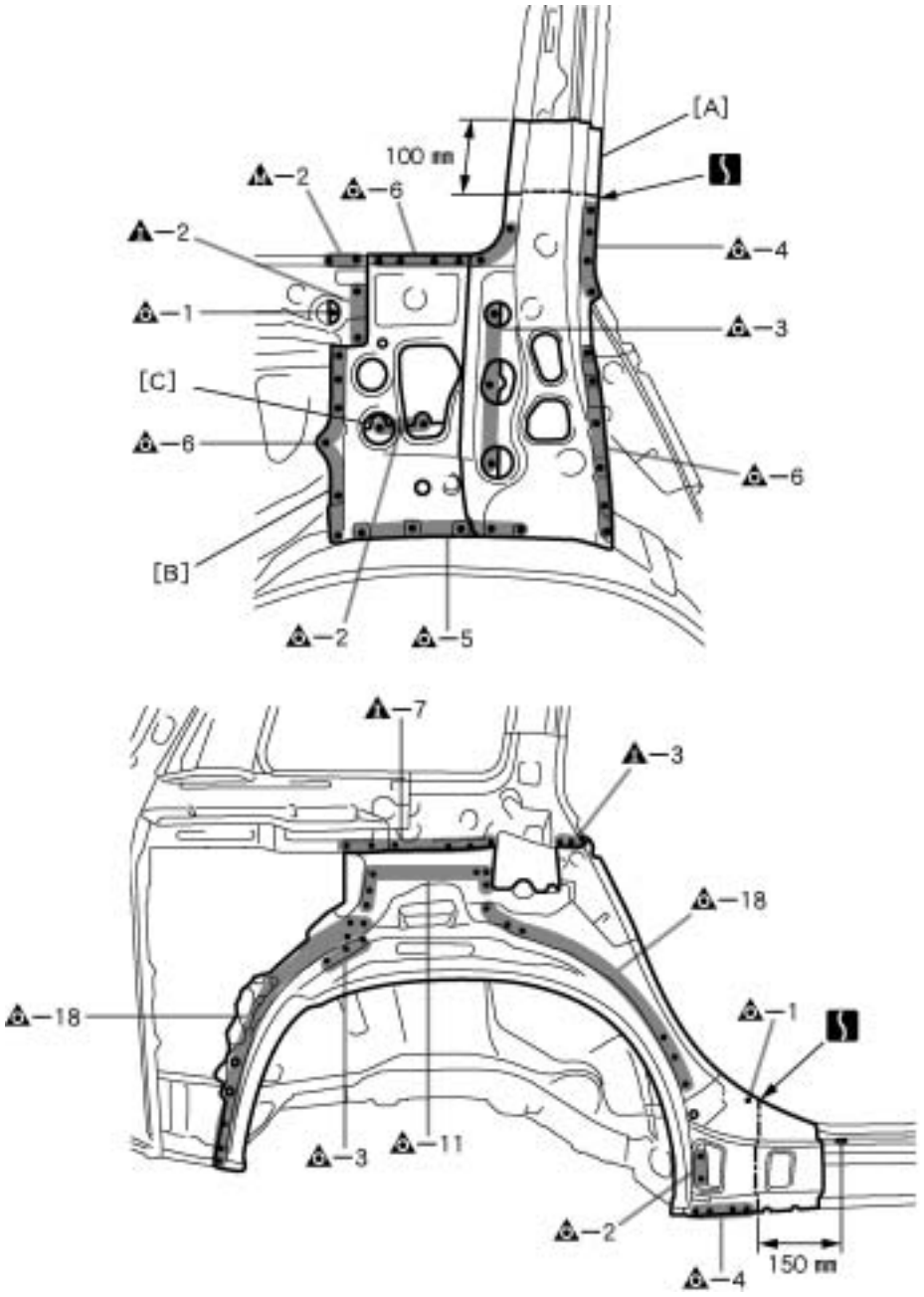
[A] Roof Side Outer Reinforcement [B] Roof Side Outer Panel
[C] Quarter Wheel Housing Center Gusset

QUARTER WHEEL HOUSING OUTER PANEL (ASSY): RH


F16710A

REPLACEMENT
With the quarter panel removed.

REMOVAL



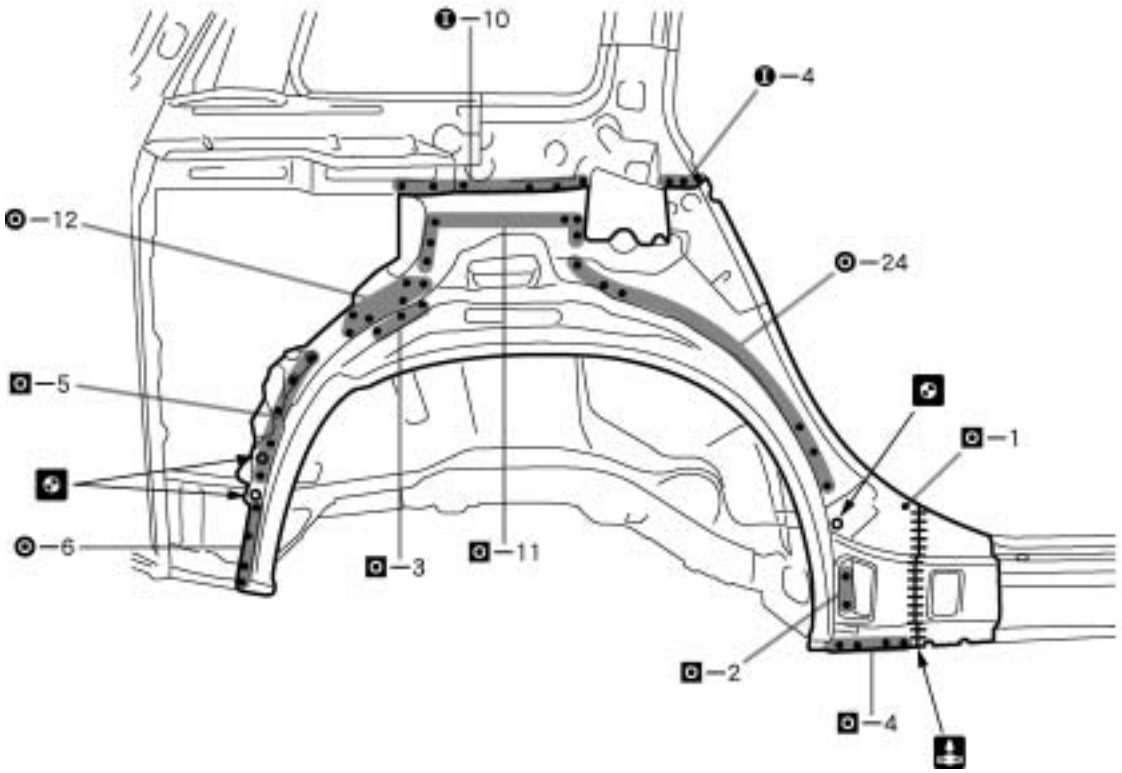
F16710

POINT
1 After removing the [A], [B] and [C], remove the quarter wheel housing outer panel.

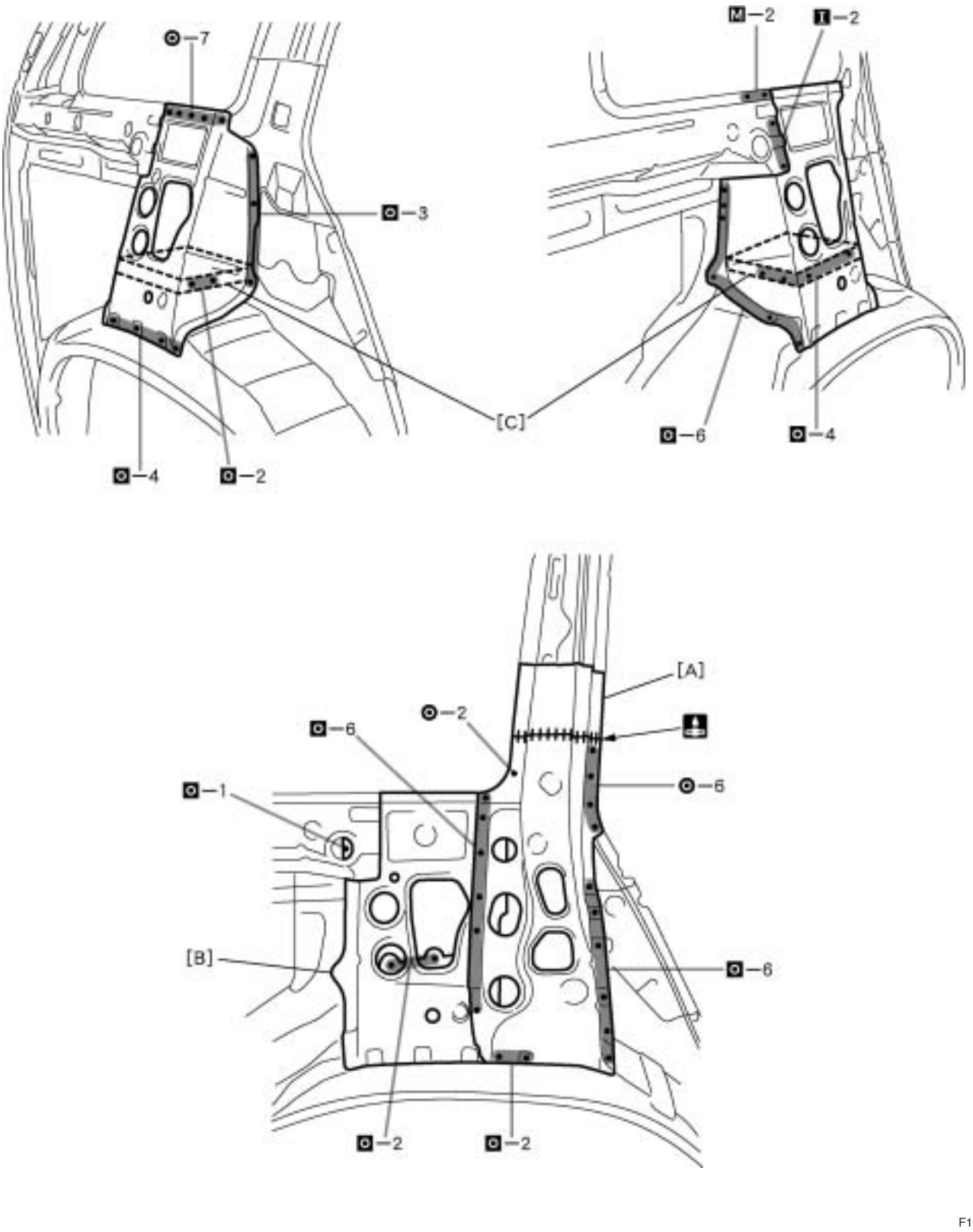
PATE NAME
[A] Roof Side Outer Reinforcement [B] Roof Side Outer Panel
[C] Quarter Wheel Housing Center Gusset
100 mm (3.94 in.) 150 mm (5.91 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F16711



F16712

PART NAME

[A] Roof Side Reinforcement [B] Roof Side Outer Panel
[C] Quarter Wheel Housing Center Gusset