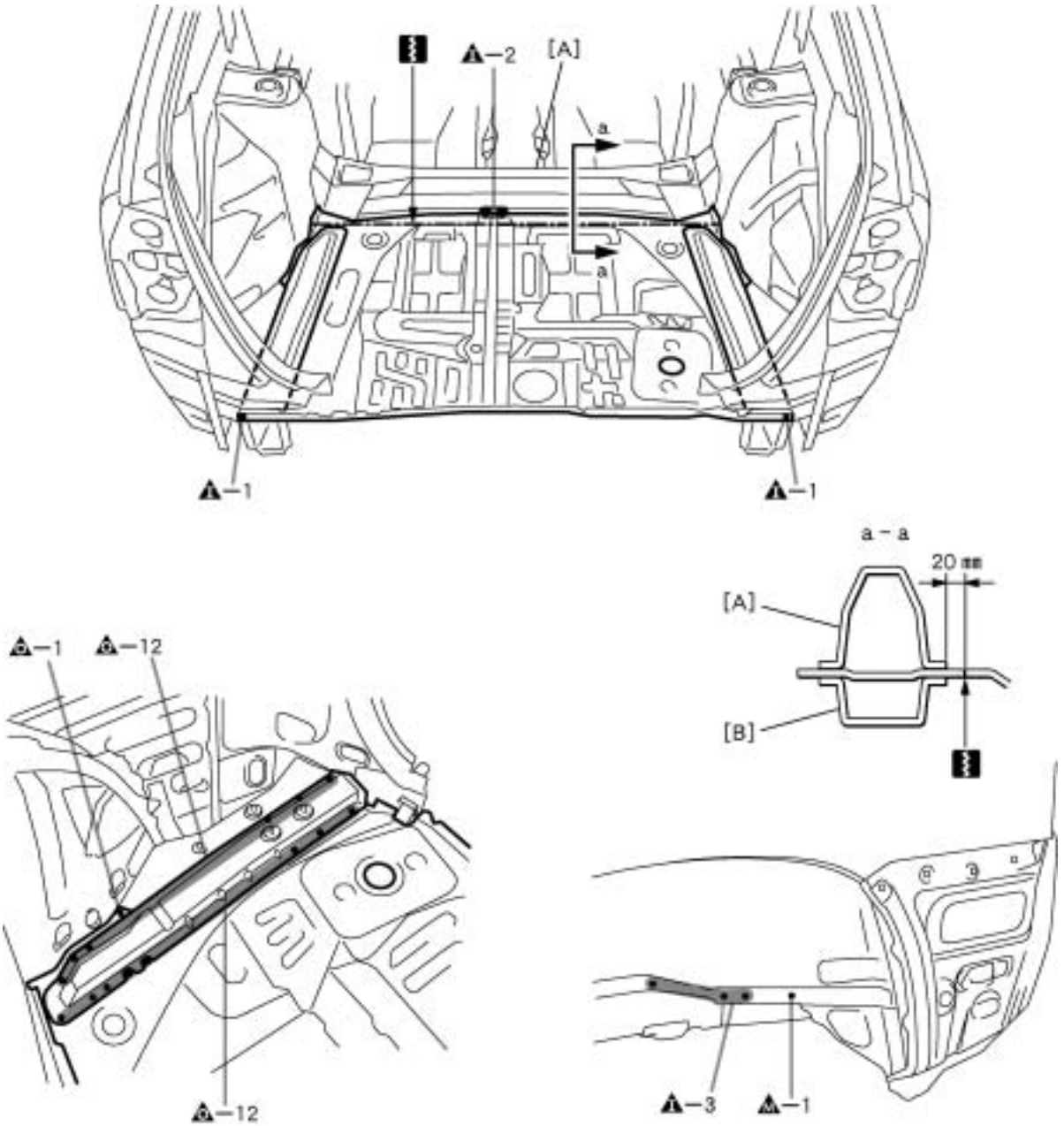
REAR FLOOR PAN (CUT)


F16717A

REPLACEMENT
With the body lower back panel removed.

REMOVAL



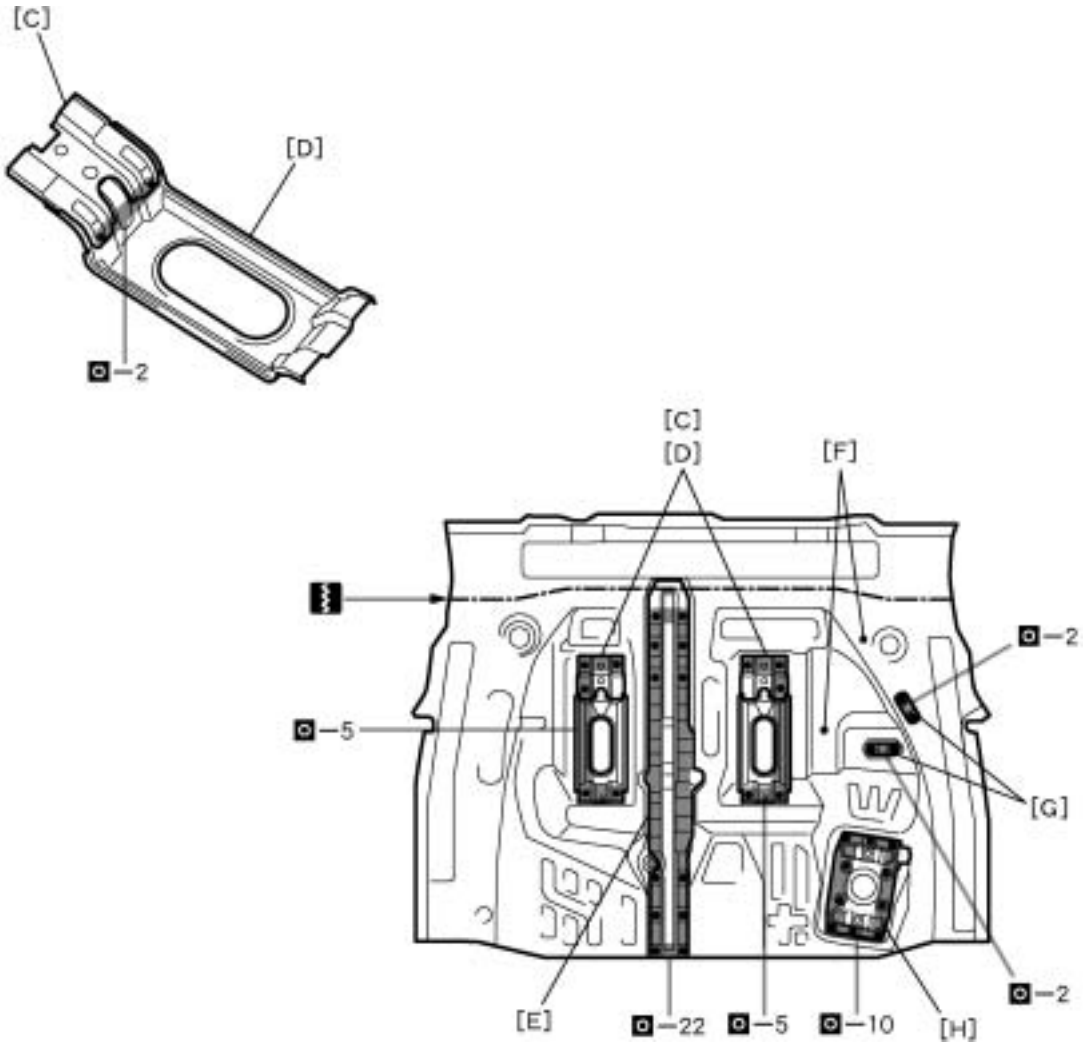
F16717

PART NAME
[A] Rear Floor Center Crossmember [B] Rear Floor No.2 Crossmember

20 mm (0.79 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



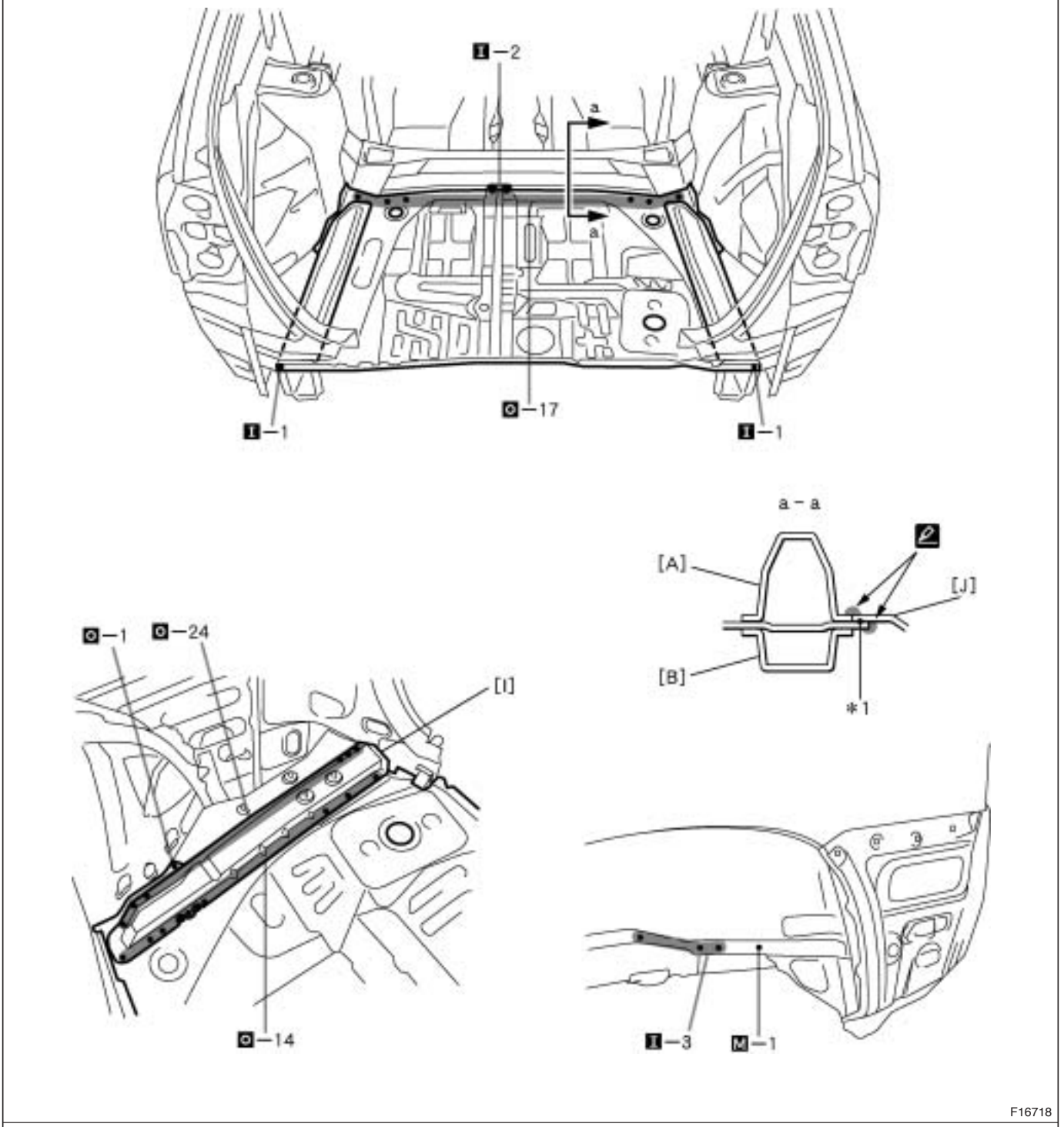
F12093

POINT

1 Cut the new part so that it overlaps the previous cut location by approximately 20 mm (0.79 in.).
2 Attach the weld bolt to center of the bearing surface.

PART NAME

[C] Rear Floor Side Panel Rear Extension [D] Rear Floor Panel Extension
[E] Rear Floor Pan No.2 Extension [F] Weld Bolt [G] Rear Floor Heat Insulator No.3 Bracket
[H] Spare Wheel Carrier Bracket



F16718

POINT

1 *1: Plug weld the overlapping portion of the [J].
HINT:
1) Be sure the portion to be welded are align and not loose.

2 Coat the overlapping opening portion from the both sides with body sealer.

PART NAME

[A] Rear Floor Center Crossmember [B] Rear Floor No.2 Crossmember
[I] 3rd Seat Floor Side Panel [J] New Part