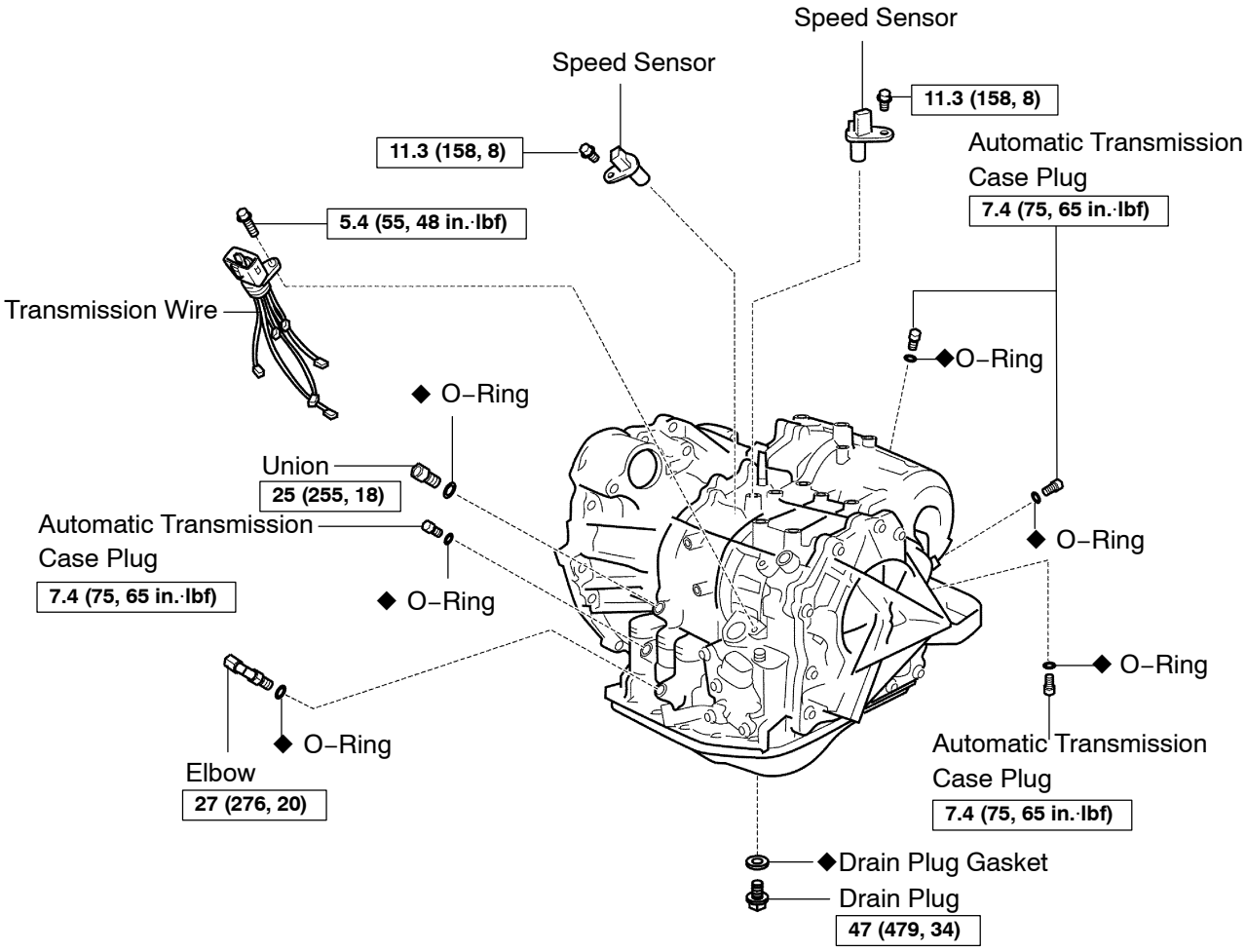
AUTOMATIC TRANSMISSION / TRANSAXLE (U151E/U151F)

4010I–01

COMPONENTS

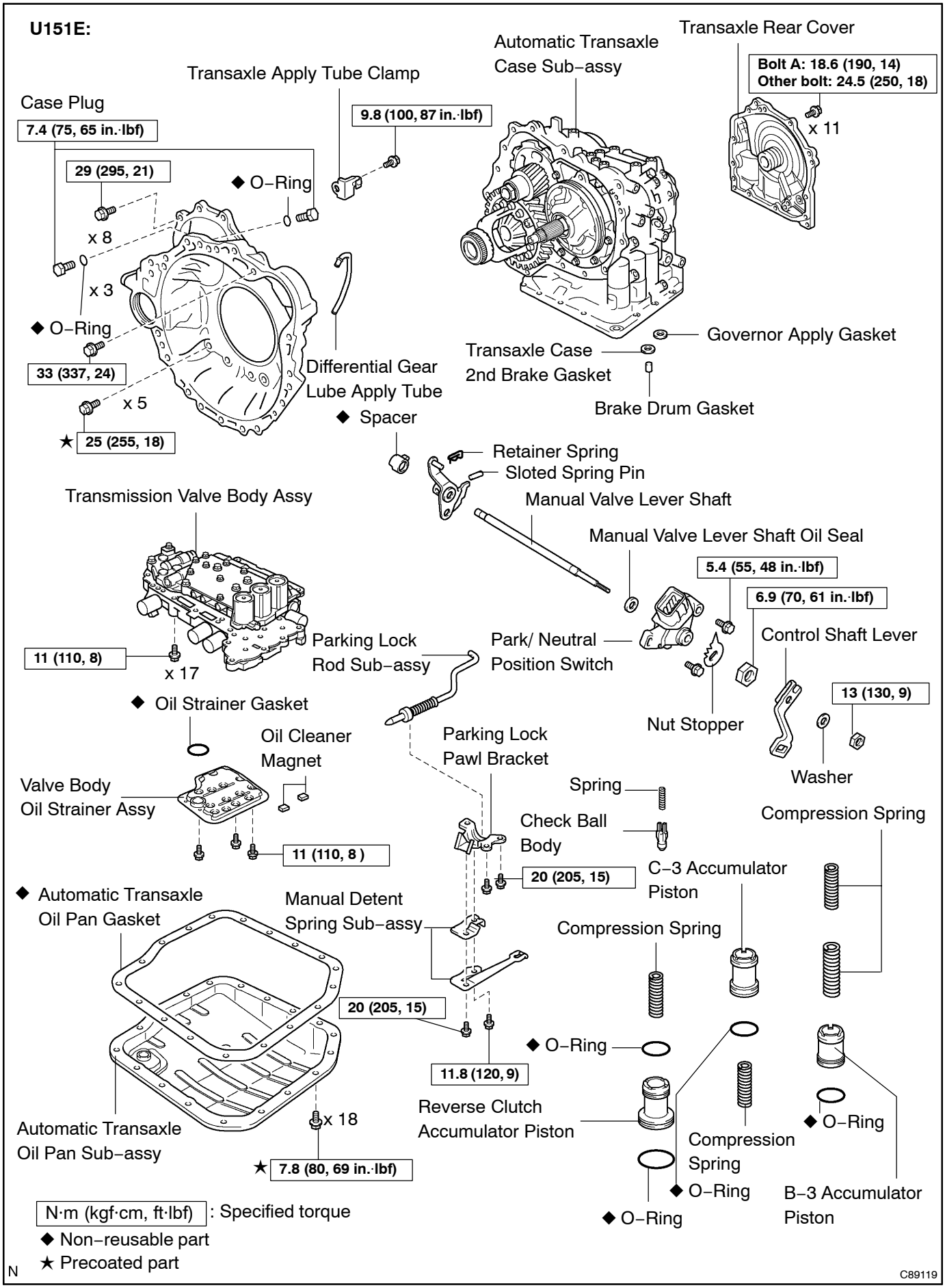
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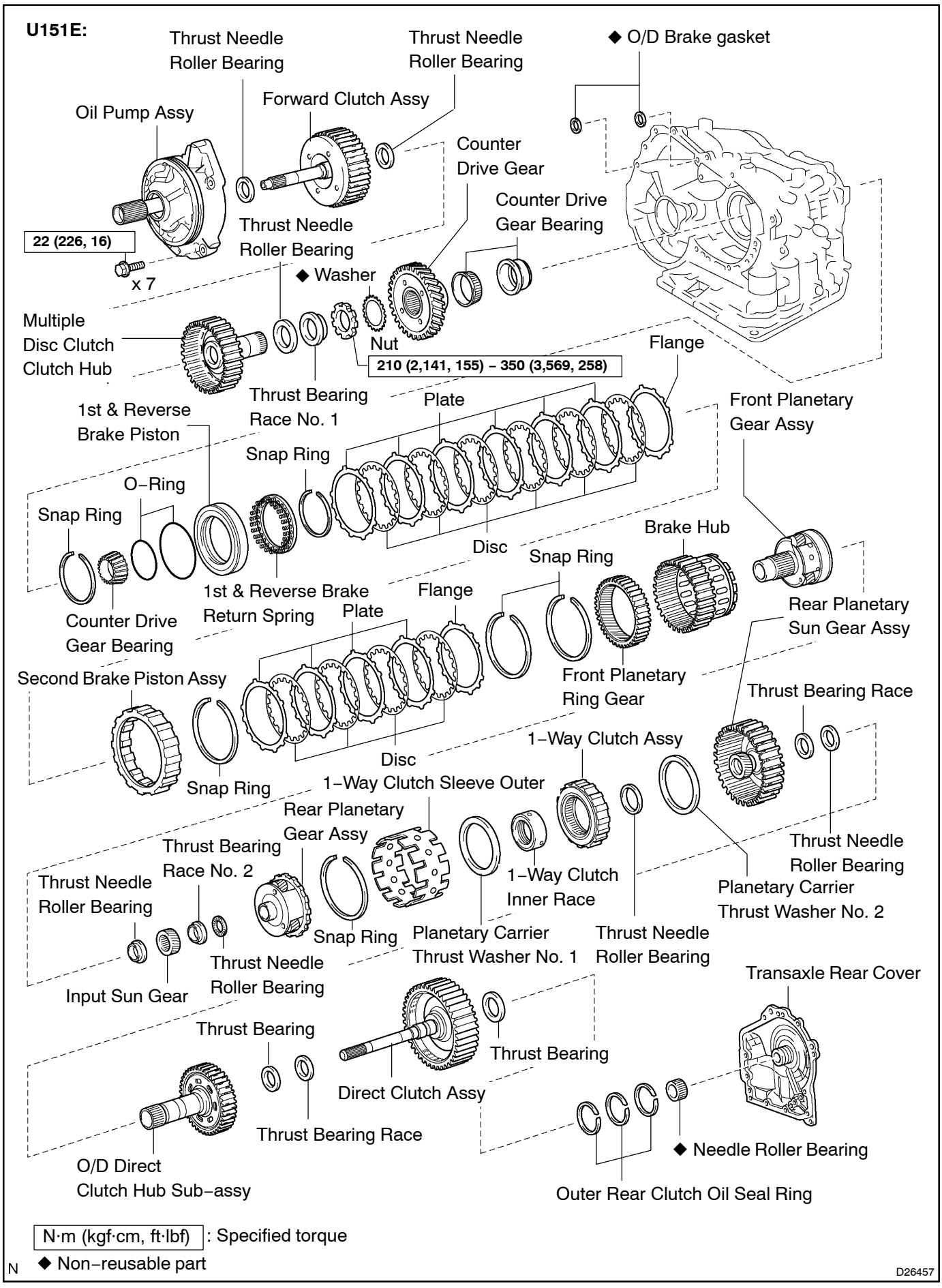


N·m (kgf·cm, ft·lbf) : Specified torque

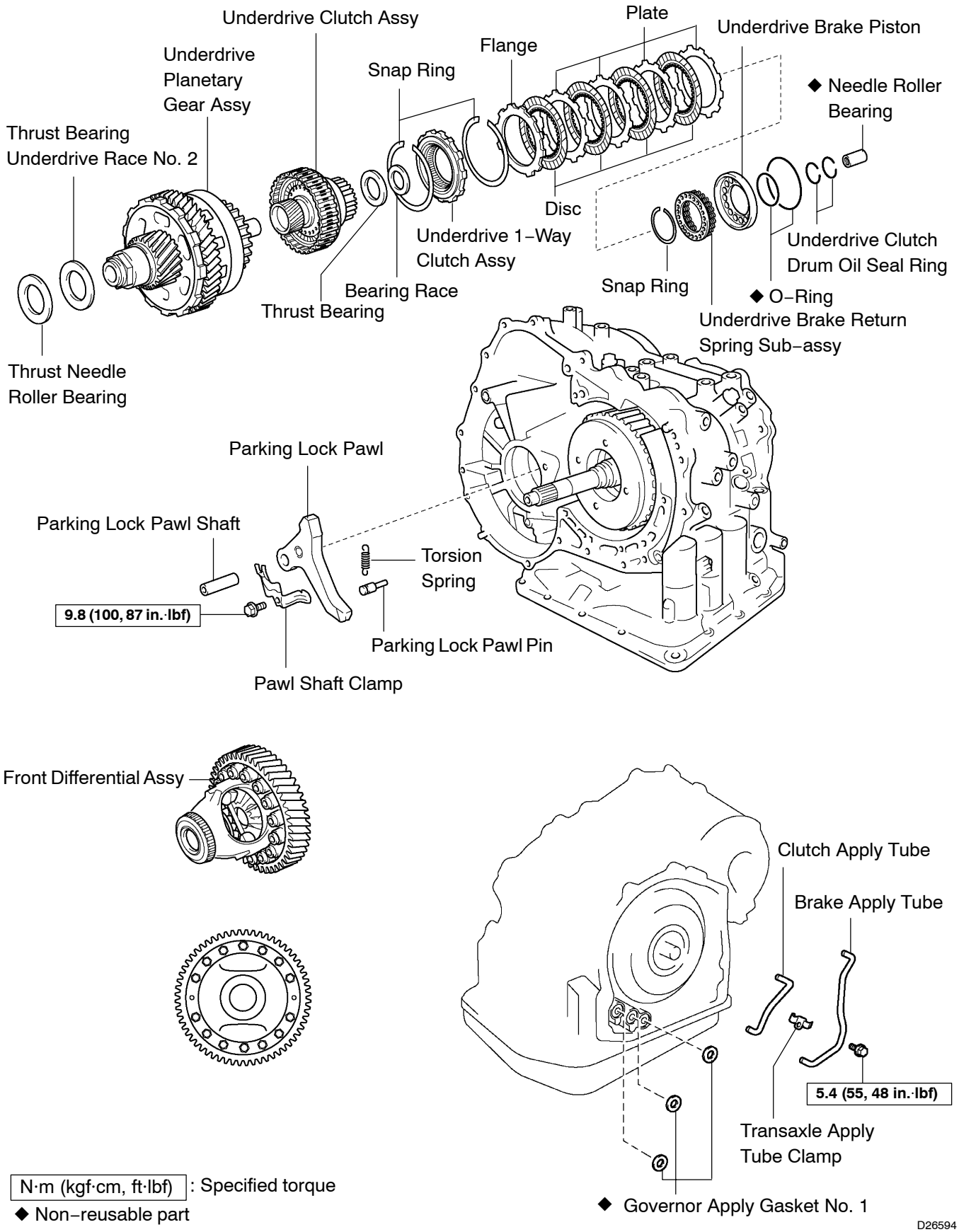
◆ Non–reusable part

C86320

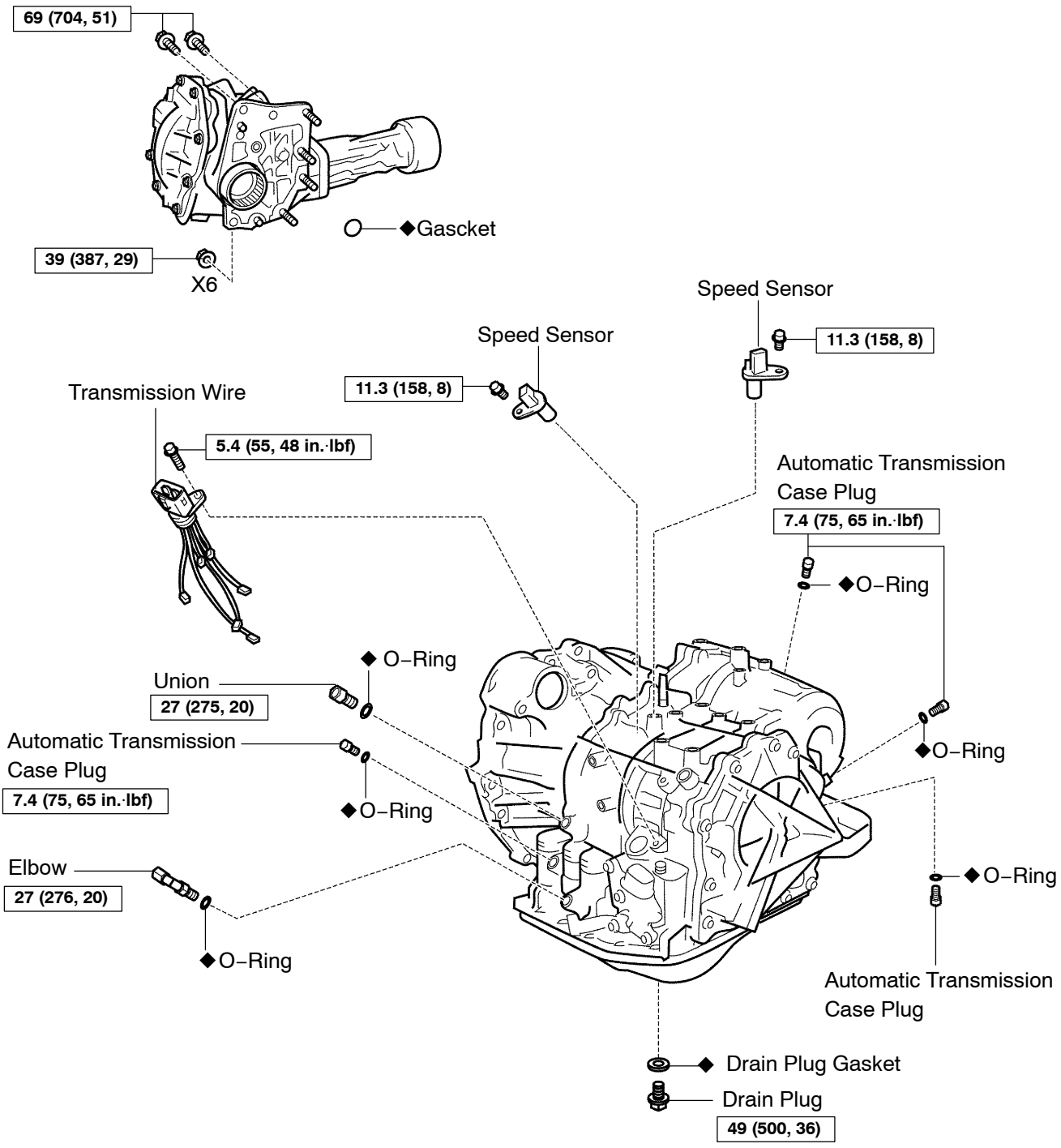

U151E:
Transaxle Rear Cover
Automatic Transaxle Case Sub–assy
Transaxle Apply Tube Clamp
Bolt A: 18.6 (190, 14)
Other bolt: 24.5 (250, 18)
Case Plug
7.4 (75, 65 in.·lbf)
9.8 (100, 87 in.·lbf)
x 11
29 (295, 21)
◆ O–Ring
x 8
x 3
◆ O–Ring
33 (337, 24)
x 5
★ 25 (255, 18)
Differential Gear Lube Apply Tube
Governor Apply Gasket
Transaxle Case 2nd Brake Gasket
Brake Drum Gasket
◆ Spacer
Retainer Spring
Sloted Spring Pin
Manual Valve Lever Shaft
Transmission Valve Body Assy
Manual Valve Lever Shaft Oil Seal
5.4 (55, 48 in.·lbf)
6.9 (70, 61 in.·lbf)
11 (110, 8)
x 17
Parking Lock Rod Sub–assy
Park/ Neutral Position Switch
Control Shaft Lever
13 (130, 9)
◆ Oil Strainer Gasket
Nut Stopper
Washer
Oil Cleaner Magnet
Parking Lock Pawl Bracket
Valve Body Oil Strainer Assy
Spring
Check Ball
Body
Compression Spring
11 (110, 8)
20 (205, 15)
C–3 Accumulator Piston
◆ Automatic Transaxle Oil Pan Gasket
Manual Detent Spring Sub–assy
Compression Spring
20 (205, 15)
◆ O–Ring
11.8 (120, 9)
Reverse Clutch Accumulator Piston
◆ O–Ring
Automatic Transaxle Oil Pan Sub–assy
x 18
Compression Spring
★ 7.8 (80, 69 in.·lbf)
◆ O–Ring
◆ O–Ring
B–3 Accumulator Piston
◆ O–Ring
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
★ Precoated part
N
C89119


U151E:
Thrust Needle Roller Bearing
Thrust Needle Roller Bearing
◆ O/D Brake gasket
Oil Pump Assy
Forward Clutch Assy
Counter Drive Gear
Counter Drive Gear Bearing
22 (226, 16)
x 7
Thrust Needle Roller Bearing
◆ Washer
Multiple Disc Clutch Clutch Hub
Nut
210 (2,141, 155) – 350 (3,569, 258)
Flange
Thrust Bearing Race No. 1
Plate
1st & Reverse Brake Piston
Snap Ring
Front Planetary Gear Assy
O–Ring
Snap Ring
Brake Hub
Disc
Snap Ring
1st & Reverse Brake Return Spring
Flange
Plate
Rear Planetary Sun Gear Assy
Counter Drive Gear Bearing
Second Brake Piston Assy
Front Planetary Ring Gear
Thrust Bearing Race
1–Way Clutch Assy
Disc
Snap Ring
1–Way Clutch Sleeve Outer
Rear Planetary Gear Assy
Thrust Needle Roller Bearing
Thrust Bearing Race No. 2
1–Way Clutch Inner Race
Planetary Carrier Thrust Washer No. 2
Thrust Needle Roller Bearing
Snap Ring
Planetary Carrier Thrust Washer No. 1
Thrust Needle Roller Bearing
Thrust Needle Roller Bearing
Input Sun Gear
Transaxle Rear Cover
Thrust Bearing
Thrust Bearing
Direct Clutch Assy
Thrust Bearing Race
◆ Needle Roller Bearing
O/D Direct Clutch Hub Sub–assy
Outer Rear Clutch Oil Seal Ring
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
N
D26457

U151E:


Underdrive Clutch Assy
Plate
Underdrive Brake Piston
Flange
Underdrive Planetary Gear Assy
Snap Ring
◆ Needle Roller Bearing
Thrust Bearing Underdrive Race No. 2
Disc
Underdrive 1–Way Clutch Assy
Underdrive Clutch Drum Oil Seal Ring
Snap Ring
◆ O–Ring
Bearing Race
Thrust Bearing
Underdrive Brake Return Spring Sub–assy
Thrust Needle Roller Bearing
Parking Lock Pawl
Parking Lock Pawl Shaft
Torsion Spring
9.8 (100, 87 in.·lbf)
Parking Lock Pawl Pin
Pawl Shaft Clamp
Front Differential Assy
Clutch Apply Tube
Brake Apply Tube
5.4 (55, 48 in.·lbf)
Transaxle Apply Tube Clamp
◆ Governor Apply Gasket No. 1
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
D26594

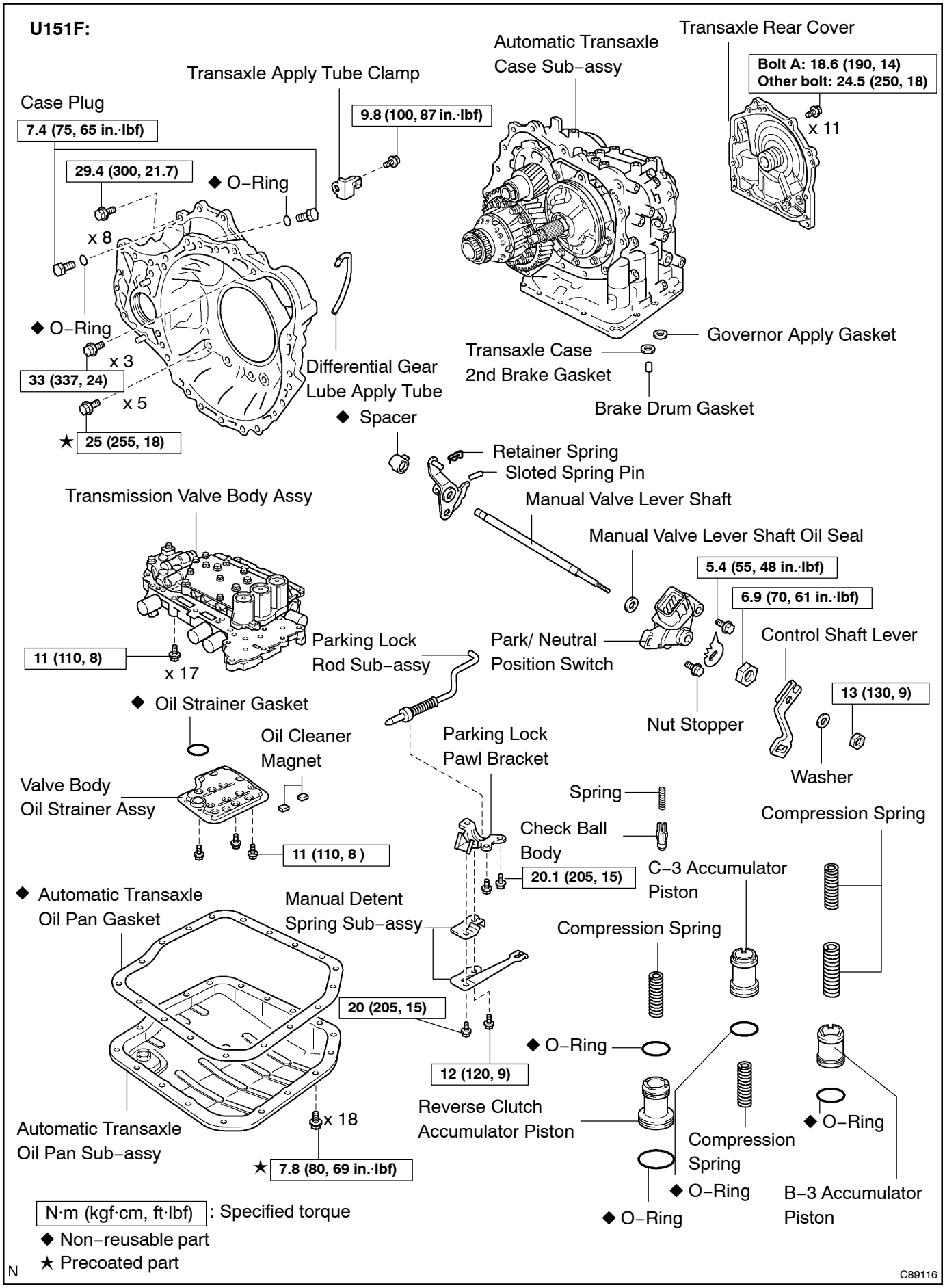
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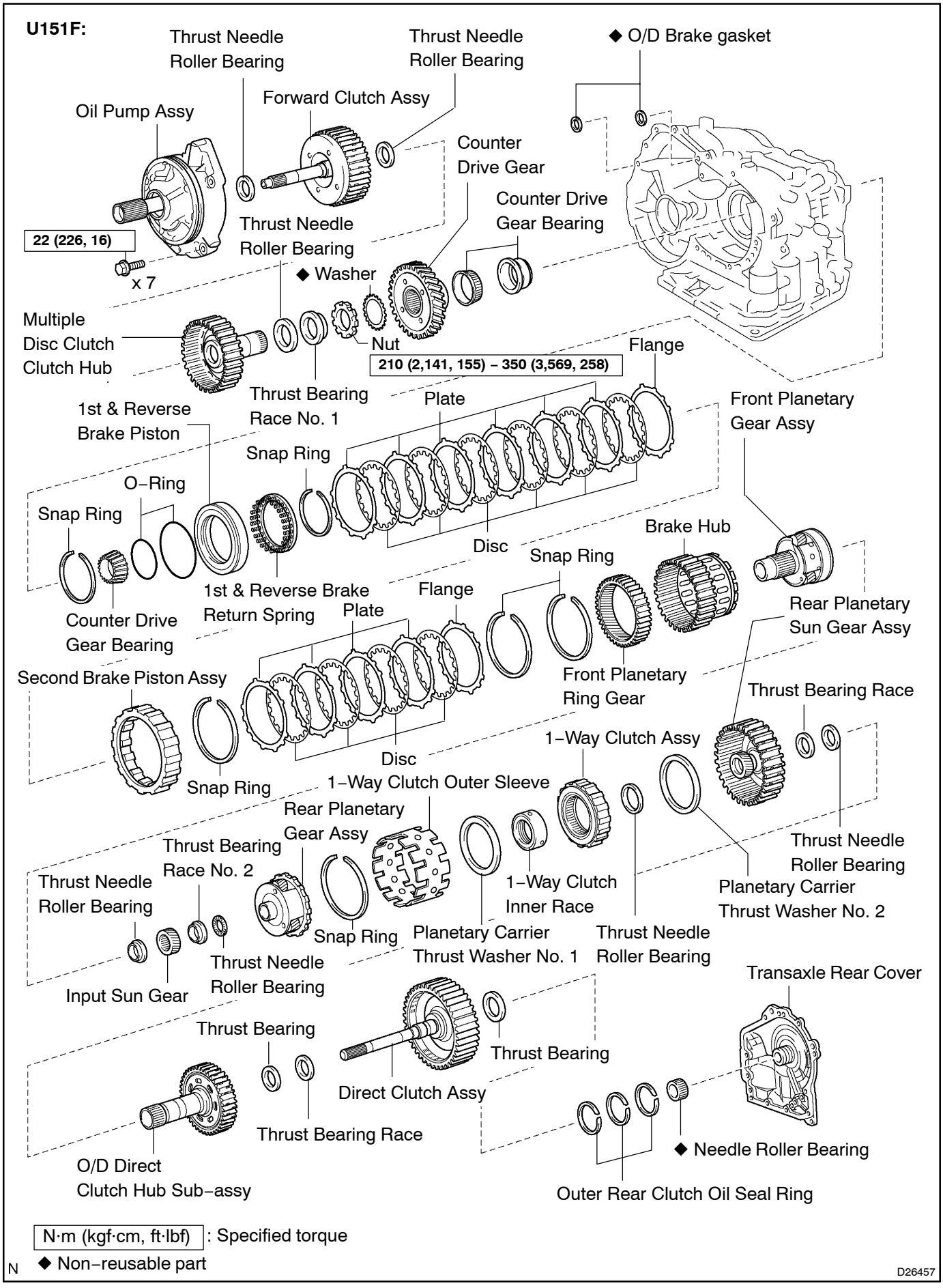


N·m (kgf·cm, ft·lbf) : Specified torque

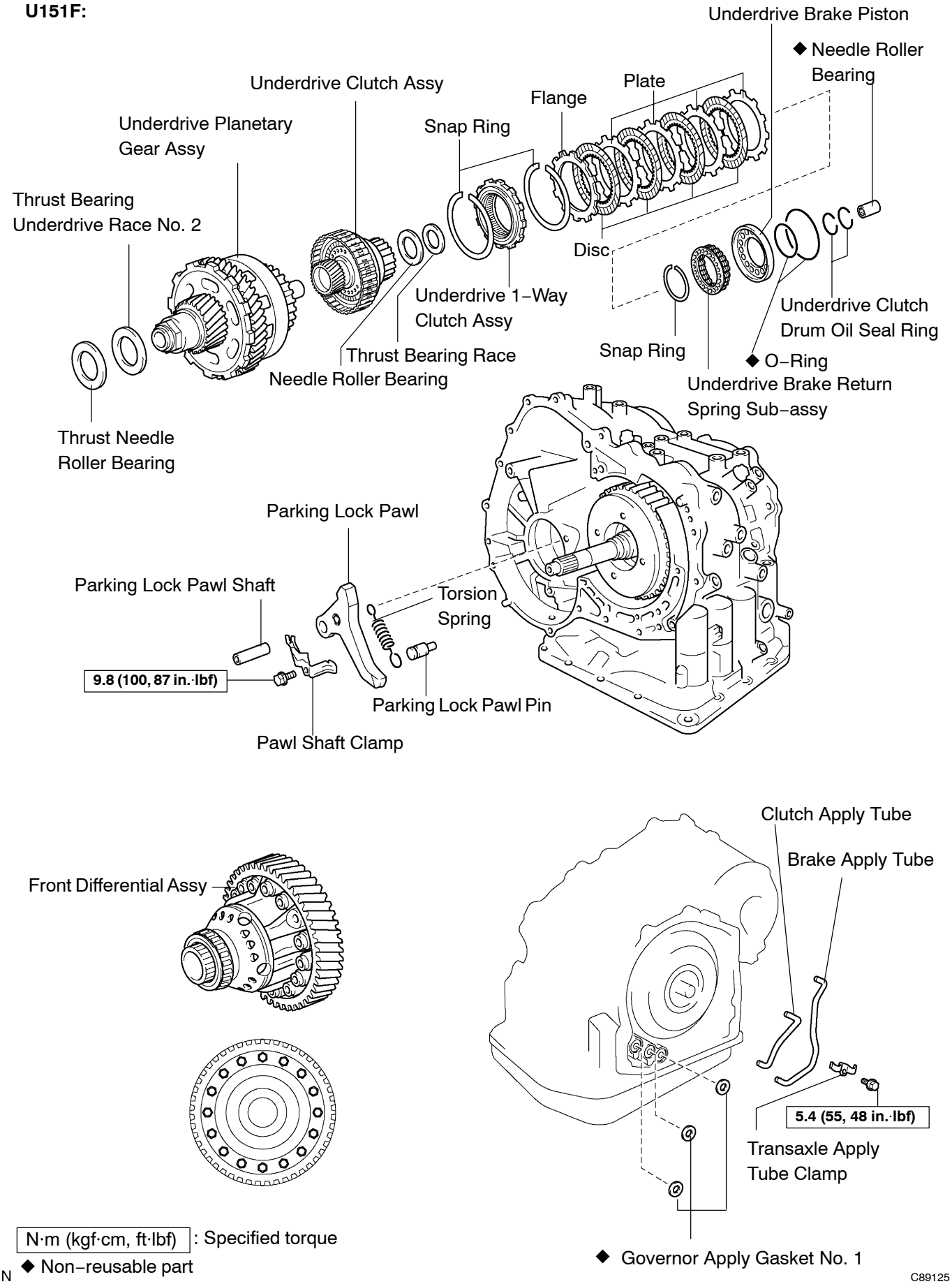
◆ Non–reusable part

C86315


U151F:
Transaxle Rear Cover
Automatic Transaxle Case Sub–assy
Transaxle Apply Tube Clamp
Bolt A: 18.6 (190, 14)
Other bolt: 24.5 (250, 18)
Case Plug
7.4 (75, 65 in.·lbf)
9.8 (100, 87 in.·lbf)
x 11
29.4 (300, 21.7)
◆ O–Ring
x 8
◆ O–Ring
x 3
33 (337, 24)
x 5
★ 25 (255, 18)
Differential Gear Lube Apply Tube
◆ Spacer
Governor Apply Gasket
Transaxle Case 2nd Brake Gasket
Brake Drum Gasket
Retainer Spring
Sloted Spring Pin
Manual Valve Lever Shaft
Transmission Valve Body Assy
Manual Valve Lever Shaft Oil Seal
5.4 (55, 48 in.·lbf)
6.9 (70, 61 in.·lbf)
11 (110, 8)
x 17
Parking Lock Rod Sub–assy
Park/ Neutral Position Switch
Control Shaft Lever
13 (130, 9)
◆ Oil Strainer Gasket
Nut Stopper
Washer
Oil Cleaner Magnet
Parking Lock Pawl Bracket
Valve Body Oil Strainer Assy
Spring
Compression Spring
Check Ball Body
11 (110, 8)
20.1 (205, 15)
C–3 Accumulator Piston
◆ Automatic Transaxle Oil Pan Gasket
Manual Detent Spring Sub–assy
Compression Spring
20 (205, 15)
◆ O–Ring
12 (120, 9)
Reverse Clutch Accumulator Piston
◆ O–Ring
Automatic Transaxle Oil Pan Sub–assy
x 18
★ 7.8 (80, 69 in.·lbf)
Compression Spring
◆ O–Ring
◆ O–Ring
B–3 Accumulator Piston
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
★ Precoated part
N
C89116


U151F:
Thrust Needle Roller Bearing
Thrust Needle Roller Bearing
◆ O/D Brake gasket
Oil Pump Assy
Forward Clutch Assy
Counter Drive Gear
Counter Drive Gear Bearing
22 (226, 16)
x 7
Thrust Needle Roller Bearing
◆ Washer
Multiple Disc Clutch Clutch Hub
Nut
210 (2,141, 155) – 350 (3,569, 258)
Flange
Thrust Bearing Race No. 1
Plate
1st & Reverse Brake Piston
Front Planetary Gear Assy
Snap Ring
O–Ring
Snap Ring
Disc
Brake Hub
Snap Ring
1st & Reverse Brake Return Spring
Flange
Plate
Rear Planetary Sun Gear Assy
Counter Drive Gear Bearing
Second Brake Piston Assy
Front Planetary Ring Gear
Thrust Bearing Race
1–Way Clutch Assy
Disc
Snap Ring
1–Way Clutch Outer Sleeve
Rear Planetary Gear Assy
Thrust Bearing Race No. 2
Thrust Needle Roller Bearing
Thrust Needle Roller Bearing
1–Way Clutch Inner Race
Planetary Carrier Thrust Washer No. 2
Snap Ring
Planetary Carrier Thrust Washer No. 1
Thrust Needle Roller Bearing
Input Sun Gear
Thrust Needle Roller Bearing
Transaxle Rear Cover
Thrust Bearing
Thrust Bearing
Direct Clutch Assy
Thrust Bearing Race
◆ Needle Roller Bearing
O/D Direct Clutch Hub Sub–assy
Outer Rear Clutch Oil Seal Ring
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
N
D26457

U151F:

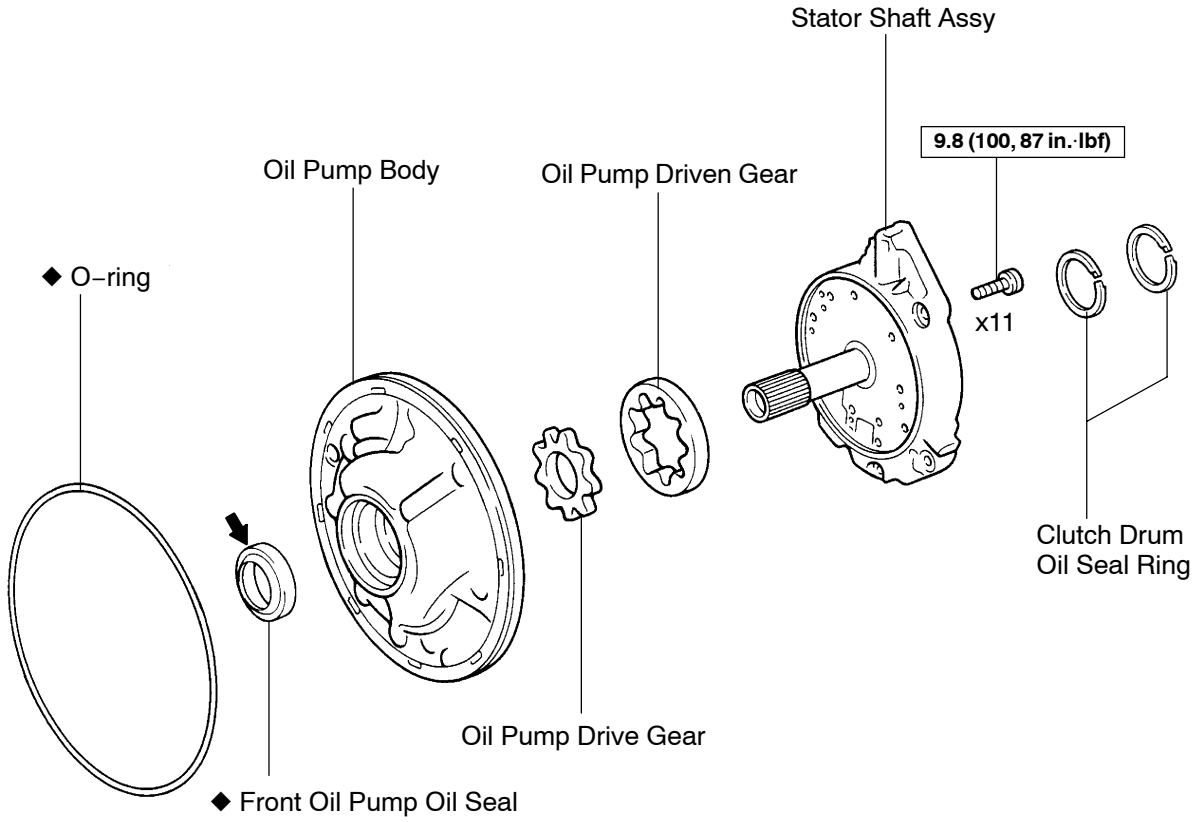


N·m (kgf·cm, ft·lbf) : Specified torque

◆ Non–reusable part

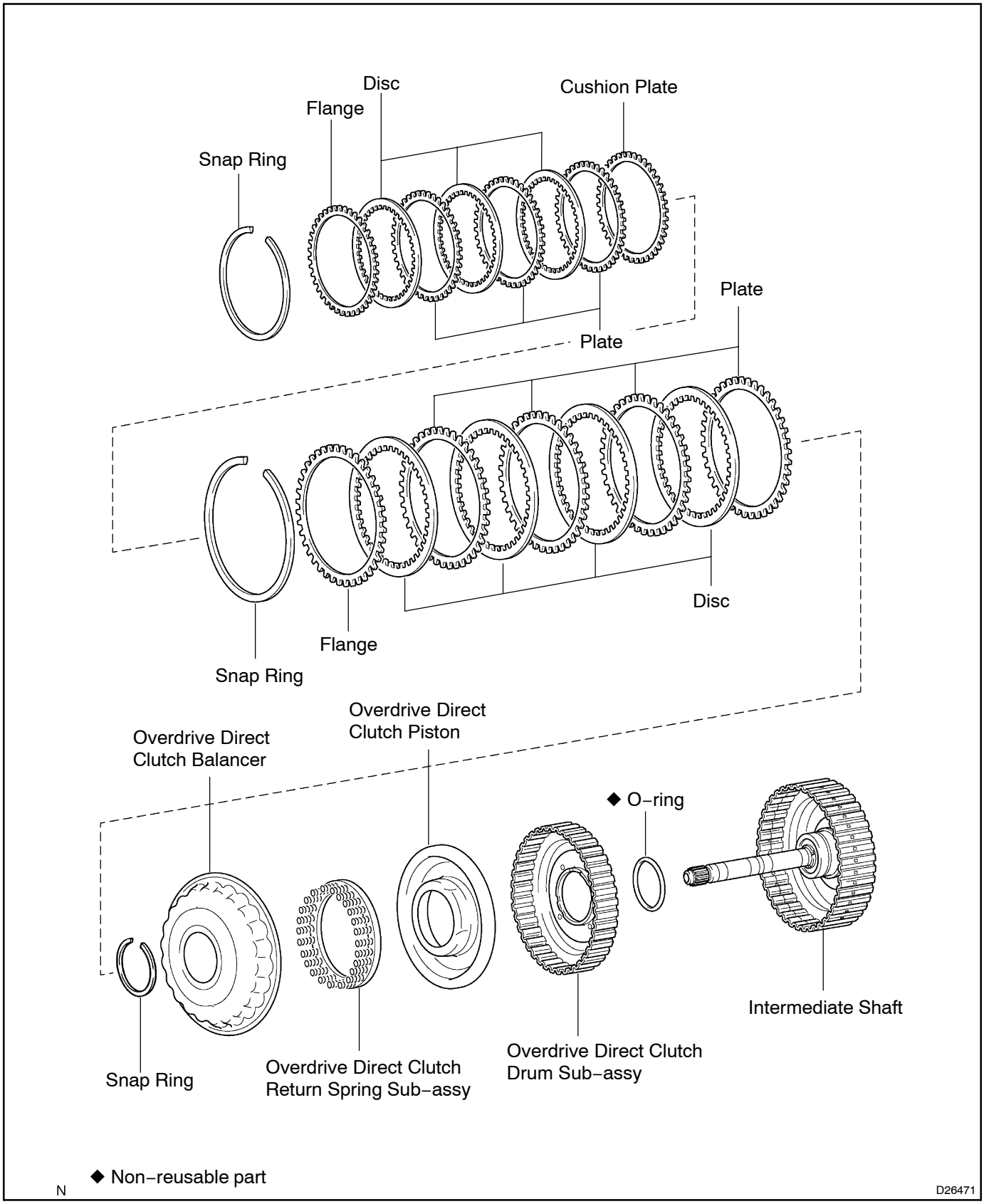
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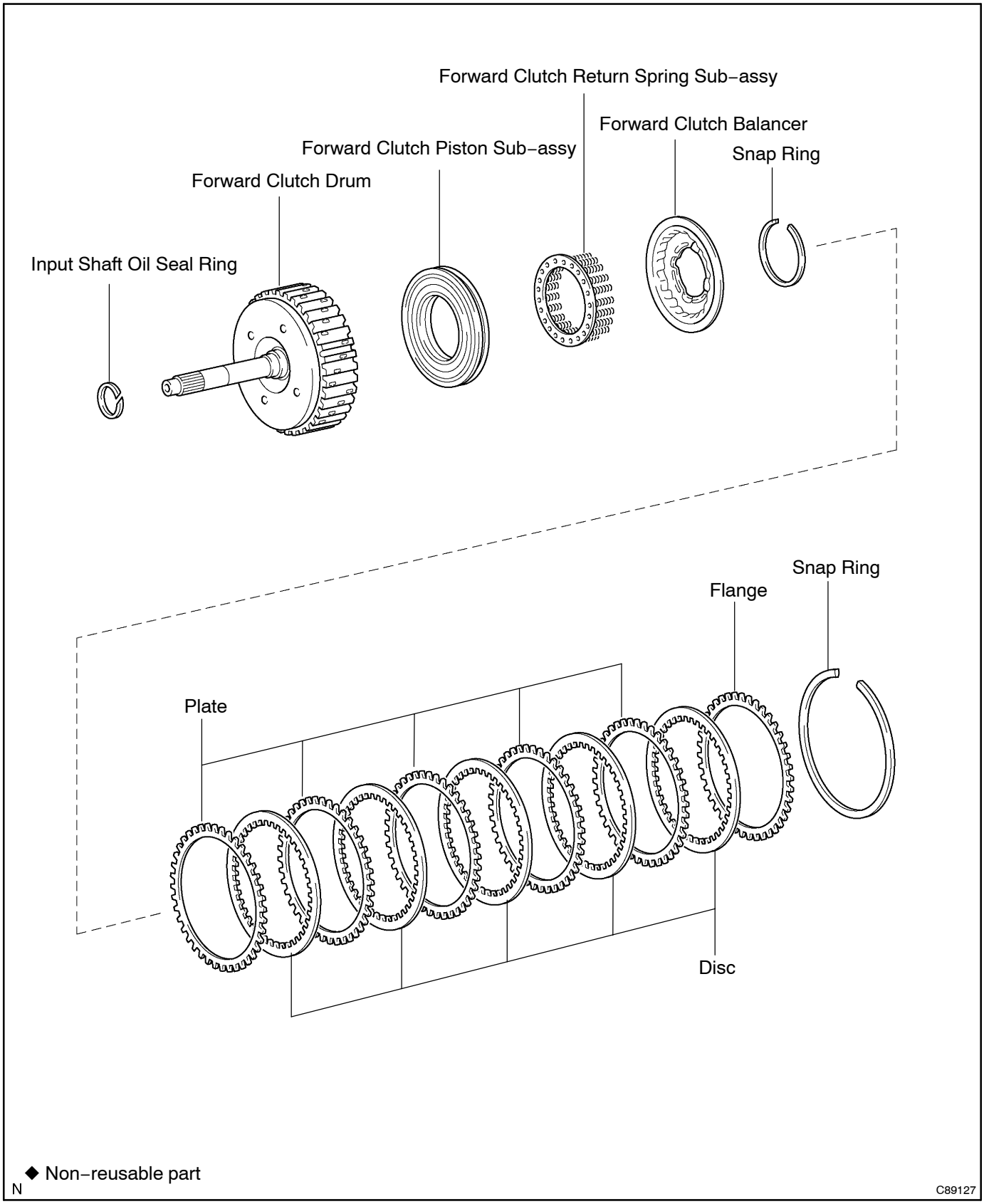
C89125

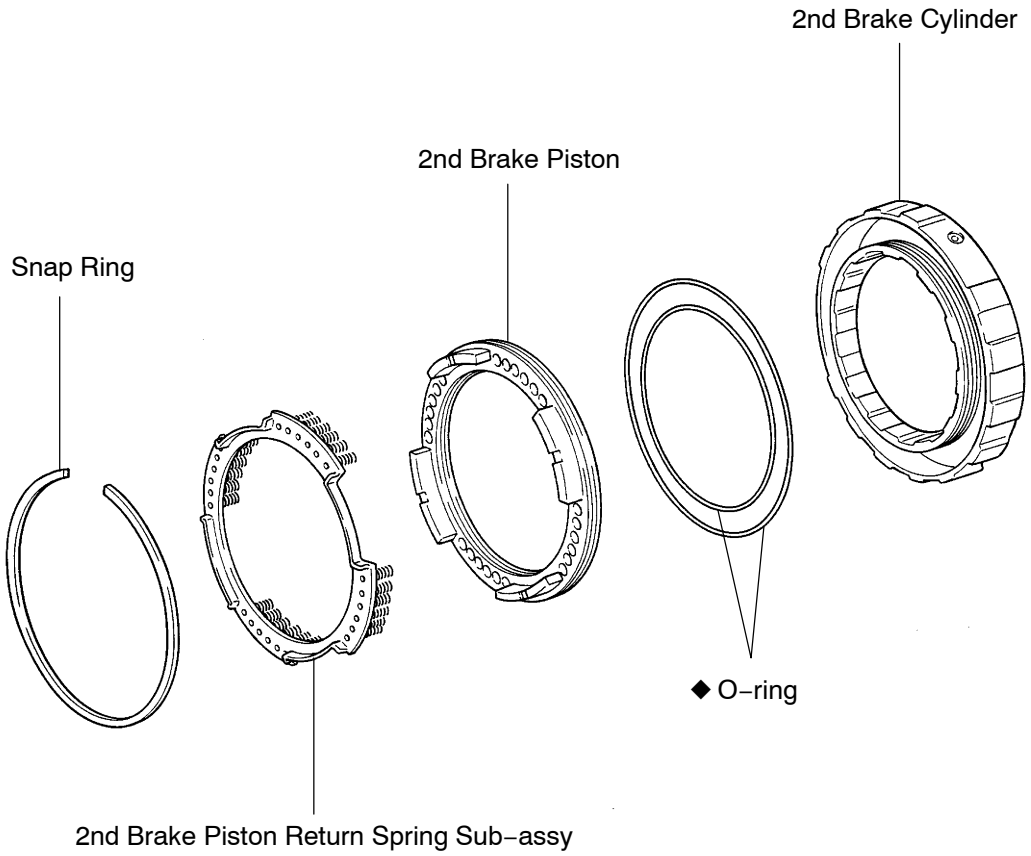


N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
⬅ Apply petroleum jelly

D03643

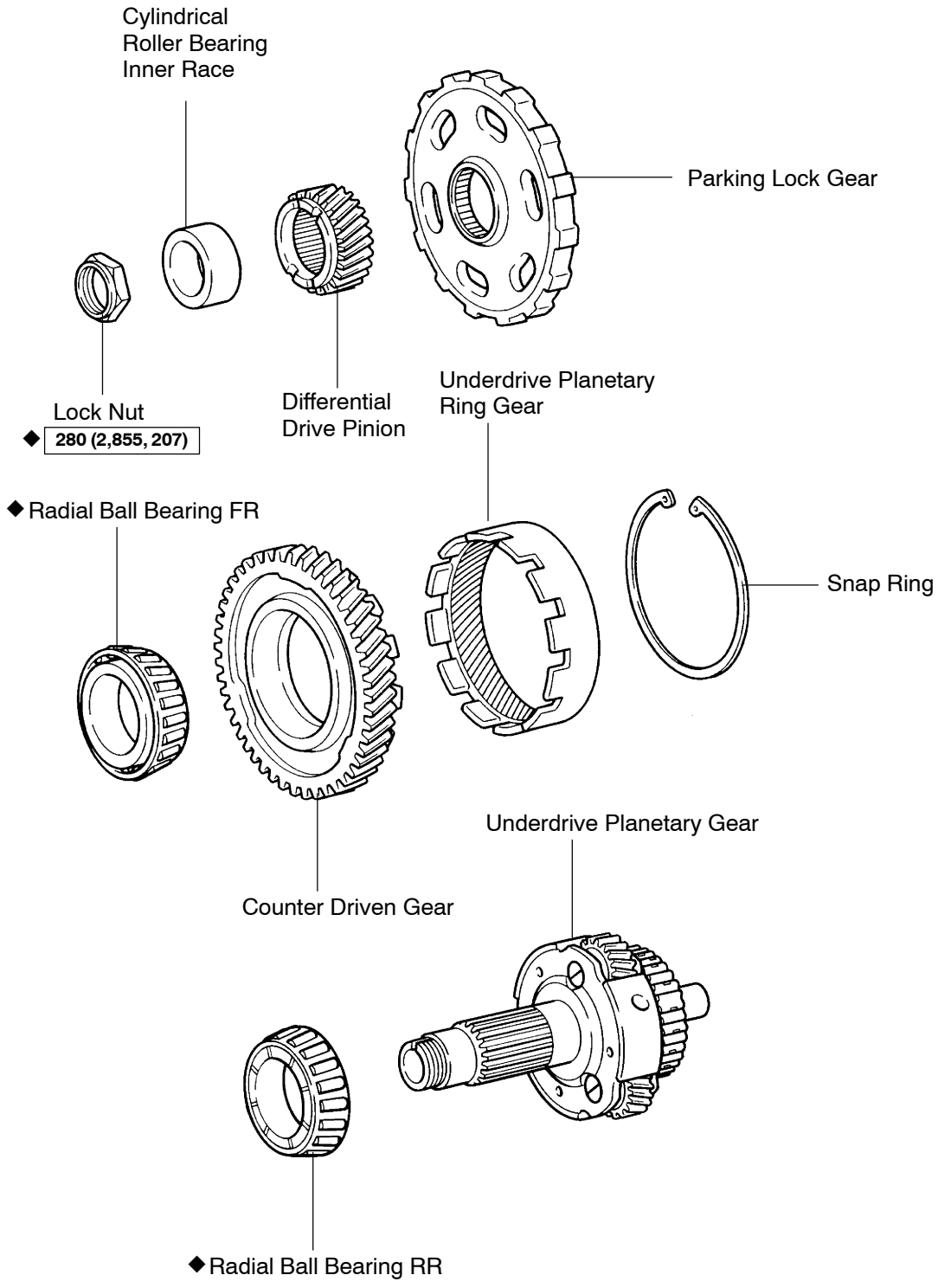

Disc
Flange
Cushion Plate
Snap Ring
Plate
Plate
Disc
Flange
Snap Ring
Overdrive Direct Clutch Piston
Overdrive Direct Clutch Balancer
◆ O–ring
Intermediate Shaft
Snap Ring
Overdrive Direct Clutch Return Spring Sub–assy
Overdrive Direct Clutch Drum Sub–assy
◆ Non–reusable part
N
D26471


Forward Clutch Return Spring Sub–assy
Forward Clutch Balancer
Forward Clutch Piston Sub–assy
Snap Ring
Forward Clutch Drum
Input Shaft Oil Seal Ring
Snap Ring
Flange
Plate
Disc
◆ Non–reusable part
N
C89127



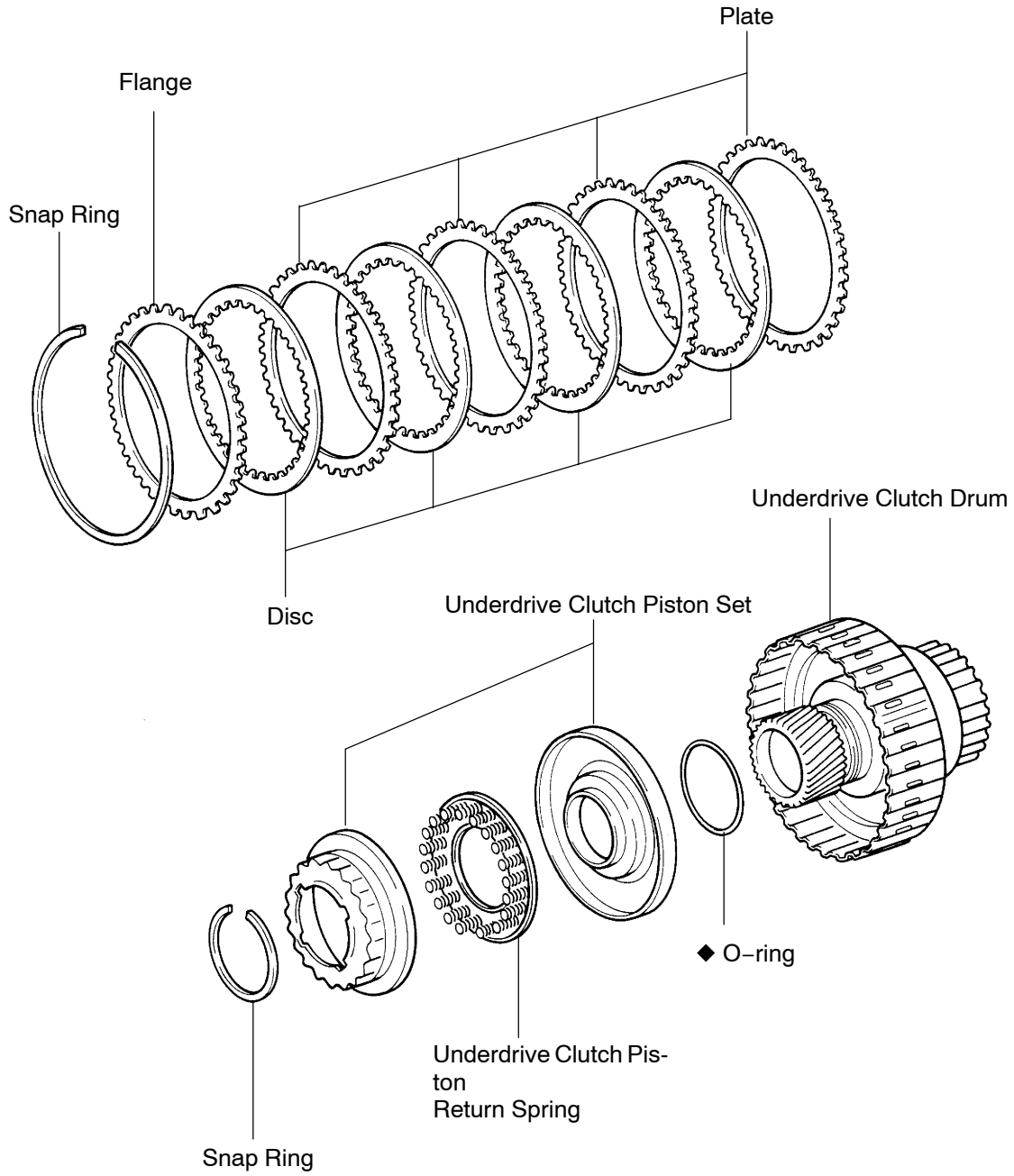
◆ Non–reusable part

N D26702



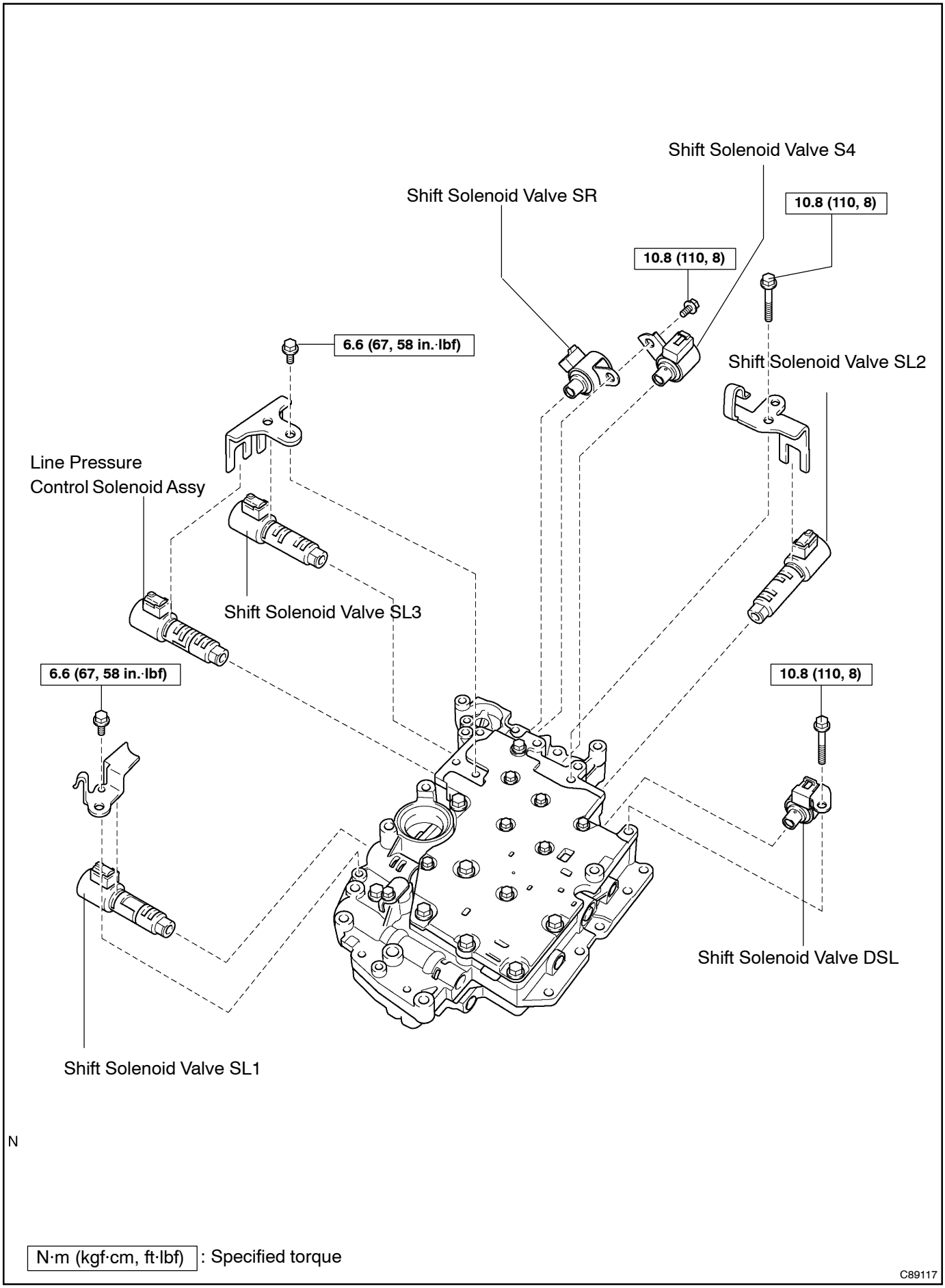
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part

D03683

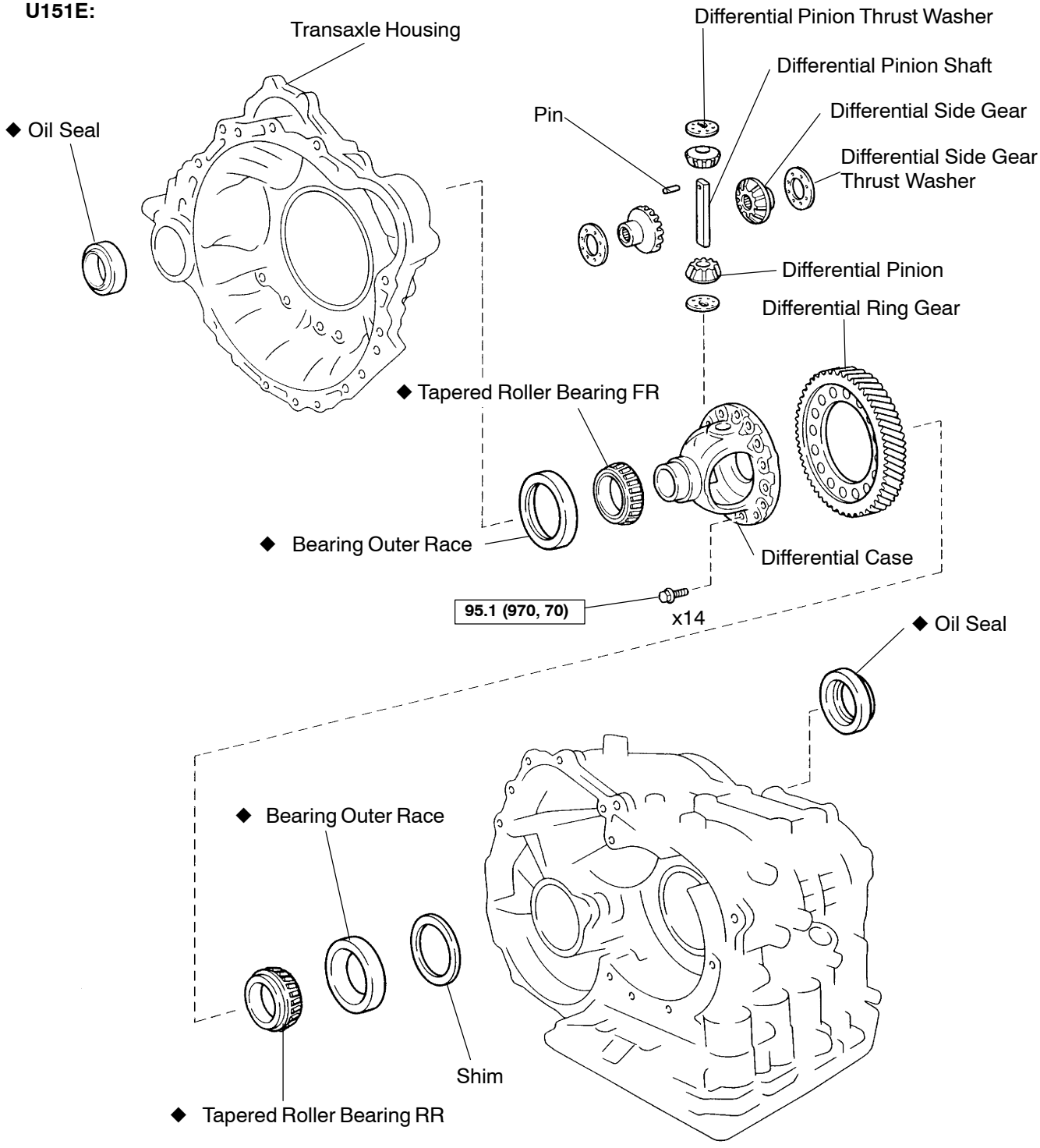


◆ Non–reusable part

D03697


Shift Solenoid Valve S4
Shift Solenoid Valve SR
10.8 (110, 8)
10.8 (110, 8)
6.6 (67, 58 in.·lbf)
Shift Solenoid Valve SL2
Line Pressure
Control Solenoid Assy
Shift Solenoid Valve SL3
6.6 (67, 58 in.·lbf)
10.8 (110, 8)
Shift Solenoid Valve DSL
Shift Solenoid Valve SL1
N
N·m (kgf·cm, ft·lbf) : Specified torque
C89117

U151E:

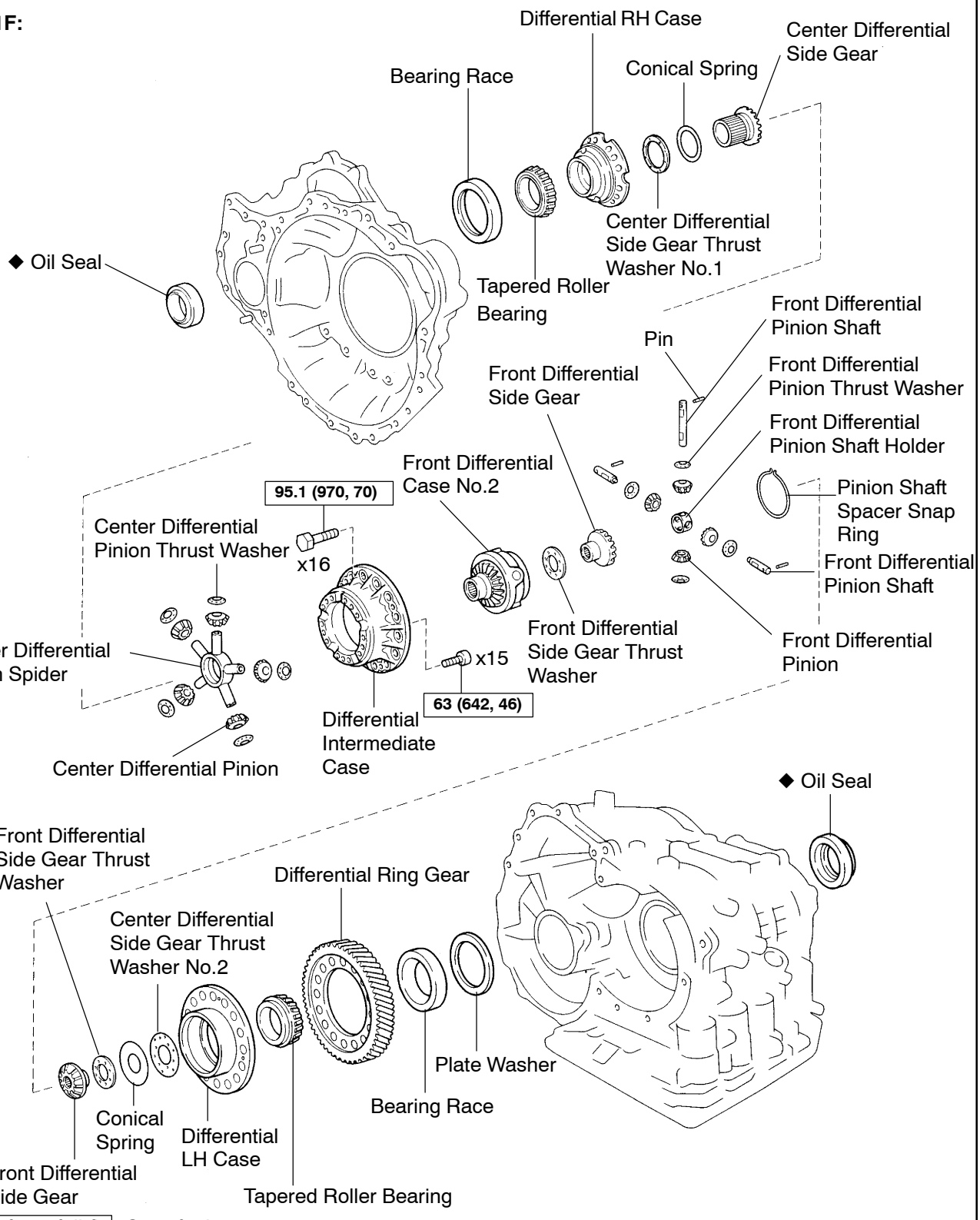


N·m (kgf·cm, ft·lbf) : Specified torque

◆ Non–reusable part

D03761

U151F:



N·m (kgf·cm, ft·lbf) : Specified torque

◆ Non–reusable part

D03707