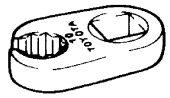
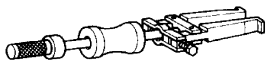
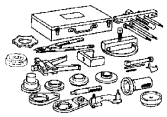
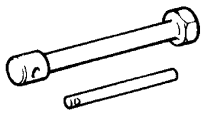
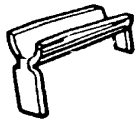
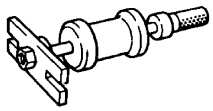
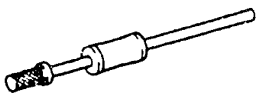
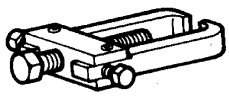
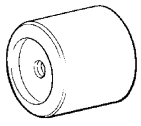
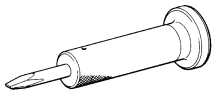
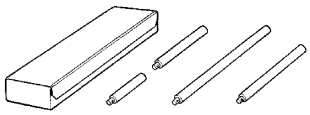
AUTOMATIC TRANSMISSION / TRANS

023PS–01

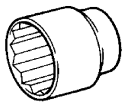
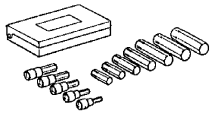
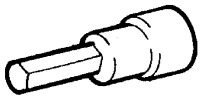
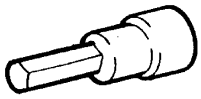
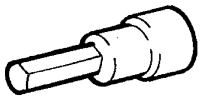
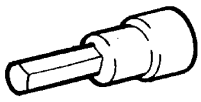
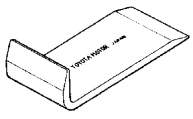
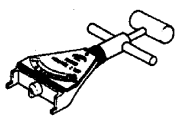
PREPARATION

SST

	09023–12700	Union Nut Wrench 17mm	AUTOMATIC TRANSAXLE ASSY(U151F)
	09223–15020	Oil Seal & Bearing Replacer	FRONT DIFFERENTIAL OIL SEAL(U151F)
	09308–00010	Oil Seal Puller	FRONT DIFFERENTIAL OIL SEAL(U151F)
	09325–20010	Transmission Oil Plug	AUTOMATIC TRANSAXLE ASSY(U151F)
	09350–32014	TOYOTA Automatic Transmission Tool Set	TORQUE CONVERTER CLUTCH AND DRIVE PLATE(ATM) AUTOMATIC TRANSAXLE ASSY(U151F)
	(09351–32010)	One–way Clutch Test Tool	TORQUE CONVERTER CLUTCH AND DRIVE PLATE(ATM) AUTOMATIC TRANSAXLE ASSY(U151F)
	(09351–32020)	Stator Stopper	TORQUE CONVERTER CLUTCH AND DRIVE PLATE(ATM) AUTOMATIC TRANSAXLE ASSY(U151F)
	09520–01010	Drive Shaft Remover Attachment	AUTOMATIC TRANSAXLE ASSY(U151F) FRONT DIFFERENTIAL OIL SEAL(U151F)
	09520–24010	Differential Side Gear Shaft Puller	AUTOMATIC TRANSAXLE ASSY(U151F) FRONT DIFFERENTIAL OIL SEAL(U151F)
	(09520–32040)	Shocker Set	AUTOMATIC TRANSAXLE ASSY(U151F) FRONT DIFFERENTIAL OIL SEAL(U151F)
	09628–62011	Boll Joint Puller	AUTOMATIC TRANSAXLE ASSY(U151F)
	09649–17010	Steering Knuckle Tool	FRONT DIFFERENTIAL OIL SEAL(U151F)

	09843–18040	Diagnosis Check Wire No.2	AUTOMATIC TRANSAXLE ASSY(U151F)
	09930–00010	Drive Shaft Nut Chisel	AUTOMATIC TRANSAXLE ASSY(U151F)
	09950–70010	Handle Set	FRONT DIFFERENTIAL OIL SEAL(U151F)
	(09951–07200)	Handle 200	FRONT DIFFERENTIAL OIL SEAL(U151F)

Recomended Tools

	09011–12301	Socket Wrench 30 mm	AUTOMATIC TRANSAXLE ASSY(U151F)
	09040–00011	Hexagon Wrench Set	AUTOMATIC TRANSAXLE ASSY(U151F) TRANSMISSION WIRE(U151F)
	(09043–20050)	Socket Hexagon Wrench 5	AUTOMATIC TRANSAXLE ASSY(U151F)
	(09043–20100)	Socket Hexagon Wrench 10	AUTOMATIC TRANSAXLE ASSY(U151F) TRANSMISSION WIRE(U151F) FRONT DIFFERENTIAL OIL SEAL(U151F)
	(09043–20060)	Socket Hexagon Wrench 6	AUTOMATIC TRANSAXLE ASSY(U151F)
	(09043–20100)	Socket Hexagon Wrench 10	AUTOMATIC TRANSAXLE ASSY(U151F) TRANSMISSION WIRE(U151F) FRONT DIFFERENTIAL OIL SEAL(U151F)
	09070–20010	Moulding Remover	TRANSMISSION CONTROL CABLE ASSY(ATM) SHIFT LEVER ASSY(ATM)
	09090–04020	Engine Sling Device	AUTOMATIC TRANSAXLE ASSY(U151F) FRONT DIFFERENTIAL OIL SEAL(U151F)
	09216–00021	Belt Tension Gauge	AUTOMATIC TRANSAXLE ASSY(U151F)

SSM

08833–00070	”Adhesive 1324,” THREE BOND 1324 or equivalent	AUTOMATIC TRANSAXLE ASSY(U151F)
08833–00080	Adhesive 1344 THREE BOND 1344 LOCTITE 242 or equivalent	TRANSMISSION WIRE(U151F) TRANSMISSION VALVE BODY ASSY(U151F)

Equipment

Straight edge	Torque converter
Vernier calipers	Torque converter
Dial indicator or dial indicator with magnetic base	Drive plate
Punch	
Torque wrench	

Lubricant

U151F Automatic transaxle fluid Dry fill Drain and refill	 9.0 liter (9.5 USqts, 7.9 Imp.qts) 3.6 liter (3.8 USqts, 3.2 Imp.qts)	ATF type T–IV