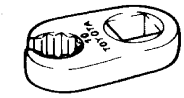
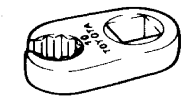
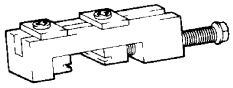
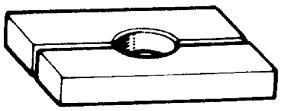
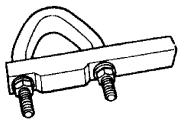
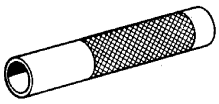
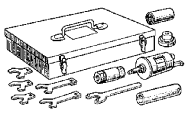
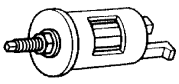
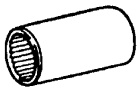
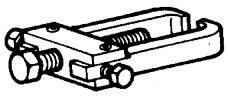
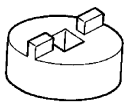
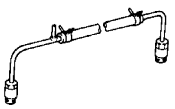
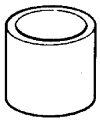
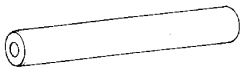
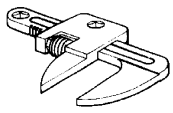
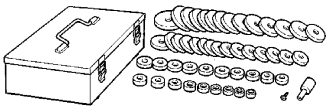
POWER STEERING

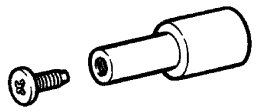
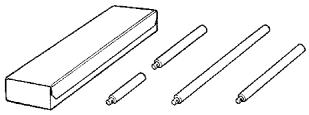
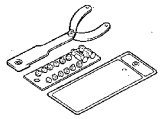
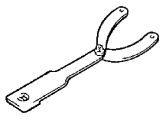
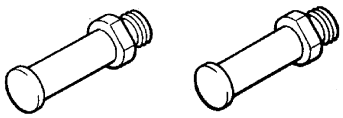
PREPARATION

023GX–01

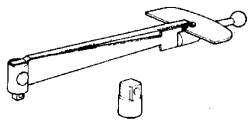
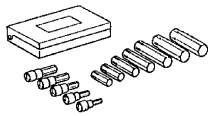
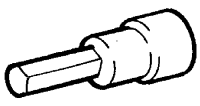
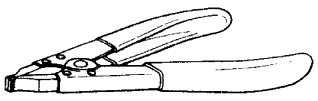
SST

	09023–12700	Union Nut Wrench 17mm	POWER STEERING LINK ASSY
	09023–38200	Union Nut Wrench 12mm	POWER STEERING LINK ASSY
	09521–24010	Rear Axle Shaft Puller	POWER STEERING LINK ASSY
	09527–21011	Rear Axle Shaft Bearing Remover	POWER STEERING LINK ASSY
	09612–00012	Rack & Pinion Steering Rack Housing Stand	POWER STEERING LINK ASSY
	09612–22011	Tilt Handle Bearing Replacer	POWER STEERING LINK ASSY
	09612–24014	Steering Gear Housing Overhaul Tool Set	POWER STEERING LINK ASSY
	(09613–22011)	Steering Rack Shaft Bushing Puller	POWER STEERING LINK ASSY
	09616–00011	Steering Worm Bearing Adjusting Socket	POWER STEERING LINK ASSY
	09628–62011	Boll Joint Puller	POWER STEERING LINK ASSY
	09631–10021	Rack Stopper Wrench	POWER STEERING LINK ASSY
	09631–12071	Steering Rack Oil Seal Test Tool	POWER STEERING LINK ASSY

	(09633–00010)	Packing	POWER STEERING LINK ASSY
	09631–20081	Seal Ring Tool	POWER STEERING LINK ASSY
	09631–33010	Steering Rack Cover "I"	POWER STEERING LINK ASSY
	09922–10010	Variable Open Wrench	POWER STEERING LINK ASSY
	09950–60010	Replacer Set	VANE PUMP ASSY POWER STEERING LINK ASSY
	(09951–00180)	Replacer 18	POWER STEERING LINK ASSY
	(09951–00250)	Replacer 25	POWER STEERING LINK ASSY
	(09951–00290)	Replacer 29	POWER STEERING LINK ASSY
	(09951–00320)	Replacer 32	POWER STEERING LINK ASSY
	(09951–00330)	Replacer 33	VANE PUMP ASSY
	(09951–00340)	Replacer 34	POWER STEERING LINK ASSY
	(09951–00400)	Replacer 40	POWER STEERING LINK ASSY
	(09951–00450)	Replacer 45	POWER STEERING LINK ASSY

	(09952–06010)	Adapter	POWER STEERING LINK ASSY
	09950–70010	Handle Set	VANE PUMP ASSY POWER STEERING LINK ASSY
	(09951–07100)	Handle 100	VANE PUMP ASSY POWER STEERING LINK ASSY
	(09951–07150)	Handle 150	POWER STEERING LINK ASSY
	(09951–07360)	Handle 360	POWER STEERING LINK ASSY
	09960–10010	Variable Pin Wrench Set	VANE PUMP ASSY
	(09962–01000)	Variable Pin Wrench Arm Assy	VANE PUMP ASSY
	(09963–01000)	Pin 10	VANE PUMP ASSY

Recomended Tools

	09025–00010	Torque Wrench (30 kgf–cm)	POWER STEERING LINK ASSY
	09040–00011	Hexagon Wrench Set	POWER STEERING LINK ASSY
	(09043–20060)	Socket Hexagon Wrench 6	POWER STEERING LINK ASSY
	09905–00012	Snap Ring No.1 Expander	VANE PUMP ASSY

Equipment

Caliper gauge	
Belt tension gauge	
Vernier calipers	
Dial indicator	
Feeler gauge	
Micrometer	
Torque wrench	

Lubricant

Item	Capacity	Classification
Power steering fluid (Total)	1.0 liters (1.1 US qts, 0.9 Imp.qts)	ATF DEXRON® II or III

SSM

08833–00080	Adhesive 1344 THREE BOND 1344 LOCTITE 242 or equivalent	RACK & PINION POWER STEERING GEAR ASSY