03215–01

TORQUE SPECIFICATION

Part Tightened		N·m	kgf·cm	ft·lbf
Oil pressure switch x Cylinder block		15	152	11
Oil filter sub–assy x Cylinder block		17.5	178	13
Engine drain plug x Oil pan sub–assy		45	459	33
Oil pan sub–assy x Cylinder block	10 mm head	8.0	82	71 in.·lbf
	12 mm head	20	204	15
Oil strainer x Main bearing cap		8.0	82	71 in.·lbf
Oil pan sub–assy No. 2 x Oil pan sub–assembly No. 1		8.0	82	71 in.·lbf
Timing belt idler sub–assy No. 1 x Cylinder block		34	347	25
Timing belt idler sub–assy No. 2 x Cylinder block		43	438	32
Timing belt No. 2 cover x Timing belt No. 3 cover		9.0	92	80 in.·lbf
Engine mounting bracket RH x Cylinder block	Bolt A	54	551	40
	Nut B	54	551	40
Engine mounting bracket RH x PS pump bracket	Bolt C	43	438	32
Engine mounting insulator RH x Engine mounting bracket	Nut A	95	969	70
Engine mounting insulator RH x Front frame	Nut B	87	887	64
Engine mounting insulator FR x Engine mounting insulator bracket	Bolt A	87	887	64
Engine mounting insulator FR x Front frame	Nut B	52	530	38
Generator bracket No. 1 x Cylinder block		9.0	92	80 in.·lbf
Engine moving control rod x Engine mounting stay		64	653	47
Engine moving control rod x Cylinder head		23	235	17