031XR–01

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
Starter assy			
Lead wire x Magnetic switch	10	102	7
Starter assy x Engine	37	377	27
Starter wire x Terminal 30 of starter	9.8	100	7
Battery clamp x Body	5.5	56	49 in.·lbf
Lead wire x Battery terminal	3.5	36	31 in.·lbf
Generator assy			
Generator assy x Engine (See page 19–8) Bolt A	58	592	43
Bolt B	18	184	13
Generator wire x Generator assy	9.8	100	7