031ZN–01

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1			
Generator installation bolt Bolt A	58	591	43
Bolt B	18	183	13
AIR CONDITIONING RADIATOR ASSY			
Air conditioner tube assy x Cooler evaporator sub–assy No.1	5.4	55	48 in.·lbf
Air conditioner unit assy x Body	9.8	100	87 in.·lbf
Instrument panel reinforcement assy x Body	29	300	21
Skid control ECU assy x Instrument panel reinforcement assy	5.0	50	43 in.·lbf
Instrument panel junction block assy x Instrument panel reinforcement assy	8.4	86	74 in.·lbf
ECM x Instrument panel reinforcement assy	5.5	56	49 in.·lbf
Instrument panel brace sub–assy No.2 x Reinforcement assy	29	300	21
Instrument panel brace sub–assy No.1 x Reinforcement assy	29	300	21
Floor shift assy x Instrument panel brace sub–assy	12	122	9
Shift cable x Instrument panel brace sub–assy No.2	12	122	9
Steering column assy x Instrument panel reinforcement assy	21	210	15
BLOWER ASSY			
Blower assy x Body	9.8	100	87 in.·lbf
ECM x Instrument panel reinforcement assy	5.5	56	49 in.·lbf
COOLER COMPRESSOR ASSY			
Magnetic clutch x Cooler compressor assy	18	184	13
Compressor and magnetic clutch x Engine	25	250	18
Cooler compressor bracket x Compressor and magnetic clutch	25	250	18
Cooler compressor bracket x Compressor and magnetic clutch Nut	25	250	18
Cooler compressor bracket x Compressor and magnetic clutch Bolt (A)	25	250	18
Cooler compressor bracket x Compressor and magnetic clutch Bolt (B)	18	184	13
Cooler refrigerant discharge hose No.1 x Cooler compressor assy	9.8	100	87 in.·lbf
Cooler refrigerant suction hose No.1 x Cooler compressor assy	9.8	100	87 in.·lbf
COOLER CONDENSER ASSY			
Cooler condenser assy x Condenser bracket	9.8	100	87 in.·lbf
Radiator upper support x Cross member	9.8	100	87 in.·lbf
Cooler refrigerant liquid pipe A x Cooler condenser assy	5.4	55	48 in.·lbf
Cooler refrigerant discharge pipe A x Cooler condenser assy	5.4	55	48 in.·lbf
REAR HEATER ASSY			
Rear heater blower fan sub–assy x Rear heater blower motor sub–assy	4.0	41	35 in.·lbf
Rear heater assy x Body	9.8	100	87 in.·lbf
Plate x Rear heater assy Bolt (A)	9.8	100	87 in.·lbf